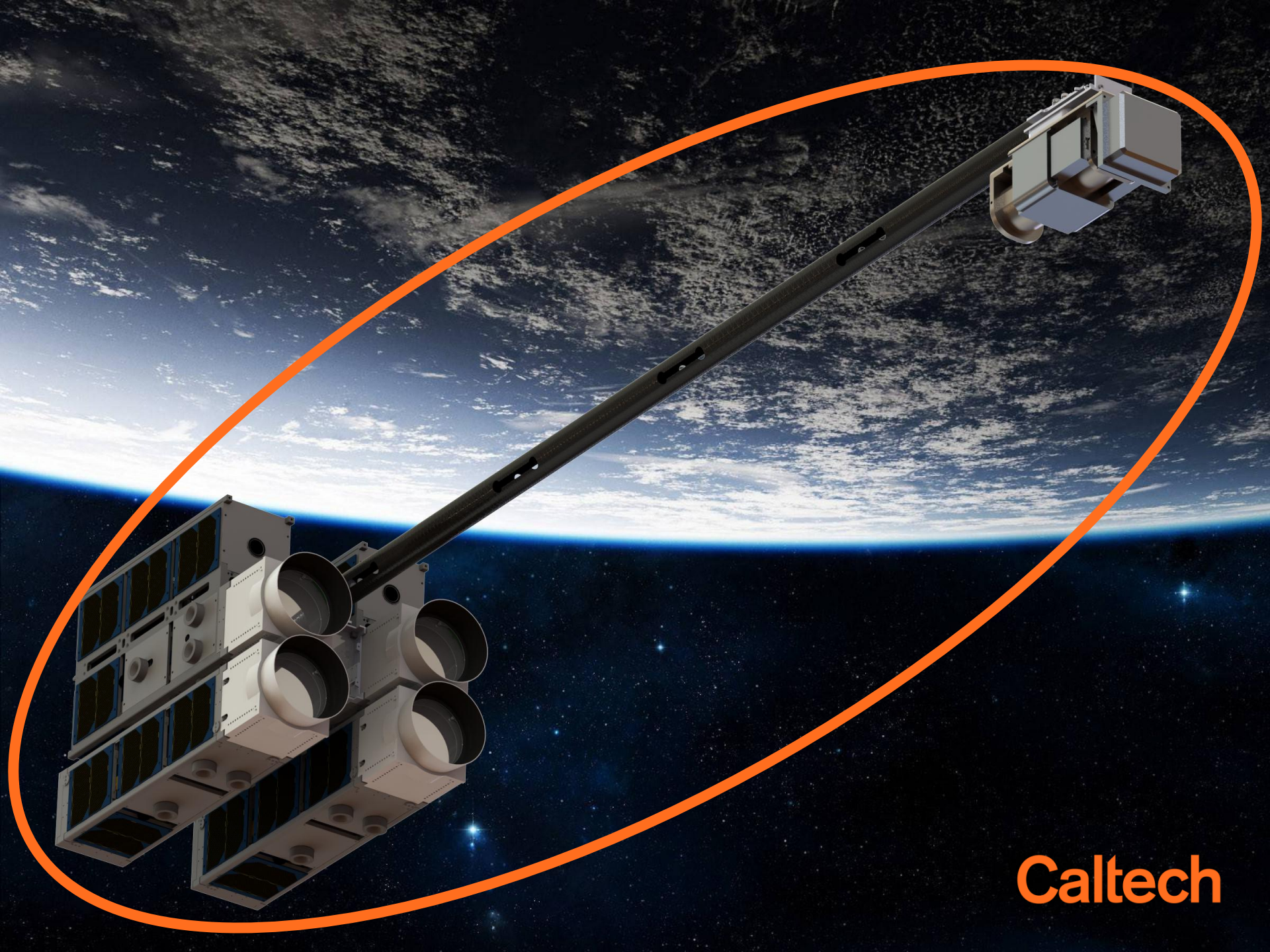


Concept of Operations (ConOps) Documentation & Camera Pointing Evaluation Tool

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Chris Zheng

Mentors: Tony Freeman and Dan Scharf



Caltech

Concept of Operations (ConOps) Document

- Useful introduction to AAReST for incoming team members
- Centralized reference for current group members
- A way to make sure teams have a consensus on mission and subsystem goals and objectives, while also providing a space to record their progress
- ‘Living’ document to consolidate essential project information
 - Up to date mass and power budget, mission requirements, subsystem requirements, mission plan, etc.

Table of Contents

1	INTRODUCTION TO AAReST	3
1.1	GOALS AND OBJECTIVES	3
1.2	MISSION OVERVIEW	3
1.3	DOCUMENT SCOPE	4
2	REFERENCE DOCUMENTS	4
3	AAReST SPACECRAFT AND GROUND SUPPORT SYSTEMS	4
3.1	SYSTEM LEVEL DESCRIPTIONS	4
3.2	AAReST INTERFACES	5
3.3	SPACE SEGMENT	6
3.4	GROUND SEGMENT	10
3.5	USER DESCRIPTION	11
3.6	FACILITIES	11
4	AAReST SYSTEM OPERATIONS	11
4.1	OPERATIONAL PHILOSOPHY	11
4.2	MISSIONS OPERATION SUPPORT TEAM	12
4.3	DATA OPERATION SUPPORT TEAM	12
4.4	MODES OF OPERATION	12
4.5	PHASES OF OPERATION	12
4.6	GROUND OPERATIONS	15
4.7	FREQUENCY UTILIZATION	16
4.8	FLIGHT/GROUP TEST PROGRAM	17
4.9	CALIBRATION AND VALIDATION	18
4.10	ALGORITHM DEVELOPMENT PROCESS	18
4.11	CONTINGENCY OPERATIONS	18
4.12	SOFTWARE SUPPORT	25
4.13	CONFIGURATION MANAGEMENT	25
4.14	OPERATIONS TRAINING	25

Risk Table

If	Due to	Then (Consequence)	Likelihood of Occurrence	Pre-Flight Risk Reduction	Software Fix	Hardware Fix	Rescue Likelihood
Preoperational: Boom Deployment							
Restraint strap does not burn	Insufficient power	Boom does not deploy – mission failure	Unlikely	Test power intake		Turn off non-operational/non-essential parts, turn the spacecraft to get more power	Very likely
	Mechanical fault		Unlikely	Test durability		Unlikely	
Hinges do not unfold	Insufficient strain	Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability, do not store in folded configuration for too long		Shock the spacecraft to attempt to shake the boom loose by pulsing thrusters or reaction wheels	Very likely
	Hinges damaged		Unlikely	Test durability (shake tests, etc)		If boom can still stay stiff, attempt to shock the boom to deploy; otherwise no fix	Unlikely
	Boom-CoreSat friction too great		Unlikely	Test deployment with mock CoreSat		Shock the spacecraft	Likely
	Boom-strap friction too great		Unlikely	Test deployment with strap		Shock the spacecraft	Likely
Frangibolt fault	Insufficient power	Boom does not deploy – mission failure	Unlikely	Test power intake		Turn off non-operational/non-essential parts, turn the spacecraft to get more power	Likely
	Mechanical fault		Unlikely	Test durability		Unlikely	
Boom not stiff enough	Hinges damaged	Boom does not stay in alignment – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability under non-ideal conditions		Shock the spacecraft	Unlikely
	Hinges not fully deployed		Unlikely	Test effectiveness under non-ideal conditions		Shock the spacecraft	Unlikely
Preoperational: Boom Deployment Continued							

Risk Table

Phase – *Preoperational: Boom Deployment*

If	Due to	Then (Consequence)	Likelihood of Occurrence	Pre-Flight Risk Reduction	Software Fix	Hardware Fix	Rescue Likelihood
Preoperational: Boom Deployment							
Restraint strap does not burn	Insufficient power	Boom does not deploy – mission failure	Unlikely	Test power intake		Turn off non-operational non-essential parts, turn the spacecraft to get more power	Very likely
Hinges do not unfold	Mechanical fault	Boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability		Try to shake loose the boom by pulsing thrusters or reaction wheels	Unlikely
	Hinges damaged		Unlikely	Test durability (shake tests, etc)		If boom can still stay stiff, attempt to shock the boom to deploy; otherwise no fix	Unlikely
	Boom-CoreSat friction too great		Unlikely	Test deployment with mock CoreSat		Shock the spacecraft	Likely
	Boom-strap friction too great		Unlikely	Test deployment with strap		Shock the spacecraft	Likely
Frangibolt fault	Insufficient power	Boom does not deploy – mission failure	Unlikely	Test power intake		Turn off non-operational non-essential parts, turn the spacecraft to get more power	Likely
	Mechanical fault		Unlikely	Test durability			Unlikely
Boom not stiff enough	Hinges damaged	Boom does not stay in alignment – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability under non-ideal conditions		Shock the spacecraft	Unlikely
	Hinges not fully deployed		Unlikely	Test effectiveness under non-ideal conditions		Shock the spacecraft	Unlikely
Preoperational: Boom Deployment Continued							

Risk Table

If	Due to	Then (Consequence)	Likelihood of Occurrence	Pre-Flight Risk Reduction	Software Fix	Hardware Fix	Rescue Likelihood
<i>Preoperational: Boom Deployment</i>							
Restraint strap does not burn	Insufficient power	Boom does not deploy – mission failure	Unlikely	Test power intake		Turn off non-essential parts, turn the spacecraft to get more power	Very likely
	Mechanical fault		Unlikely	Test durability			Unlikely
Hinges do not unfold	Insufficient strain	Boom does not deploy or boom does not stay in alignment – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability, do not store in folded configuration for too long		Shock the spacecraft to attempt to shake the boom loose by pulsing thrusters or reaction wheels	Very likely
	Hinges damaged		Unlikely	Test durability (shake tests, etc)		If boom can still stay stiff, attempt to shock the boom to deploy; otherwise no fix	Unlikely
	Boom-Core Segment		Unlikely	Test durability		Shock the spacecraft	Likely
	Boom-strap Segment		Unlikely	Test durability		Shock the spacecraft	Likely
Frangiboom fault	Insufficient power	Boom does not deploy – mission failure	Unlikely	Test power intake		Turn off non-essential parts, turn the spacecraft to get more power	Likely
	Mechanical fault		Unlikely	Test durability			Unlikely
Boom not stiff enough	Hinges damaged	Boom does not stay in alignment – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability under non-ideal conditions		Shock the spacecraft	Unlikely
	Hinges not fully deployed		Unlikely	Test effectiveness under non-ideal conditions		Shock the spacecraft	Unlikely
<i>Preoperational: Boom Deployment Continued</i>							

“If” is the fault

Example: “Hinges do not unfold”

Risk Table

If	Due to	Then (Consequence)	Likelihood of Occurrence	Pre-Flight Risk Reduction	Software Fix	Hardware Fix	Rescue Likelihood
<i>Preoperational: Boom Deployment</i>							
Restraint strap does not burn	Insufficient power	Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability, do not store in folded configuration for too long		Turn off non-essential parts, turn the spacecraft to get more power	Very likely
	Mechanical fault						Unlikely
Hinges do not unfold	Insufficient strain					Shock the spacecraft to attempt to shake the boom loose by pulsing thrusters or reaction wheels	Very likely
	Hinges damaged			Test durability (shake tests, etc)		If boom can still stay stiff, attempt to shock the boom to deploy; otherwise no fix	Unlikely
	Boom-CoreSat friction too great			Test durability (shake tests, etc)		Shock the spacecraft	Likely
	Boom-strap friction too great					Shock the spacecraft	Likely
Frangibolt fault	Insufficient power	Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability under non-typical conditions		Turn off non-essential parts, turn the spacecraft to get more power	Likely
	Mechanical fault						Unlikely
Boom not stiff enough	Hinges damaged			Test durability under non-typical conditions		Shock the spacecraft	Unlikely
	Hinges not fully deployed						Unlikely
<i>Preoperational: Boom Deployment Continued</i>							

“Due to” is the reason for the fault, can have many per fault

Example:

- Insufficient strain
- Hinges damaged
- Boom-CoreSat friction too great
- Boom-strap friction too great

Risk Table

If	Due to	Then (Consequence)
Preoperational: Boom Deployment		
Restraint strap does not burn	Insufficient power	Boom does not deploy – mission failure
	Mechanical fault	
Hinges do not unfold	Insufficient strain	Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of some L1 goals (can still reconfigure)
	Hinges damaged	
	Boom-CoreSat friction too great	
	Boom-strap friction too great	
Frangibolt fault	Insufficient power	Boom does not deploy – mission failure
	Mechanical fault	
Boom not stiff enough	Hinges damaged	Boom does not stay in alignment – mission failure of some L1 goals (can still reconfigure)
	Hinges not fully deployed	
Preoperational: Boom Deployment Continued		

“Then” is the consequence from the fault

Example:
Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of L1 goals (cannot image or reconfigure)

“Then” is the consequence from the fault

Example:
 Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of L1 goals (cannot image or reconfigure)

Risk Table

If	Due to	Then (Consequence)	Likelihood of Occurrence
Preoperational: Boom Deployment			
Restraint strap does not burn	Insufficient power	Boom does not deploy – mission failure	Unlikely
	Mechanical fault		Unlikely
Hinges do not unfold	Insufficient strain	Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of some L1 goals (can still reconfigure)	Unlikely
	Hinges damaged		Unlikely
	Boom-CoreSat friction too great		Unlikely
	Boom-strap friction too great		Unlikely
Frangibolt fault	Insufficient power	Boom does not deploy – mission failure	Unlikely
	Mechanical fault		Unlikely
Boom not stiff enough	Hinges damaged	Boom does not stay in alignment – mission failure of some L1 goals (can still reconfigure)	Unlikely
	Hinges not fully deployed		Unlikely
Preoperational: Boom Deployment			

“Likelihood” is the risk Categories: Very likely, Likely, Unlikely

Example:
Hinges having insufficient strain is “Unlikely” because we will have done testing to prove this.

Need to validate “likelihood”

“Likelihood” is the risk

Categories: Very likely, Likely, Unlikely

Example:

Hinges having insufficient strain is “Unlikely” because we will have done testing to prove this.

Need to validate “likelihood”

Risk Table

“Pre-flight Risk Reduction” are tests, design changes, etc. to determine likelihood and make the fault less likely

Example:

Hinges should be tested for deployment in nominal cases, and also off nominal cases, such as after heavy launch vibrations

Pre-Flight Risk Reduction			Software Fix	Hardware Fix	Rescue Likelihood
Pre-Operational Boom Deployment					
Test power intake				Turn off non-operational non-essential parts, turn the spacecraft to get more power	Very likely
Test durability					Unlikely
Test durability, do not store in folded configuration for too long				Shock the spacecraft to attempt to shake the boom loose by pulsing thrusters or reaction wheels	Very likely
Test durability (shake tests, etc)				If boom can still stay stiff, attempt to shock the boom to deploy; otherwise no fix	Unlikely
Test deployment with mock CoreSat				Shock the spacecraft	Likely
Test deployment with strap				Shock the spacecraft	Likely
Test power intake				Turn off non-operational non-essential parts, turn the spacecraft to get more power	Likely
Test durability					Unlikely
Test durability under non-ideal conditions				Shock the spacecraft	Unlikely
Test effectiveness under non-ideal conditions				Shock the spacecraft	Unlikely
Pre-Operational Boom Deployment Continued					

Risk Table

“**Software Fix**” and “**Hardware Fix**” are contingency operations for during the mission

Example:

- If boom does not deploy due to friction, then shock the spacecraft with its thrusters and reaction wheels to force a boom deployment.
- If boom does not deploy due to a crack, then we have not developed a contingency plan.

Software Fix	Hardware Fix	Rescue Likelihood
	Turn off non-operational/non-essential parts, turn the spacecraft to get more power	Very likely
	Shock the spacecraft to attempt to shake the boom loose by pulsing thrusters or reaction wheels	Very likely
	If boom can still stay stiff, attempt to shock the boom to deploy; otherwise no fix	Unlikely
	Shock the spacecraft	Likely
	Shock the spacecraft	Likely
	Turn on non-operational/non-essential parts, turn the spacecraft to get more power	Likely
	Shock the spacecraft	Unlikely
	Shock the spacecraft	Unlikely

No contingency plan: red flag!

Risk Table

“Rescue Likelihood” is how likely we will recover from the fault

Categories: Very likely, Likely, Unlikely

Example:

- If boom does not deploy due to friction, then shocking the spacecraft is a “very likely” fix
- If boom does not deploy due to a crack or mechanical failure, then we are “unlikely” to fix it

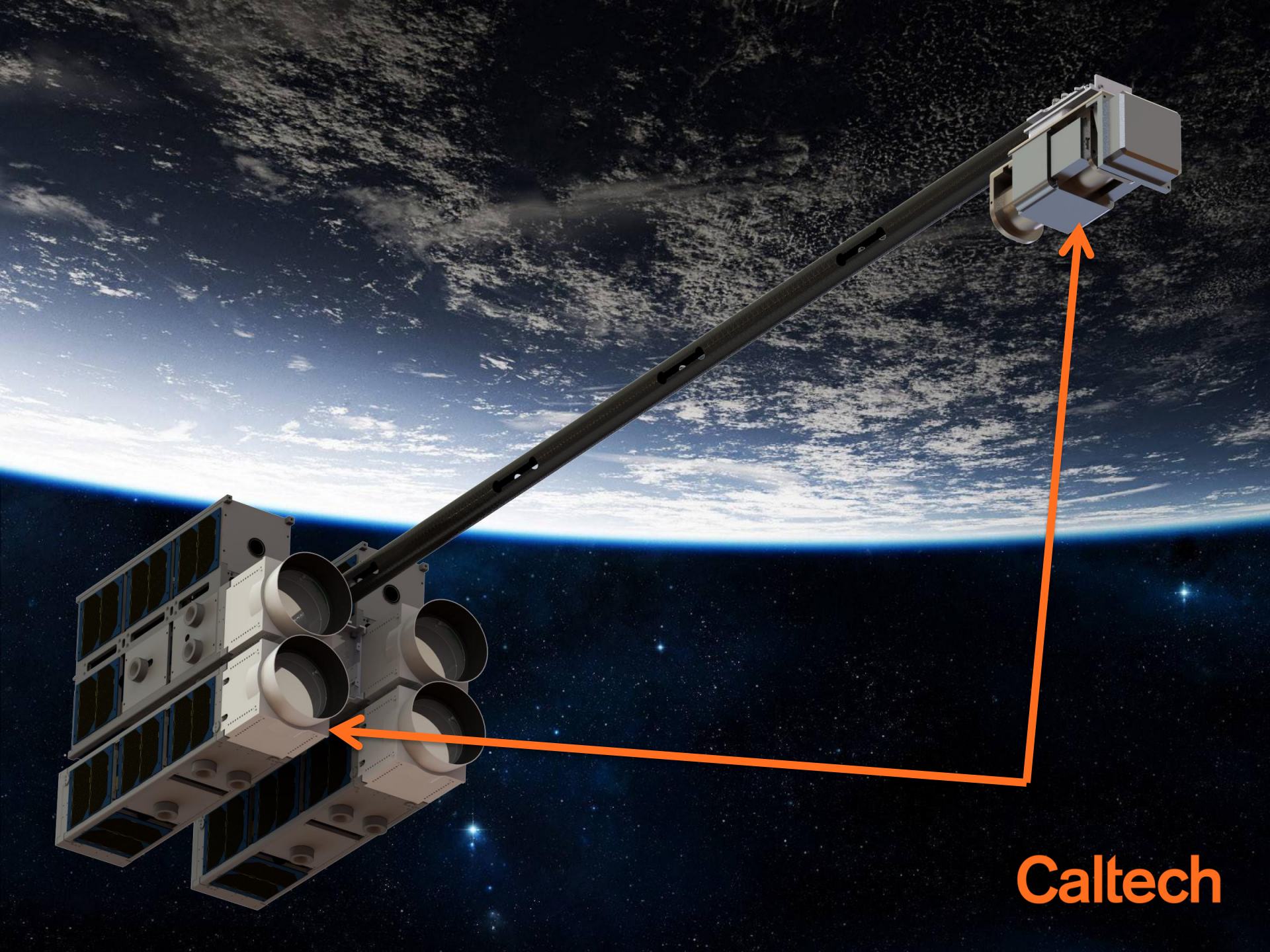
						Hardware Fix	Rescue Likelihood
Preoperational: Boom Deployment							
Hinges do not unfold	Insufficient strain	Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test power snake		Turn off non-essential parts, turn the spacecraft to get more power	Very likely
	Booms damaged		Unlikely	Test durability (shake tests, etc)		Shock the spacecraft to attempt to shake the boom loose by pulsing thrusters or reaction wheels	Unlikely
Frangible boom	Boom-strap friction too high		Unlikely	Test deployment with strap		Shock the spacecraft	Likely
	Booms damaged		Unlikely			Shock the spacecraft	Likely
Boom not stiff enough	Hinges damaged	Boom does not stay in alignment – mission failure of some L1 goals	Unlikely	Test durability under non-ideal conditions		Shock the spacecraft	Unlikely
			Unlikely			Shock the spacecraft	Unlikely
Preoperational: Boom Deployment Continued							

Risk Table

If	Due to	Then (Consequence)	Likelihood of Occurrence	Pre-Flight Risk Reduction	Software Fix	Hardware Fix	Rescue Likelihood
Preoperational: Boom Deployment							
Restraint strap does not burn	Insufficient power	Boom does not deploy – mission failure	Unlikely	Test power intake		Turn off non-operational/non-essential parts, turn the spacecraft to get more power	Very likely
	Mechanical fault		Unlikely	Test durability		Unlikely	
Hinges do not unfold	Insufficient strain	Boom does not deploy or boom does not stay in alignment, thus unable to align with mirrors and take an image – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability, do not store in folded configuration for too long		Shock the spacecraft to attempt to shake the boom loose by pulsing thrusters or reaction wheels	Very likely
	Hinges damaged		Unlikely	Test durability (shake tests, etc)		If boom can still stay stiff, attempt to shock the boom to deploy; otherwise no fix	Unlikely
	Boom-CoreSat friction too great		Unlikely	Test deployment with mock CoreSat		Shock the spacecraft	Likely
	Boom-strap friction too great		Unlikely	Test deployment with strap		Shock the spacecraft	Likely
Frangibolt fault	Insufficient power	Boom does not deploy – mission failure	Unlikely	Test power intake		Turn off non-operational/non-essential parts, turn the spacecraft to get more power	Likely
	Mechanical fault		Unlikely	Test durability		Unlikely	
Boom not stiff enough	Hinges damaged	Boom does not stay in alignment – mission failure of some L1 goals (can still reconfigure)	Unlikely	Test durability under non-ideal conditions		Shock the spacecraft	Unlikely
	Hinges not fully deployed		Unlikely	Test effectiveness under non-ideal conditions		Shock the spacecraft	Unlikely
Preoperational: Boom Deployment Continued							

Recommendations

- Continue to identify and reduce risks and incorporate them into the document maintaining a centralized record
 - Reduce number of single point failures
- Prioritize robust launch simulation tests for all hardware in its launch configuration (shake tests)
- Consider utilizing the boom inspection camera to measure the relation between the camera and spacecraft positions over time
- Develop better configuration management to help address the issues of workers separated temporally (year to year turnover) as well as spatially (Pasadena and Surrey)



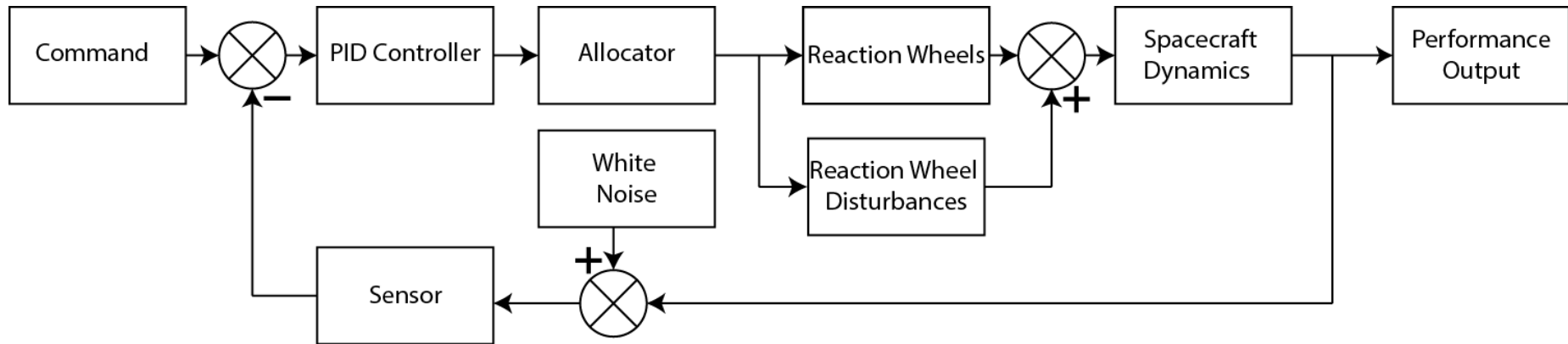
Caltech

Camera Pointing Capability Evaluation

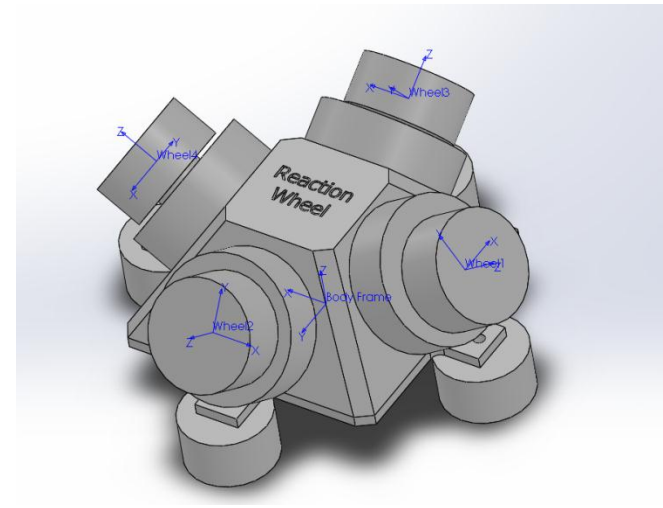
- Goal: Develop an evaluation tool to assess camera jitter due to reaction wheels disturbances incorporating the relevant flexible modes of the boom
- Camera Requirements:
 - Jitter: $<0.02^\circ/\text{s}$
 - Pointing accuracy: $<0.10^\circ$
 - Duration: $\geq 600\text{s}$

Overview of Tool

Developed close-looped Simulink model of entire spacecraft



- Allocator using pseudo-inverse
- Comprehensive reaction wheel model
- Reaction wheel disturbance model with variable phasing capability
- Spacecraft dynamics based on simplified FE model
- Jitter determination through performance output
- Second order sensor transfer function



Simulink Model

PID Controller

Allocator

Reaction wheel
model

Reaction wheel
disturbances

Rigid body plant

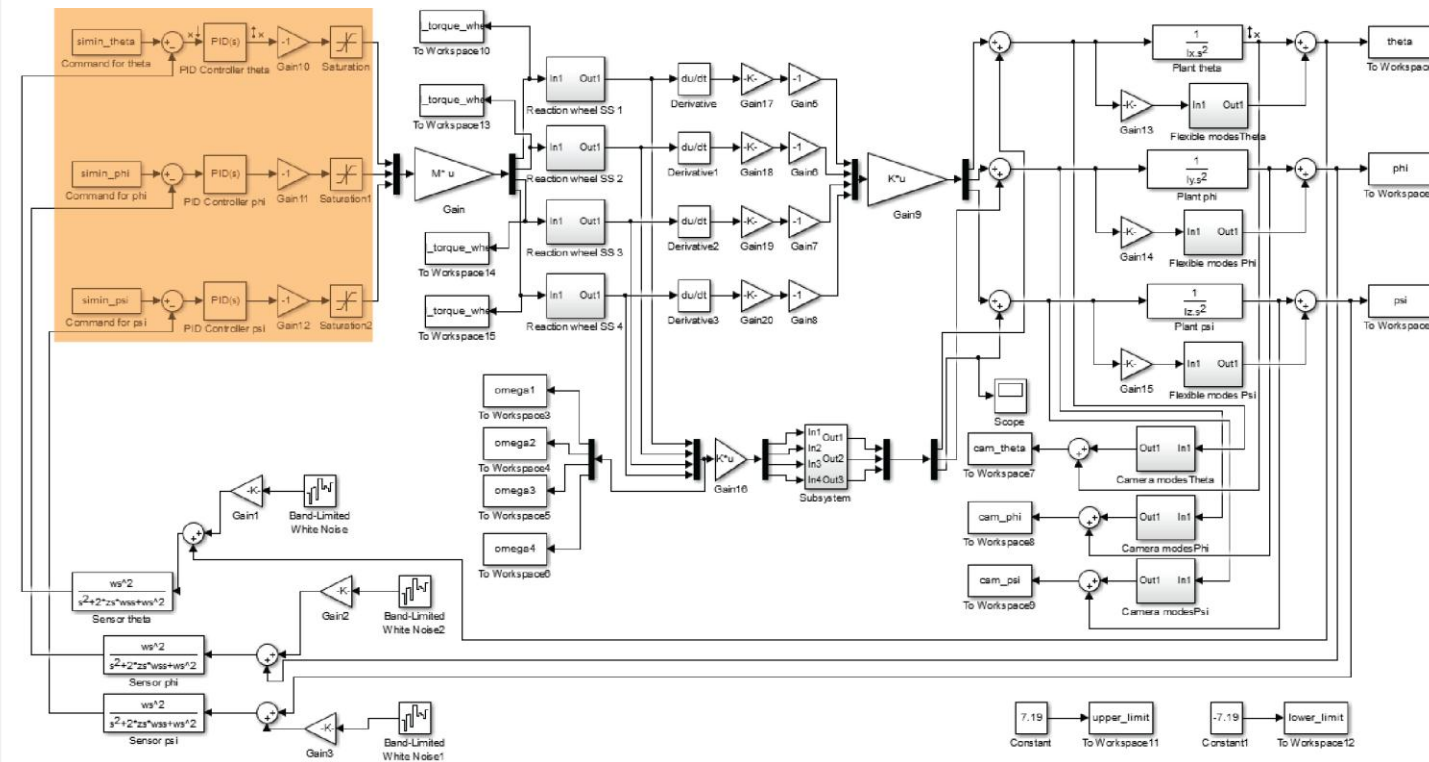
Flexible modes
transfer function

Camera jitter
evaluation

Sensor Noise

Sensor transfer
function

Caltech



Simulink Model

PID Controller

Allocator

Reaction wheel
model

Reaction wheel
disturbances

Rigid body plant

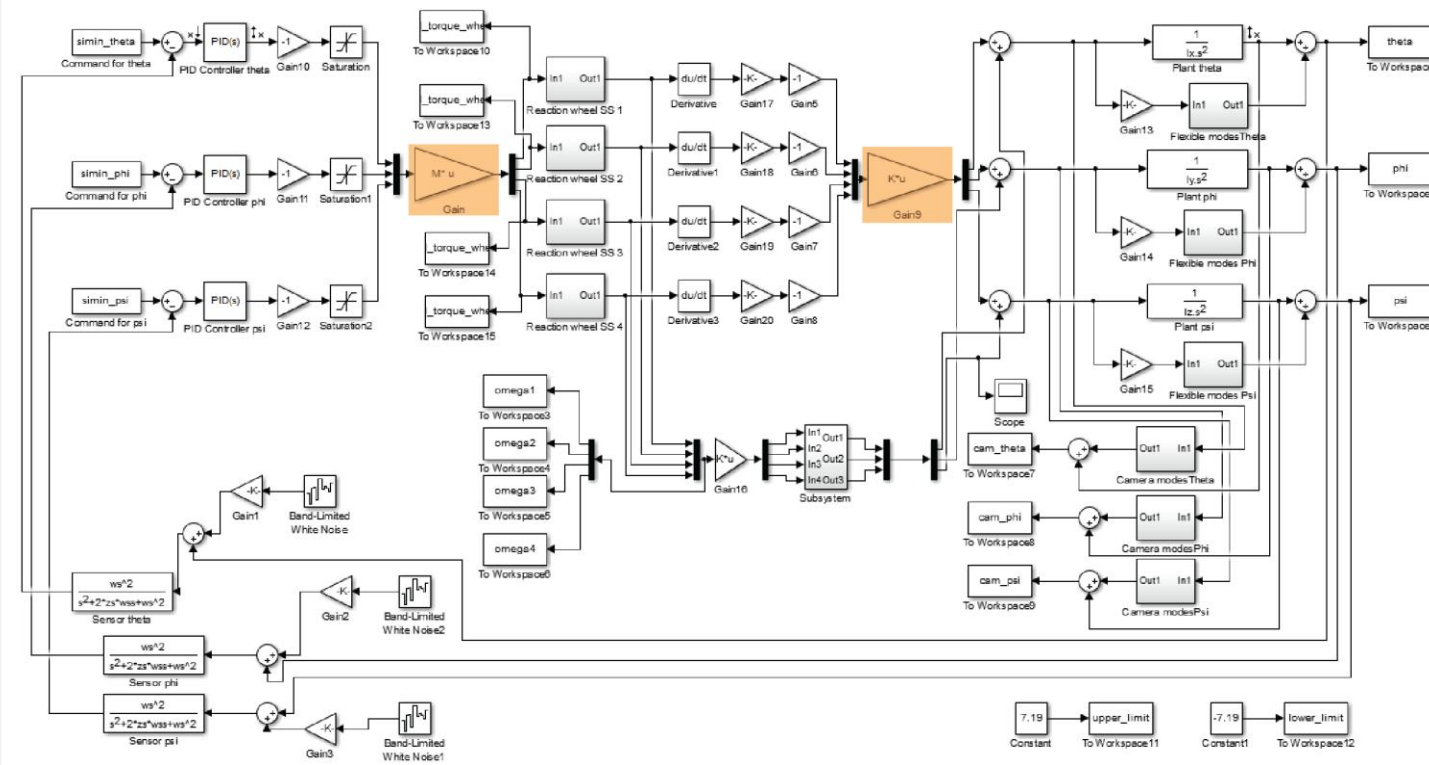
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Sensor transfer
function

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Simulink Model

PID Controller

Allocator

Reaction Wheel
Model

Reaction wheel
disturbances

Rigid body plant

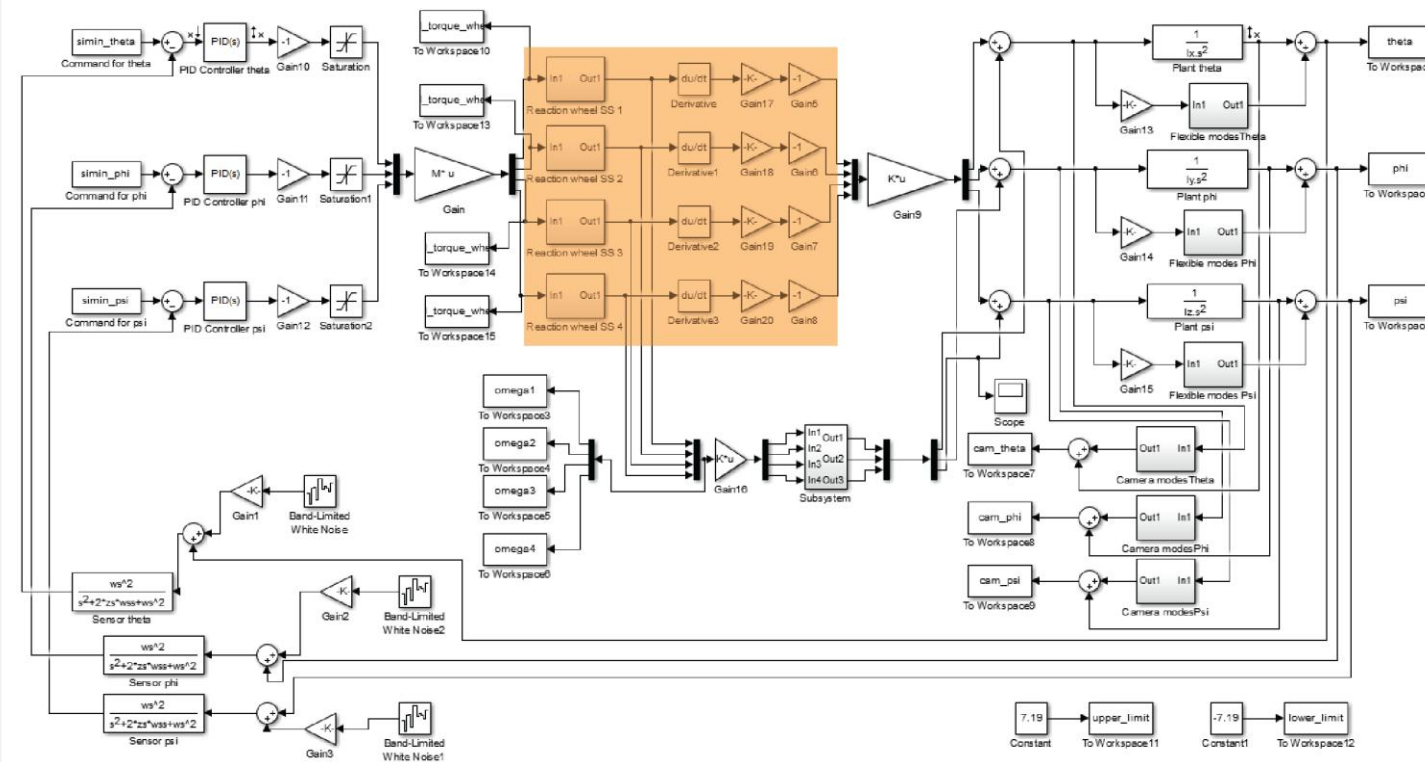
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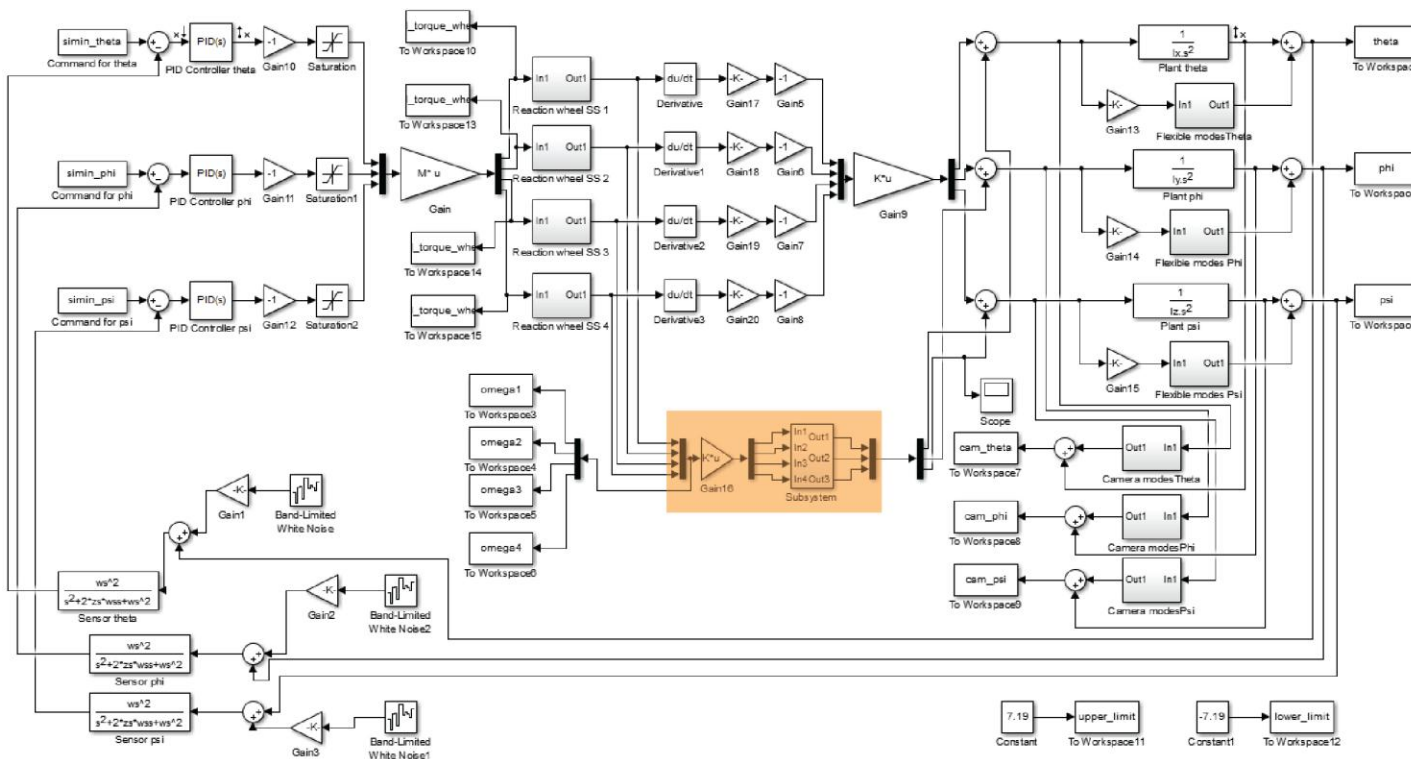
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Sensor transfer
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disturbances

Reaction wheel
model

Rigid body plant

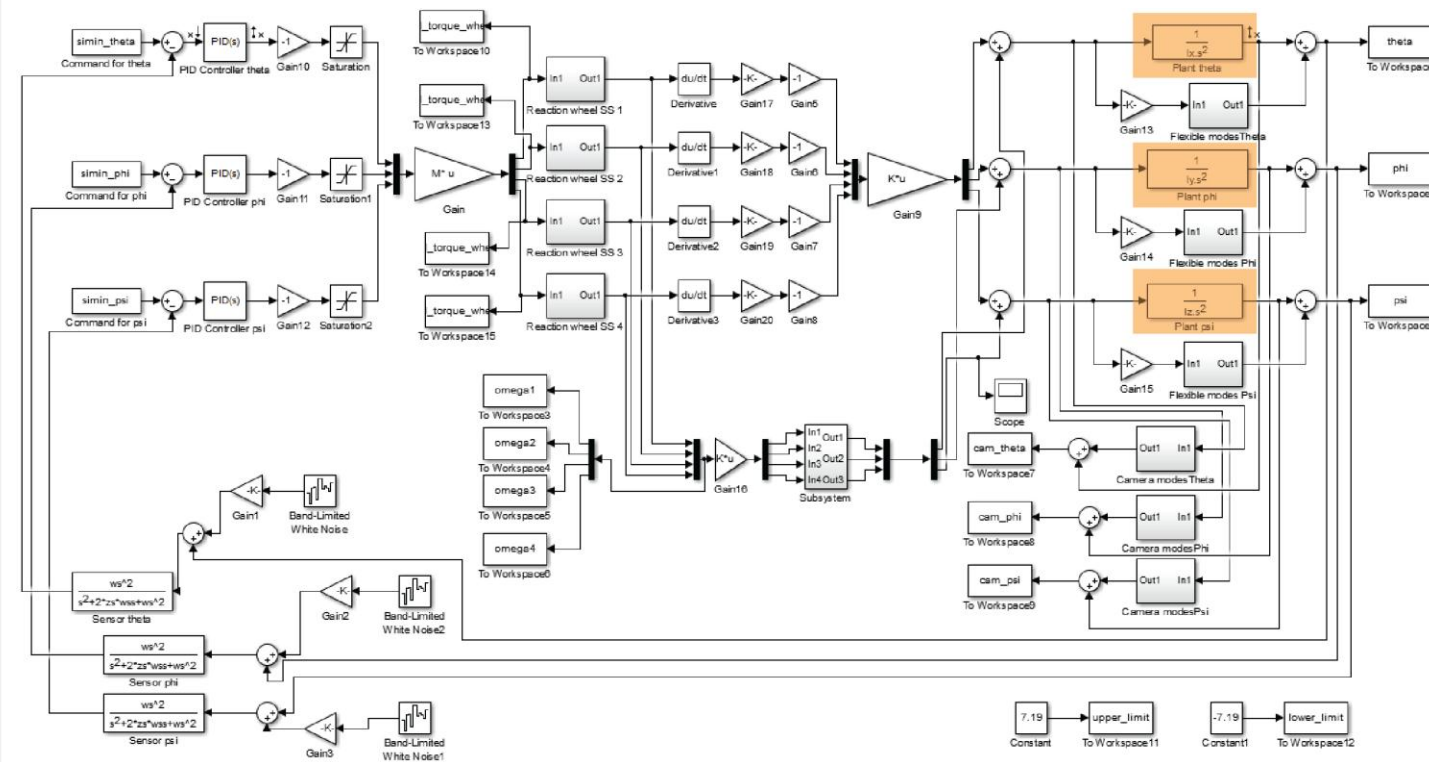
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Caltech



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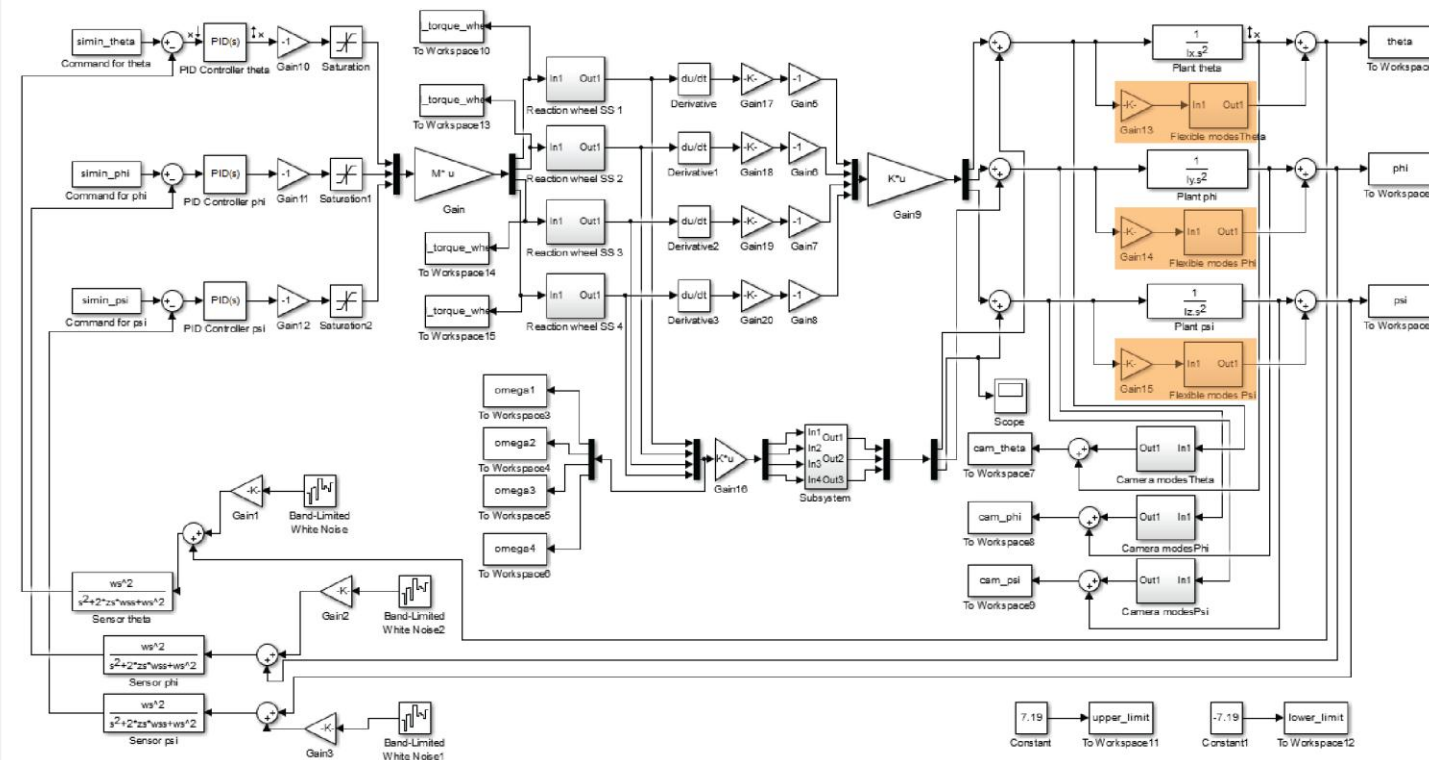
Flexible modes
transfer function

Camera jitter
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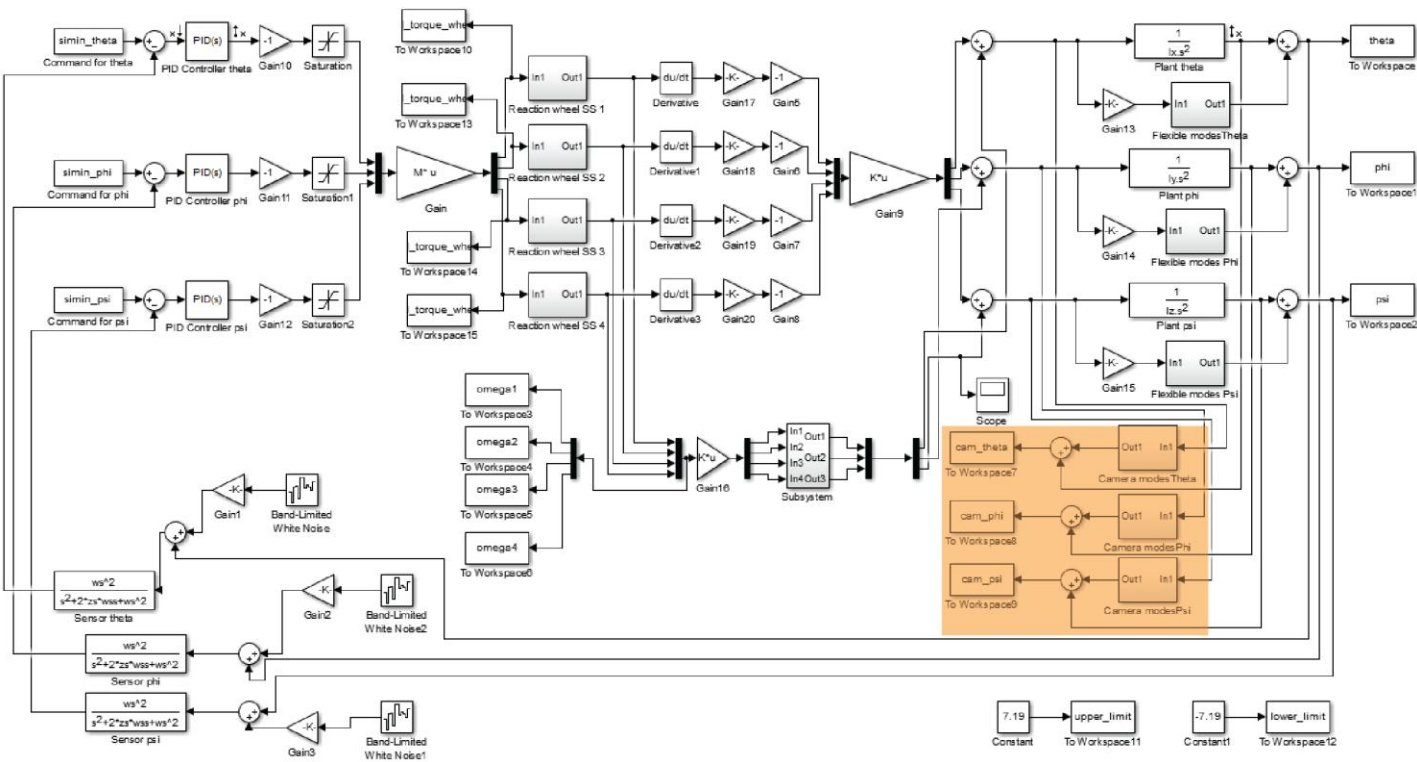
Sensor Noise

Sensor transfer
function

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Simulink Model



Camera jitter evaluation

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Simulink Model

PID Controller

Allocator

Reaction wheel
disturbances

Reaction wheel
model

Rigid body plant

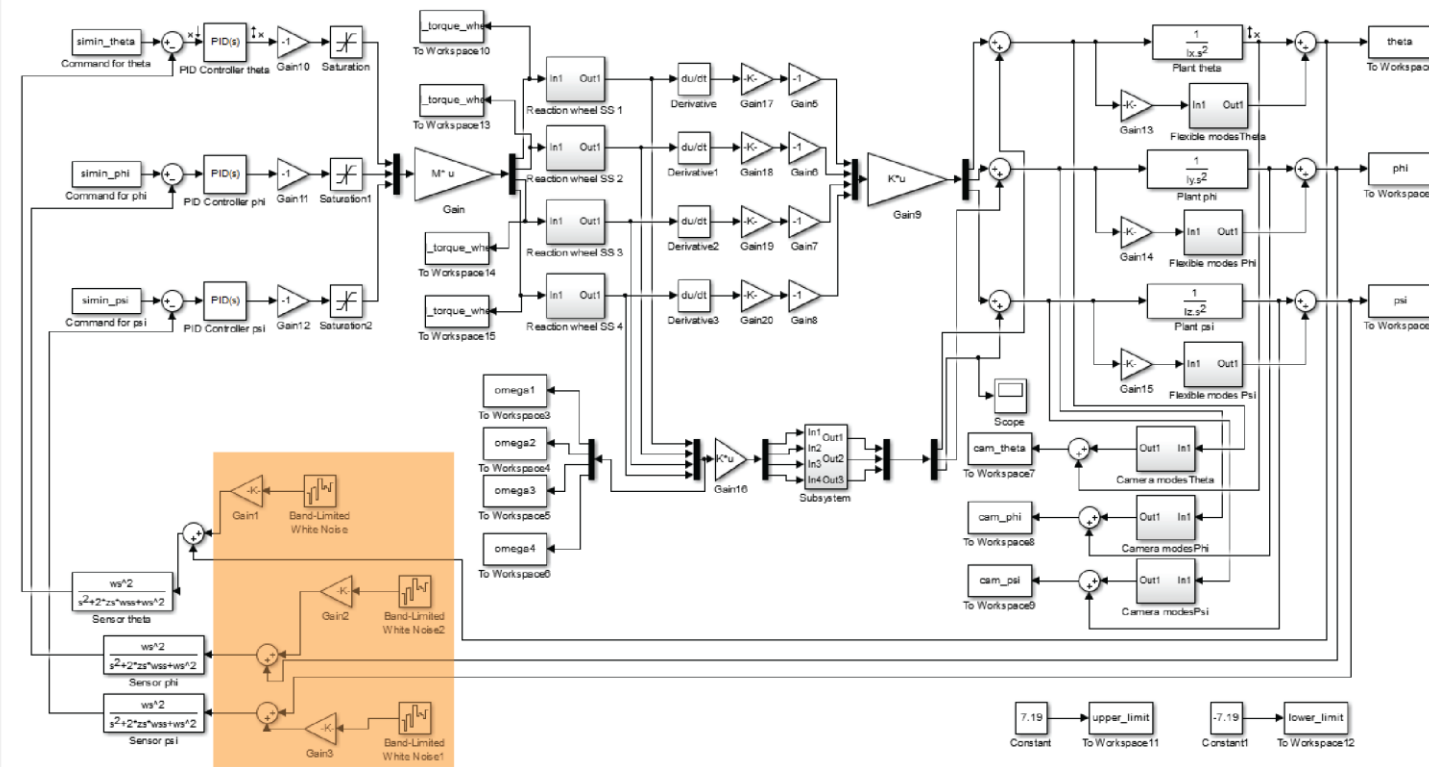
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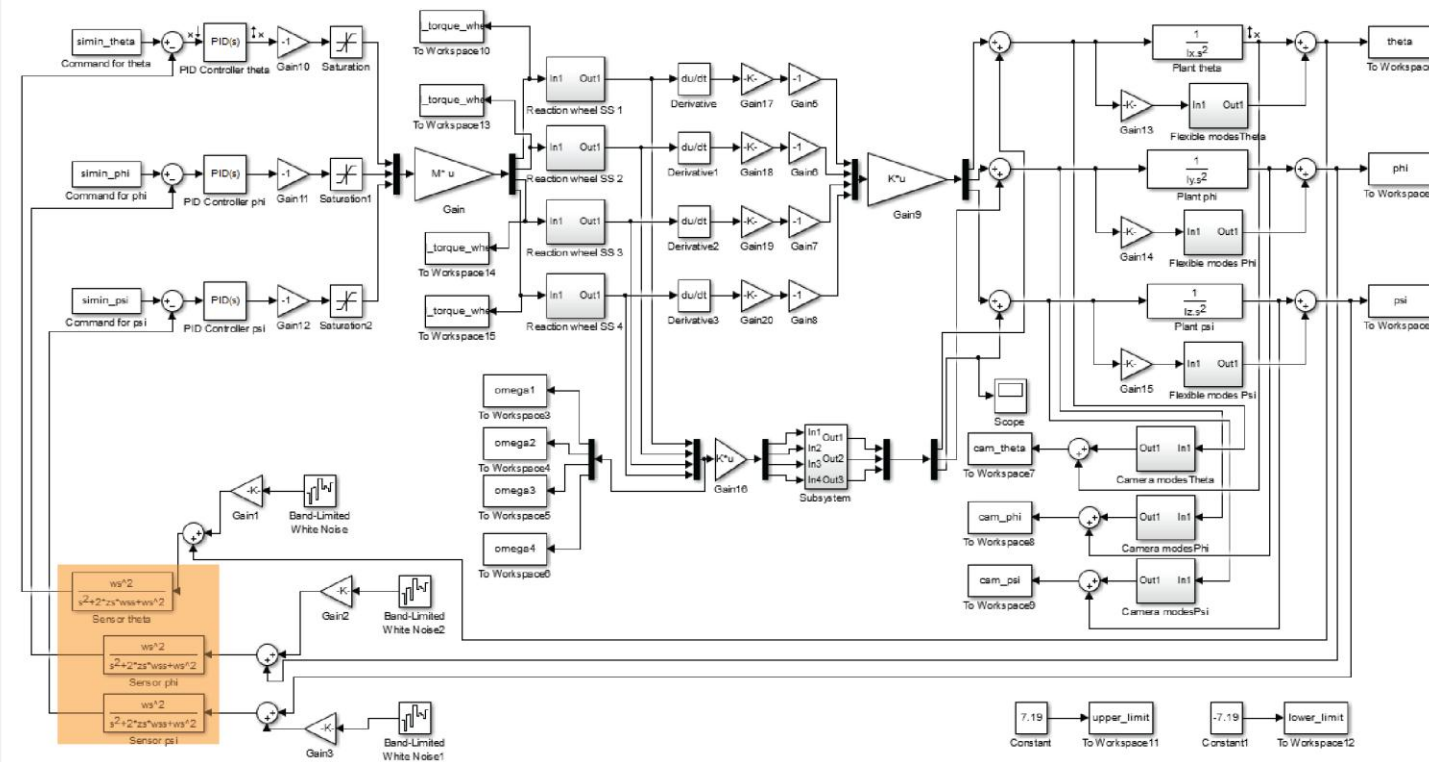
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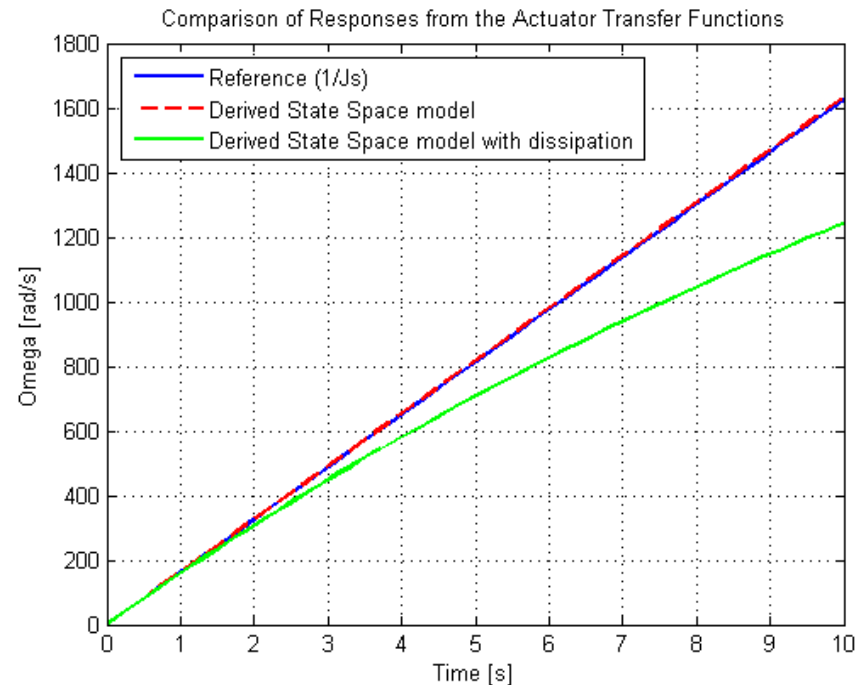
Sensor transfer
function

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Major Unit Tests Preformed

- Reaction wheel model
- Disturbance model output check
- Sensor transfer function comparison to manufacturer data



Simulation Verification

Unit test system feed reaction wheel disturbance sinusoid to flexible modes and seek to match analytic predication

$$\Sigma T(\omega; t) = \Sigma A(\omega) \cdot \sin(\omega t + \varphi)$$



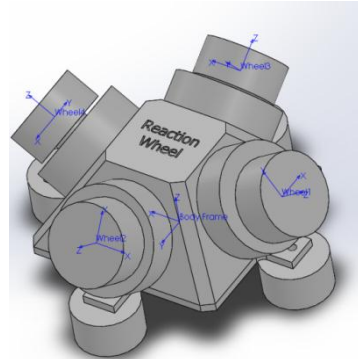
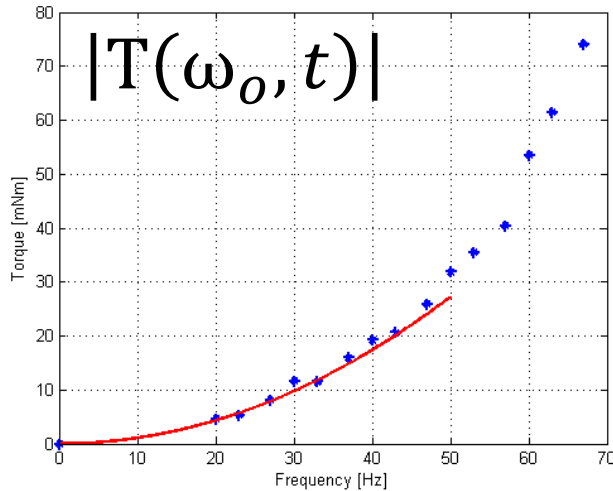
Flexible Modes, $G(j\omega)$



$$\psi(\omega; t) = B(\omega) \cdot \sin(\omega t + \theta)$$

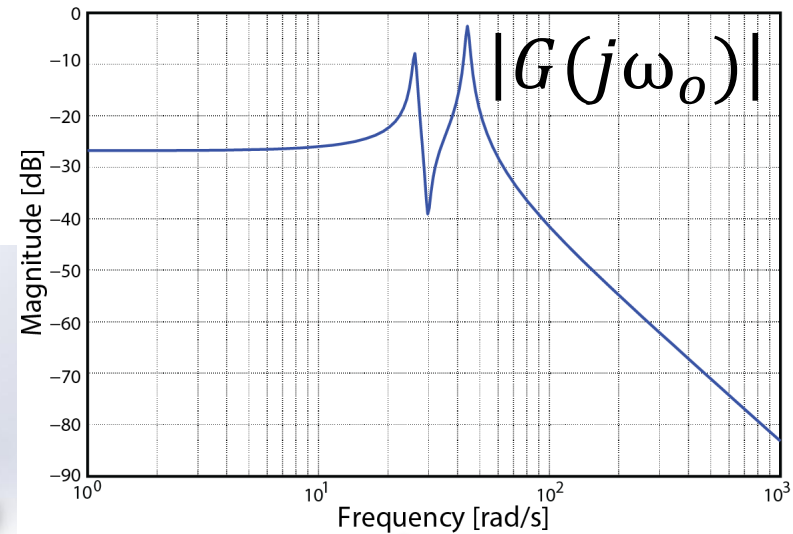
Simulation Verification

Reaction Wheel Disturbance Model



$$N \cdot \sin(\beta)$$

Bode Plot: Flexible Modes, No Rigid Body



$$|\psi(\omega_o, t)| = N \cdot |T(\omega_o, t)| \cdot \sin(\beta) \cdot |G(j\omega_o)|$$

Simulation Verification

$$\omega_o = 7.1\text{Hz}$$

$$N=4$$

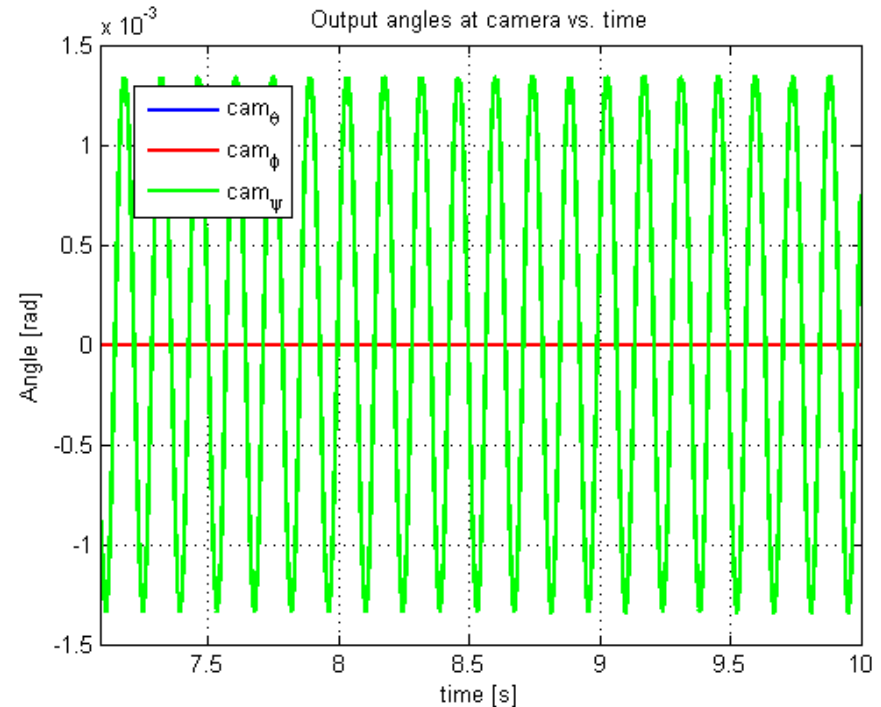
$$|T(\omega_o, t)| = 0.54 \text{ mNm}$$

$$\beta = 56.31^\circ$$

$$|G(j\omega)| = -2.55\text{dB}$$

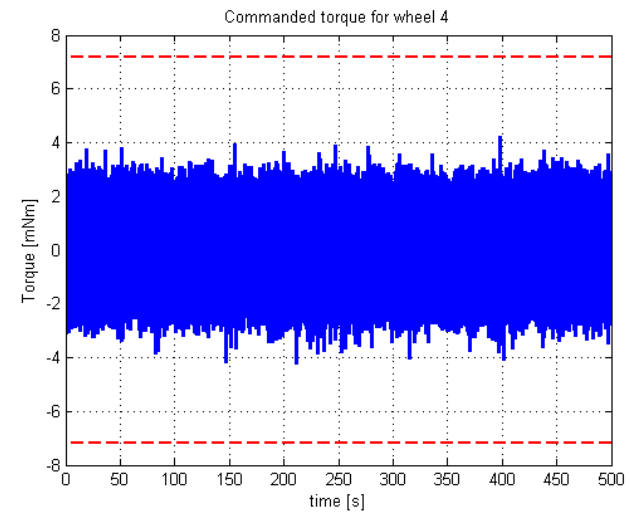
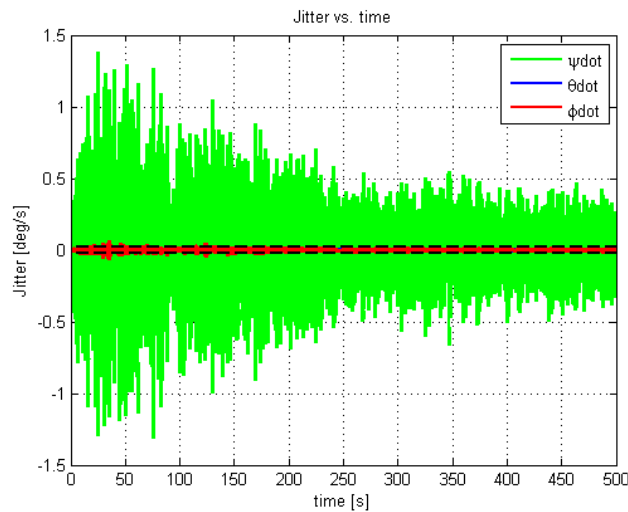
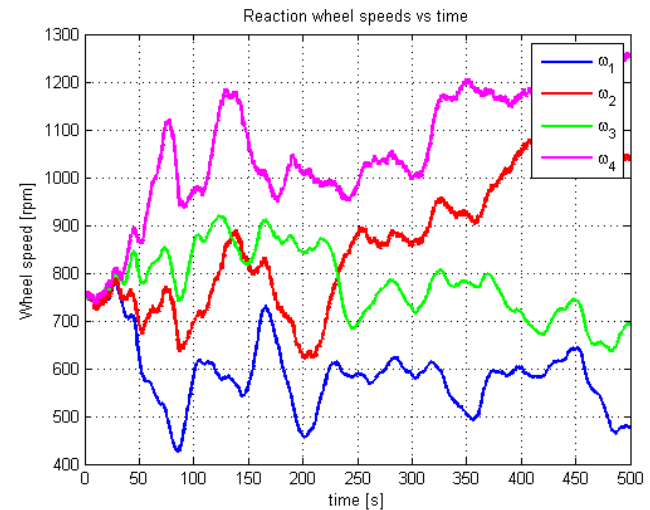
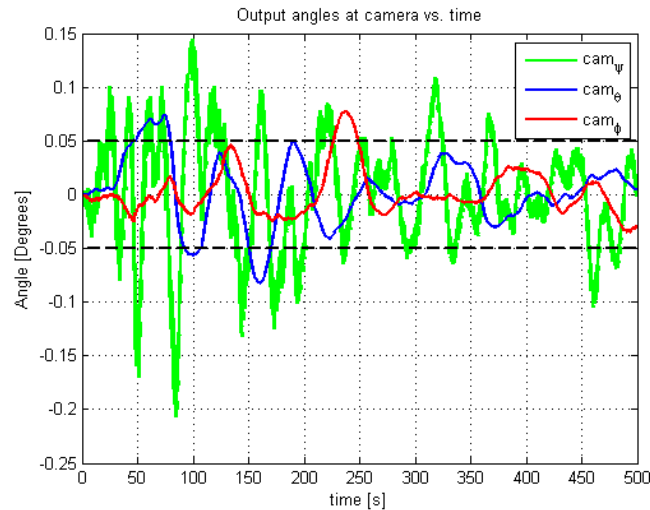
$$\therefore |\psi(\omega_o, t)| = 1.3 \text{ mrad}$$

**Results are as
expected**

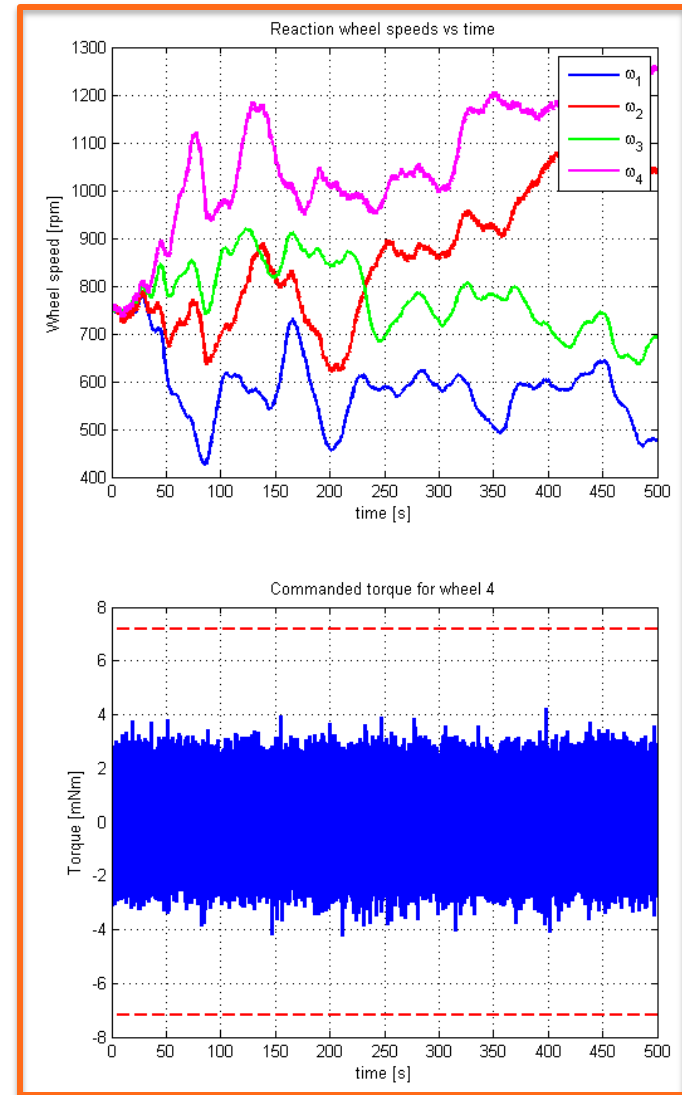
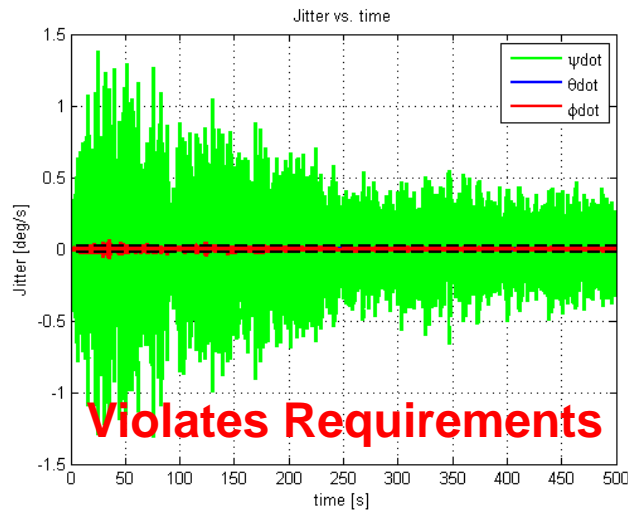
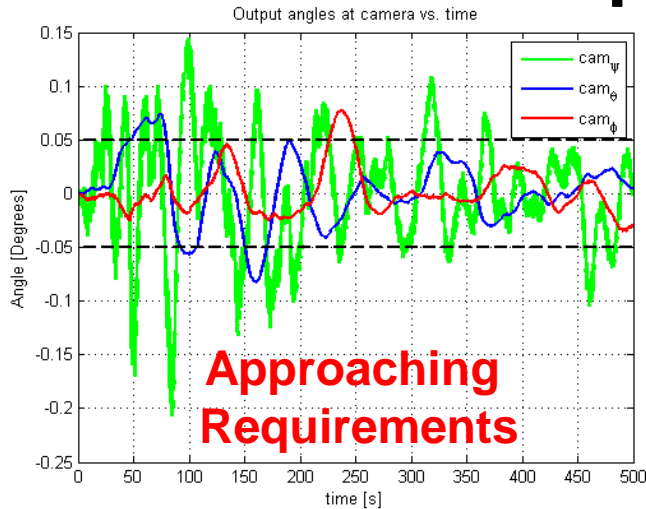


$$|\psi(\omega_o, t)| = N \cdot |T(\omega_o, t)| \cdot \sin(\beta) \cdot |G(j\omega_o)|$$

Sample Results



Sample Results



Moving Forward

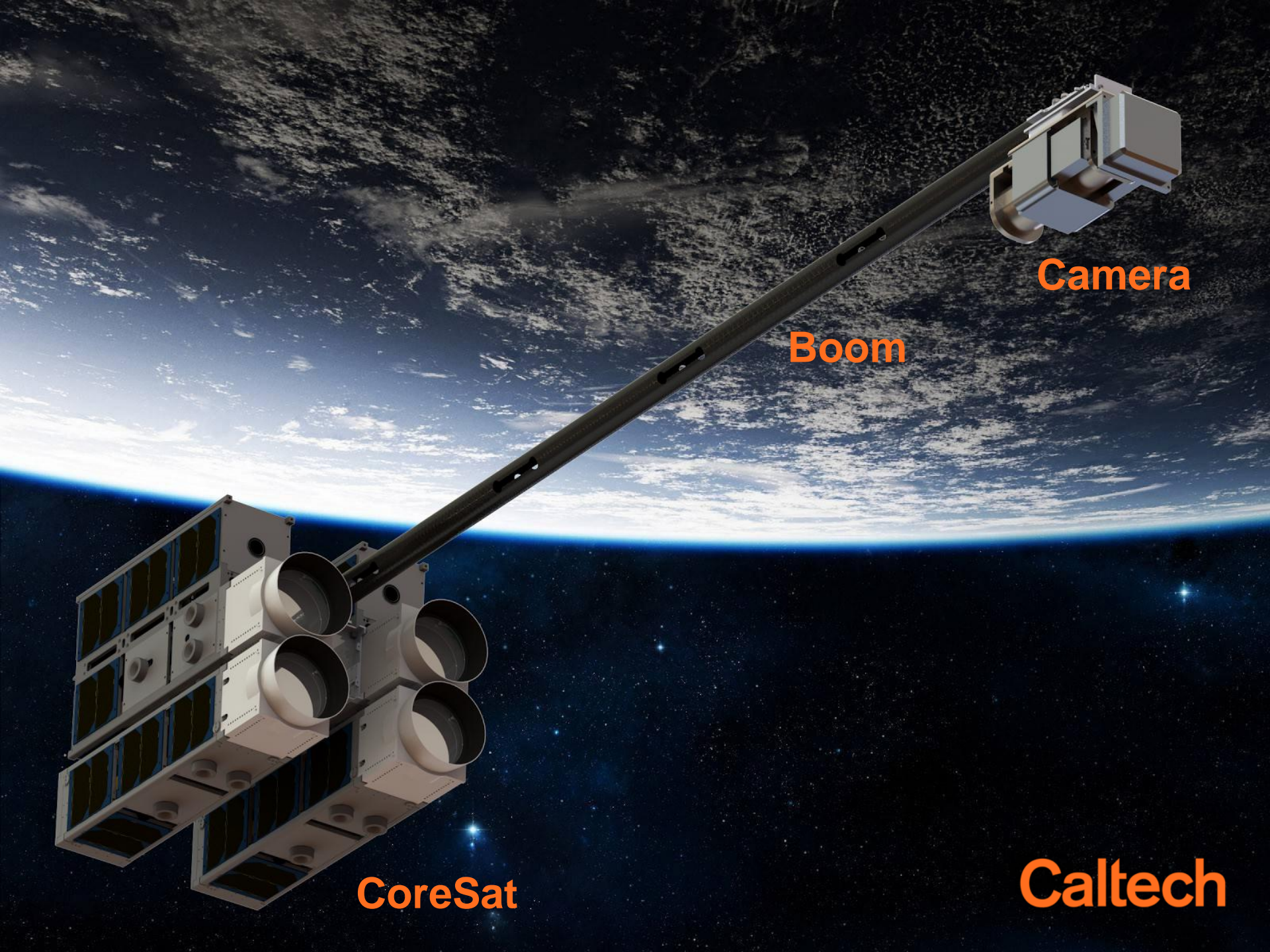
- Develop model and implement reaction wheel isolation transfer function
 - Work currently being performed by Surrey
- Obtain and update the reaction wheel disturbance model
 - Current data was taken on a unbalanced wheel
- Deterministic sweep of reaction wheel speeds with random disturbance phasing to determine wheel speeds where camera requirements met

Questions?

Boom Subsystem

Sandra Fang, Arturo Mateos,
Yuchen Wei, Michael Williamson

Mentor: Lee Wilson



Camera

Boom

CoreSat

Caltech

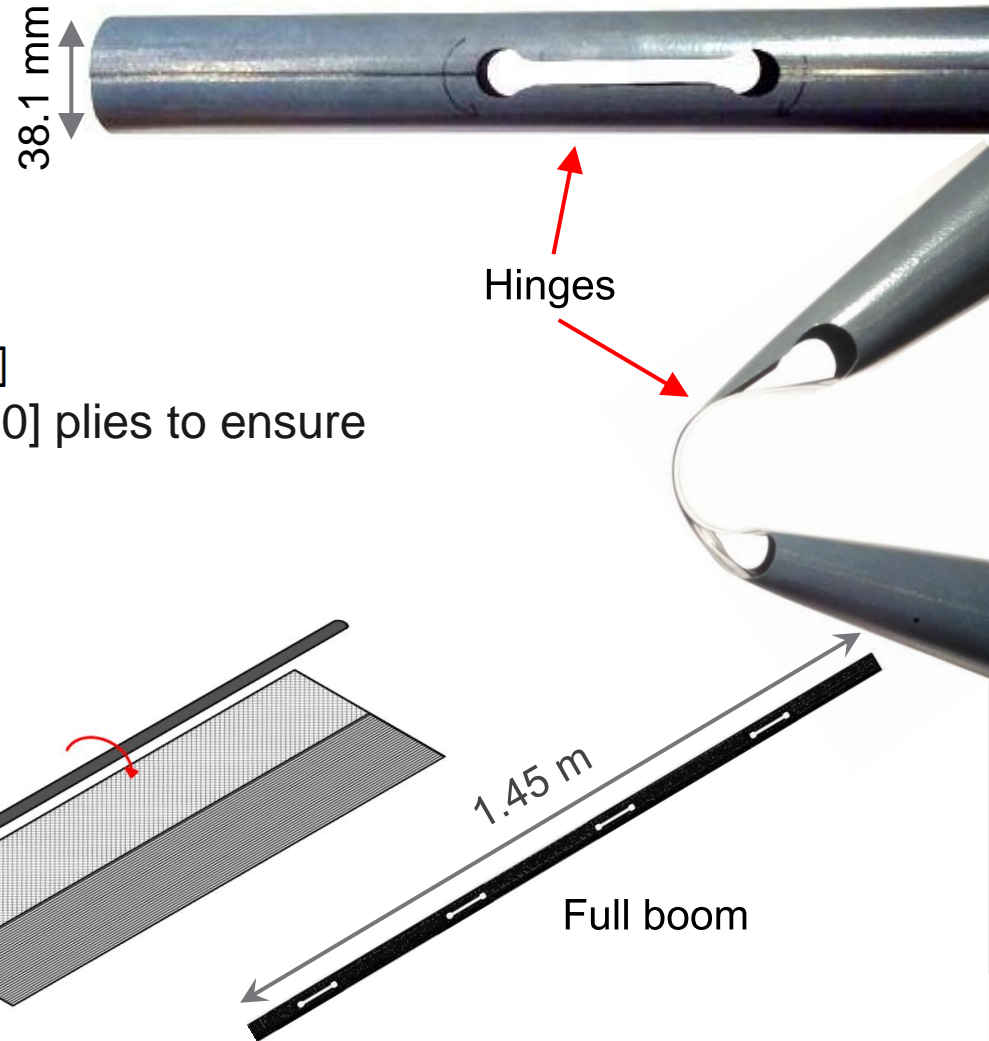
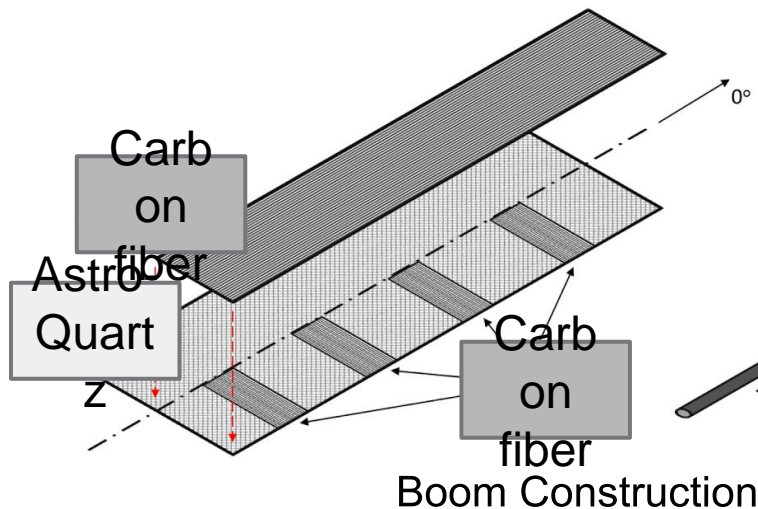
What is the Boom?

Lay-up consists of

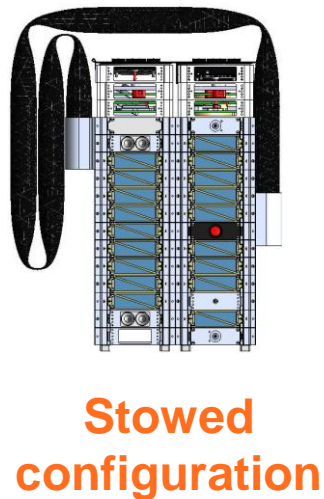
- Plain-weave AstroQuartz
- Unidirectional carbon fiber

Lay-up sequence

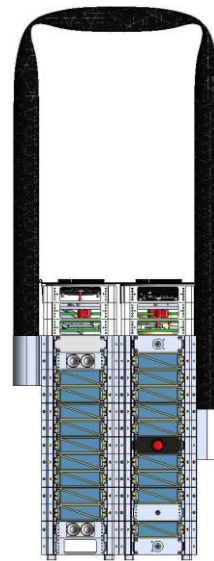
- General: $[\pm 45_{AQ} / 0_{3CF} / \pm 45_{AQ}]$
- At hinges: $[\pm 45_{AQ} / 0_{3CF} / 90_{CF} / \pm 45_{AQ}]$
- Locally reinforced at hinges with $[90]$ plies to ensure proper deployment



What does it do?



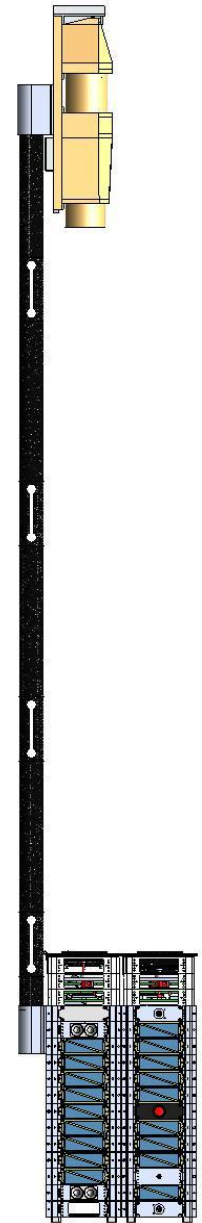
*Stage 1
deployment*



*Stage 2
deployment*

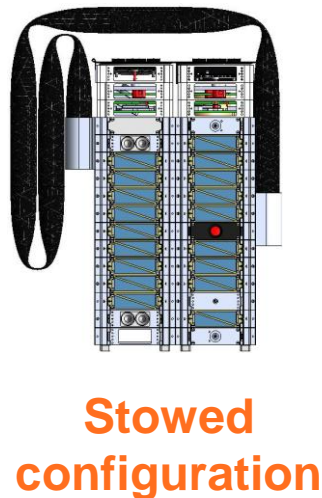


Deployed configuration

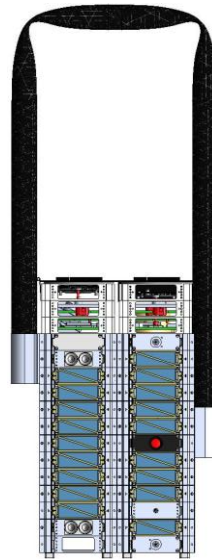


What ~~does it~~ *did* we do?

1. Characterize boom deployment with **experiments** and **simulations**
2. Design **restraints** and **interfaces** (boom/camera/CoreSats)

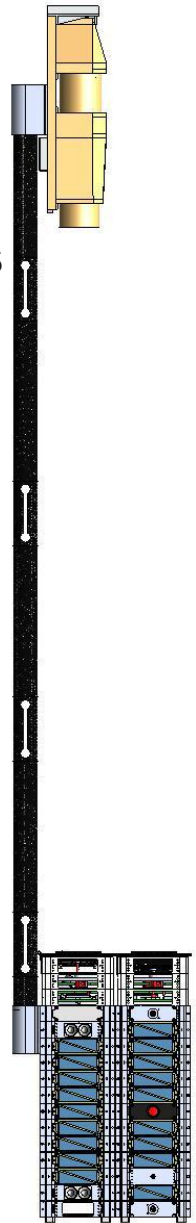


Stage 1
deployment



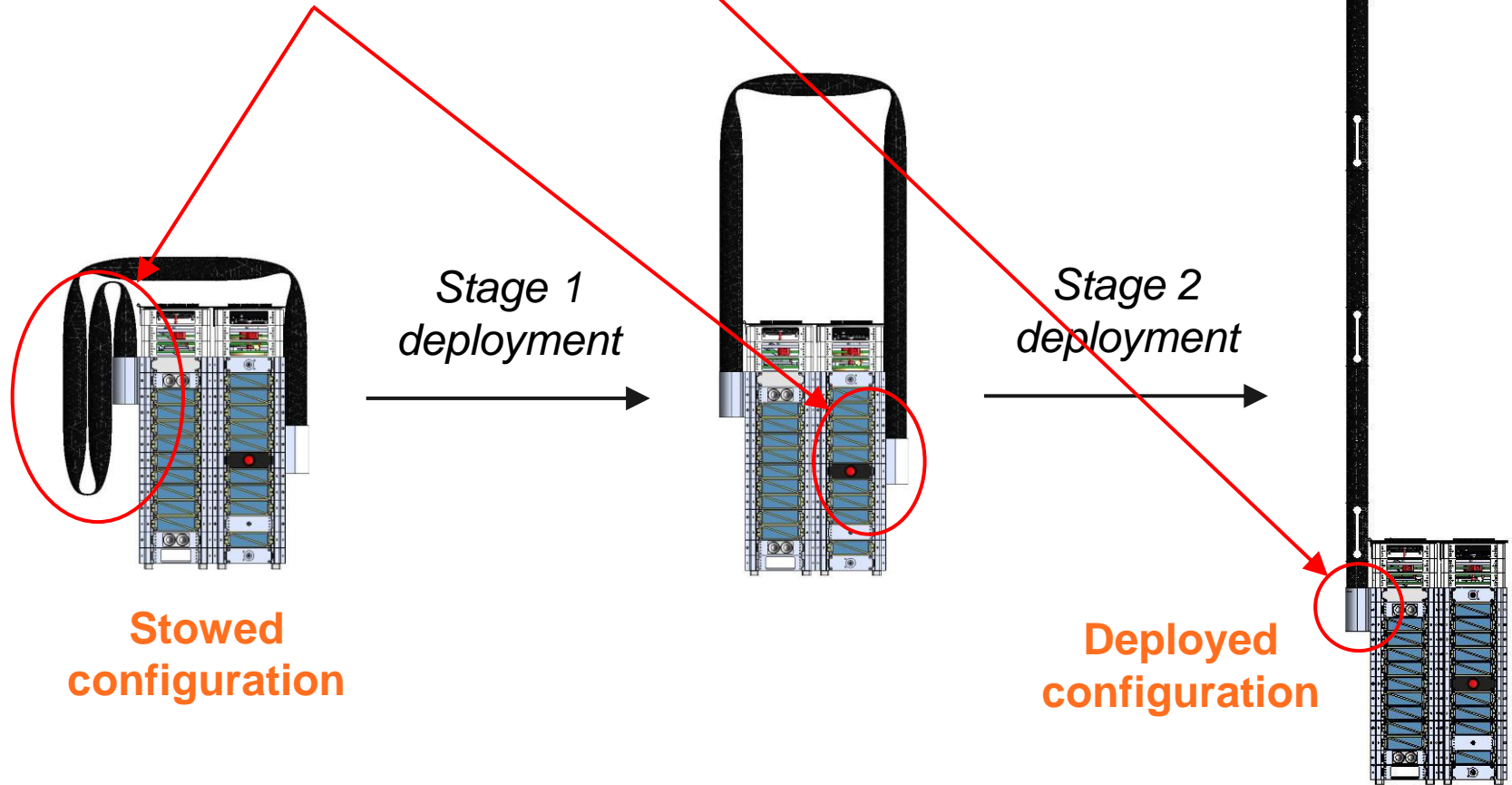
Stage 2
deployment

Deployed
configuration



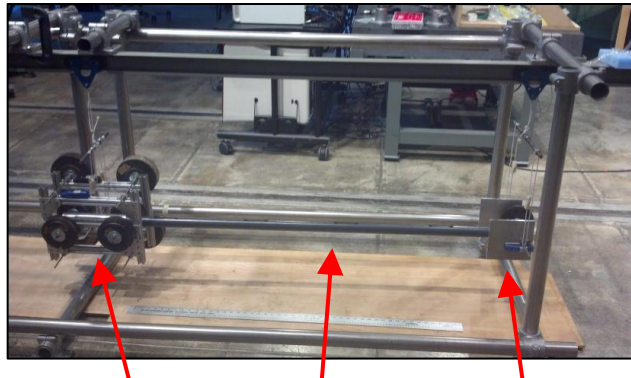
What ~~does it~~ *did* we do?

1. Characterize boom deployment with **experiments** and **simulations**
2. Design **restraints** and **interfaces** (boom/camera/CoreSats)



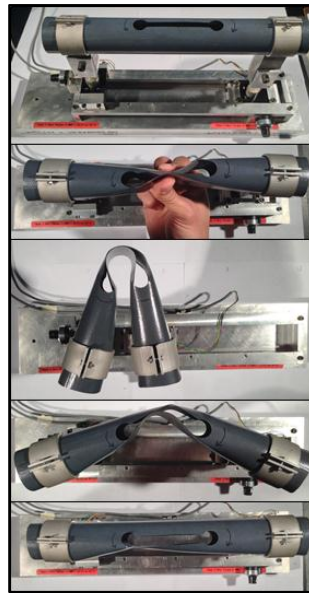
Critical Tasks

1. Characterize boom deployment with **experiments** and **simulations**
2. Design **restraints** and **interfaces** (boom/camera/CoreSats)



Coresat Boom Camera

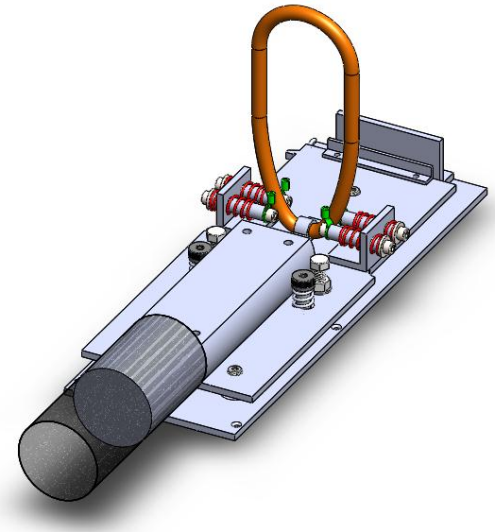
Full-boom
deployment tests



Single-hinge
characterization tests



FEM
Simulation



Restraints and
Interfaces

Stage 2 Deployment Test

Objective

- Characterize **large-displacement behavior** of the boom
- Study **accelerations** during boom deployment

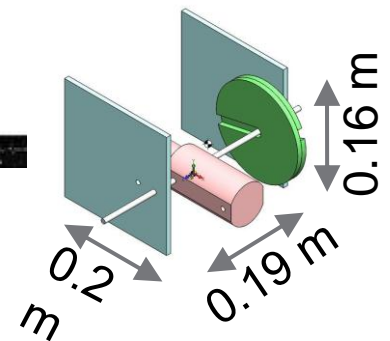
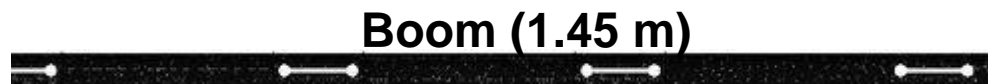
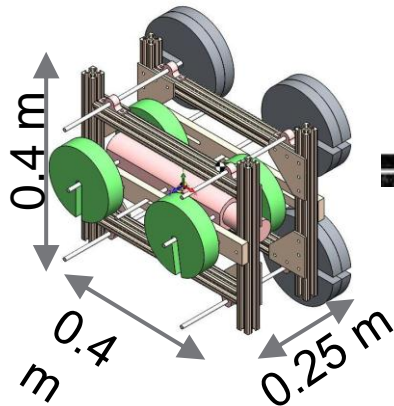
Method

- Prepare an experimental setup modeling end masses and inertias
 - Simulate deployment in space via **gravity offload**

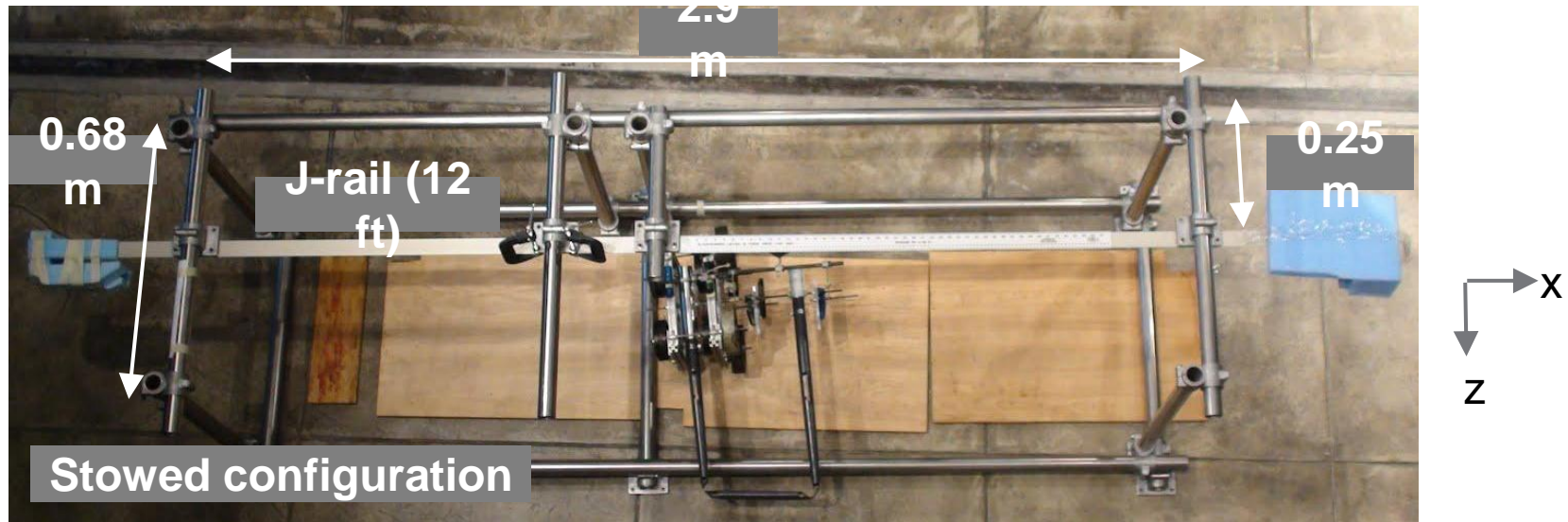


CoreSat (30 kg)

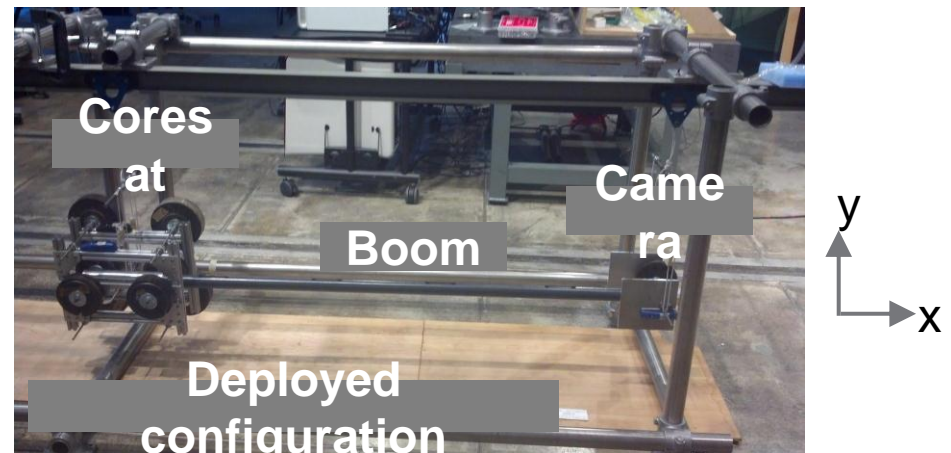
Camera (2.8 kg)



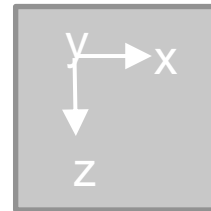
Stage 2 Deployment Test - Setup



- Gravity offload system suspends boom and end masses from J-rail with rollers
 - Displacement constrained in y-axis
- Boom has manufacturing defects affecting accelerations



Stage 2 Deployment Test



Results: low accelerations

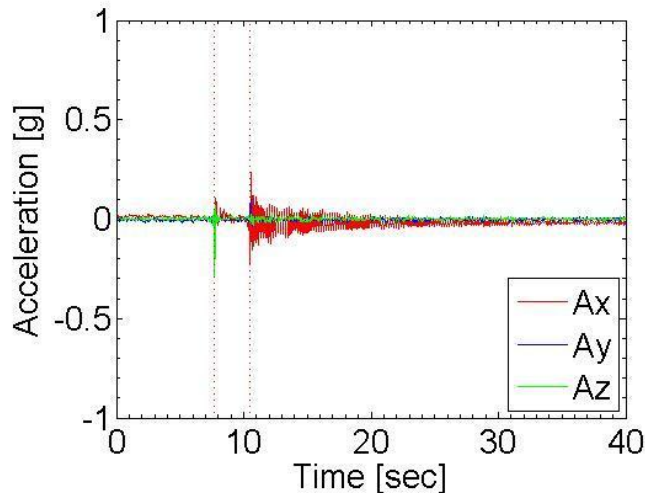
- Low accelerations compared to those experienced during launch.

For reference:

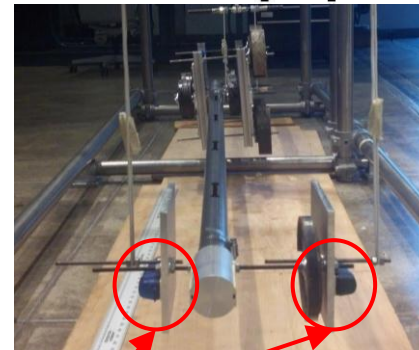
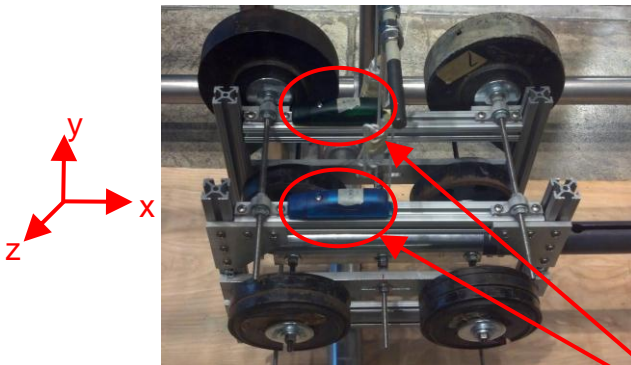
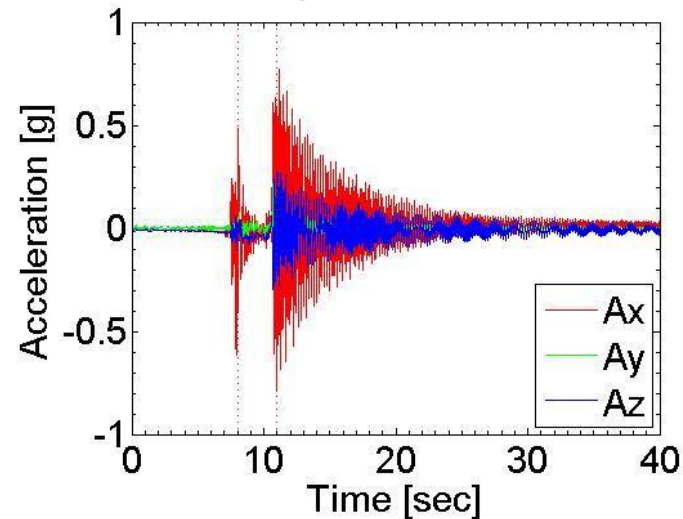
Delta IV rocket

axial load factors: $[-2g, 6g]$
lateral load factors: $[-2g, 2g]$

CoreSat



Camera



Stage 2 Deployment Simulation

Motivation

- Limitation of ground testing facility to simulate micro-G environment
- Examine material thermal effects on in-orbit deployment

Objective

- Develop high fidelity **finite element model**
- Capture **whole deployment process** in detail

[1x speed]

Hinge Characterization

Objective: Provide quantitative comparison between **simulations** and **measured** behavior of hinge to validate model

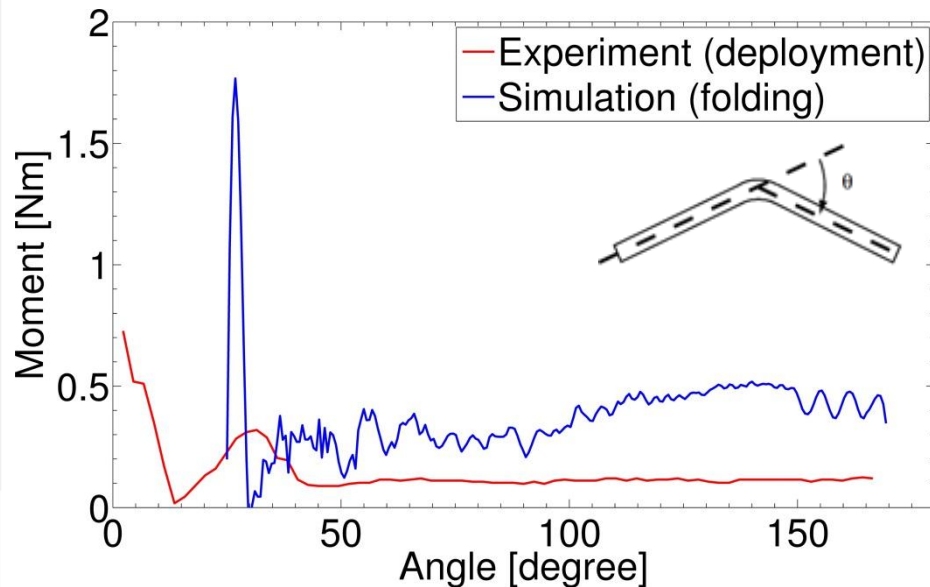
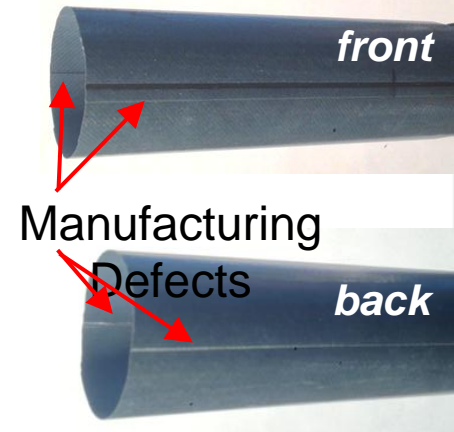
- Perform **quasi-static deployment** experiments
- Develop **finite element model** for single-hinge experiments
- Compare moment-angle profiles
- Design and calibrate new apparatus with better boundary conditions

Experiment - deployment
[32x speed]

Simulation - folding
[1x speed]

Hinge Characterization

- **Hinges locked** before reaching deployed configuration
 - Quasi-static + Manufacturing Defects = prevented deployment
 - Manufacturing process has been improved
- Estimated **moment-angle profile** for this boom/hinge design
 - Steady-state moment region (0.1 Nm)
 - High snap-back moment to overcome (~ 0.7 Nm)
 - Small peak at ~ 30 degrees (0.3 Nm)
 - When hinge is latched, it is in a highly stable configuration



Deployed configuration

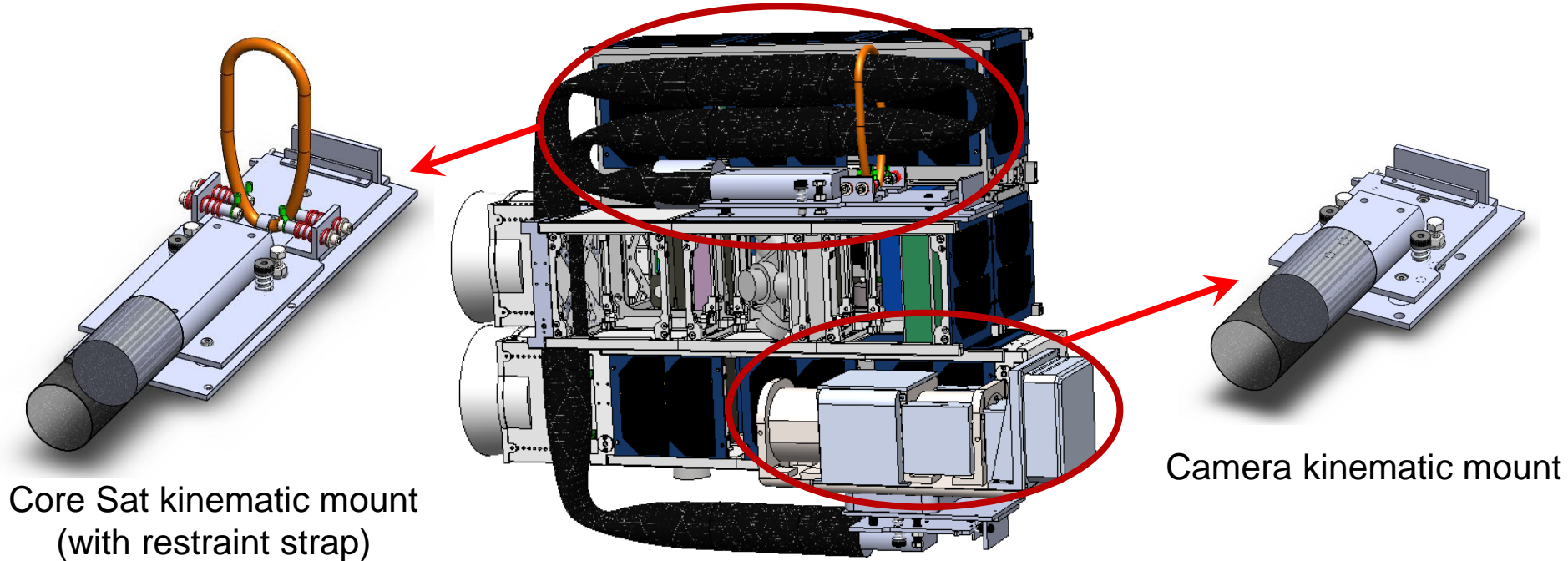


Locked configuration

Restraints and Interfaces

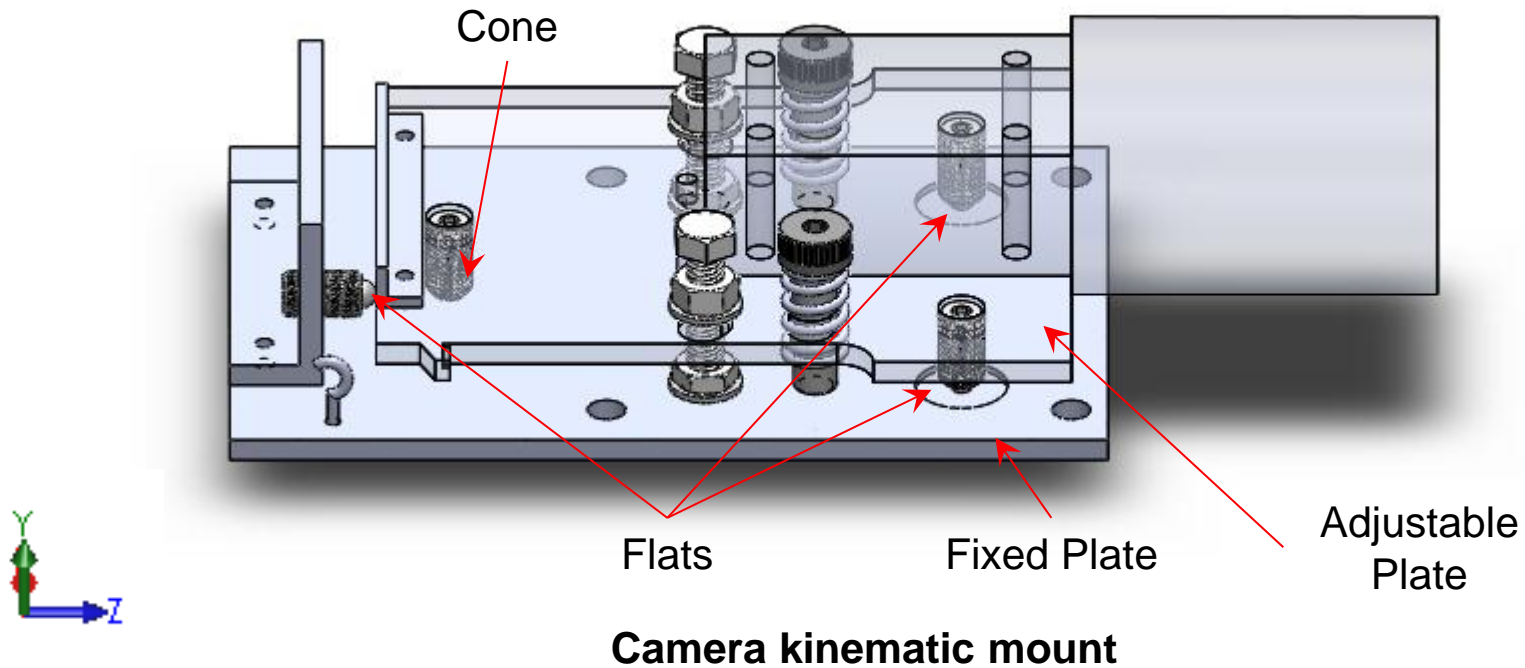
Objective: Secure boom to spacecraft during launch and and in-orbit

- Design **kinematic mounts** to allow for camera adjustment relative to the coresat
 - Corrects for misalignments in the construction satellite
- Design **release mechanism** for Stage 1 deployment



Kinematic Mount

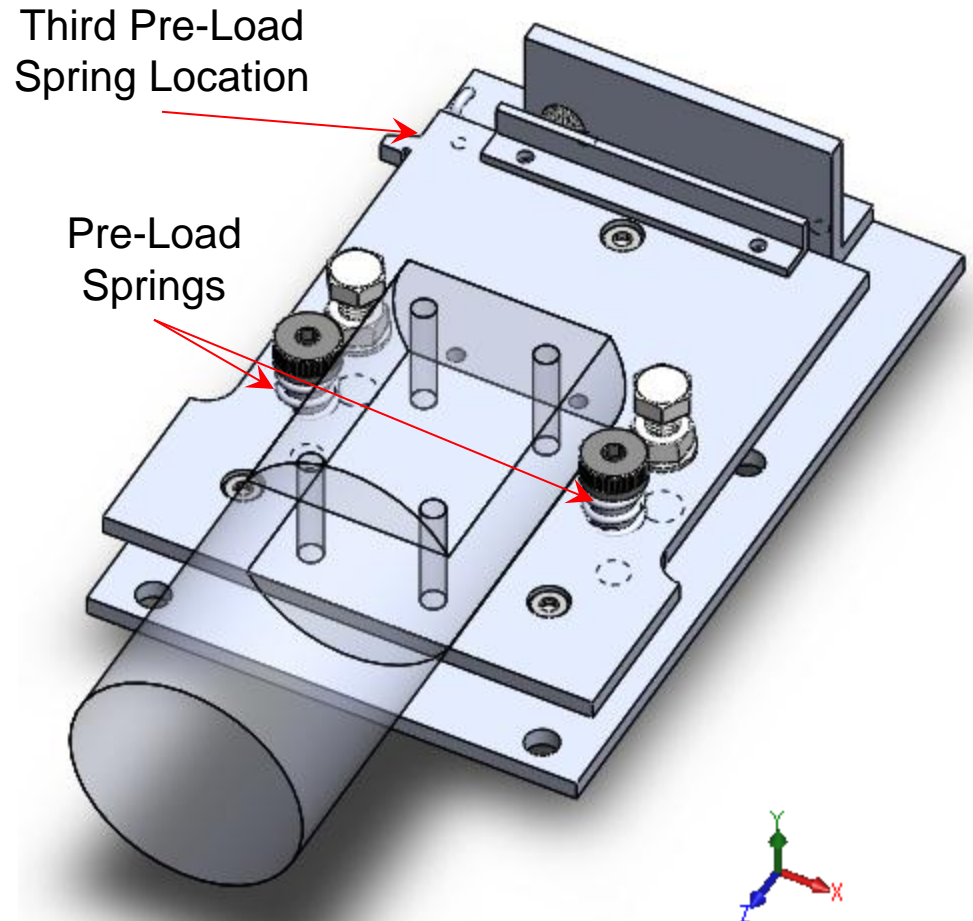
- Cone and 3 flat configuration
- contact points with four 100 tpi ball tipped screws
 - Allows rotation of the adjustable plate around x, y, and z axes



Kinematic Mount

Key Features

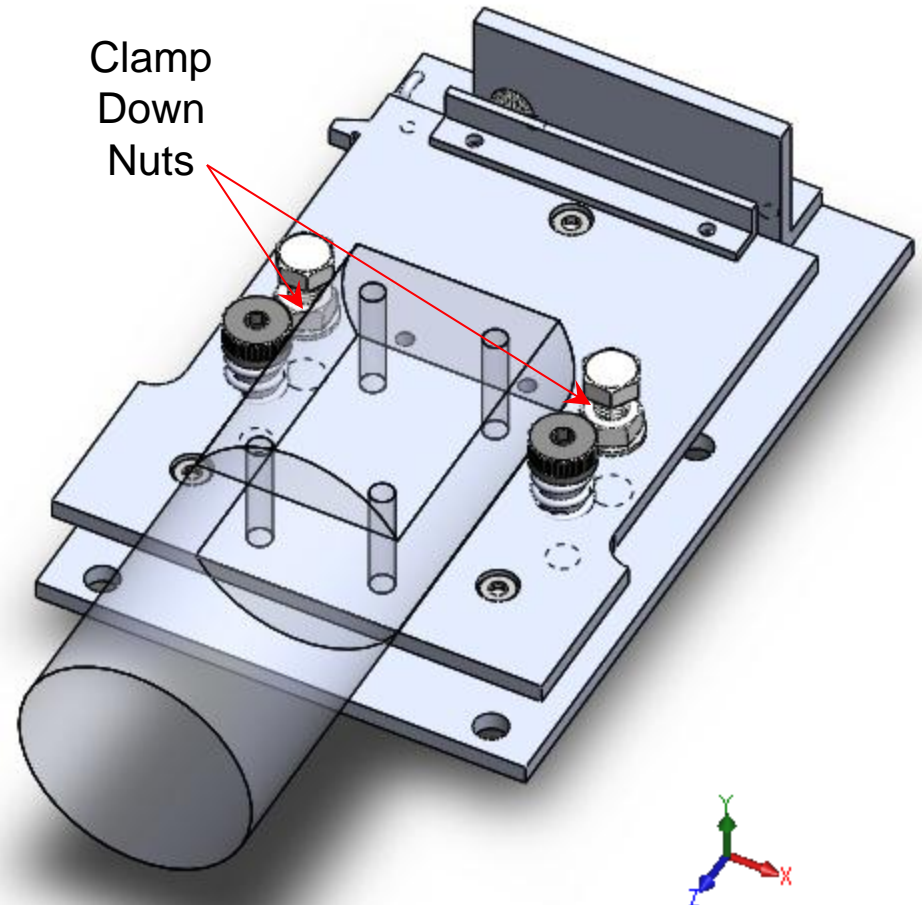
- **Three pre-load springs maintain contact during adjustment**
- Clamp down nuts provide holding force after adjustment



Kinematic Mount

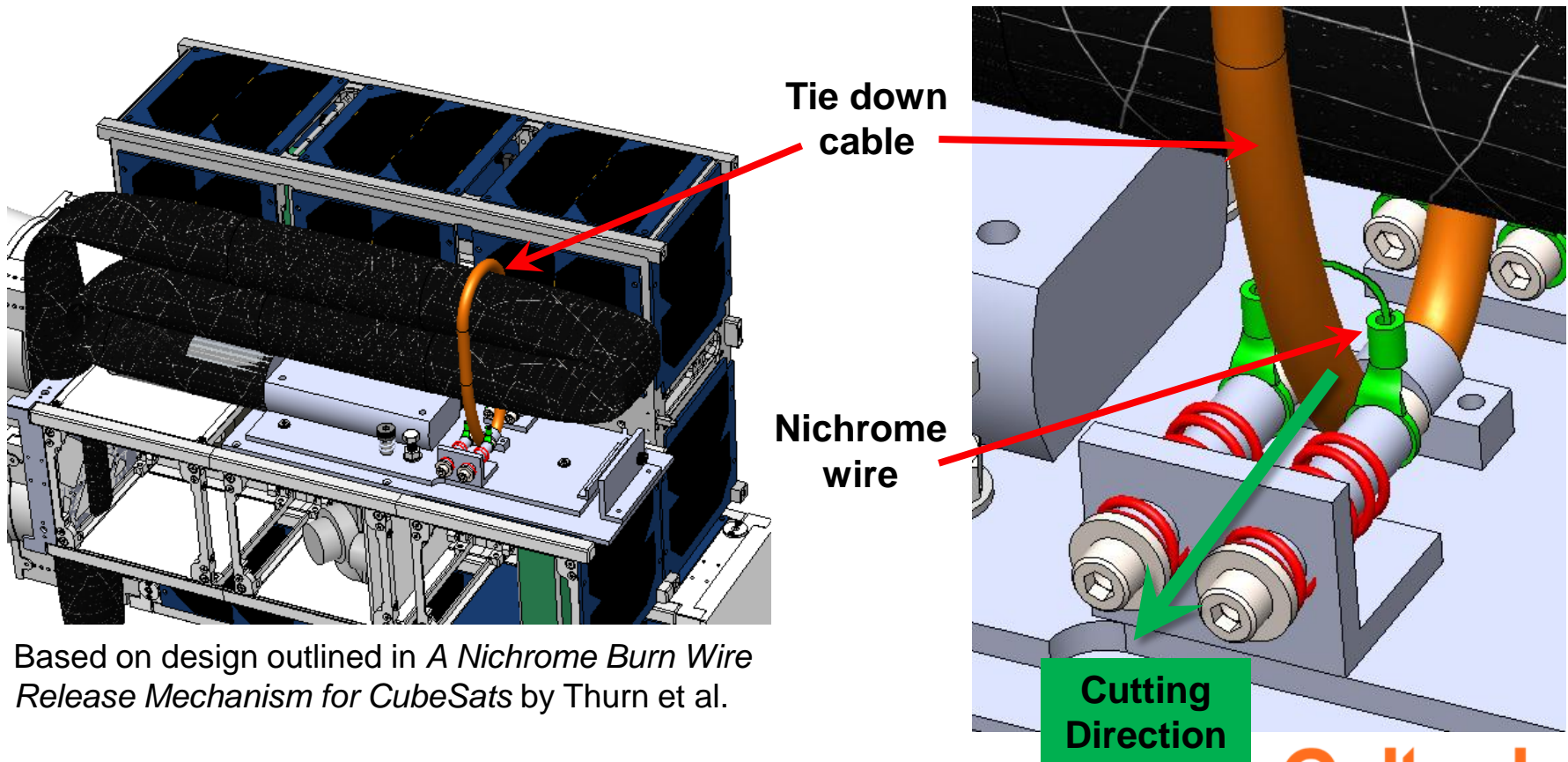
Key Features

- Three pre-load springs maintain contact during adjustment
- **Clamp down nuts provide holding force after adjustment**



Release Mechanism

- **Vectran cable** ties down boom in stowed configuration
- **Nichrome wire** looped around tie down cable between pairs of terminals
- When heated, nichrome wire cuts through the vectran cable due to spring preload



Based on design outlined in *A Nichrome Burn Wire Release Mechanism for CubeSats* by Thurn et al.

Completed Tasks



Boom deployment tests

- Modeled masses with accurate weights and inertias
- Assembled test rig
- Performed Stage 2 deployment experiment

Single-hinge characterization

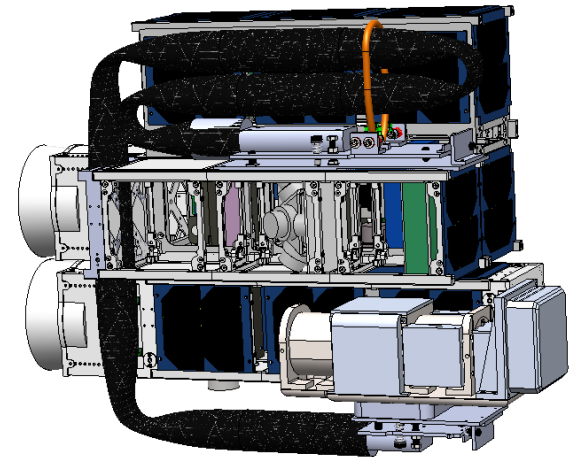
- Improved experimental set-up with boundary conditions
- Estimated moment-angle profile

FEM Simulation

- Developed full-boom and single-hinge simulations
- Obtained preliminary results for stage-2 deployment

Restraints and Interfaces

- Designed kinematic mounts
- Designed burn wire release mechanism



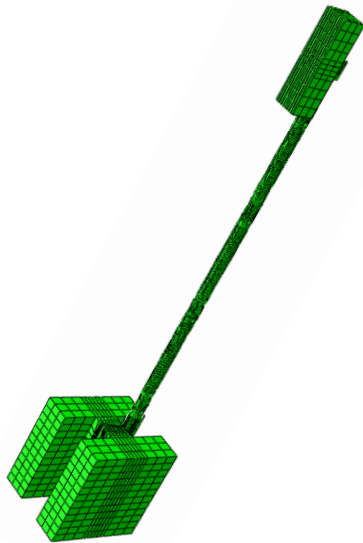
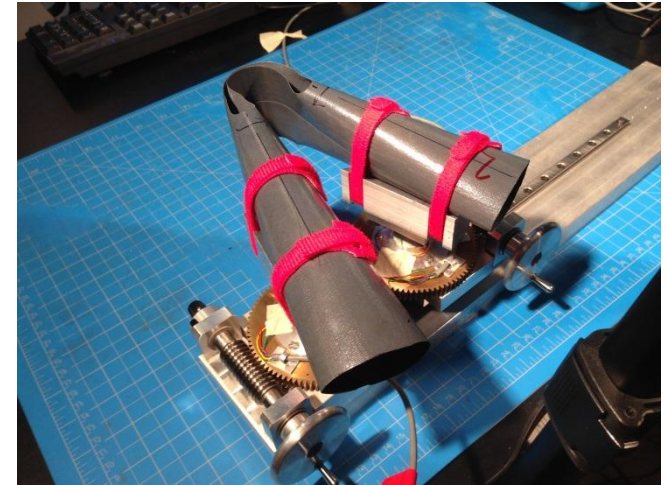
Future Work

Boom deployment tests

- Perform Stage1/Stage2 deployment experiments
- Analyze acceleration for all degrees of freedom

Single-hinge characterization

- Perform multiple-folding experiments
- Perform storage experiments



FEM Simulation

- Expand boom & single-hinge simulation to deployment phase
- Modify FEM model according to experimental results
- Incorporate thermal properties of material into model

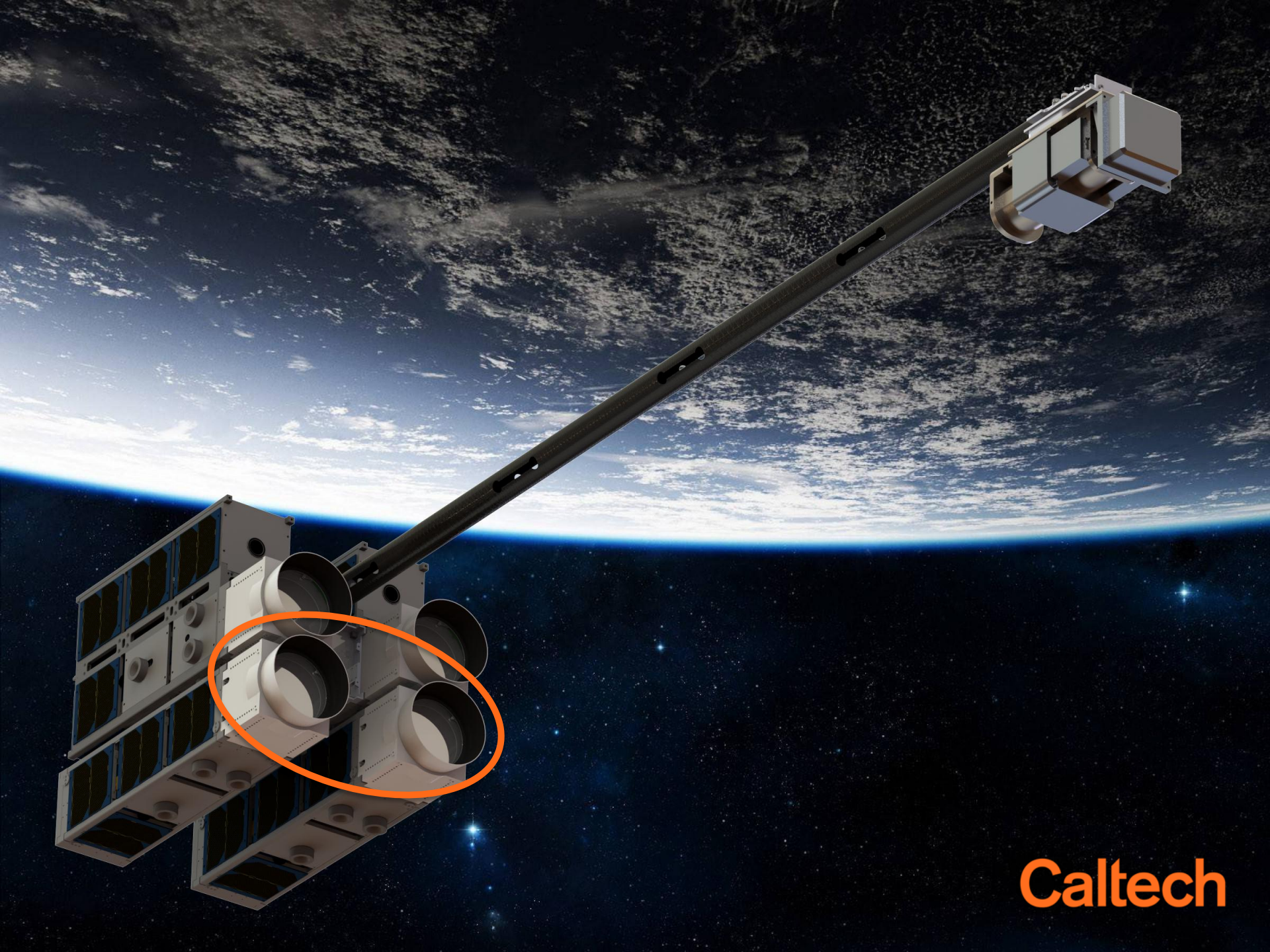
Restraints and Interfaces

- Prototype kinematic mounts and burn wire release mechanism
- Integrate prototypes into deployment tests

Questions?

Mirror Team: Vibrational and Thermal Testing

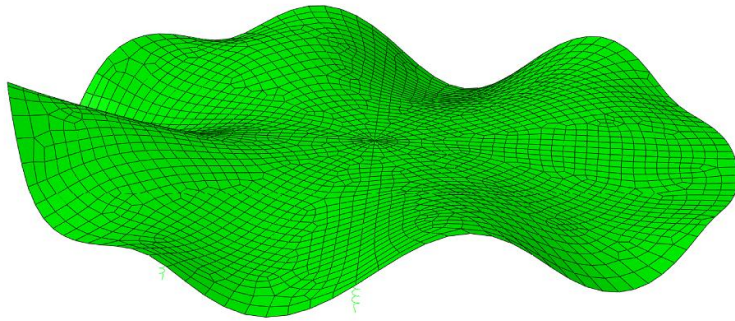
Erin Evans, Christian Kettenbeil,
Akshay Sridhar, Yuchen Wei
Mentor: John Steeves



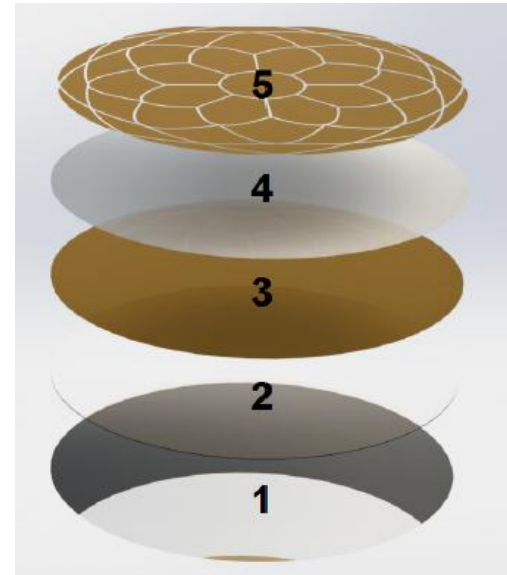
Caltech

Motivation

Lightweight, Deformable Mirrors



Acoustic / Vibration



Thermal

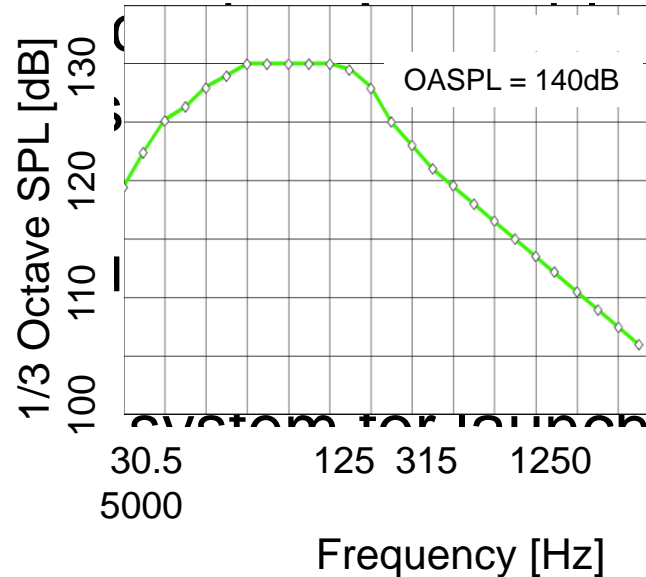
Acoustics

- Analysis showed that launch survivability is a concern with current configuration



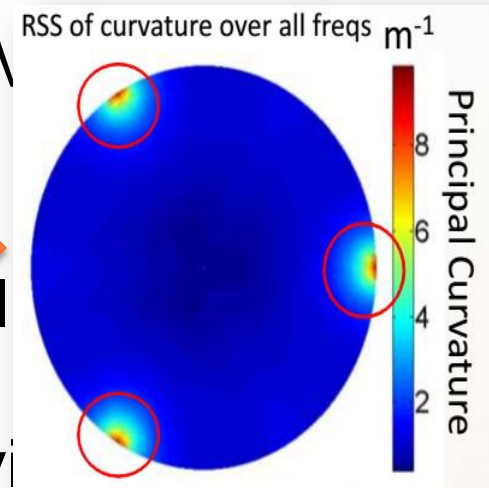
Delta IV Rocket
(Potential Carrier)

Acoustic
are me
restr



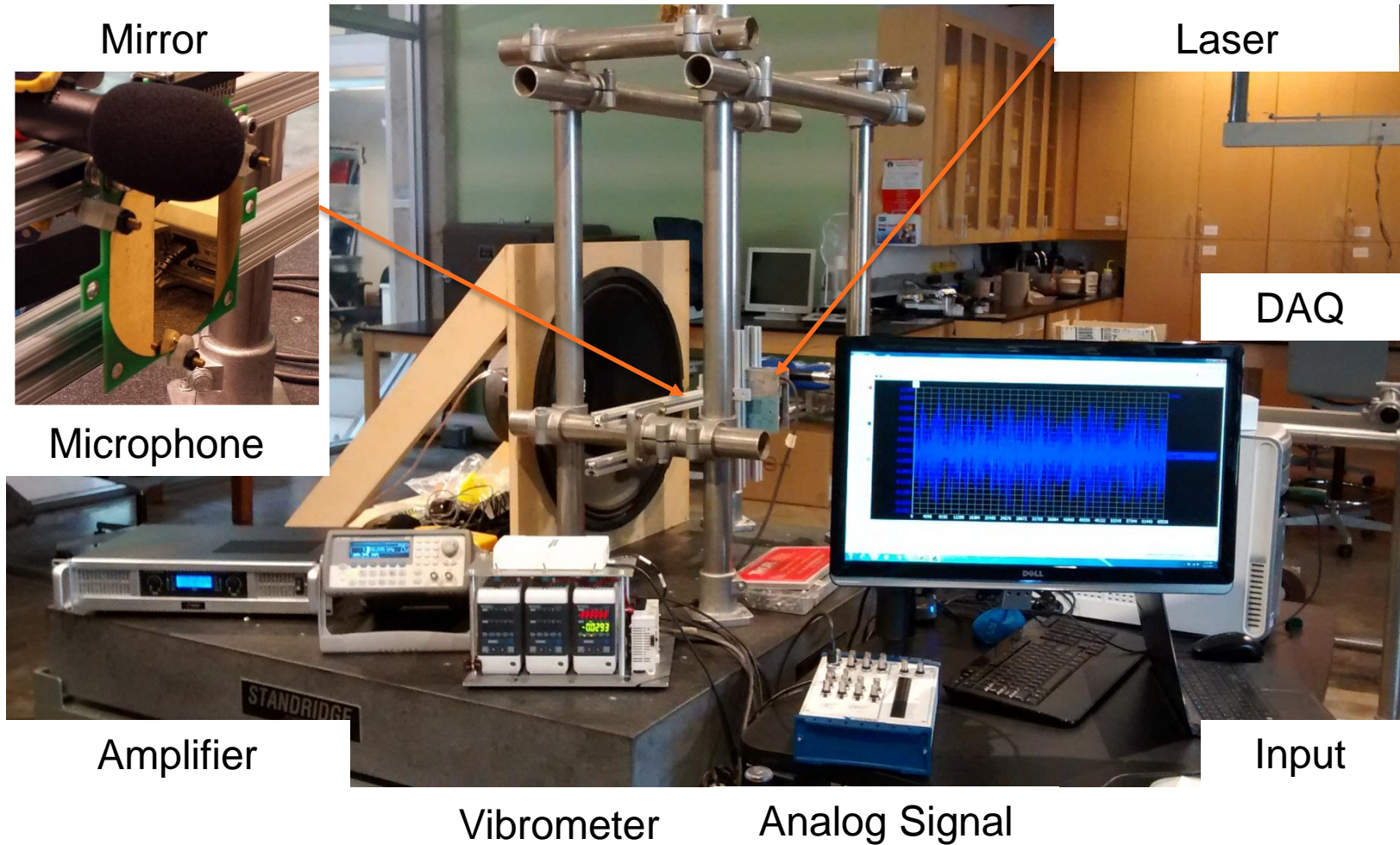
Delta IV Sound Pressure Curve

and V
ytical
curv

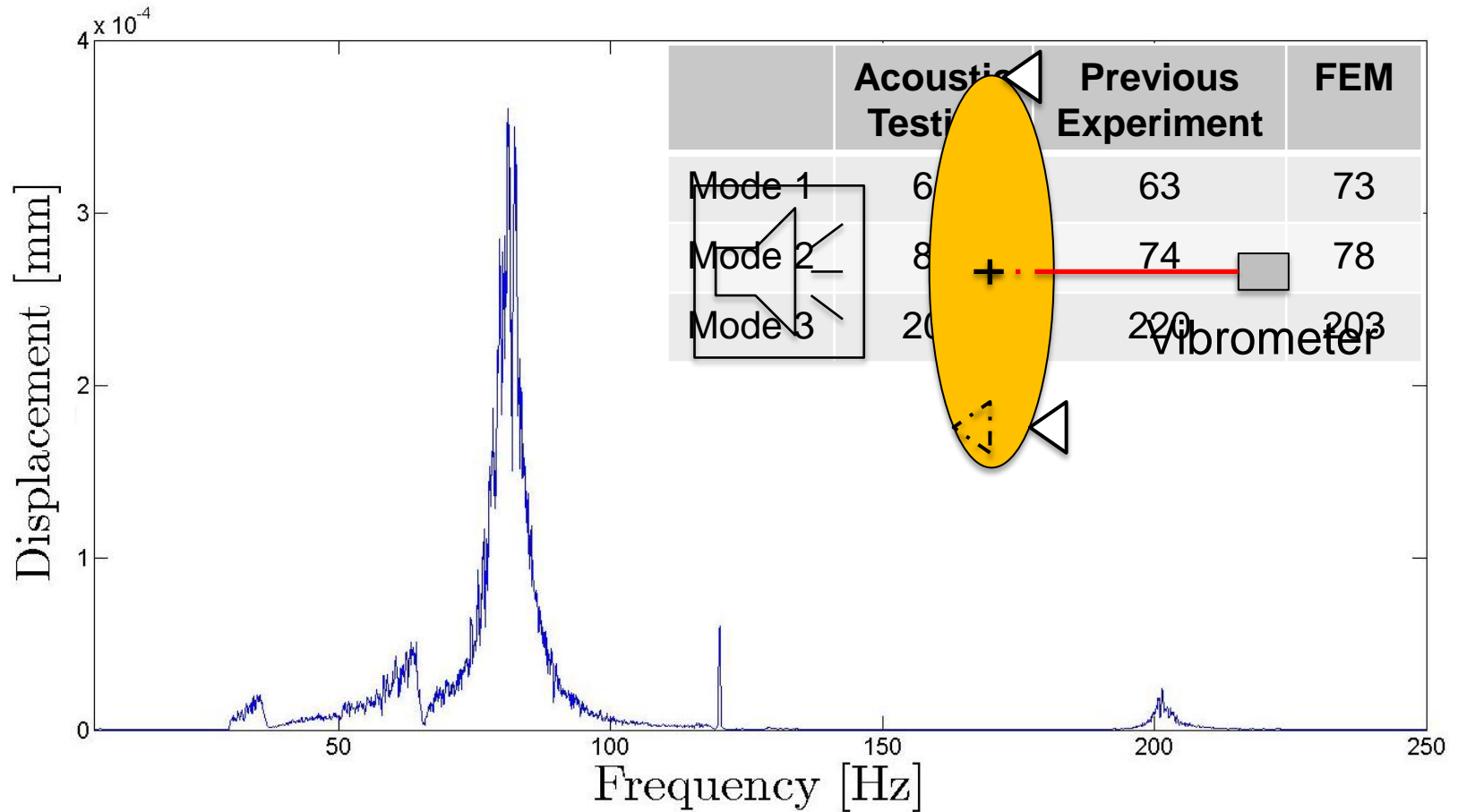


Mirror Subjected to
Acoustic Loading

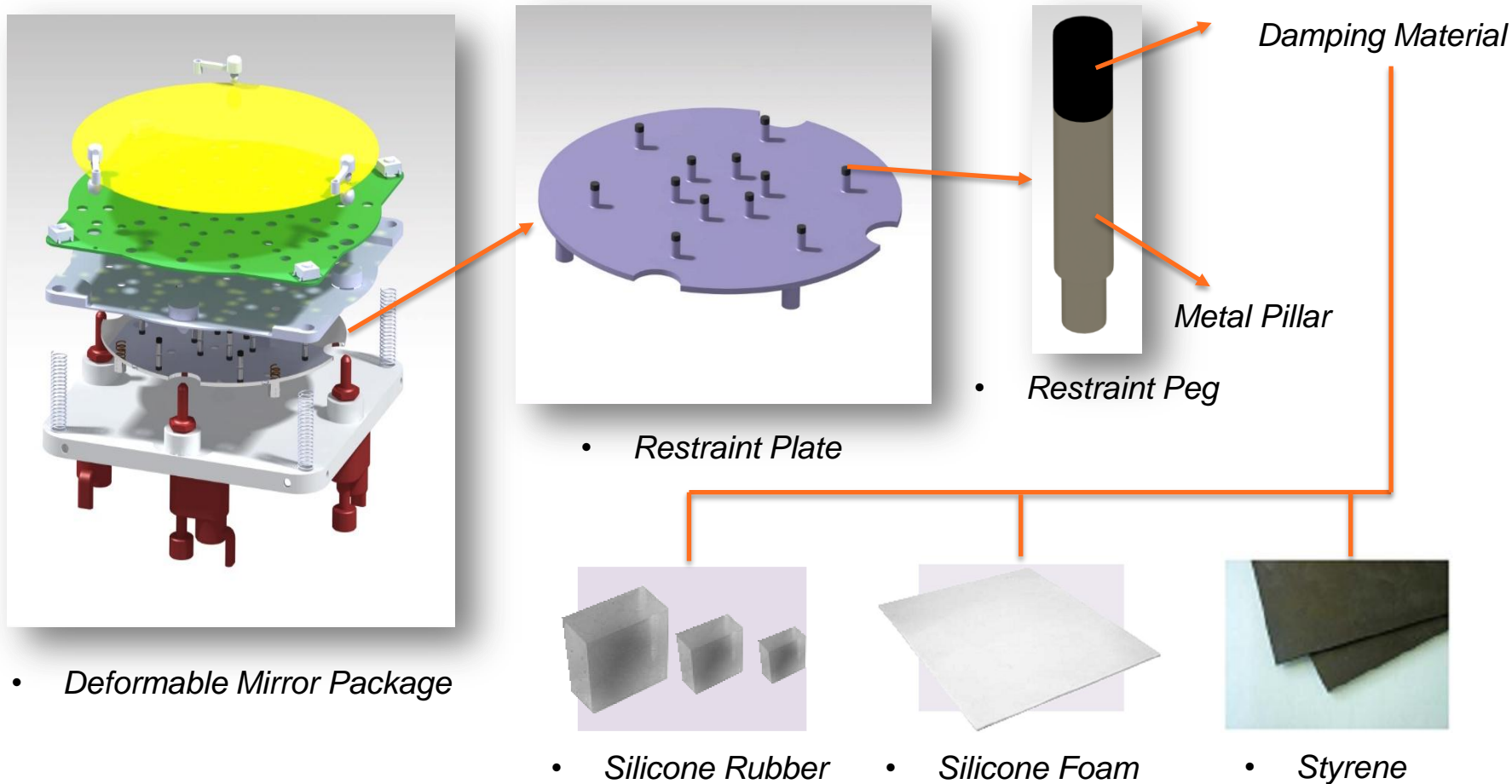
Acoustic Experiments



Test-Bed Validation



Mirror Restraint System – Concept



- Break the Symmetric Mode of the Mirror
- Pillars act as damping element in restraint system

Mirror Restraint System – Analysis & Design

Analysis

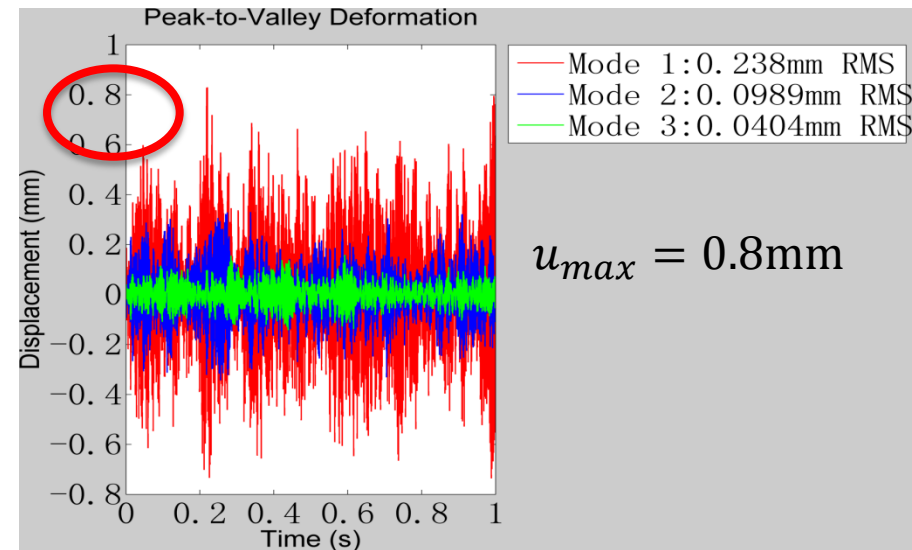
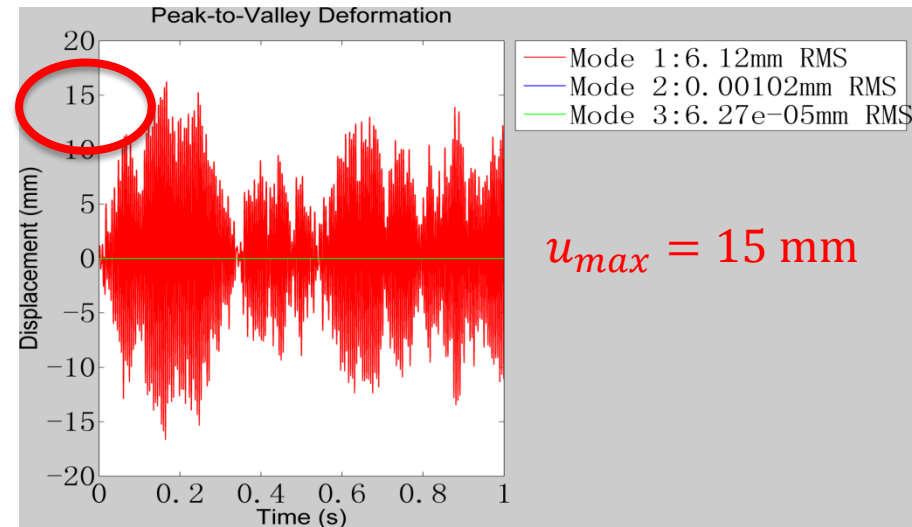
- Analysis has predicted that restraint system can inhibit the acoustic vibration greatly (reduce 90% of the peak deflection magnitude)

Design

- Developed (with Mirror Test Team) mirror package prototype & test bed with restraint system

Implementation

- Performed mirror acoustic loading experiment with restraint system



Mirror Restraint System – Analysis & Design

Analysis

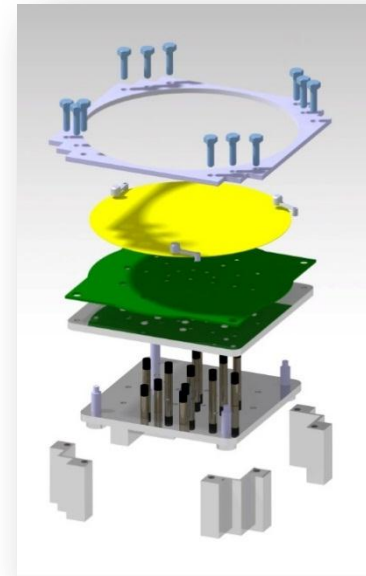
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Design

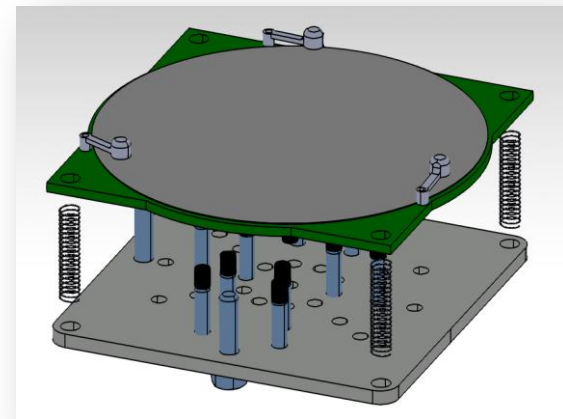
- Developed (with Mirror Test Team) mirror package prototype & test bed with restraint system

Implementation

- Performed mirror acoustic loading experiment with restraint system



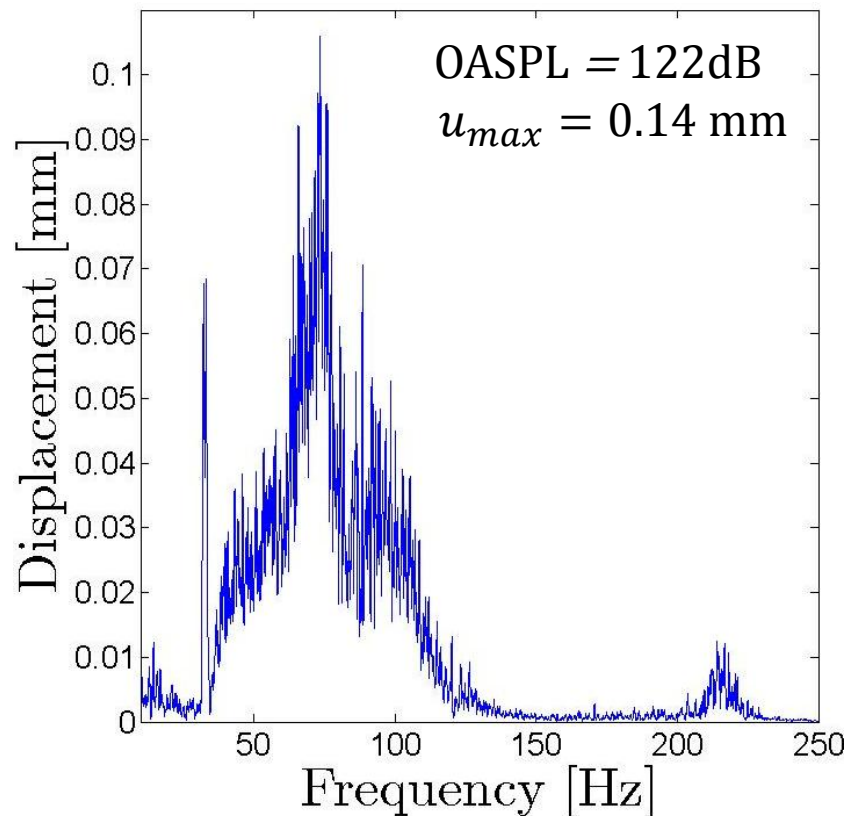
• *Mirror Test Bed*



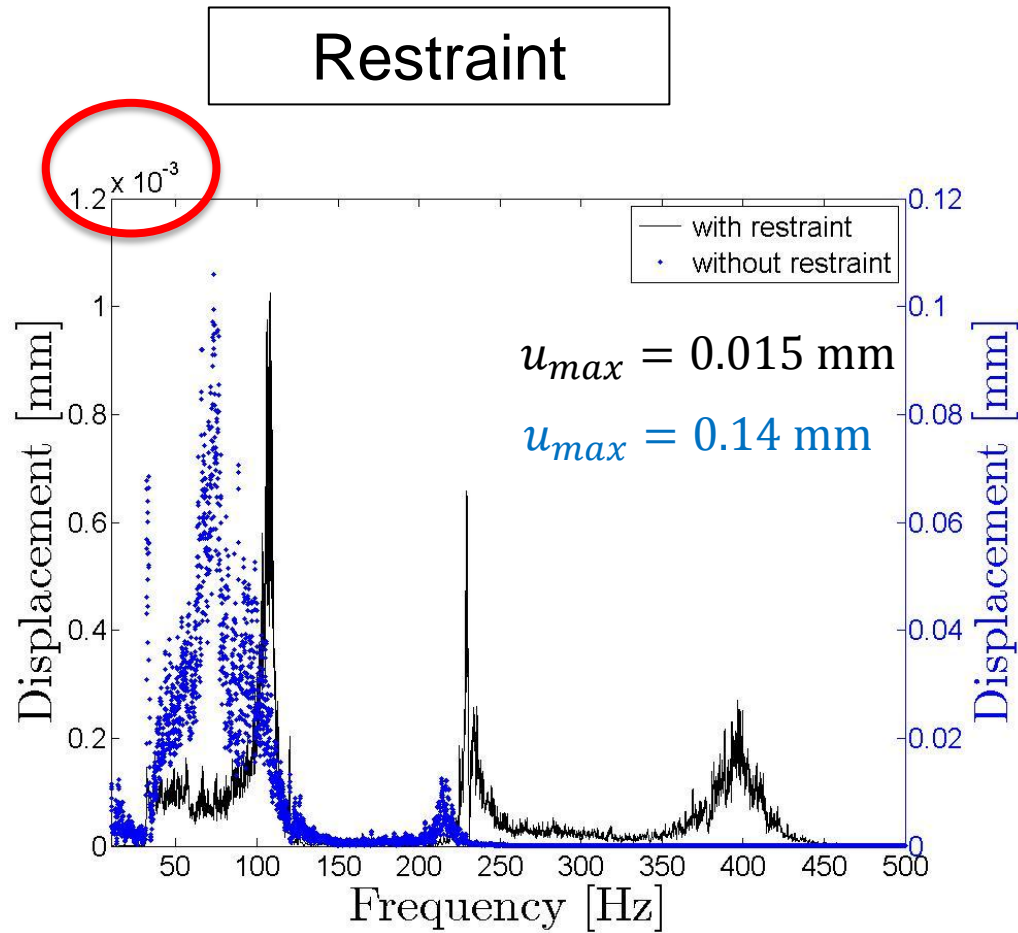
• *Restraint System
Test Bed*

Restraint System Test

W/O Restraint



Restraint System Test

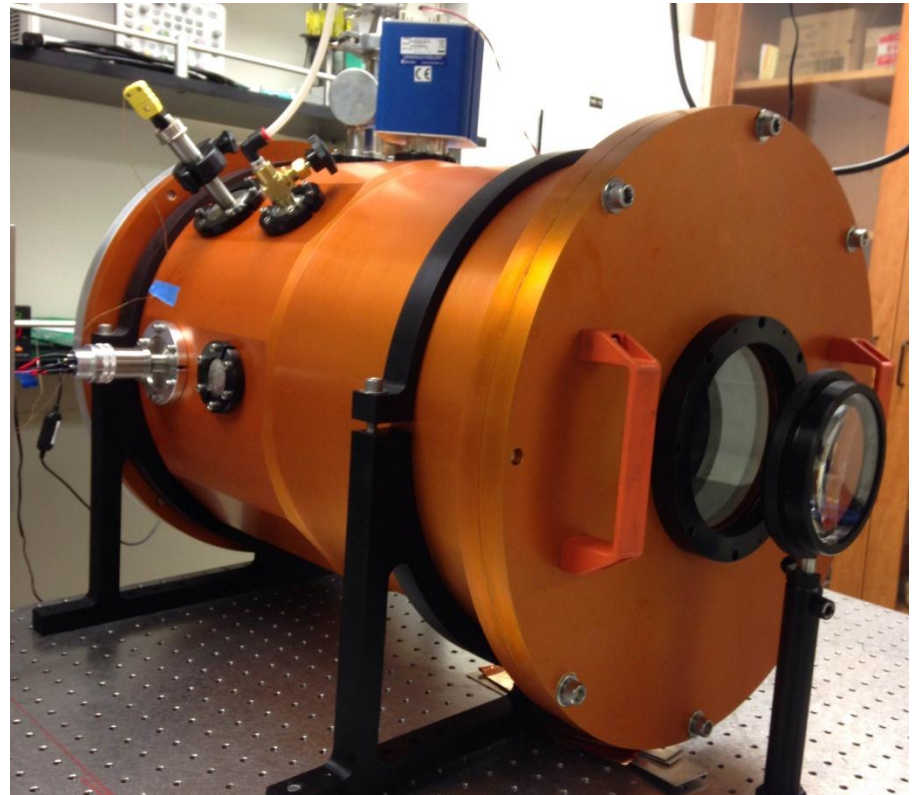


Summary & Future Work

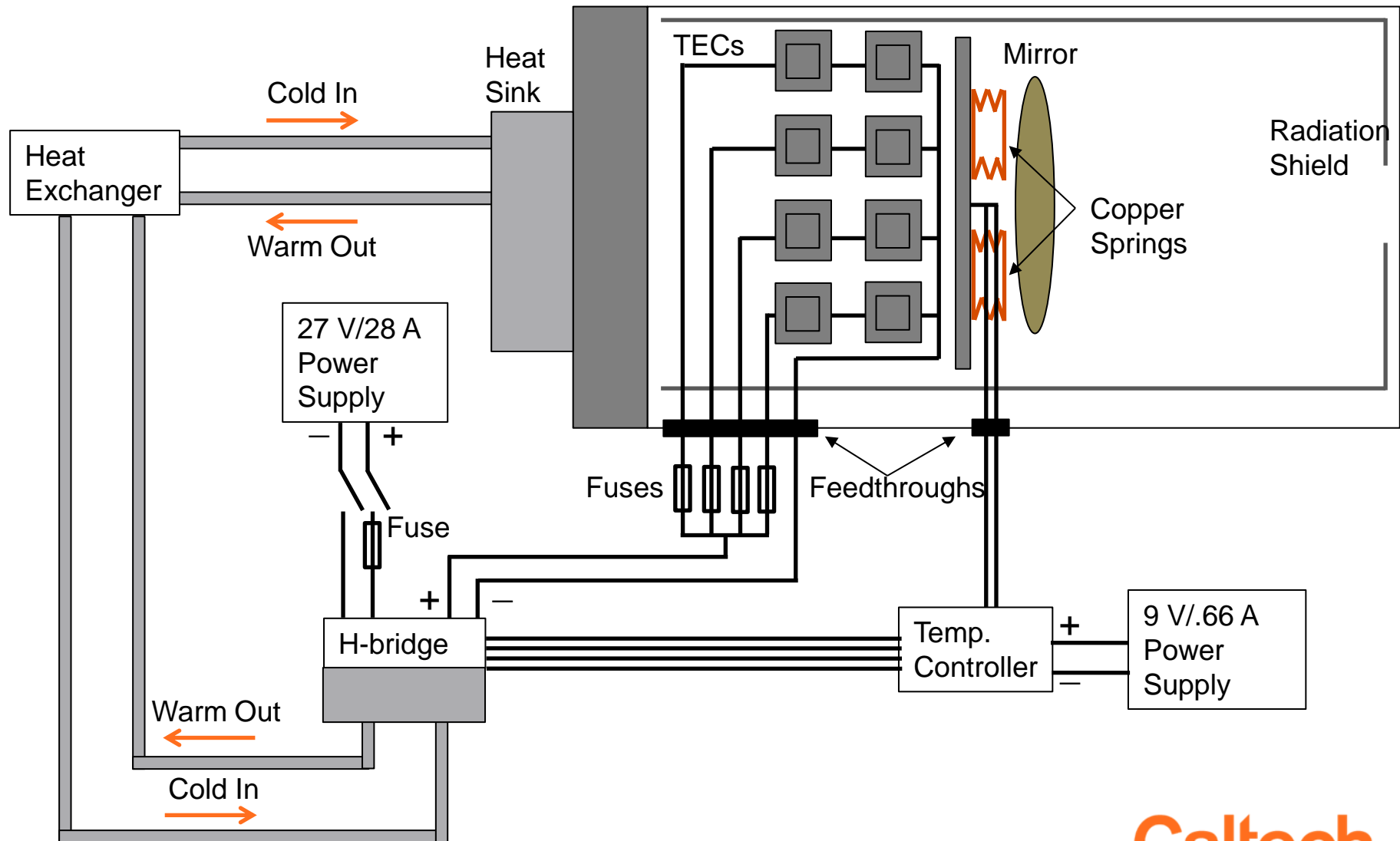
- Design, Manufacturing, Assembly and Validation of an acoustic test-bed
- Observed high deflections in current configuration
- Designed a restraint system that reduces the deflections by an order of magnitude
- Measurement of surface curvatures for different restraint configurations using optical techniques
- Increase SPL capability by use of an enclosure

Mirror Thermal Stability Testing

- **Problem:** Mirror deformation sensitive to temperature changes
- **Goal:** Build test platform that can operate at -50°C and 10^{-5} torr
- **Method:** Set up vacuum chamber, build mirror cooling circuit, set up optical array for data collection

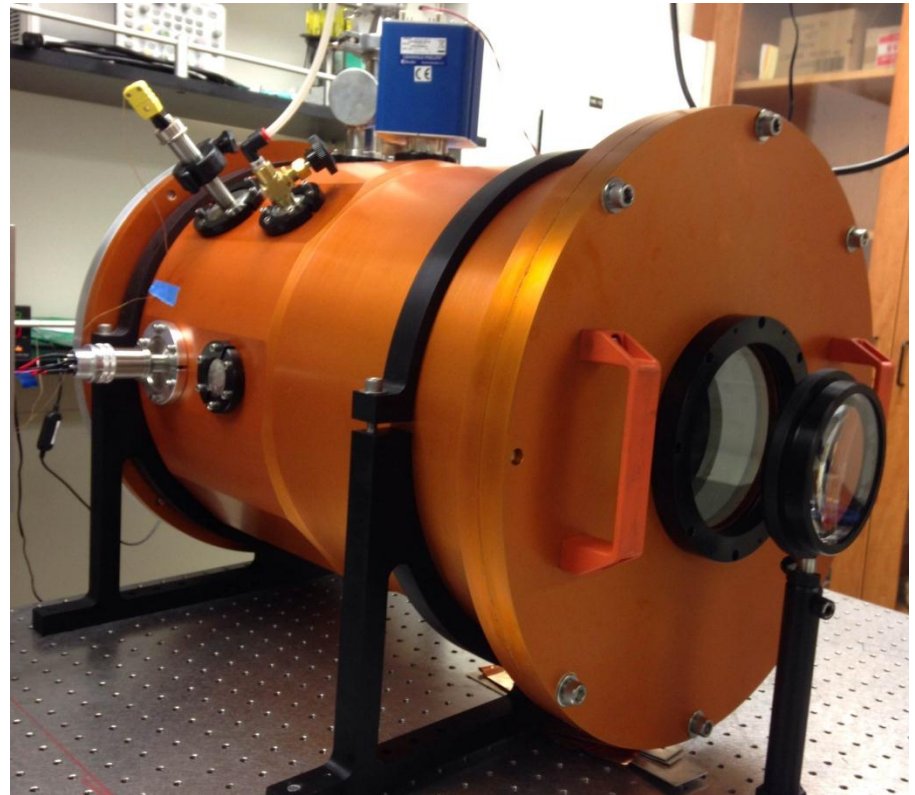


Cooling System Layout



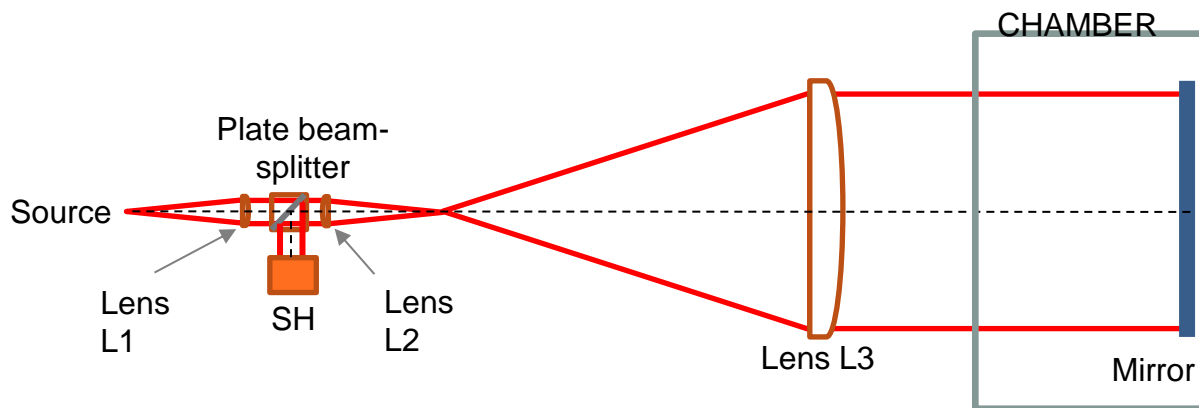
Cooling System Performance

- Vacuum: 10^{-5} torr in 3.5 hours.
- Water cooled heat sink can reach 10°C .
- Cooling plate temp of -20°C in 20 min.
- Reached 0°C on mirror surface with TEC temp of -20°C .



Data Acquisition

- Need to characterize mirror deformation as function of temperature
- Lens array set up to use point source to illuminate mirror
- Reflected waveform captured using Shack Hartmann wavefront sensor



Preliminary Results

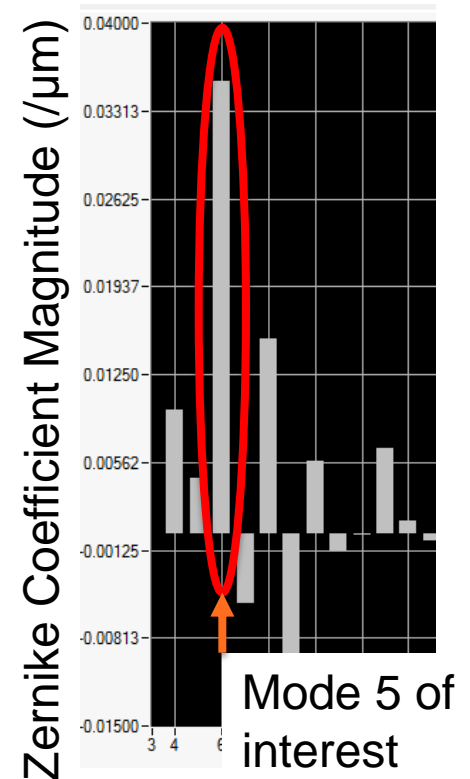
Wavefront Error Plot

Y-Coordinate [mm]

X-Coordinate [mm]

Wavefront error: Comparison of mirror shape with that of a flat surface (processed into curvatures)

Measured Wavefront Error (μm)



Zernike Coefficient –
De-focus Metric

Summary and Future Work

- ✓ Designed, commissioned experimental setup to test deformable mirrors at -20°C and 10^{-5} torr.
- ✓ Confirmed ability to capture mirror deformations with temperature
 - Concept - secondary radiation shield to improve mirror temperature profile if necessary
 - Characterise mirror deformation as a function of temperature
 - Compare different mirror designs – layer thickness specifications

Questions?

AAReST Camera Design

Spencer Freeman, Maria Sakovsky

Mentor: Manan Arya



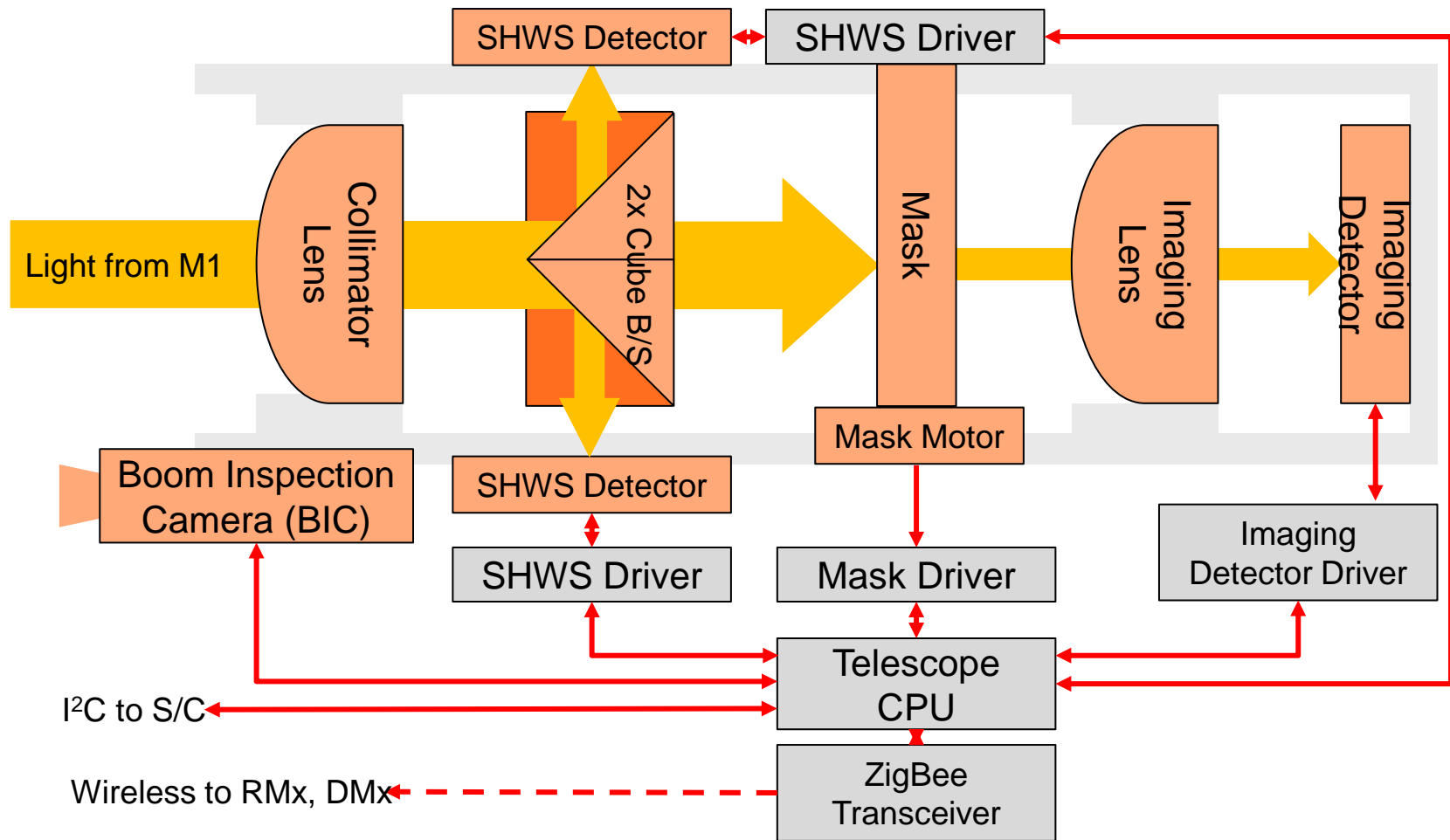
Camera

Caltech

Overview

1. System Definition
2. Requirements
3. Prototype
4. Flight Camera Design
5. Future Work

System Definition



Task Overview

- Camera Prototype
 - SHWS mount prototype
 - SHWS alignment
 - Imaging and collimator groups
- Flight camera design
 - Mount optics
 - Package camera hardware and electronics

Requirements

Functional

- Work with reconfigurable primary mirror
- Provide feedback during primary mirror calibration
- Science imaging

Performance

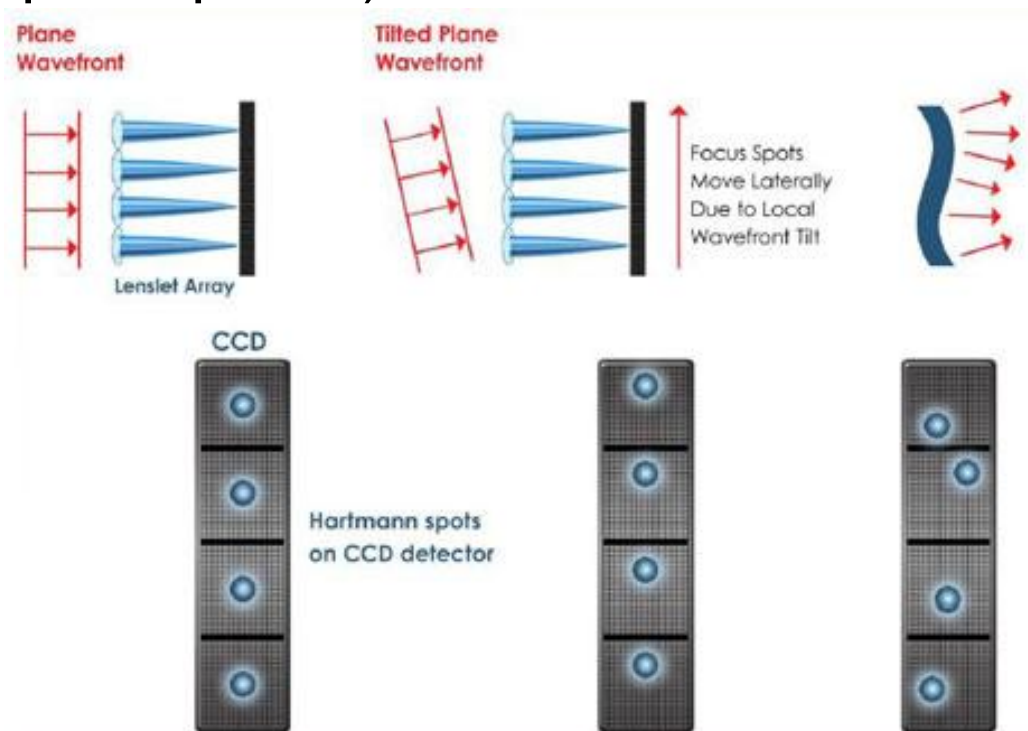
- 80% encircled energy radius $<$ 90% diffraction-limited EE radius
- 0.3° full field-of-view
- Bandwidth: 465 – 615 nm
- SNR $>$ 100

Constraints

- Mass $<$ 4kg
- Volume (excluding boom interface) $<$ 10cm \times 10cm \times 35cm
- Power $<$ 5W

Prototype: SHWS

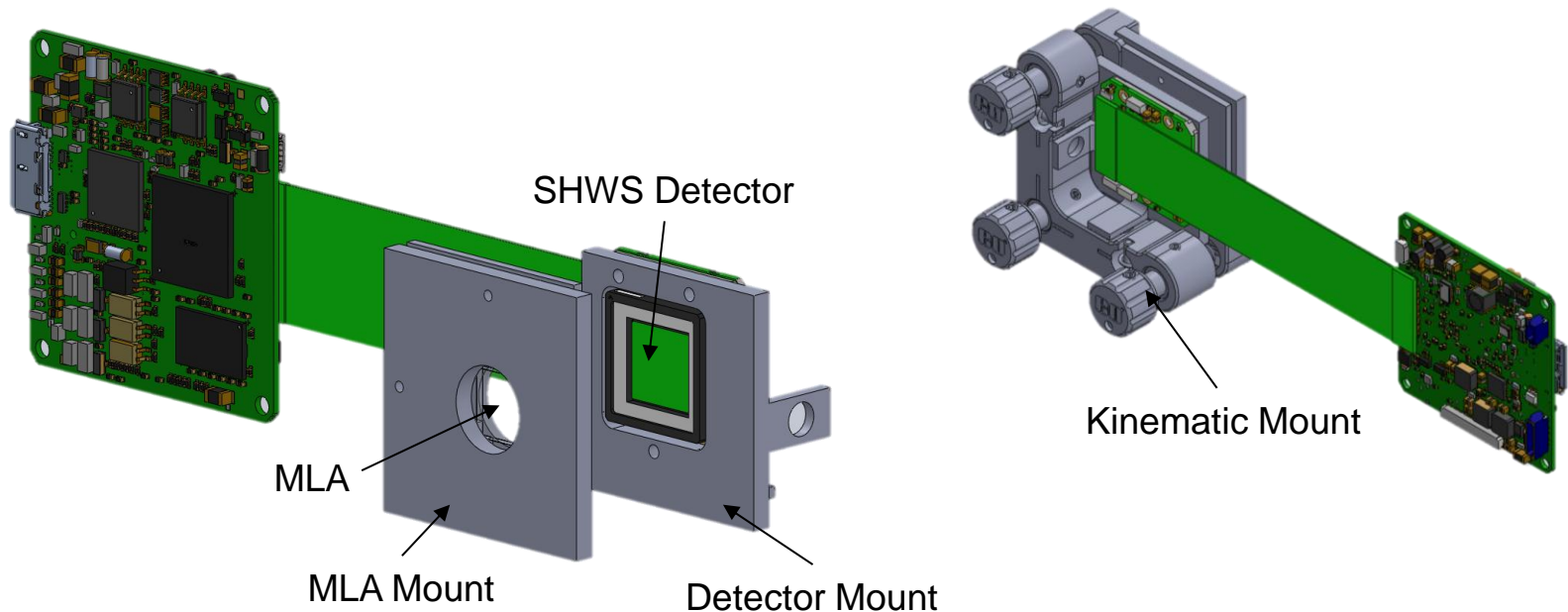
- Consists of a microlens array (MLA) and CMOS detector
- Objective: Develop procedure for aligning MLA and detector (tip, tilt, piston)



Boston Micromachines Corporation. (2013). Wavefront Sensor and Control System, Deformable Mirrors [Online]. Available: <http://www.bostonmicromachines.com/wavefront-sensor.htm>

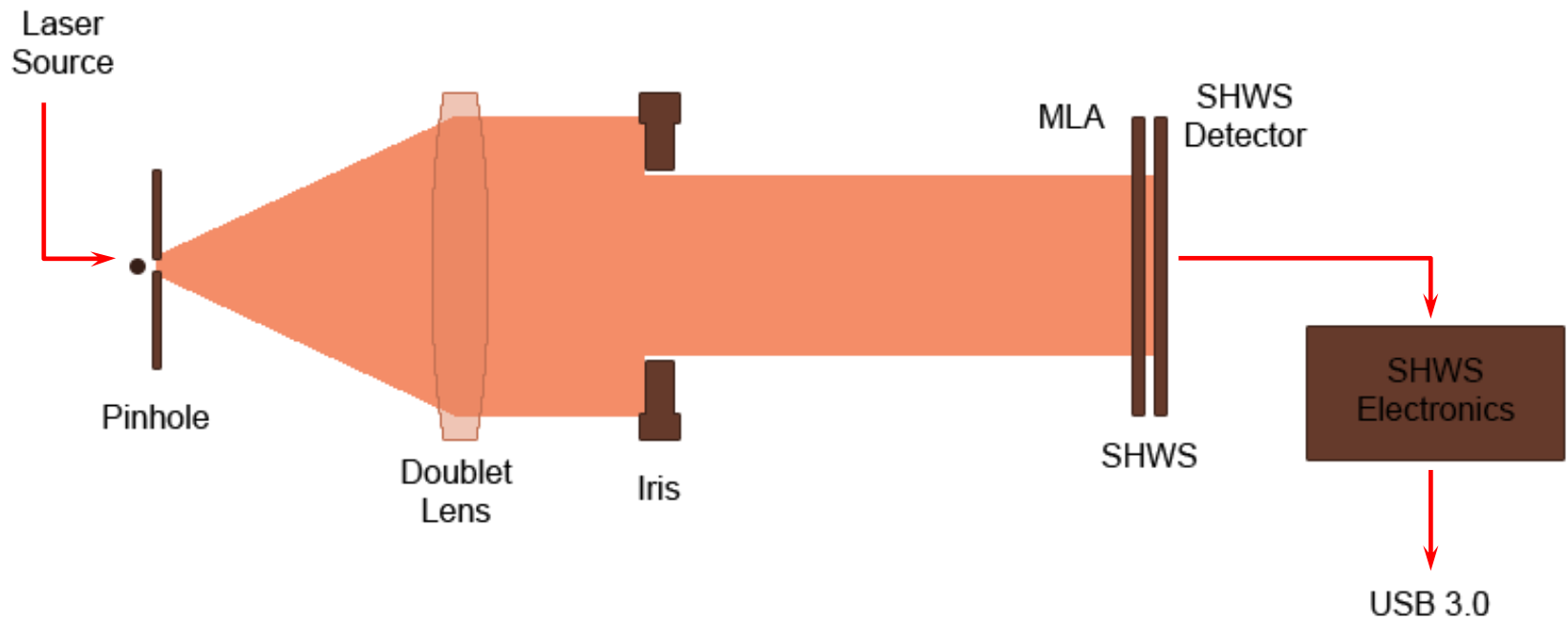
Prototype: SHWS Mount

- Solution: Off the shelf kinematic mount + design modifications to hold 2 components rigidly in place



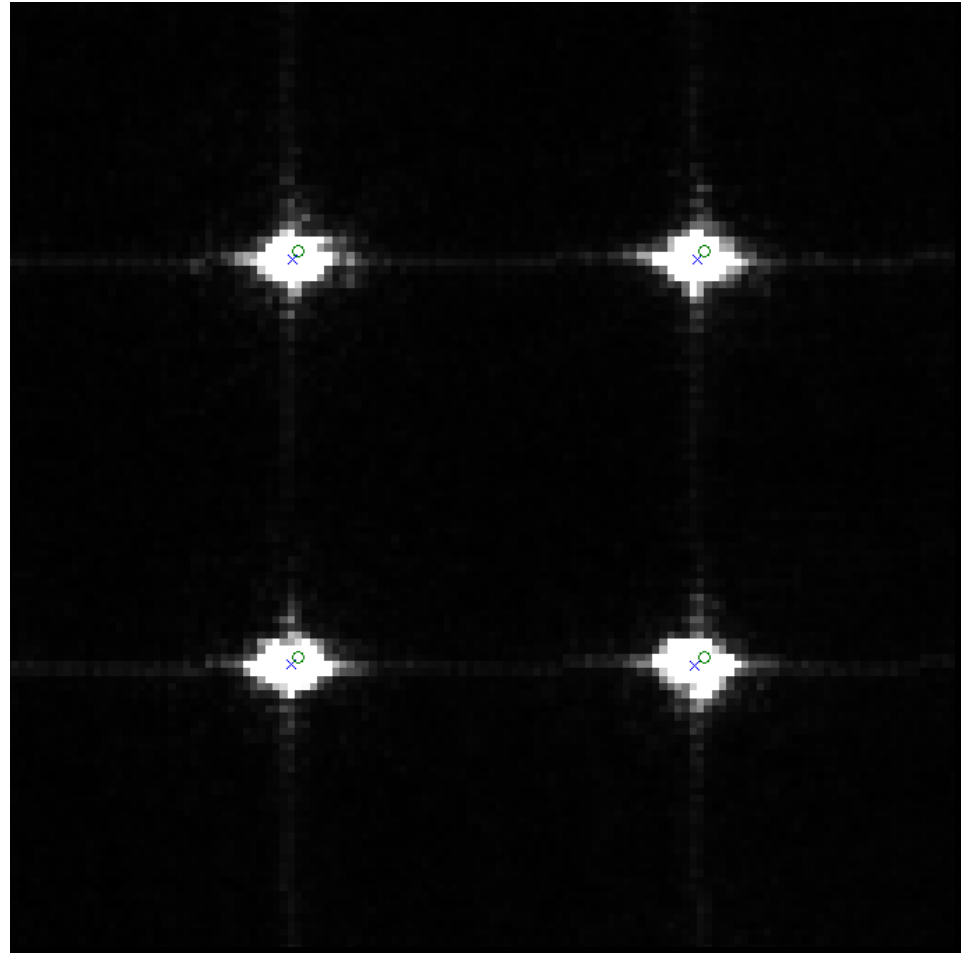
Prototype: SHWS Alignment

- Point source and collimating lens to generate plane wavefront for alignment
- Alignment verified with off-the-shelf SHWS

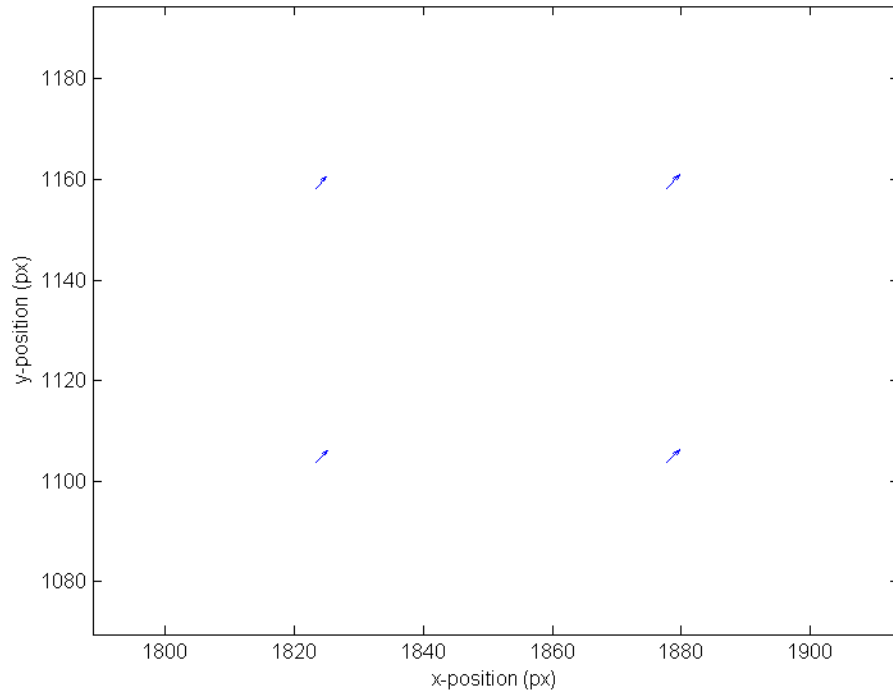


Prototype: SHWS Alignment

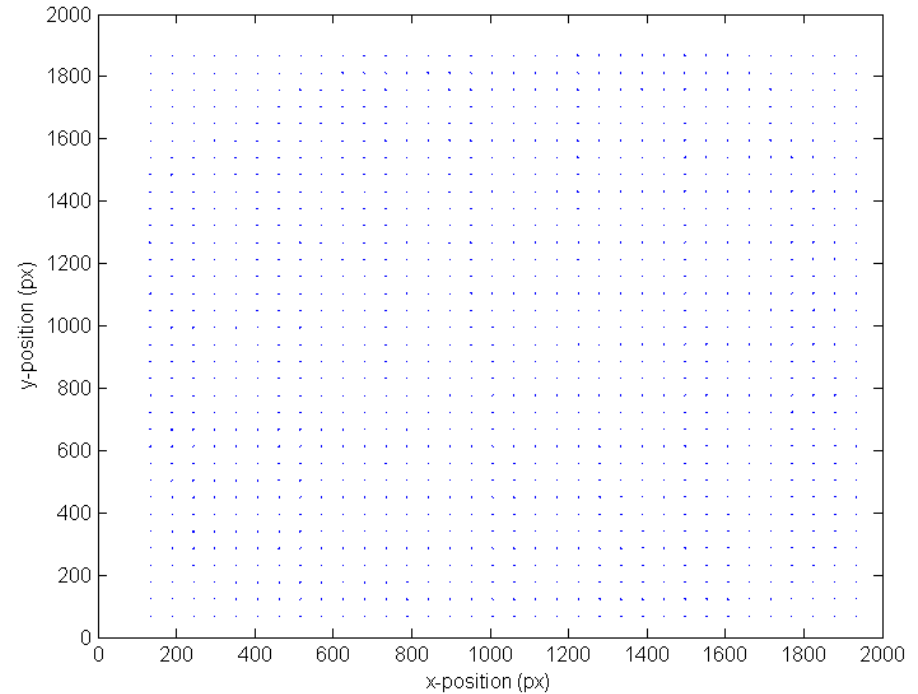
1. Threshold and clean up image
2. Extract spot locations (x)
3. Compute location of reference grid (o)
4. Wavefront slope is the difference between the two locations
5. Plot slopes to correct misalignment



Prototype: SHWS Alignment



Misaligned



Adjusted for tip and tilt

Prototype: SHWS Conclusion

1. Alignment process developed (know effects of tip, tilt, piston)
2. SHWS currently coarsely aligned
3. Interferometer needed for fine alignment

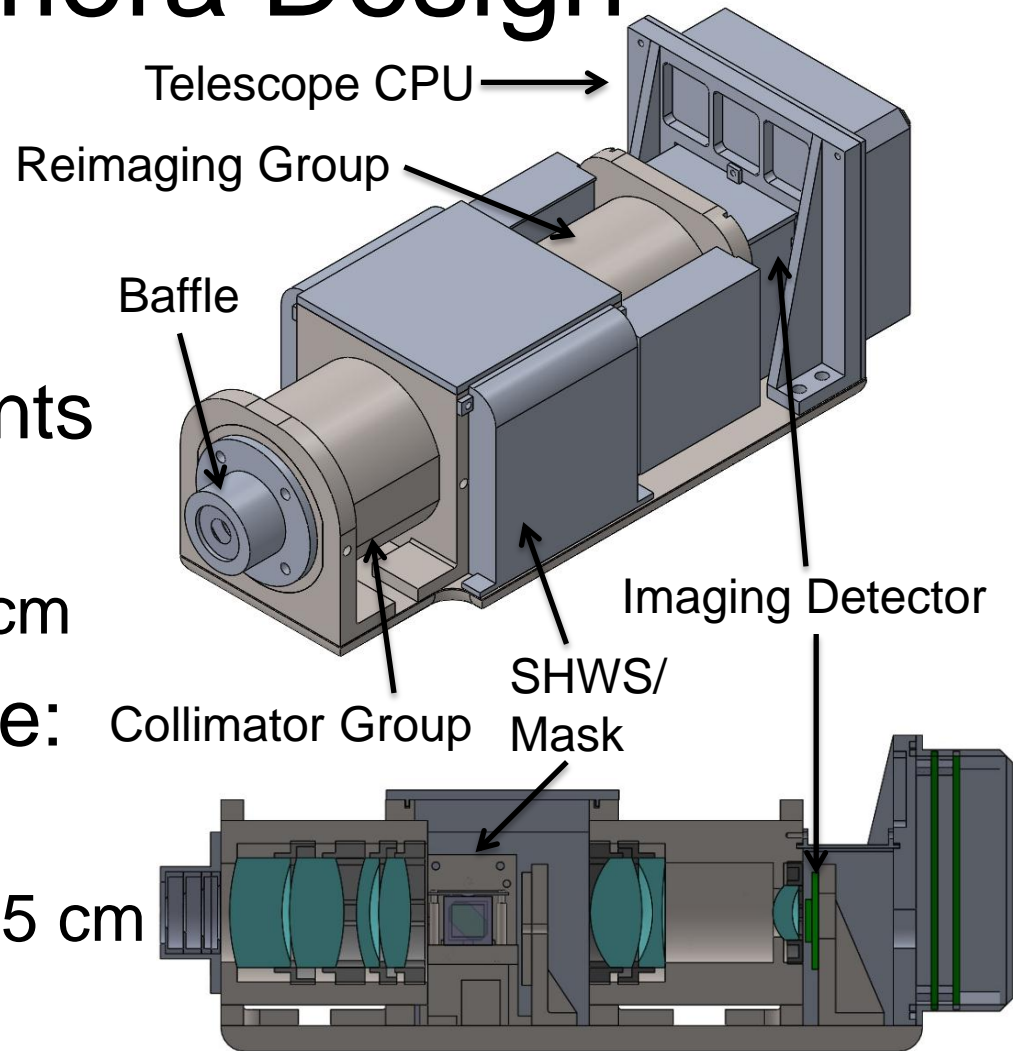
Prototype: Power Budget

Part	Peak (W)	Nominal (W)	MODE 1	MODE 2	MODE 3
Telescope CPU	0.600	0.450	0.600	0.600	0.600
Imaging Detector	0.735	0.300	0	0.735	0
SHWS	2.400 x 2	1.800 x 2	2.400 + 1.800	0	0
Boom inspection camera	0.218	0.150	0	0	0
Wireless module	0.144	~0	0.144	0.144	0.144
Mask	0.600	0.600	0	0	0.600
Total	7.097	5.100	4.944	1.479	1.344

- Mode 1: Wavefront sensing
- Mode 2: Imaging
- Mode 3: Mirror reconfiguration

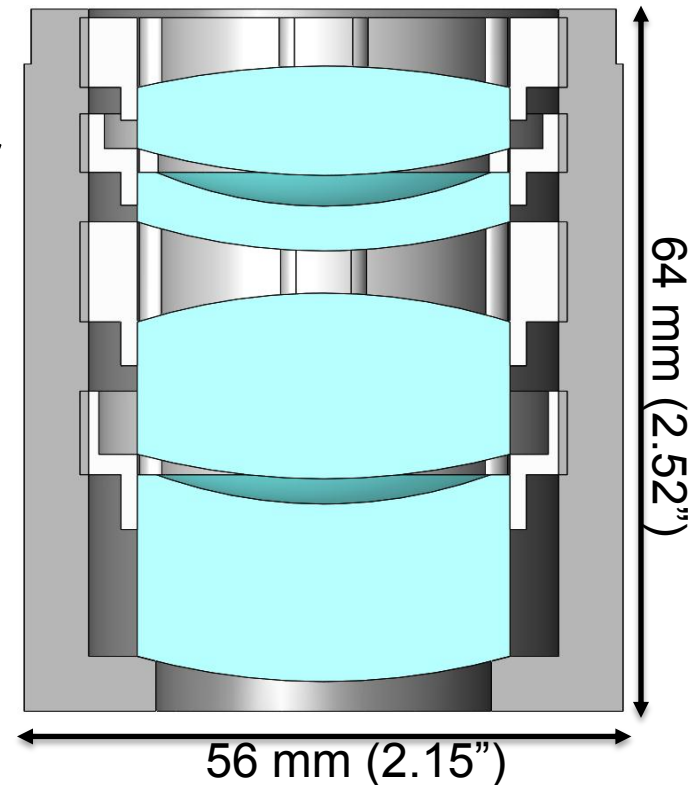
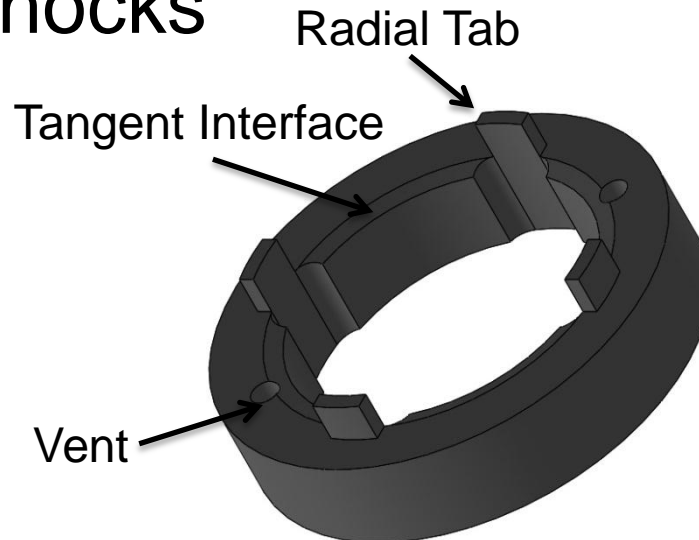
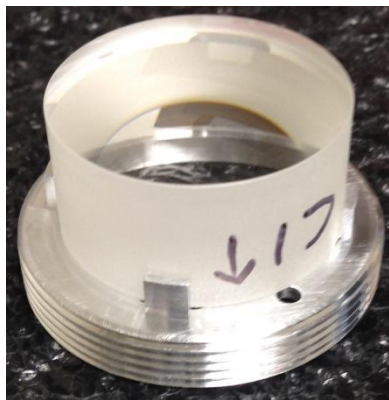
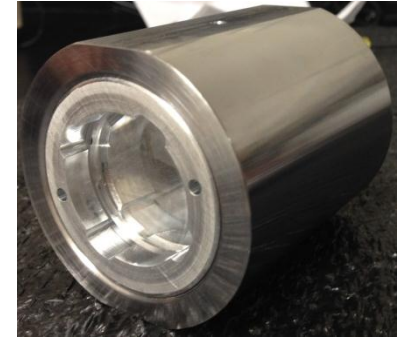
Flight Camera Design

- Optical redesign required new mechanical design
- Physical Requirements
 - Mass: 4 kg
 - Envelope: 10x10x30 cm
- Current best estimate:
 - Mass: 2.94 kg
 - Envelope: 9.8x9.5x26.5 cm



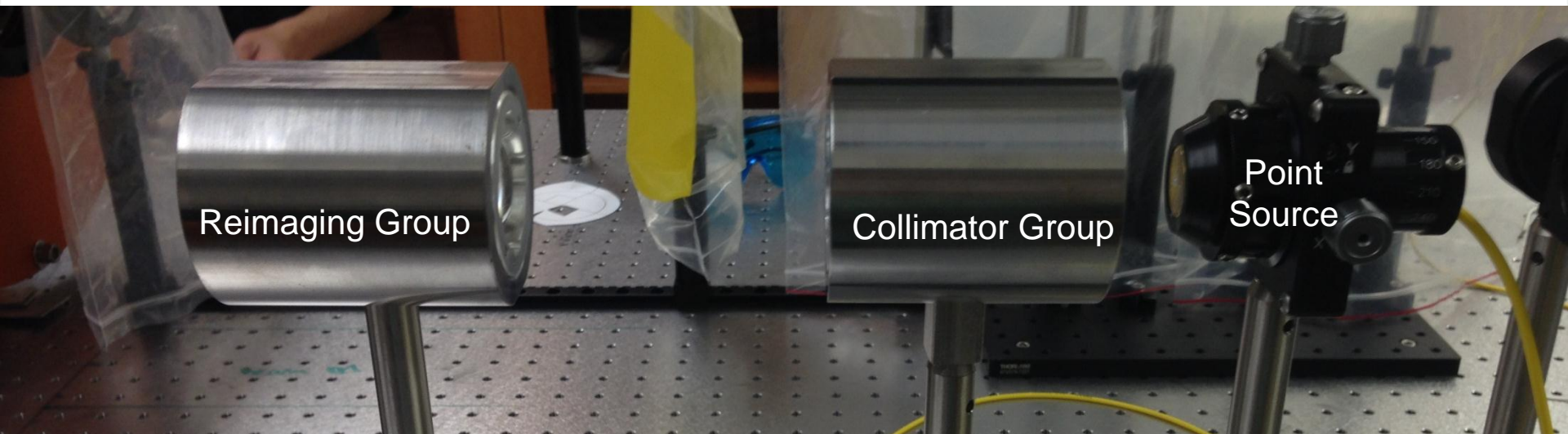
Lens Groups

- Designed tangential interfaces
 - Minimize stress concentrations
 - Radially self-centering
- Radial tabs prevent decenter due to shocks



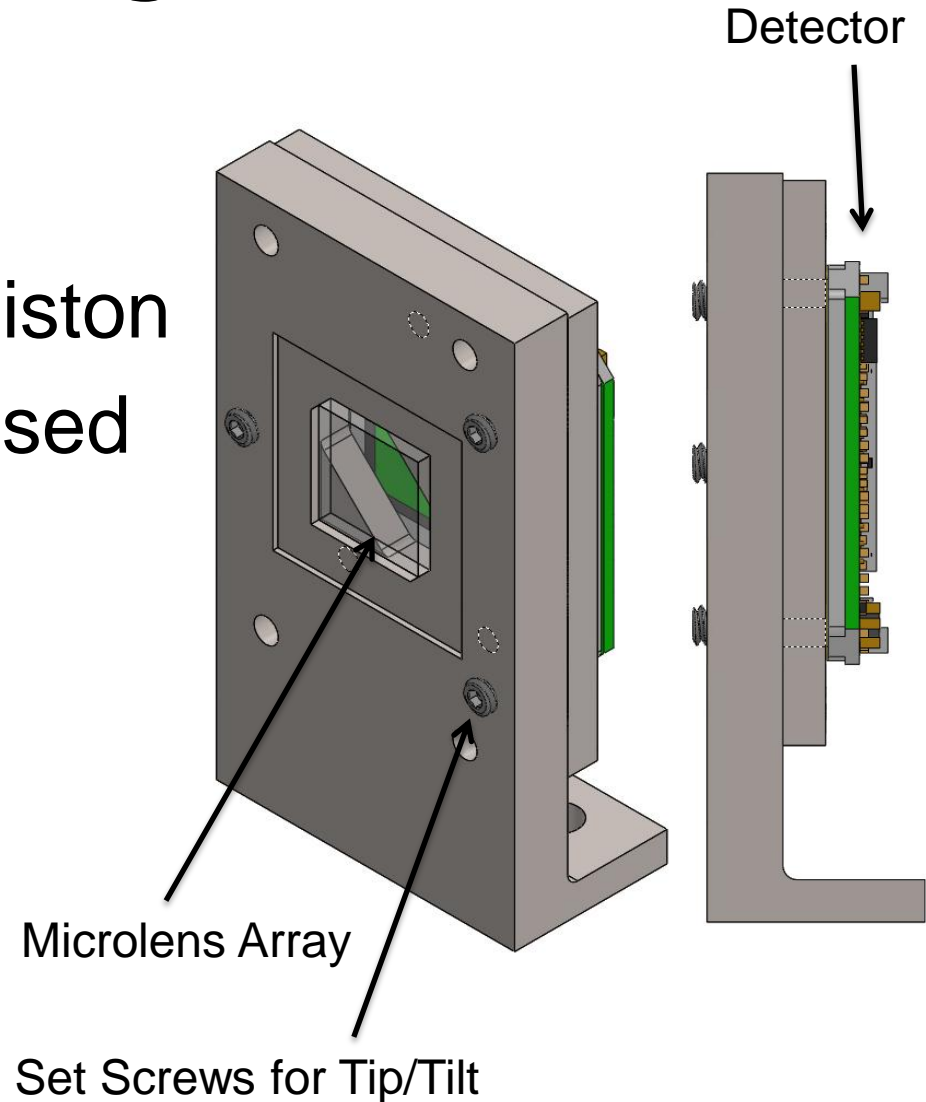
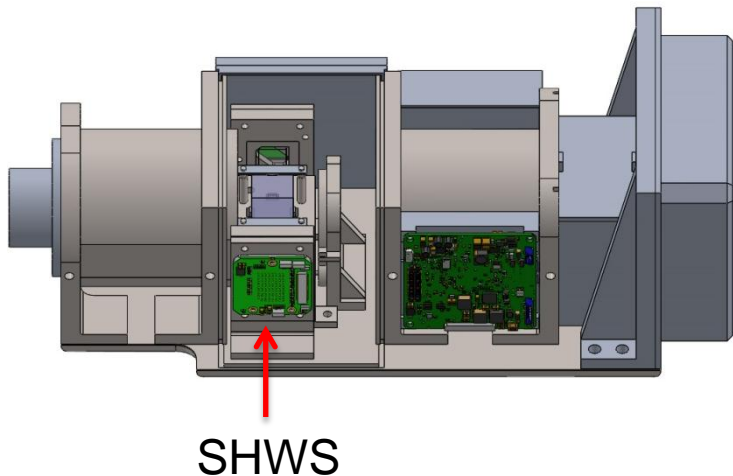
Prototype: Lens Groups

- Collimator and imaging groups assembled
- Point source at the prime focus of the collimator used for alignment
- See small spot at the end of the imaging lens as expected



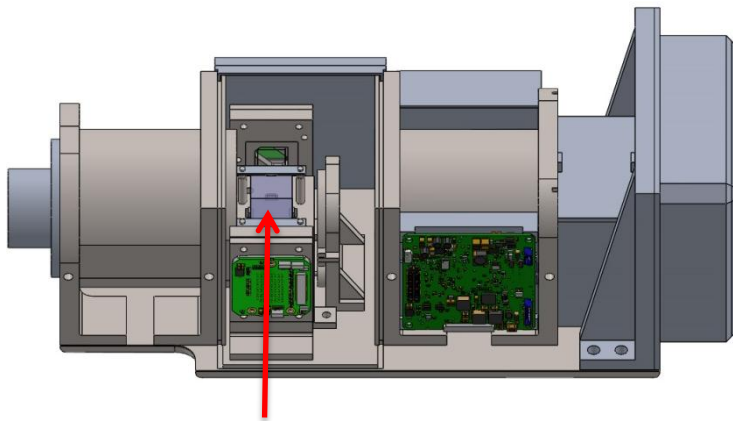
SHWS

- MLA fixed, detector adjusts in tip/tilt and piston
- Alignment process based on prototype SHWS



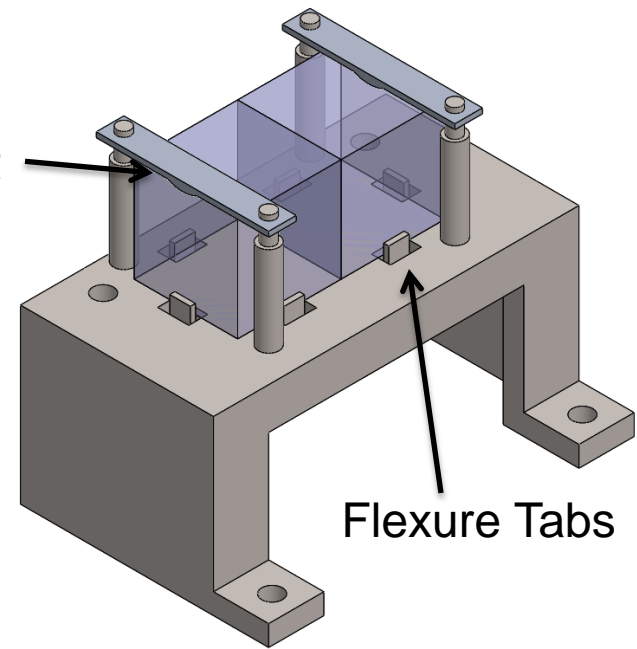
Beam Splitters

- 6 DoF constrained by flexures
 - Cannot bond due to CTE mismatch over large surface area



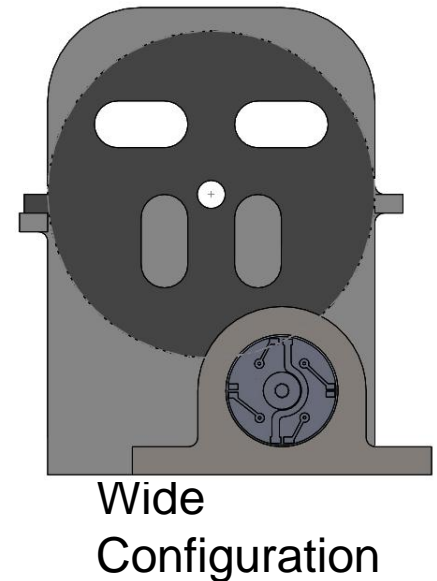
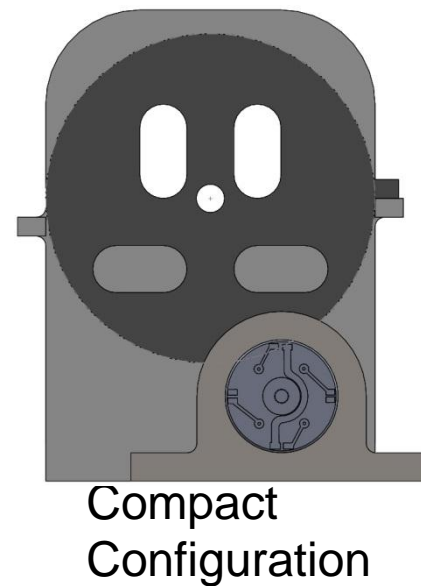
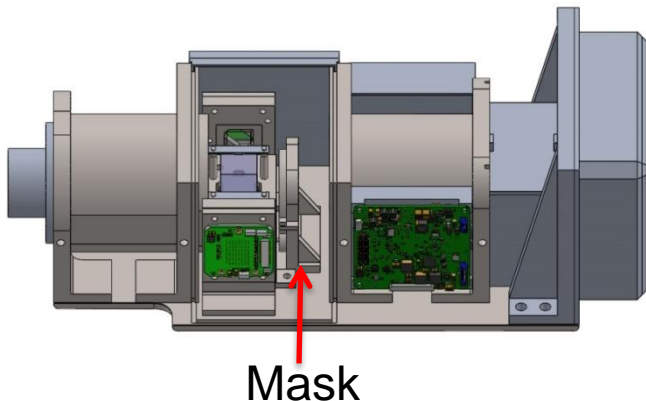
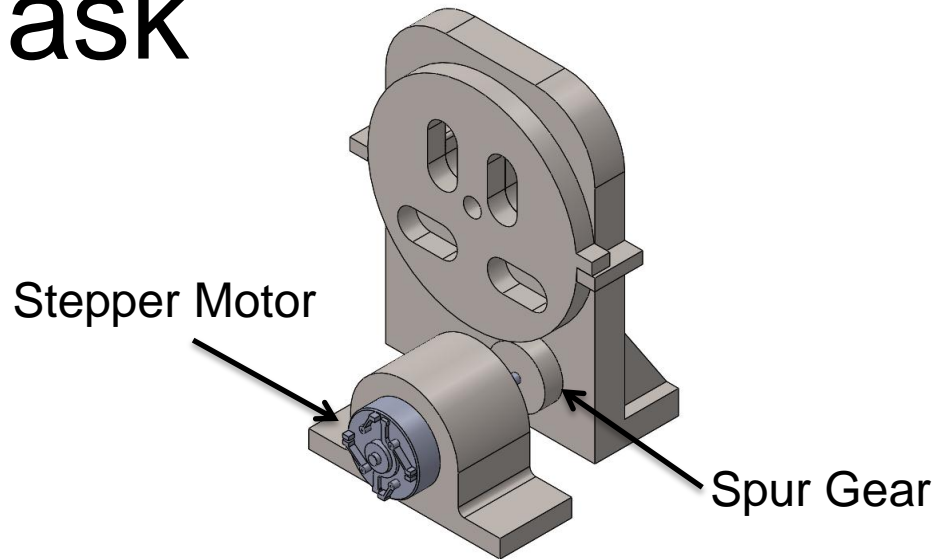
Beam Splitters

Vertical Constraint



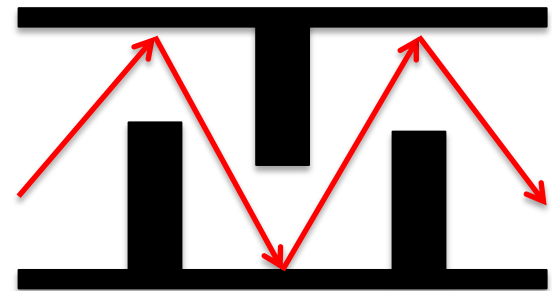
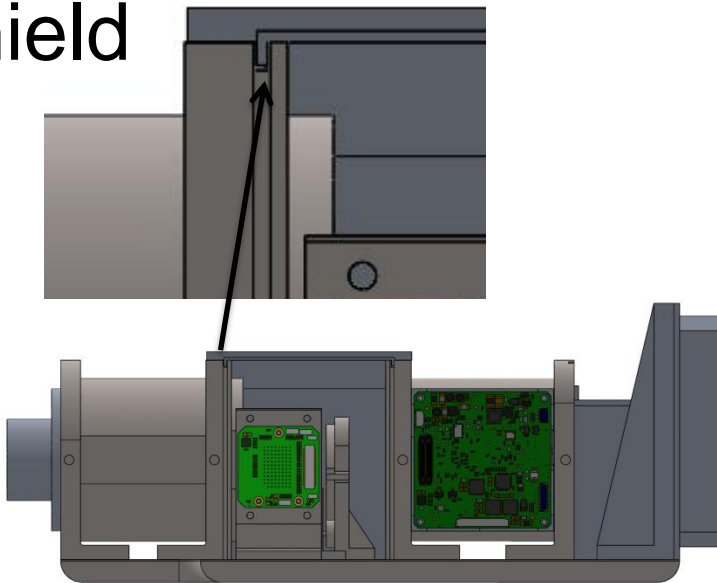
Mask

- Two positions for Compact and Wide Configurations
- Actuated by off-axis motor and spur gear
- Controlled by limit switch and hard-stop



Stray Light/Electronics Shield

- Makes use of triple-bounce interface for stray light blocking
- Minimum 1 mm thick Aluminum radiation shield



Requirements

Functional

- Work with reconfigurable primary mirror – **Dynamic Mask**
- Provide feedback during primary mirror calibration - **SHWS**
- Science imaging – **Entire Subsystem**

Performance

- 80% encircled energy radius < 90% diffraction-limited EE radius
- 0.3° full field-of-view
- Bandwidth: 465 – 615 nm
- SNR > 100

Constraints

- Mass < 4kg – **CBE < 3kg**
- Volume (excluding boom interface) < 10cm × 10cm × 35cm - **Met**
- Power < 5W – **CBE ~ 4.9 W maximum**

Future Work

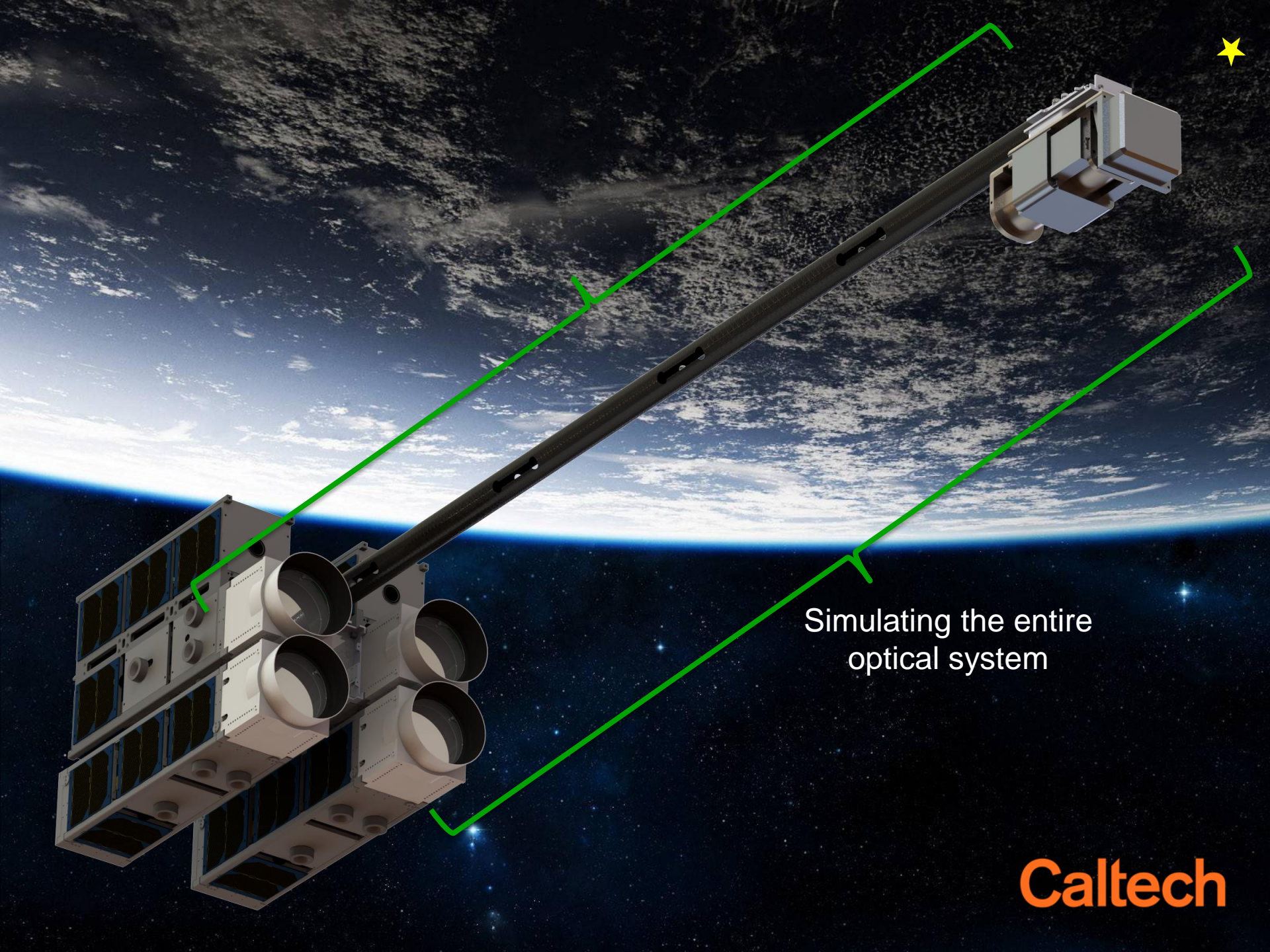
- Prototype
 - Fine SHWS alignment
 - Integration with testbed
- Flight Camera Design
 - Thermal analysis
 - Boom inspection camera
 - Design for manufacturability

Questions?

Optical Testbed

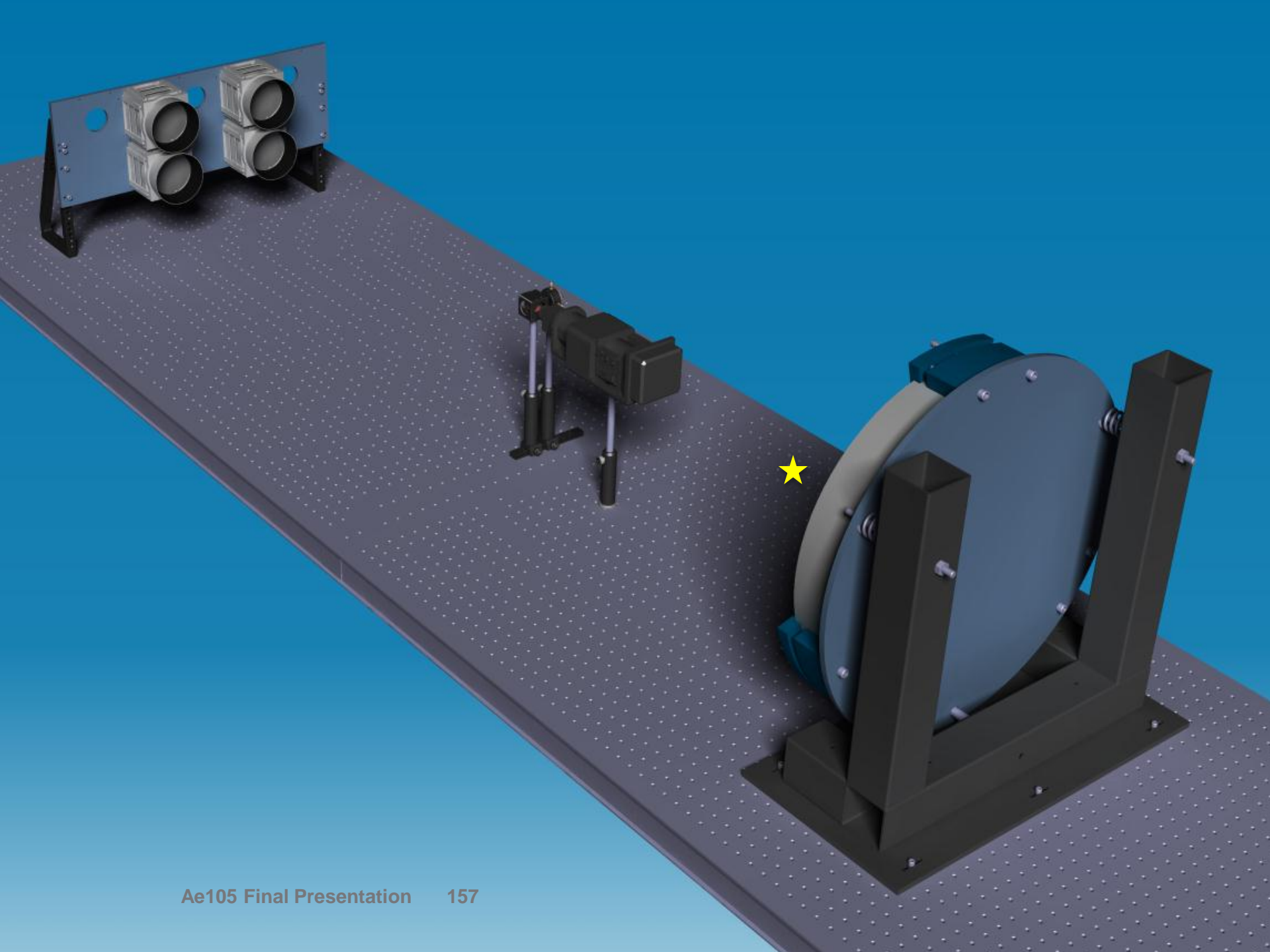
Garima Gupta, Manuel Martinez

Mentor: Marie Laslandes



Simulating the entire
optical system

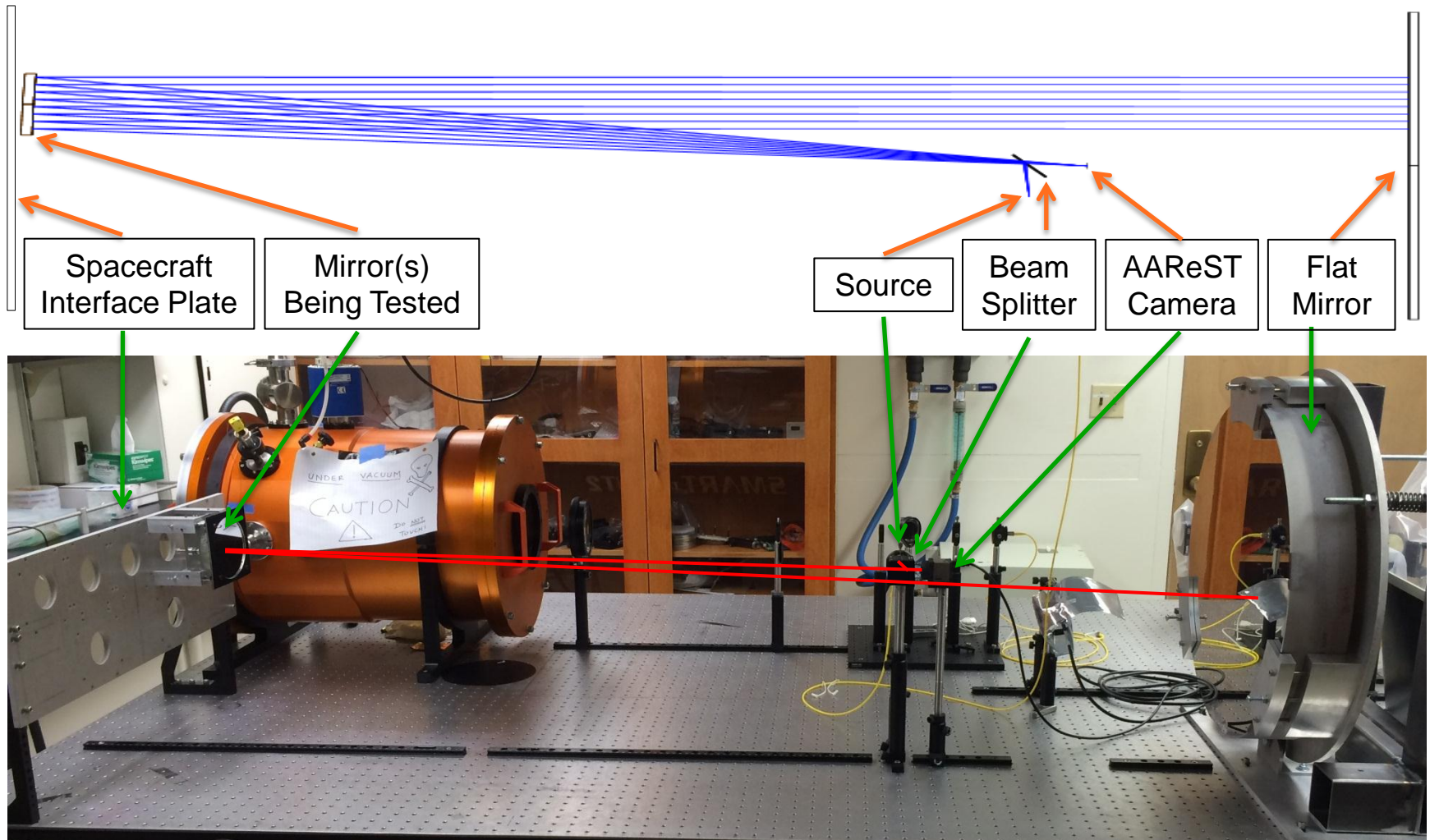
Caltech



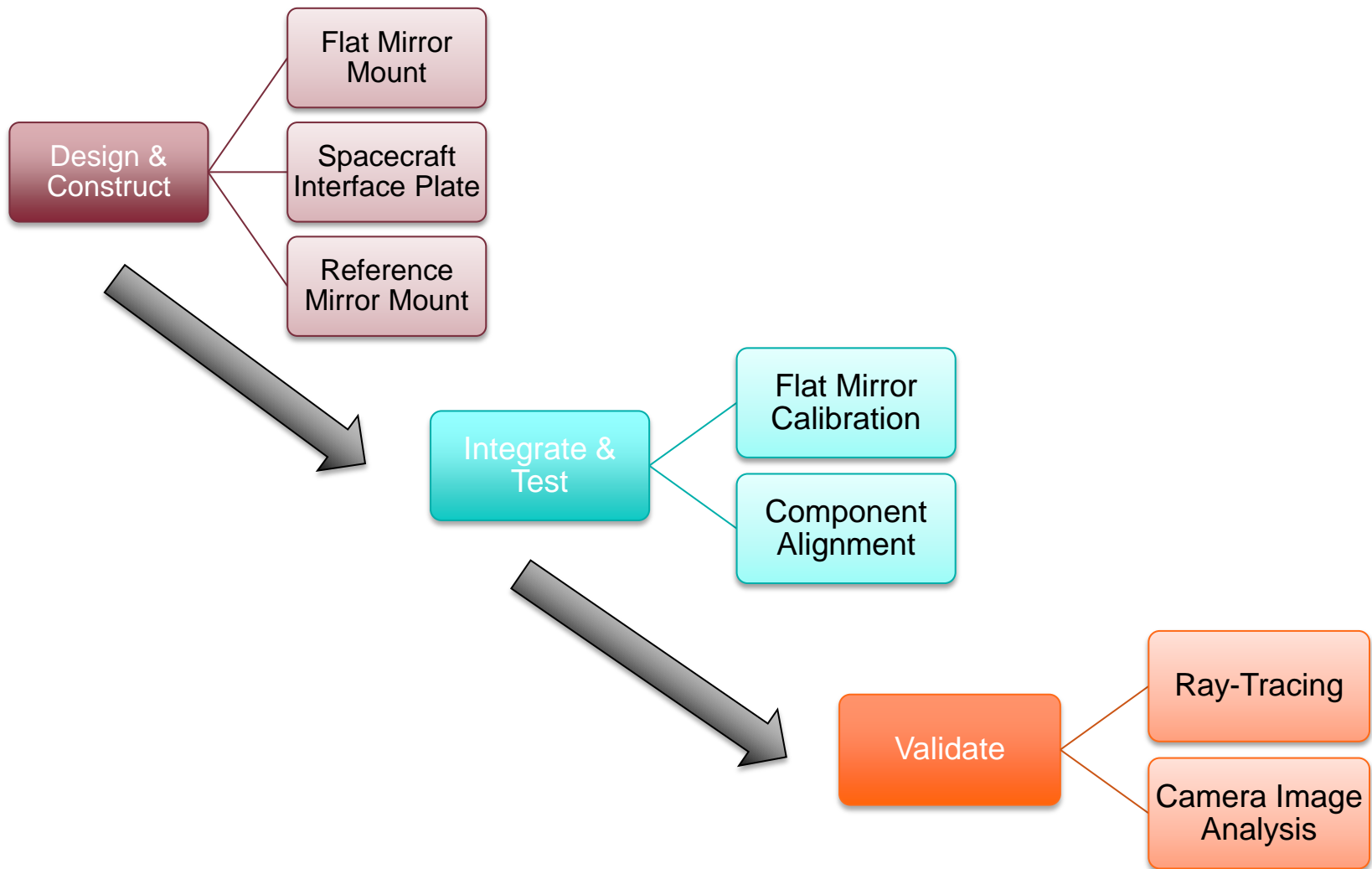
Overview

- Primary Goal
 - To provide a setup in which the different components of the telescope could be tested as a whole
- Objectives
 - To model the optical components of the spacecraft
 - To simulate the observation of a distant star

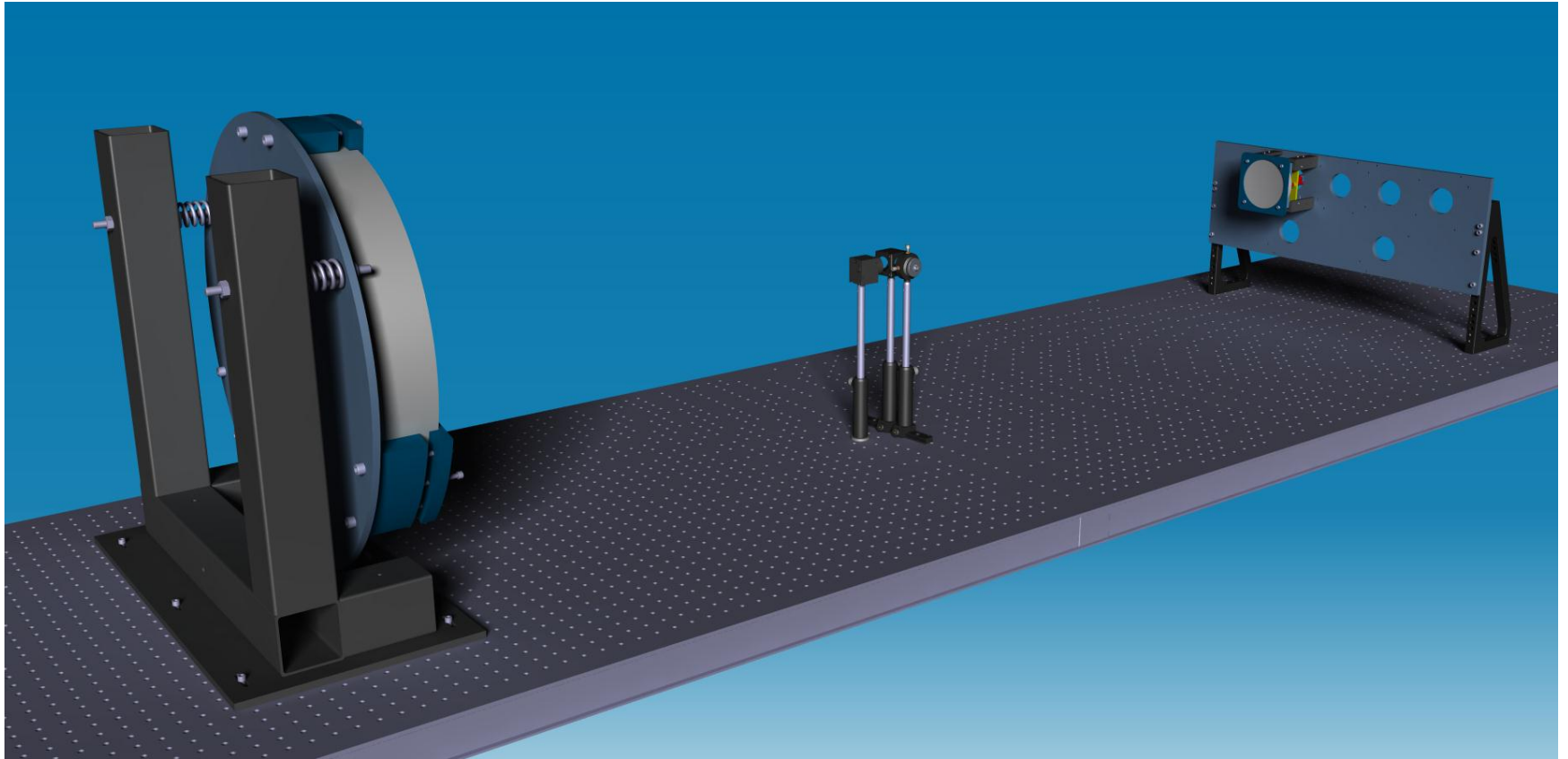
Basic Setup



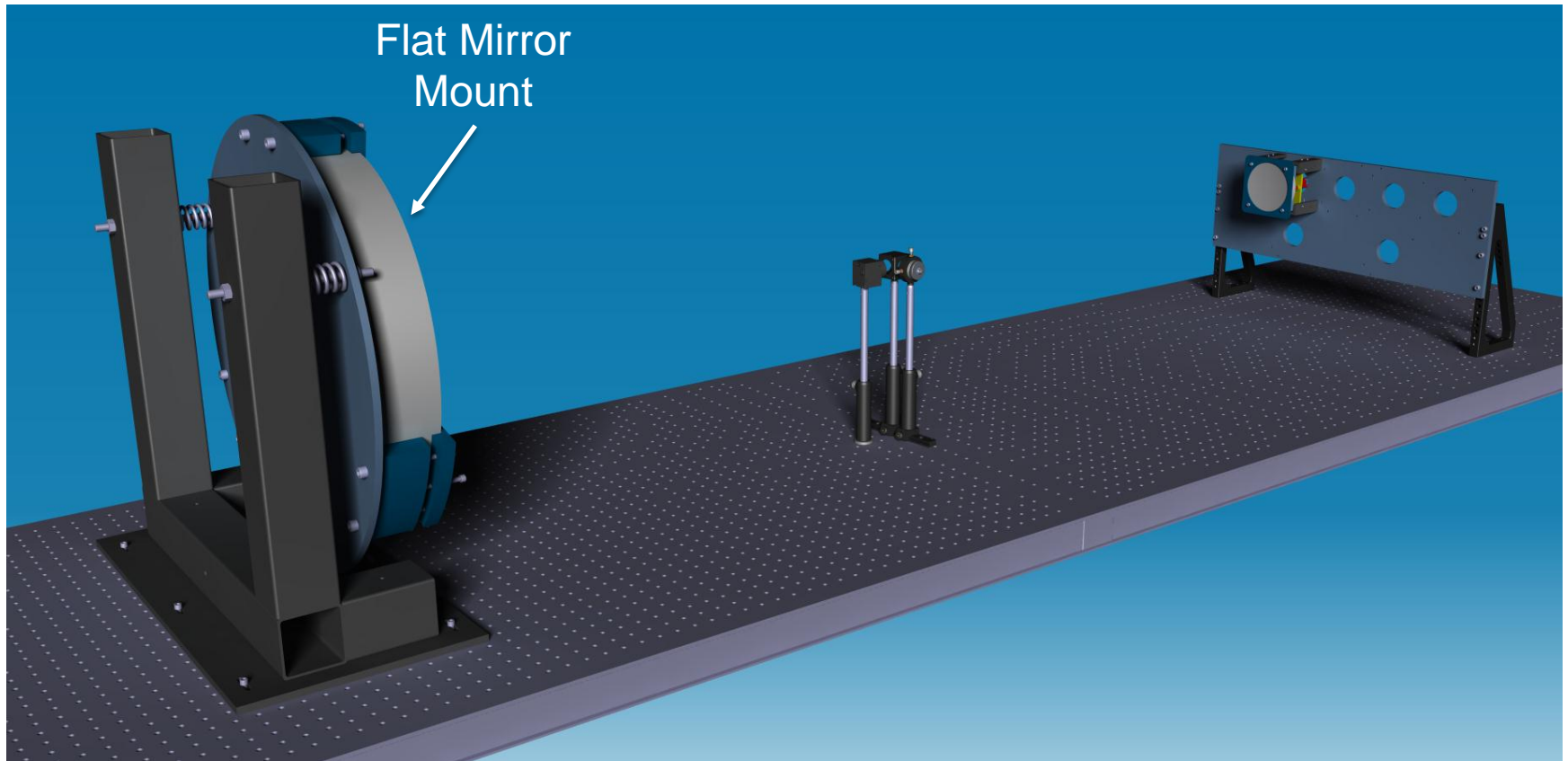
Tasks



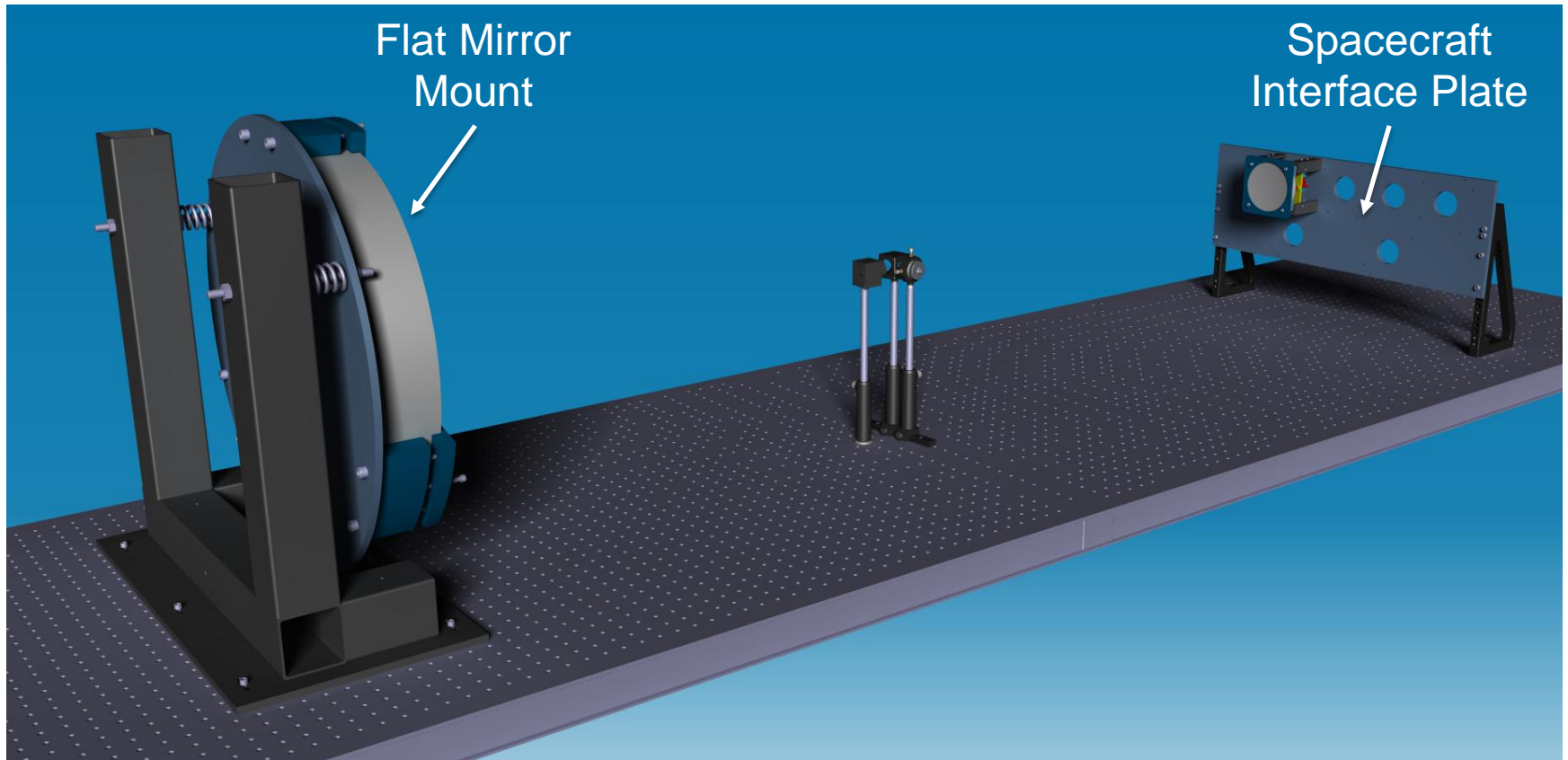
Design & Construct



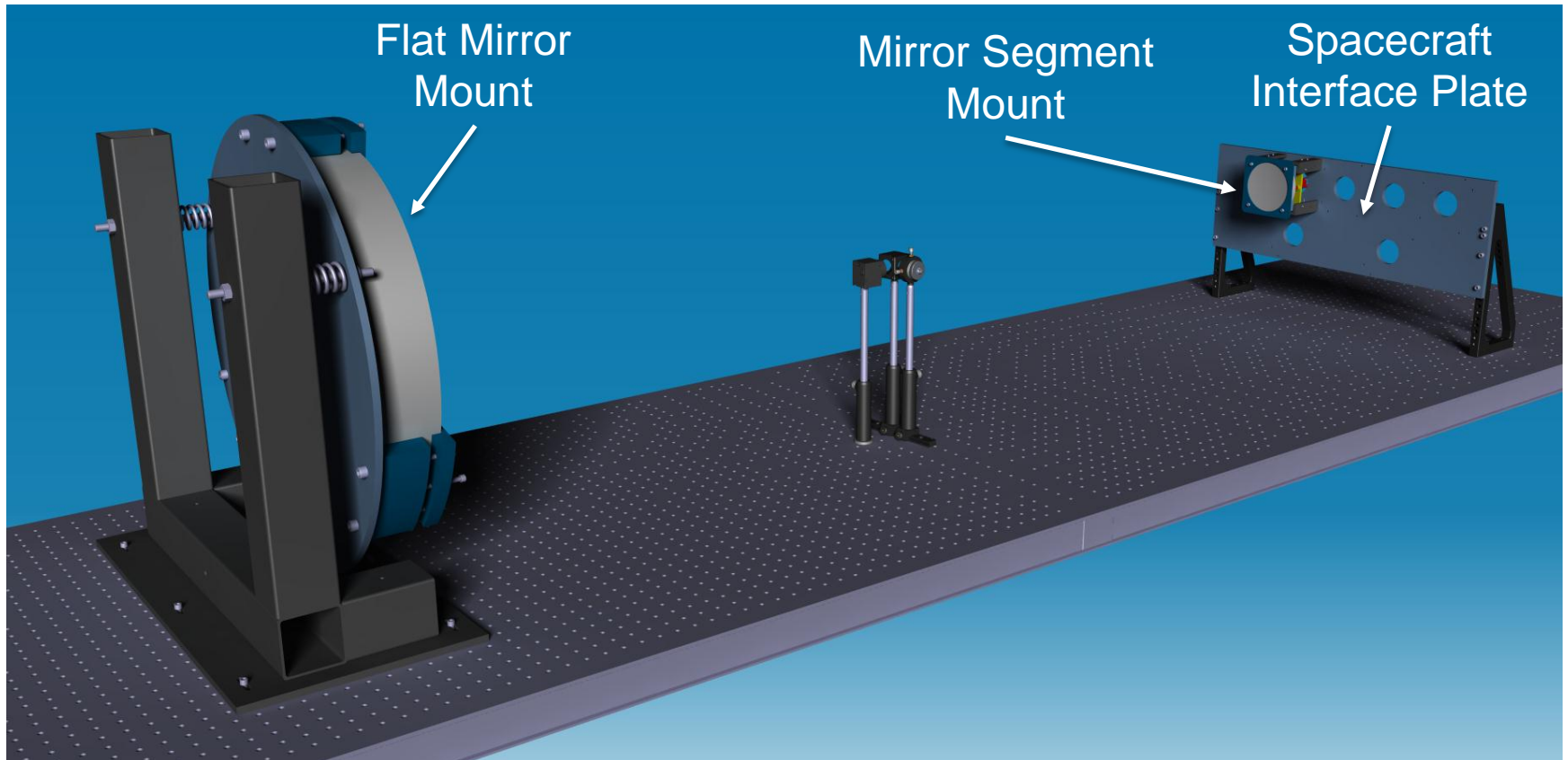
Design & Construct



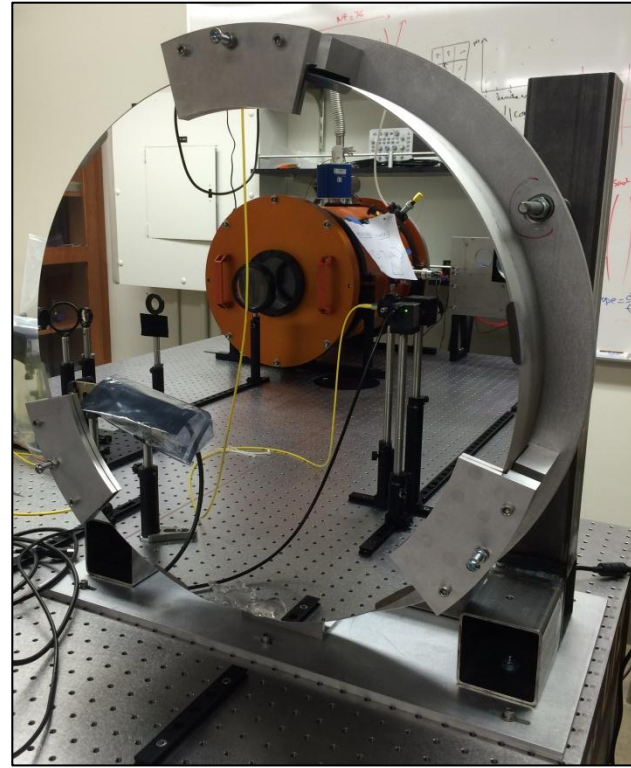
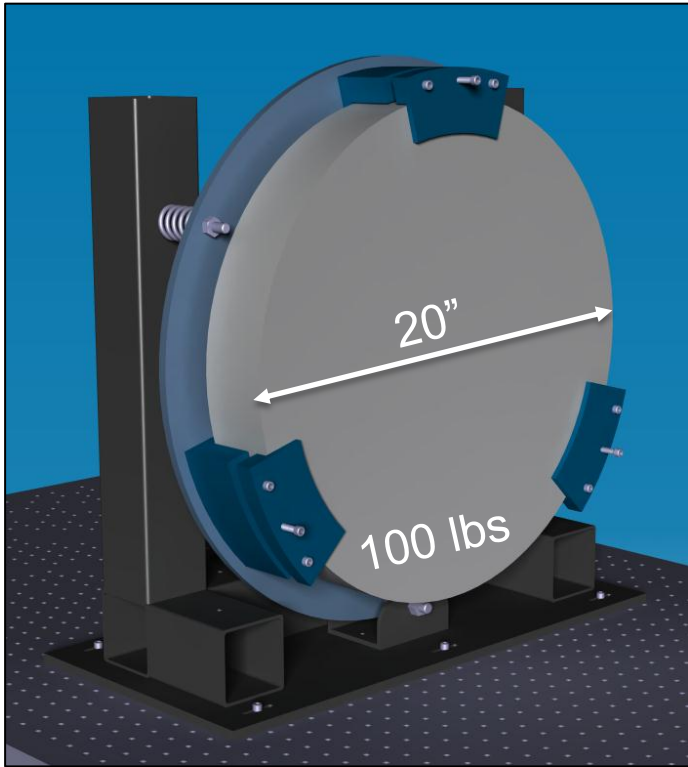
Design & Construct



Design & Construct

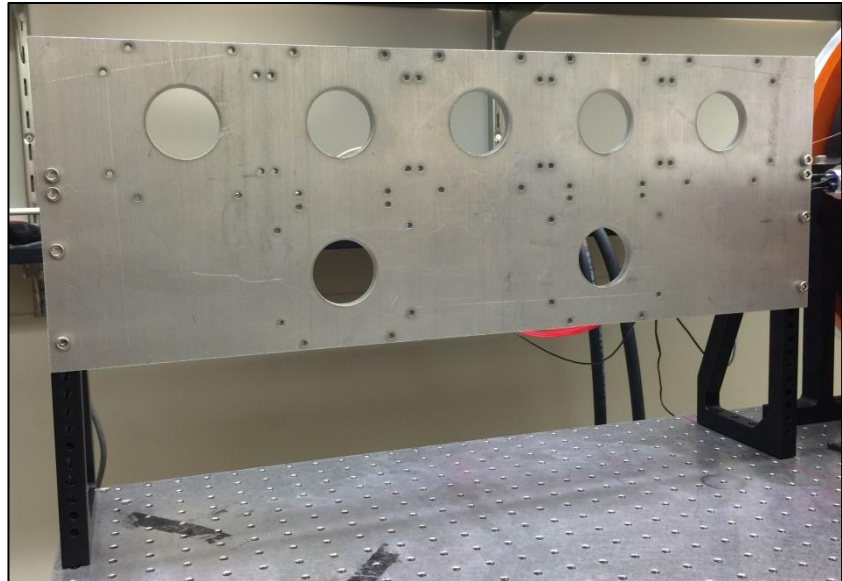
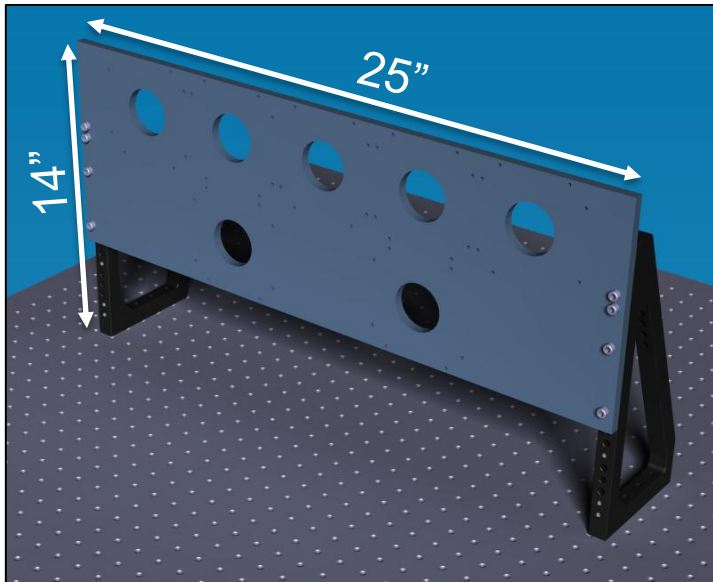


Design & Construct Flat Mirror Mount



Purpose: to mount the large flat mirror (acquired from JPL) used for auto-collimation

Design & Construct Spacecraft Interface Plate

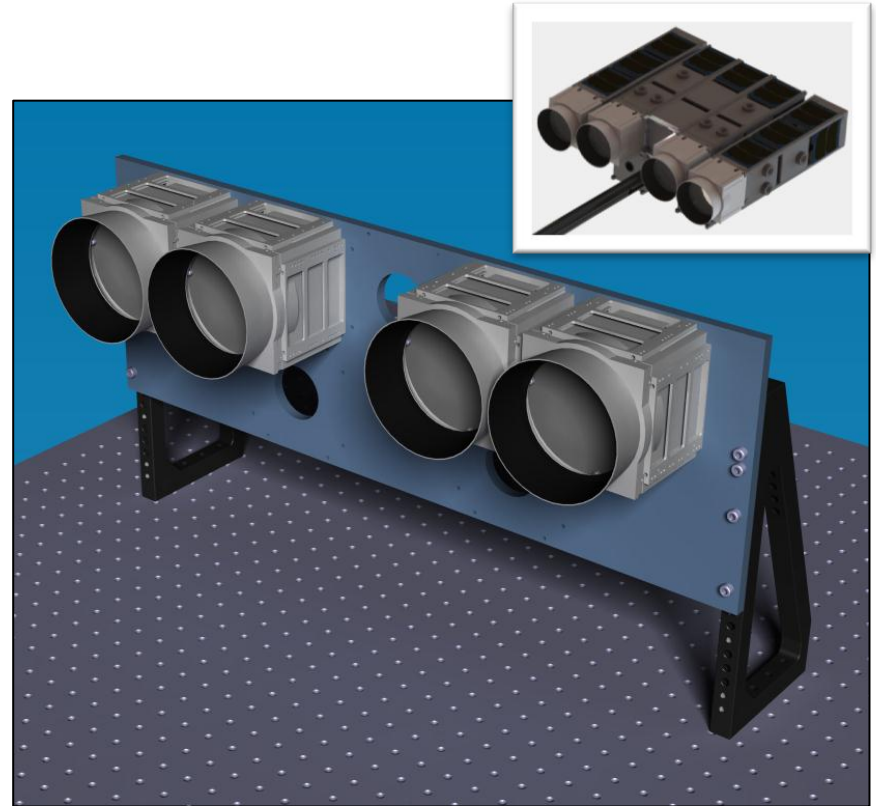


Purpose: to simulate the mechanical interface with the spacecraft

Design & Construct Spacecraft Interface Plate

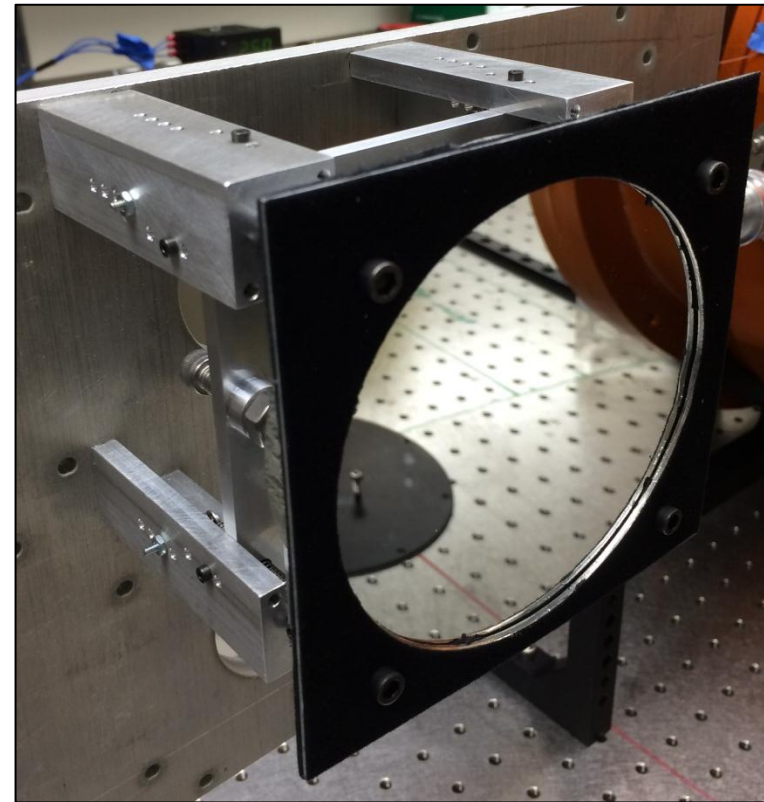
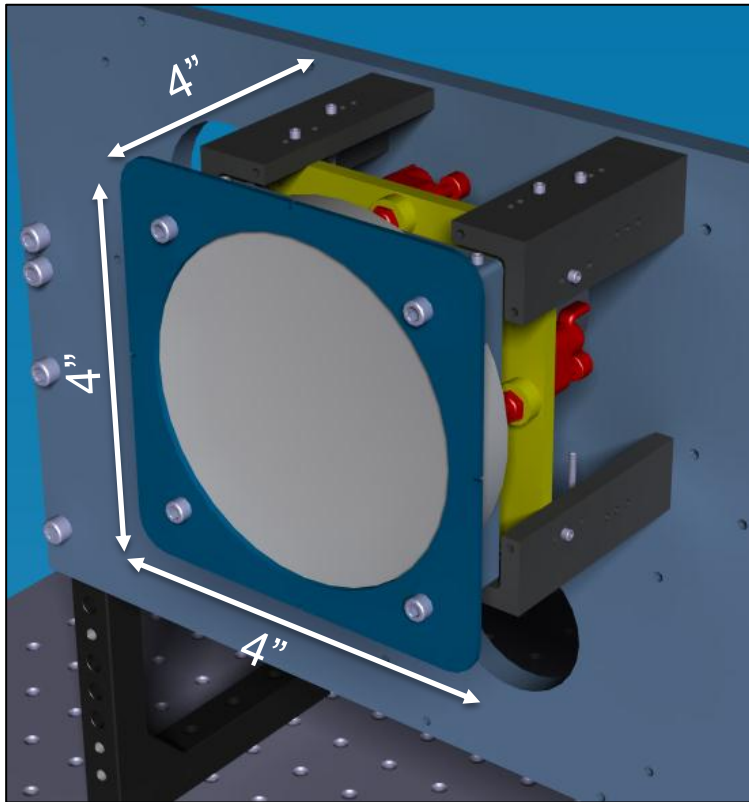


Narrow Configuration



Wide Configuration

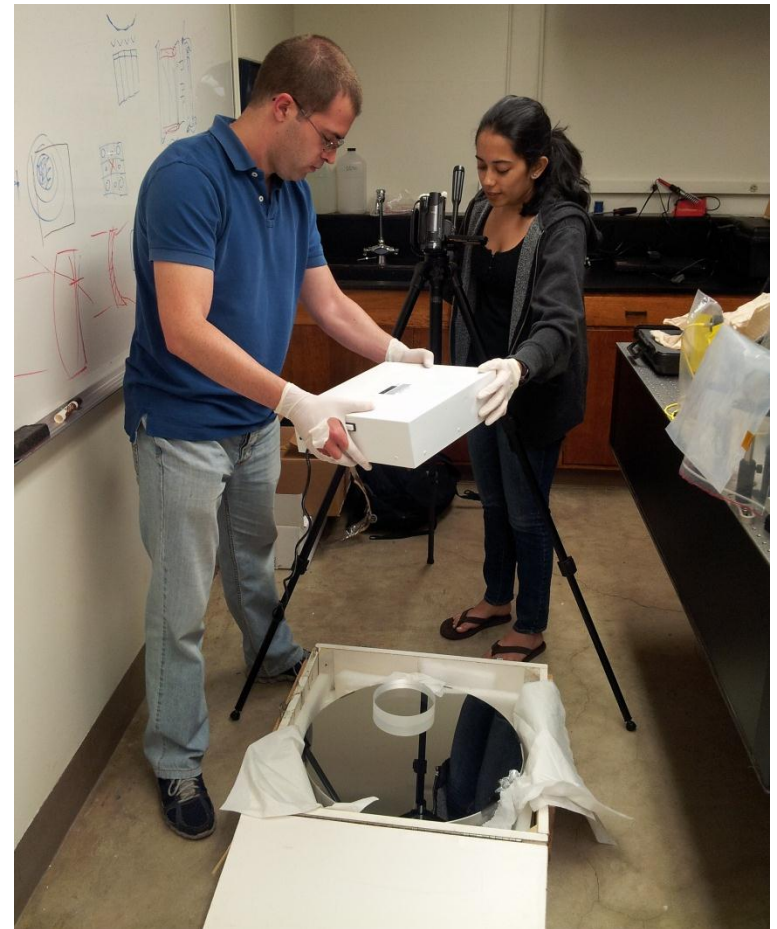
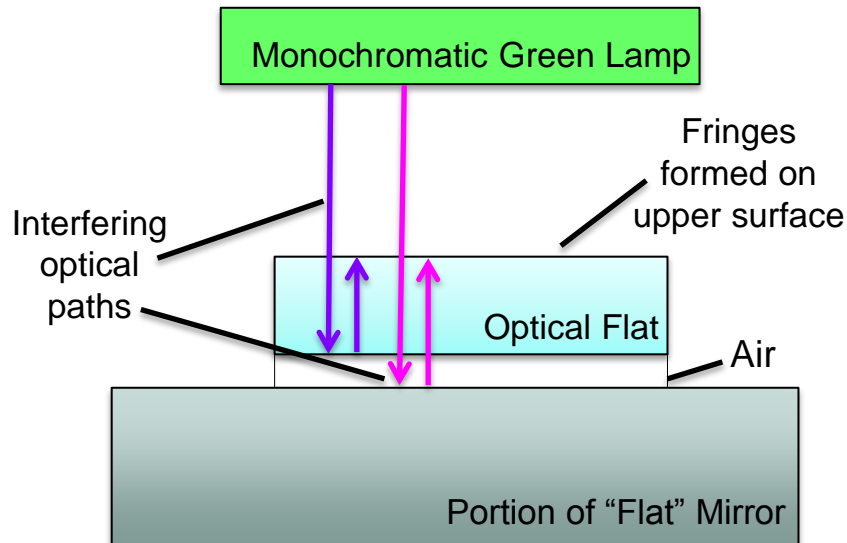
Design & Construct Mirror Segment Mount



Purpose: to mount the reference and deformable mirrors to the spacecraft interface plate (with the ability to tip and tilt)

Integrate & Test Flat Mirror Calibration

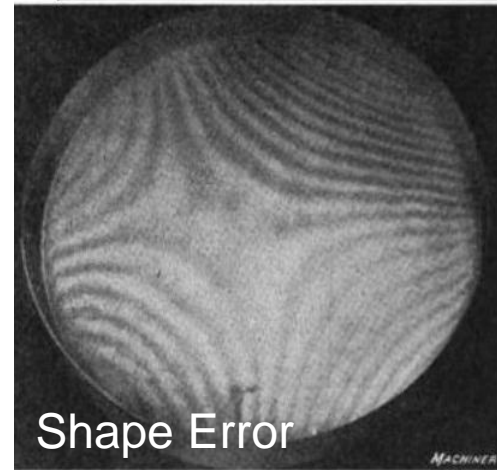
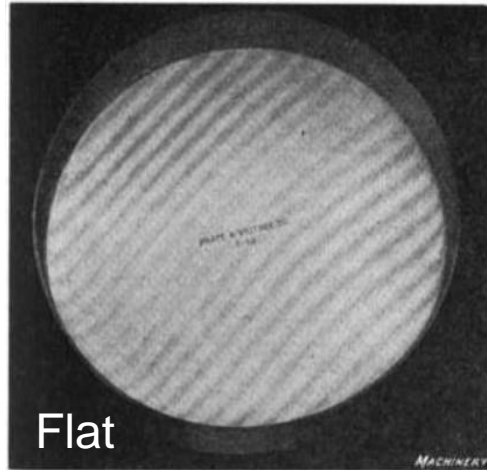
- Setup
 - Newton Fringes
 - Images taken at different positions on mirror



Integrate & Test

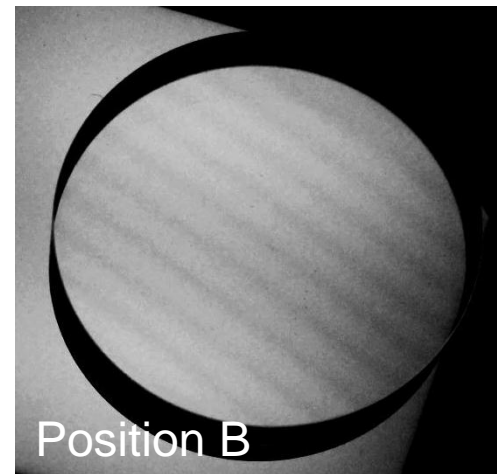
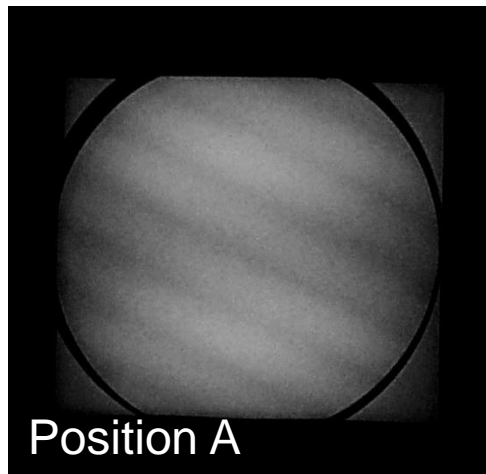
Flat Mirror Calibration

Example Measurements



http://en.wikipedia.org/wiki/File:Optical_flat_interference_fringes.jpg

Measurements on
Studied Mirror

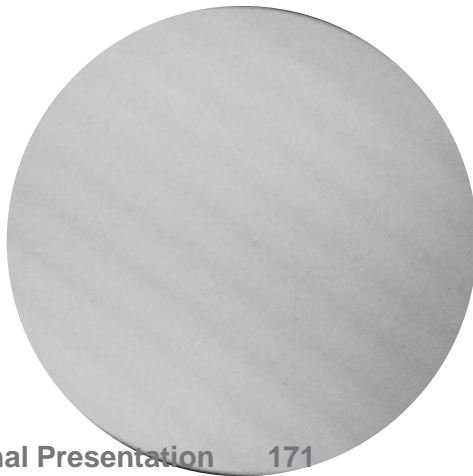


Integrate & Test

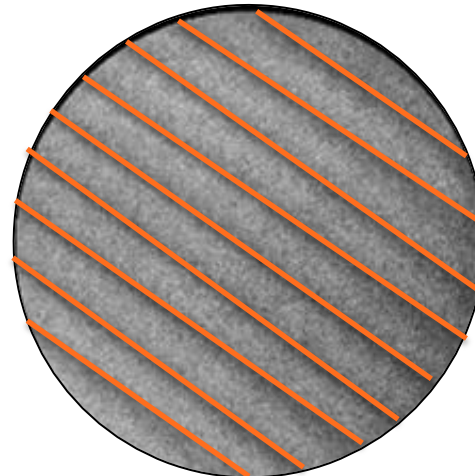
Flat Mirror Calibration

- Image Processing
 - Qualitative: All fringes look straight by eye
 - Quantitative
 - Detect edges, fit lines, measure deviation between edges and lines
 - Problem: Low contrast
 - Exploring Spatial Fourier Transform Approach

Original
Image



Processed
Image



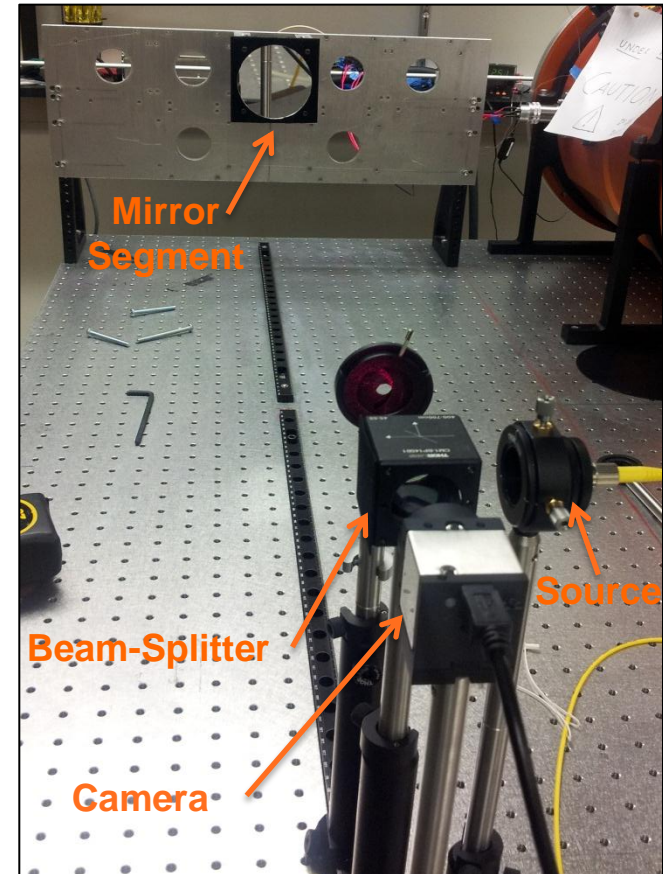
Integrate & Test Component Alignment

- Goal: Align the different breadboard elements
 - Numerous coupled degrees of freedom
 - Need to define protocol for an efficient and effective alignment
- Two different situations (protocols):
 1. Breadboard alignment with on-axis mirror
 - Define the optical axis
 2. Integrate segments in AAReST configuration

Integrate & Test

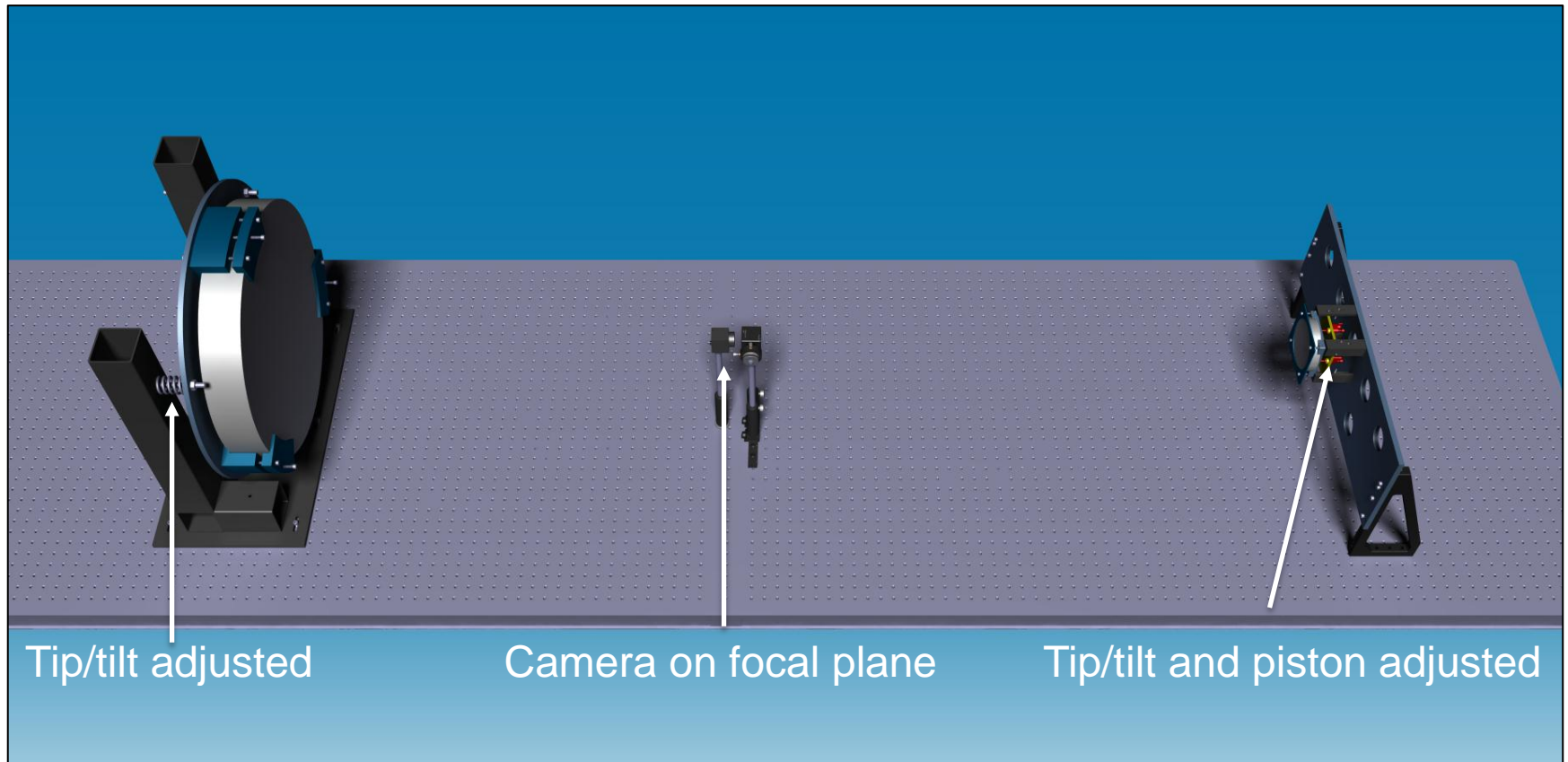
Component Alignment – Protocol 1

- Source & Beam Splitter
 - Illuminate the interface plate
- Mirror Segment & Flat Mirror
 - Adjust Piston/Tip/Tilt to have return spot focusing on initial source
- Camera
 - Position on the optical axis, at the focal plane



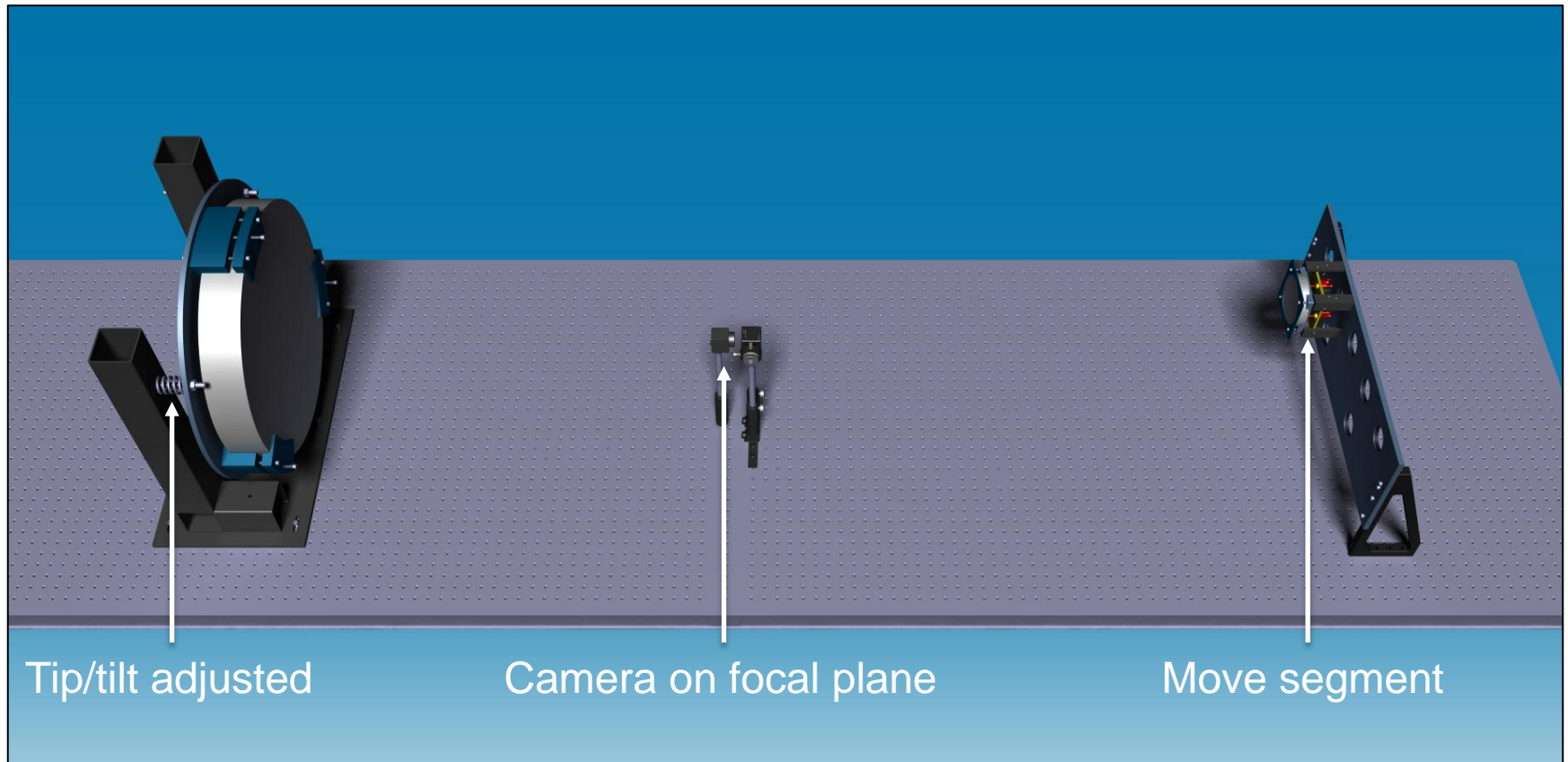
Integrate & Test

Component Alignment – Protocol 1



Integrate & Test

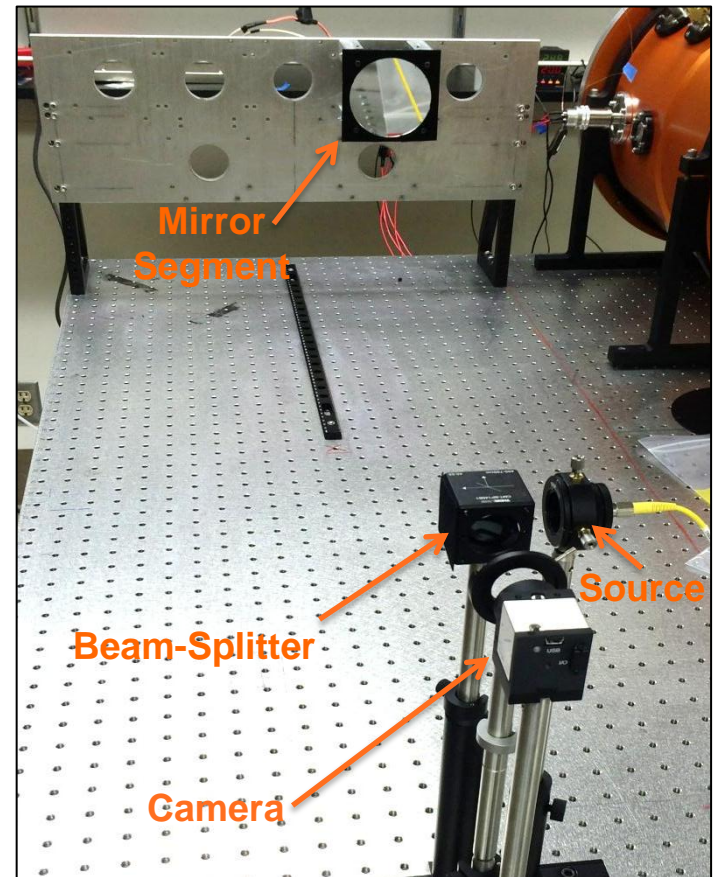
Component Alignment – Protocol 2



Integrate & Test

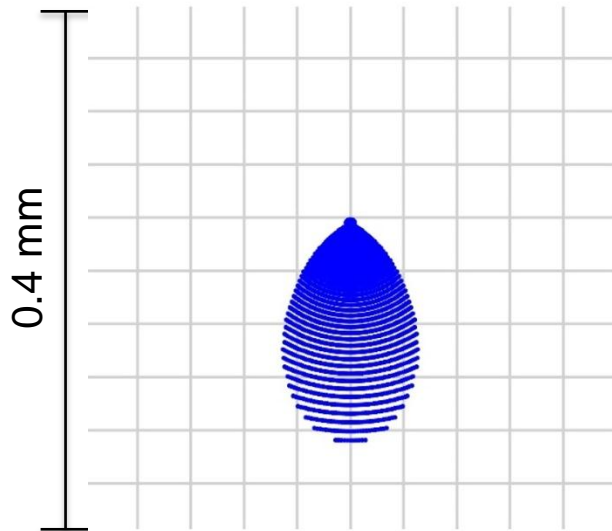
Component Alignment – Protocol 2

- After protocol 1
 - optical axis is defined
- Move mirror segment to a particular AAReST configuration
 - The other components previously aligned must not be moved
 - Adjust piston, tip & tilt to position the spot on the camera

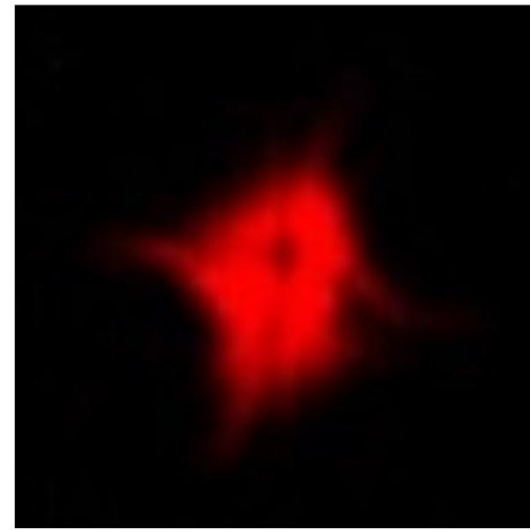


Validate

- Ray-tracing software gives expected image based on mirror configuration
- Comparing the actual image to the expected image is used to validate configuration and alignment



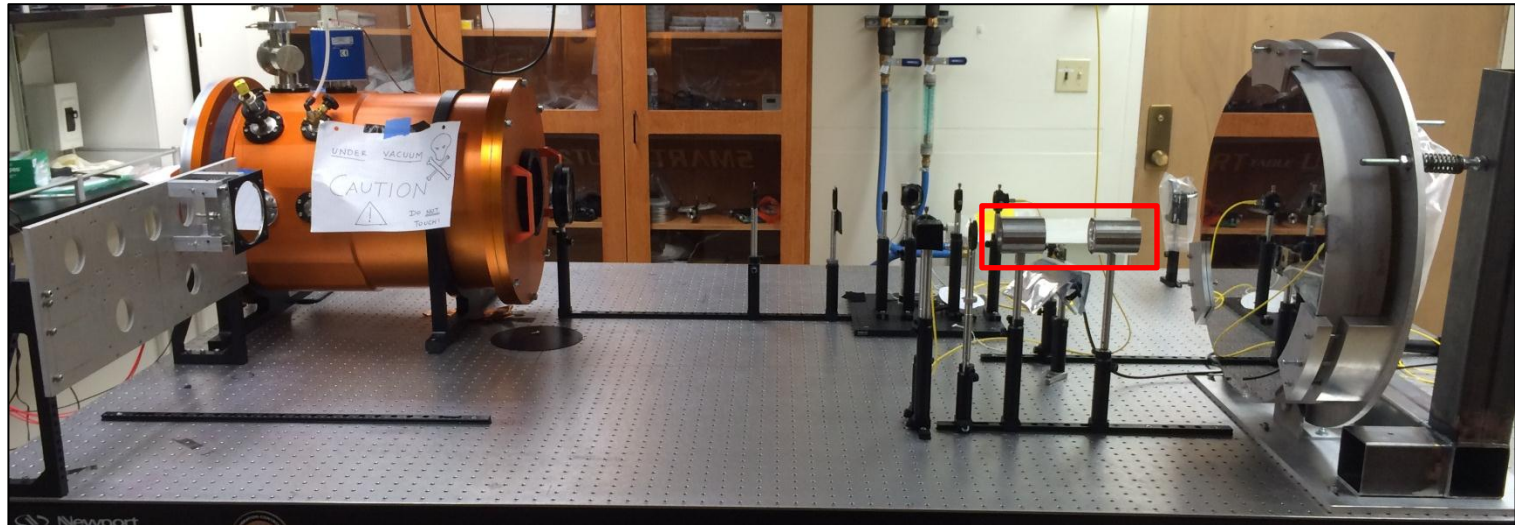
Simulated spot obtained for a
single reference mirror



Measured spot after alignment
of the reference mirror

Conclusion

- All components needed to perform tests on the in-flight subsystems: manufactured and tested
- Alignment protocols have been developed
- Therefore, the testbed is ready to accommodate the different subsystems to analyze the overall behavior of the telescope
 - More precise alignment needed for the camera to be integrated



Questions?

Camera & Mirrors

Hardware and Software

Ilana Gat, Casey Handmer,
Yamuna Phal, Thibaud Talon

Mentors: Mélanie Delapierre,
Heather Duckworth



The diagram shows a long, dark, cylindrical arm extending from a satellite structure on the left towards a camera assembly on the right. The background is a view of Earth from space, with a blue horizon and a black sky filled with stars. Three red arrows point from text labels to specific components: one from 'ZigBee' to a small antenna on the arm, one from 'Camera Hardware + CPU' to the camera assembly at the end of the arm, and one from 'Mirror Hardware + MCU' to a set of four large circular mirrors on the satellite structure. The labels are in white boxes with red text.

ZigBee

Camera Hardware + CPU

Mirror Hardware + MCU

Caltech



The diagram shows a long, dark, cylindrical arm extending from a satellite structure on the left towards the top right. The satellite structure has several large, white, cylindrical components. The arm has three small, black, rectangular components spaced along its length. At the end of the arm is a complex assembly of components. Red arrows point from text labels to specific parts: one from 'ZigBee' to a small antenna on the arm, one from 'Camera Hardware + CPU' to the end assembly, and one from 'Mirror Hardware + MCU' to one of the large white cylinders. The background is a view of Earth from space, with a blue horizon and a dark, starry sky.

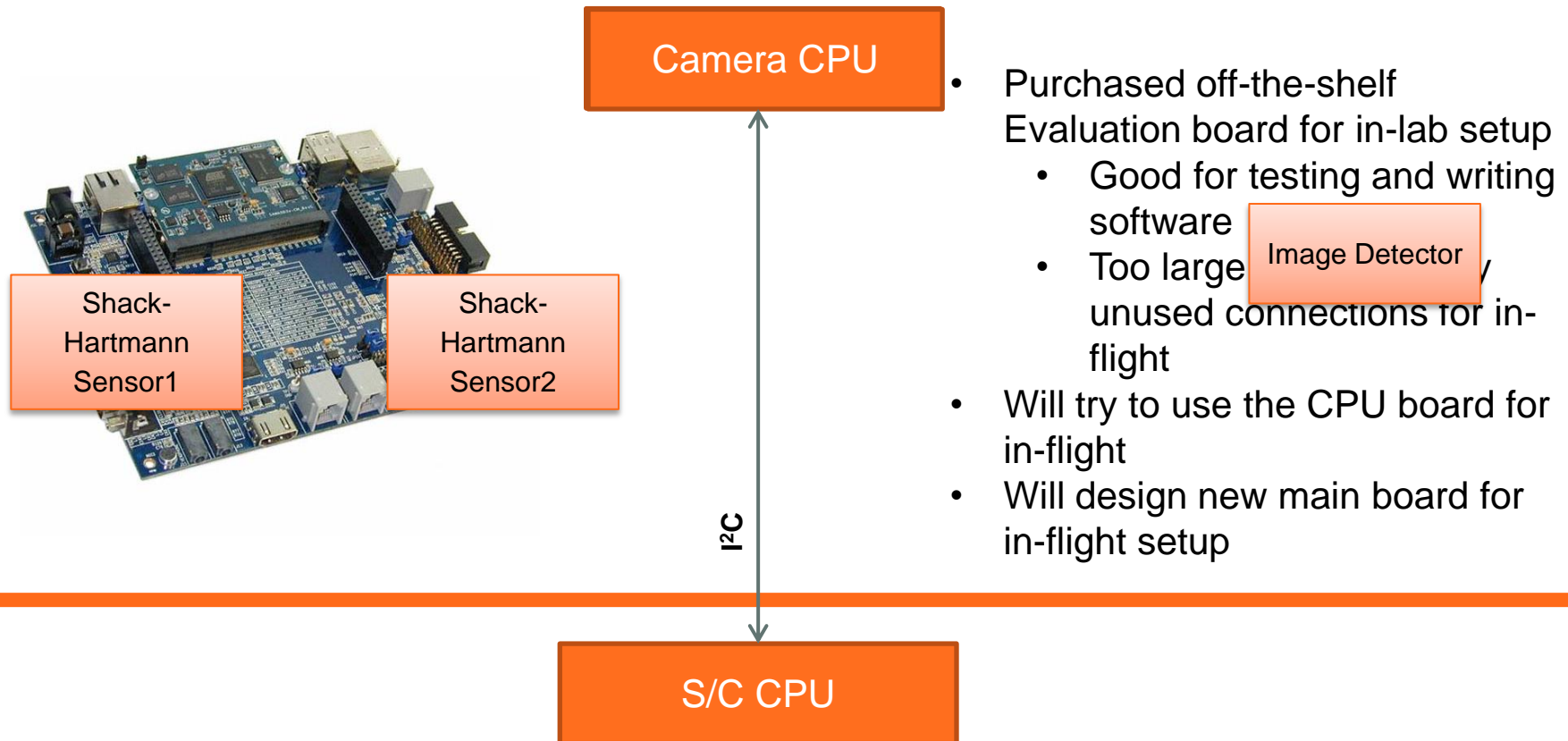
ZigBee

Camera Hardware + CPU

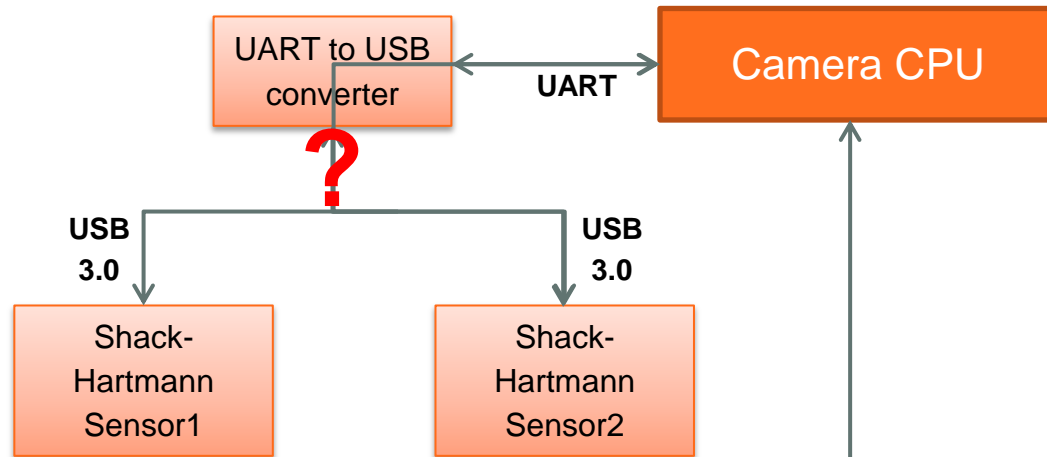
Mirror Hardware + MCU

Caltech

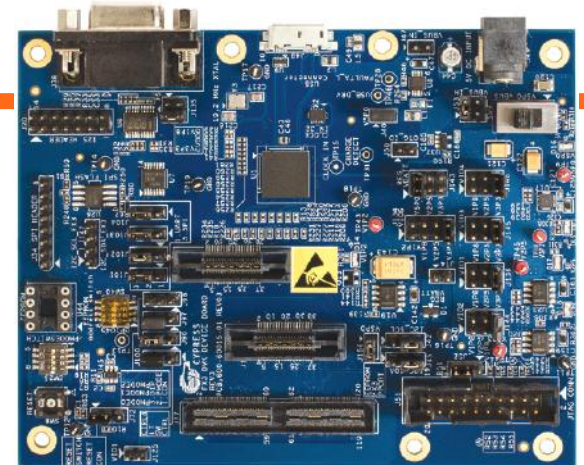
Camera Hardware



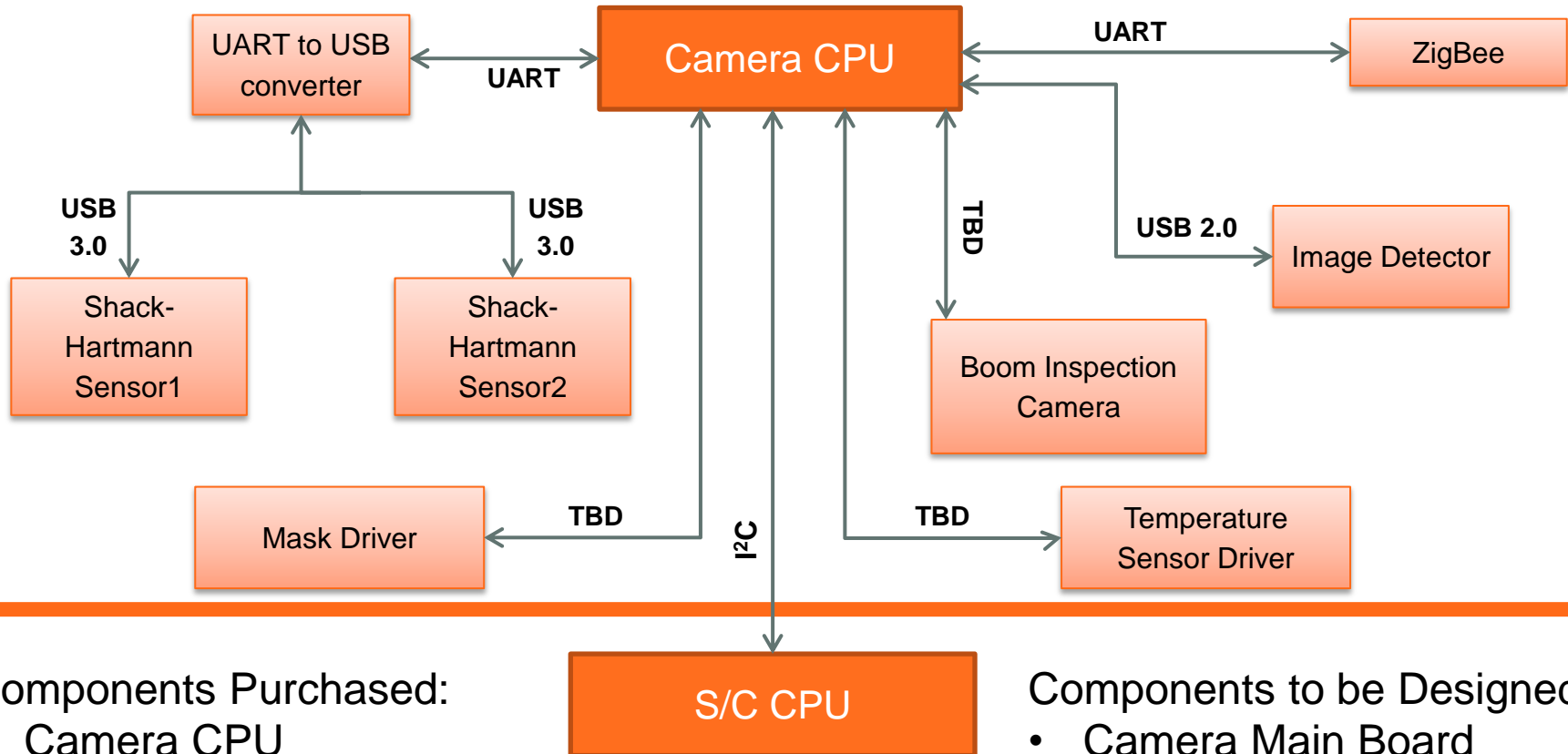
Camera Hardware



- Purchased off-the-shelf UART to USB 3.0 Converter
 - Good for in-lab testing
 - Too bulky and requires too much power for in-flight
- Will use main converter chip + crystal oscillator for in-flight setup



Camera Hardware



Components Purchased:

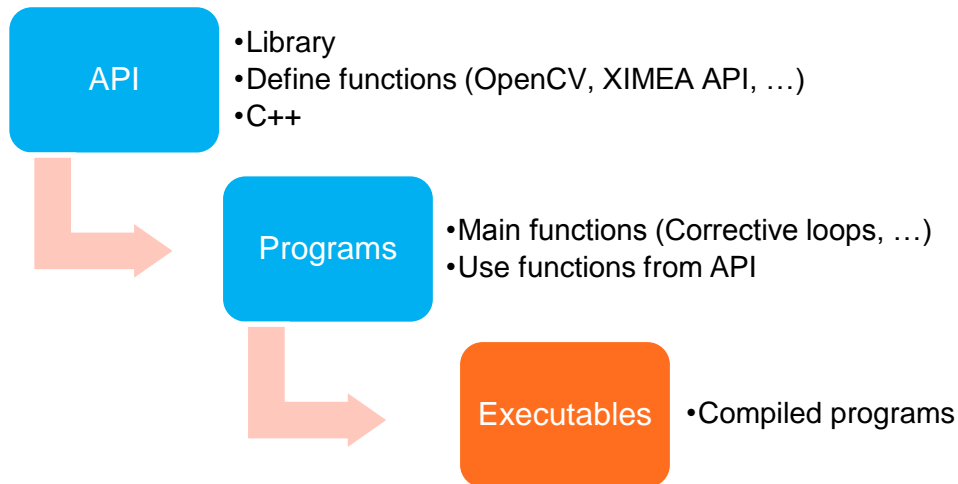
- Camera CPU
- UART to USB Converter
- 2 x ZigBee

Components to be Designed:

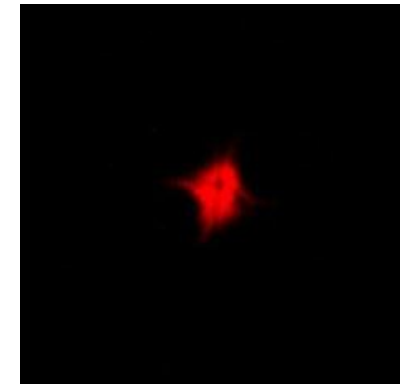
- Camera Main Board
- UART to USB Converter with crystal oscillator

Camera Software

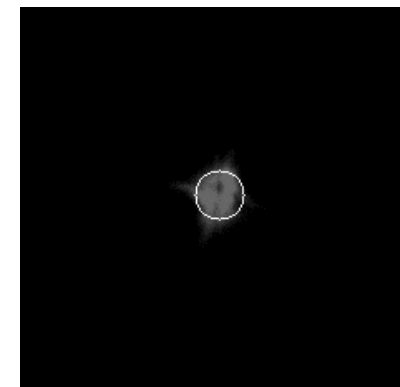
Q/ How do we go from an image to corrective commands to the mirrors?



- Started with image processing for the image detector
- Compiled and works for a computer
- Compiled and works for the Camera CPU !!!



Raw image



Analyzed image



The diagram shows a satellite system in space, with a long boom connecting a camera assembly to a mirror assembly. The background is the Earth's surface from space. Labels with red arrows point to specific components: 'ZigBee' points to a small antenna on the boom; 'Camera Hardware + CPU' points to the camera assembly at the end of the boom; and 'Mirror Hardware + MCU' points to the mirror assembly. The mirror assembly has four large circular mirrors. The camera assembly has a lens and a sensor. The boom has two small black rectangular components. The entire system is white and metallic.

ZigBee

Camera Hardware + CPU

Mirror Hardware + MCU

Caltech

ZigBee Hardware

Requirements:

- Easy to use out of the box
 - Minimal programming needed
 - Minimal hardware to be designed for in-flight
- Used previously in space
- Performs well with radiation
- Low cost
- Low power

XBee satisfies all of these!!

XBee = hardware

ZigBee = network protocol

Antenna Options:

- Chip: Bad because XBee inside metal box
- Wire Whip: Bad because attached to XBee inside metal box
- U.FL Connector: Fragile
- RPSMA: Just right!



ZigBee Communication

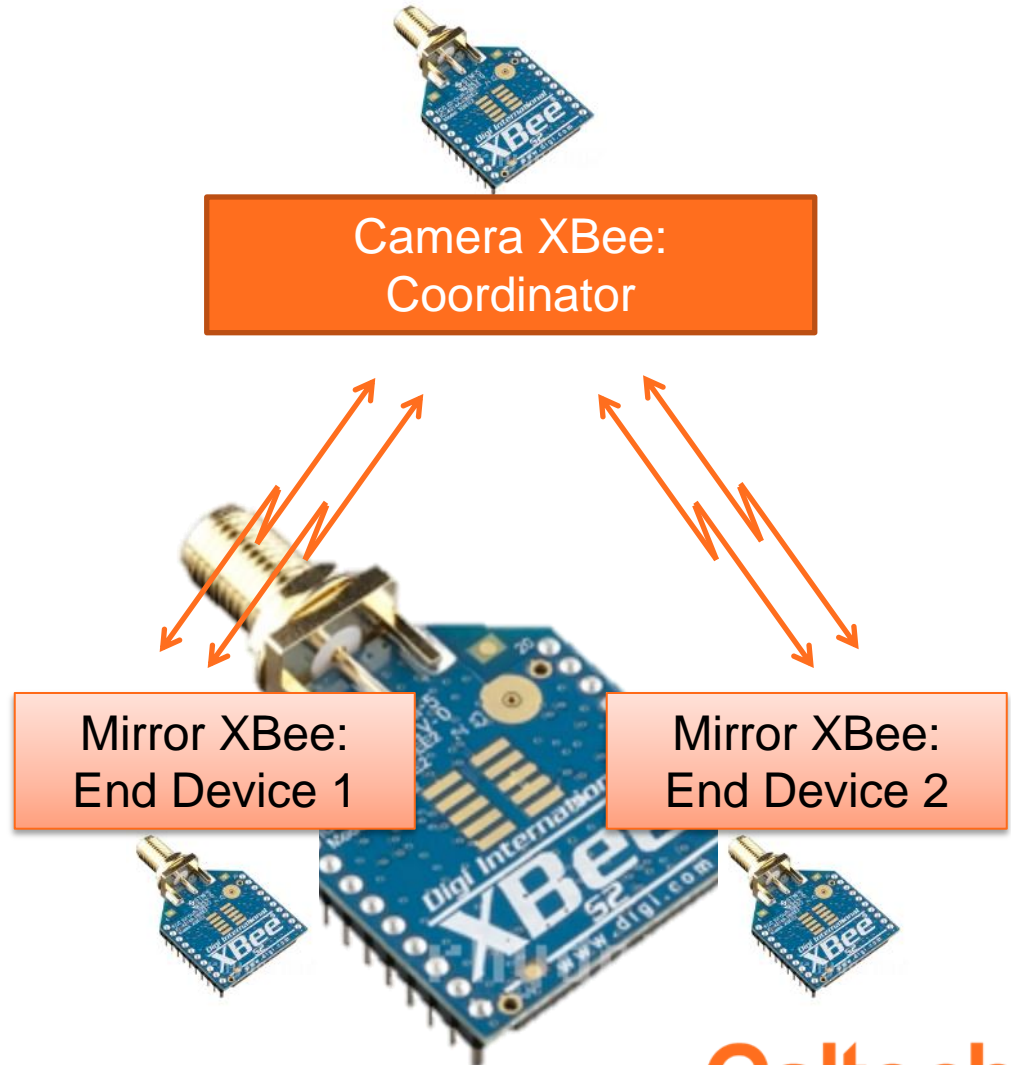
Requirements:

- Easy to use out of the box
 - Minimal programming needed
 - Minimal hardware to be designed for in-flight
- Used previously in space
- Performs well with radiation
- Low cost
- Low power

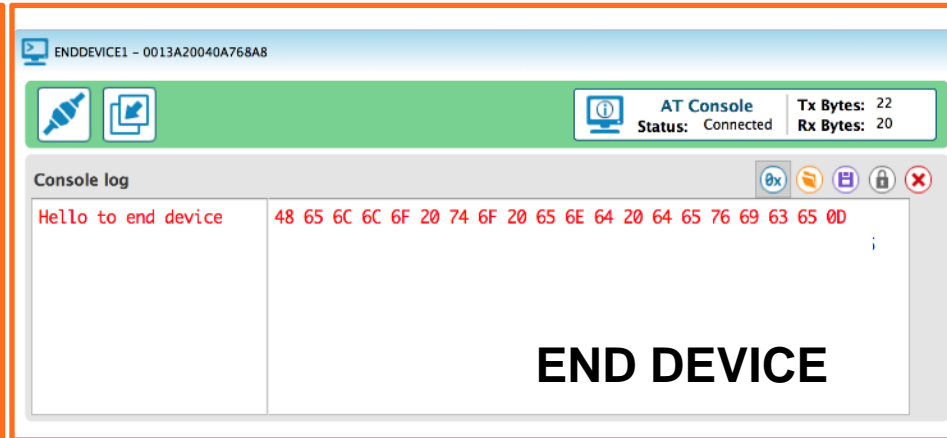
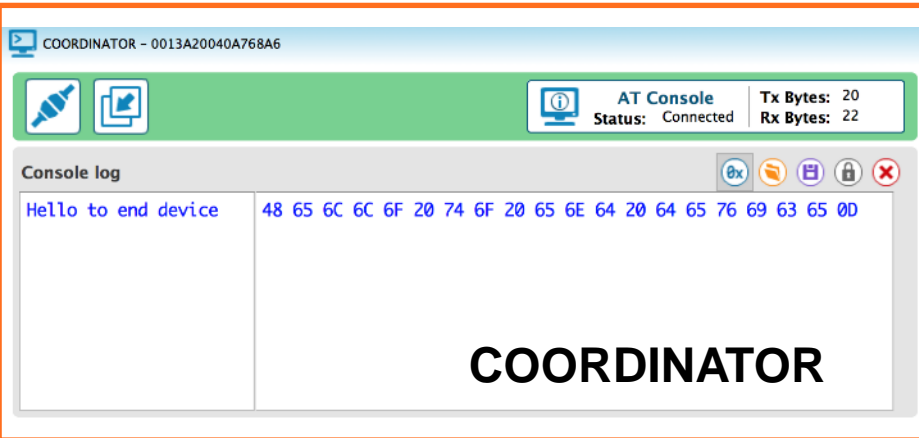
XBee satisfies all of these!!

XBee = hardware

ZigBee = network protocol



XBee Communication: IT WORKS!!!



- XBees currently talk with both connected to computer
- Next step:
 - Connect End Device to mirror CPU
 - Connect Coordinator to Camera CPU
 - Program ZigBee network for in-flight



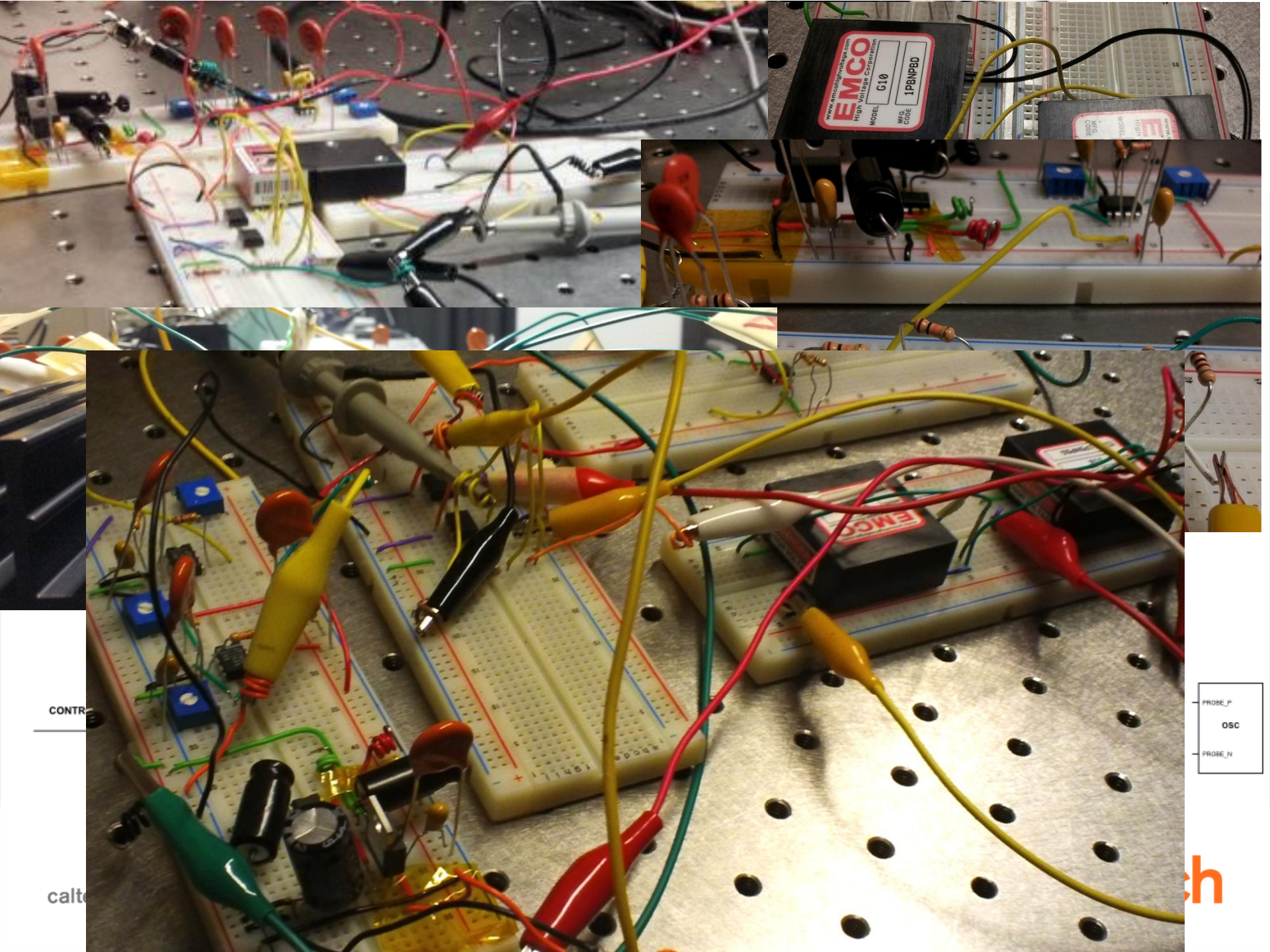
The diagram shows a long, dark, cylindrical arm extending from a satellite body on the left towards a camera assembly on the right. The satellite body has several large, circular, white mirror housings. The camera assembly is a complex of various components. Red arrows point from text labels to specific parts: one from 'ZigBee' to a small antenna on the arm, one from 'Camera Hardware + CPU' to the camera assembly, and one from 'Mirror Hardware + MCU' to one of the mirror housings. The background is a view of Earth from space, with the blue horizon and black void of space.

ZigBee

Camera Hardware + CPU

Mirror Hardware + MCU

Caltech



CONTR

calte

PROBE_P

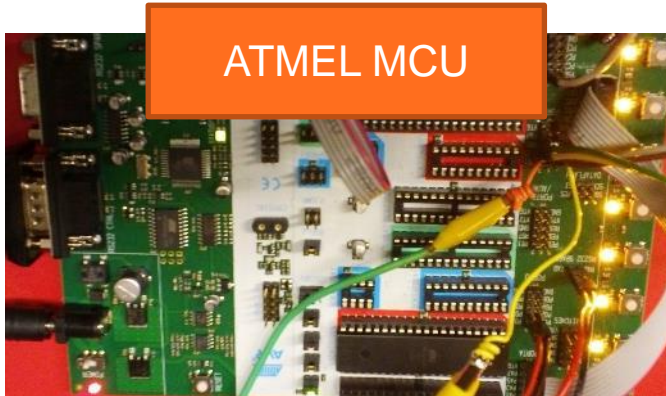
OSC

PROBE_N

ch

Mirror - HV board

How do you design a HV board which is NOT 14.9 kg and 680 W?



- ATMEGA stamp from *INSPIRE* mission
- SPI-I²C-UART interfaces
- Digital output only – *DAC needed*

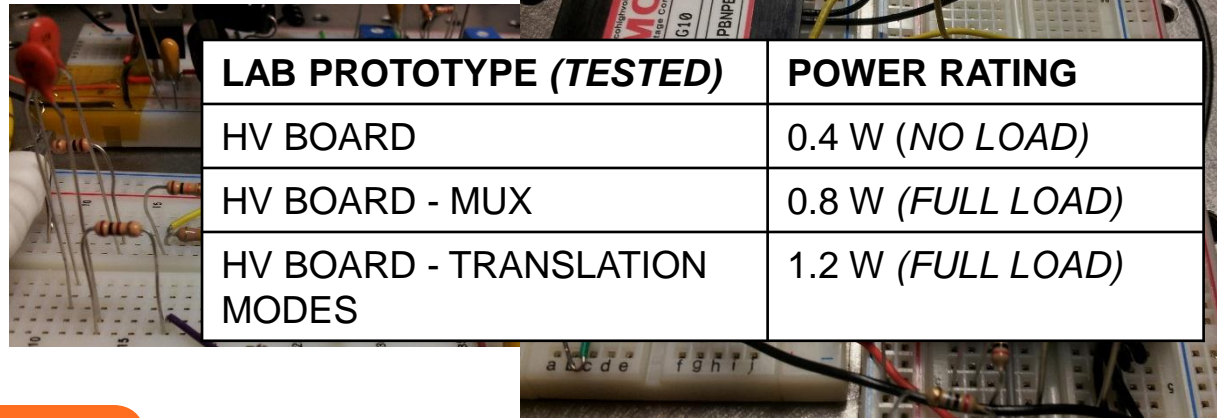
DESIGNED



IMPLEMENTED



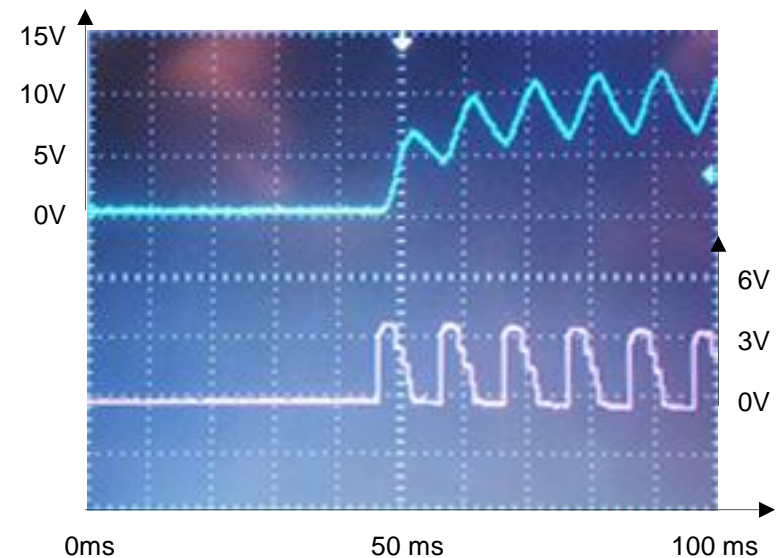
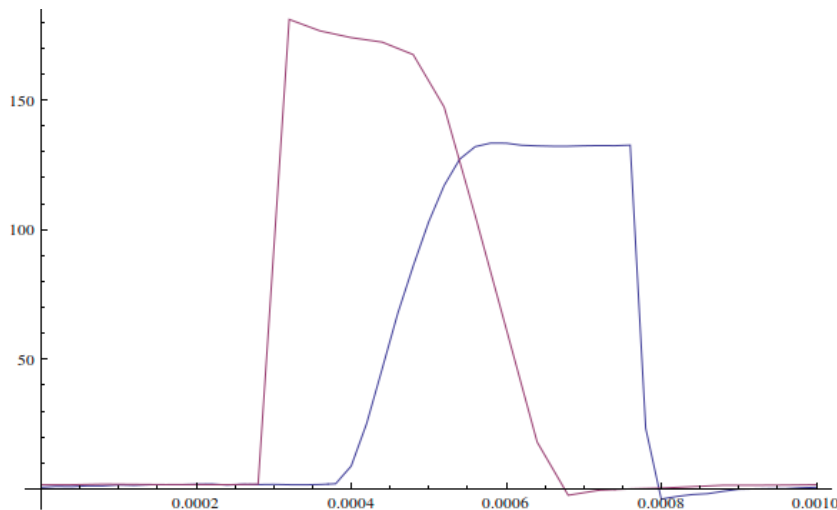
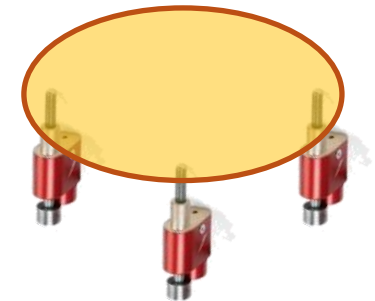
TESTED



LAB PROTOTYPE (<i>TESTED</i>)	POWER RATING
HV BOARD	0.4 W (<i>NO LOAD</i>)
HV BOARD - MUX	0.8 W (<i>FULL LOAD</i>)
HV BOARD - TRANSLATION MODES	1.2 W (<i>FULL LOAD</i>)

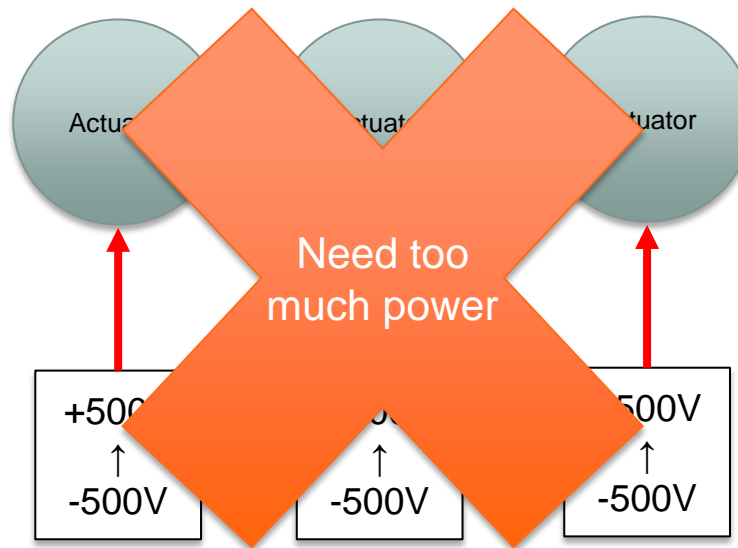
Mirror Picomotors

- Anticipate 'set and forget' usage
- Require 1kHz waveform at ~120V
- Attempt to leverage existing HVB architecture failed
- HVB latency/response time too slow under load
- Need picomotor-specific signal generator



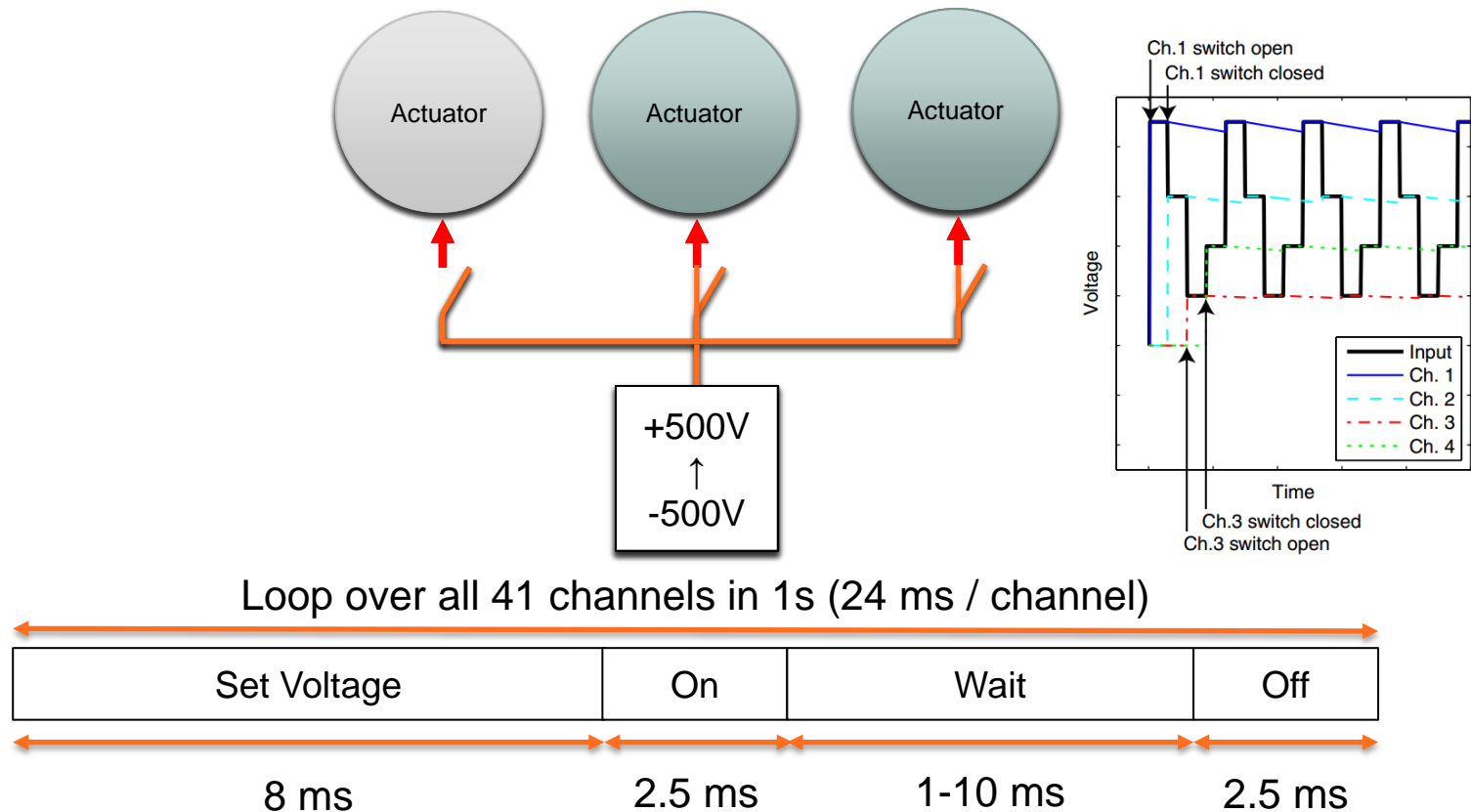
Mirror Multiplexer

- Multiplexing concept



Mirror Multiplexer

- How does it work? Actuators behave as capacitors



Mirror software

- Translated the former code
- Created low level functions to transfer data through I²C and SPI
- Developed feedback for testing
- Integrated and tested for all 41 channels with the HV board

Mirror

Summary

Camera

- In-lab CPU purchased
- Shack-Hartmann USB 3.0 compatibility implemented
- First image analysis programs designed - tested

ZigBee

- XBee hardware selected
- Communication established

Mirror

- HV board - lab breadboard complete
- Lab prototype designed - implemented - tested

Future Work

Camera

- In-flight main-board design
- Continue writing software package for in-flight use

ZigBee

- Connect XBees to in-lab mirror and camera CPUs
- Program XBees to communicate with in-lab setup

Mirror

- HV driving picomotors
- Finalize in-flight design

Questions?