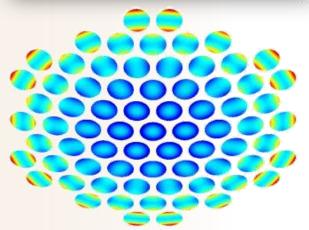
AAReST Mission Overview





Future Large Space Telescopes





- How to build aperture > 10 meters?
 - Segmented primary mirror
 - Many segments
 - Multiple launches
 - On-orbit autonomous assembly
- Mirror segments
 - Light<mark>weight</mark>
 - Identical (nominally spherical)
 - Lower cost
 - Redundancy
 - Ease of manufacture and test
 - BUT: Curvature errors across array
 - Deformable capability

Team Responsibilities





- NanoSat and MirrorCraft
- Docking system
- Integrated spacecraft & mission ops



- Deformable mirrors
- Telescope system
- Optical focus algorithm

- System integration & Testing
- Mission operations



- Class Instructors
- Mirror Manufacturing Facility

TBD

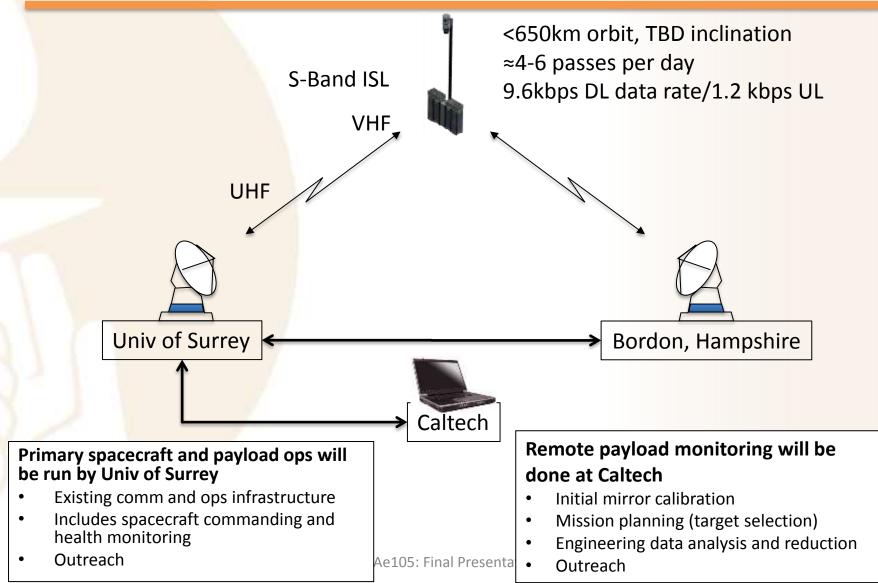
Launch

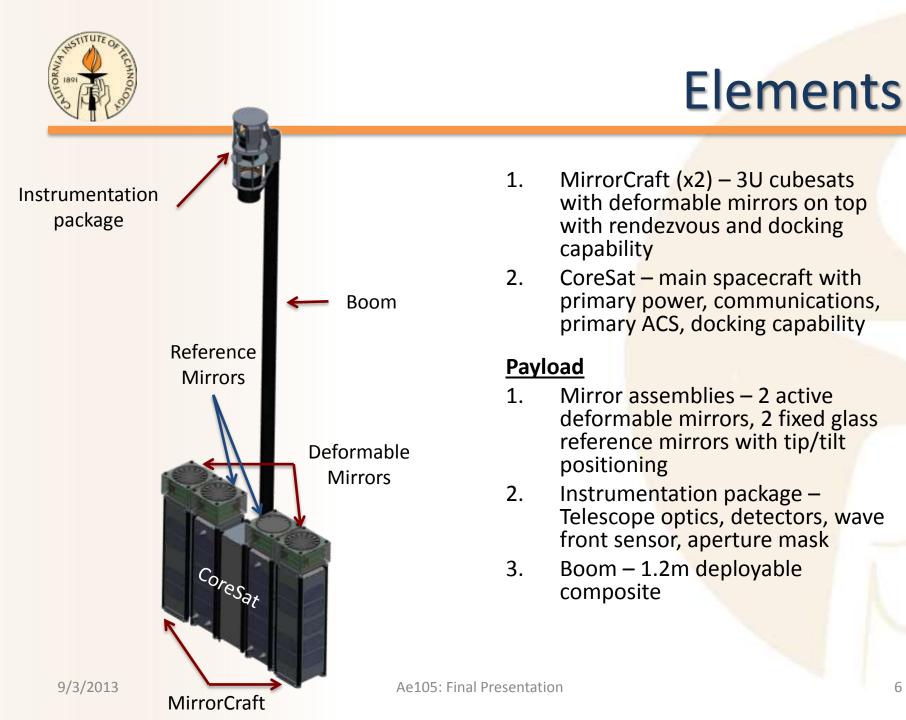


- Accomplish two key experiments in LEO by demonstrating new technologies for
 - Autonomous rendezvous and docking with small spacecraft for telescope re-configuration
 - A low-cost active deformable mirror
- Operate as long as necessary to accomplish the objectives (90 days) post commissioning
- Accomplish the mission inexpensively for a 2015 launch
- Gather engineering data that enables the next system development

Mission Architecture

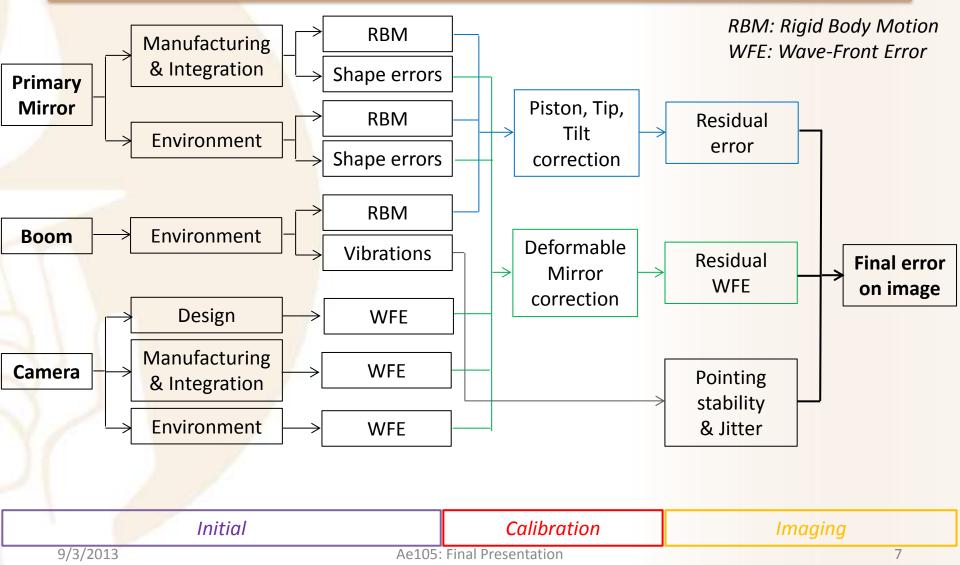








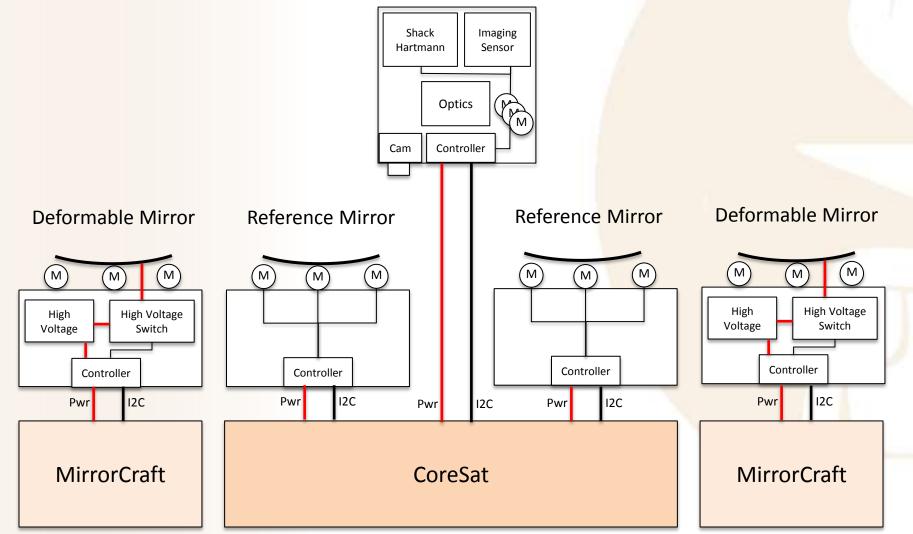


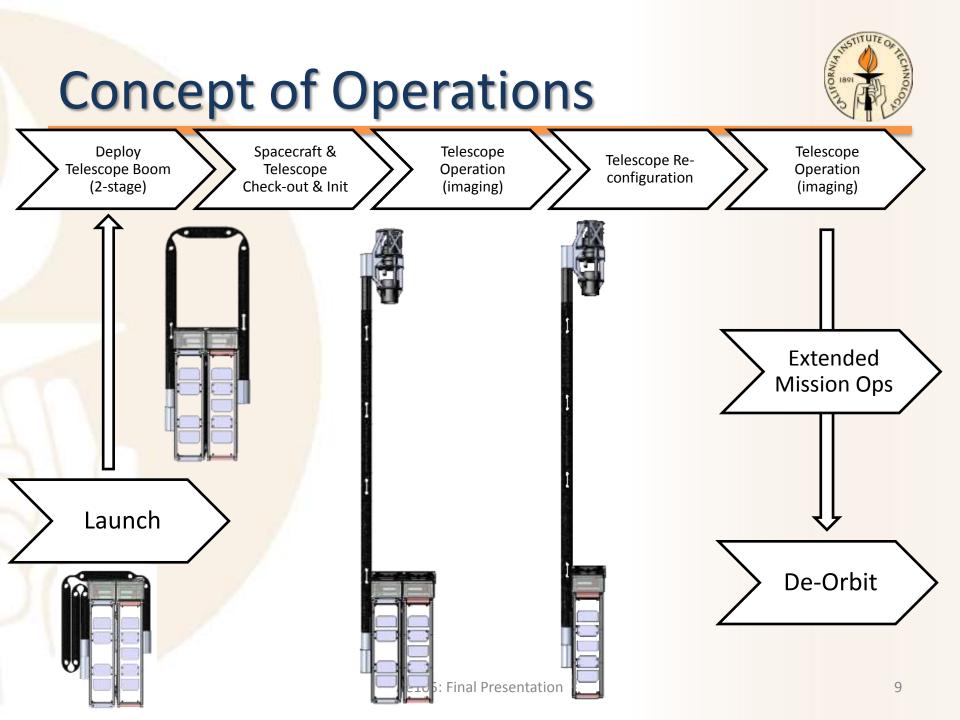




Payload Block Diagram

Instrumentation Package







Accomplishments in Past Year

• AE105 class performed

- Boom development and deployment testing
- Disturbance analysis
- Updated optical system design and stray light analysis and test
- Thermal analysis
- Active mirror technology has been matured in the lab, initial testing looks great, additional testing is underway.
 - Prototype of mirror high voltage switching board has also been tested
- 2-D reconfiguration demonstrations have been performed in the lab using electromagnetic control
- Preliminary spacecraft, telescope and ops concept have been defined
 - Total mass of 40kg is well within secondary launch capability
- We have identified the key requirements and flowed them down to the spacecraft and telescope subsystems to understand the important performance requirements and design drivers
- STRaND-2 (spacecraft) to payload interfaces are simple, with a lot of heritage from STRaND-1 which has flown.

Ae105 Project Scope

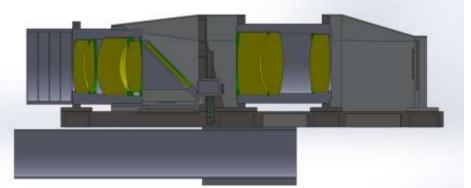


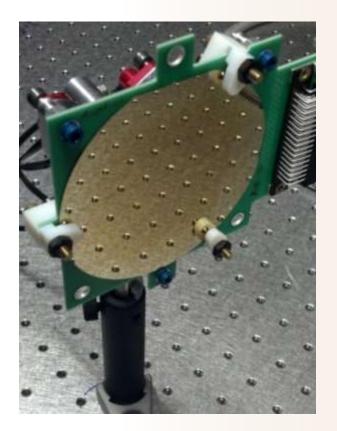
AAReST Research Activities

Develop enabling technologies for AAReST

Ae105: Final Presentation

- Deformable mirror
- Deployable boom
- Camera/Sensors
- Integration with Surrey S/C









Goals of Ae105 Project

 Perform tasks which complement ongoing research activities

 Provide useful information towards the AAReST mission as a whole

 Gain experience working in a practical aerospace environment

2012/2013 Project Tasks



- Thermal environment
- External/Internal disturbances
- Deployable boom characterization
- Deformable mirrors
- Camera design

Thermal Environment and Design

Heather Duckworth Mentor: Kristina Hogstrom

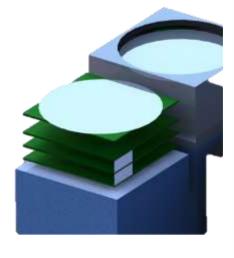
How does the space thermal environment affect each components ability to stay within operational values?

> Internal Heat Solom Hebring Generation

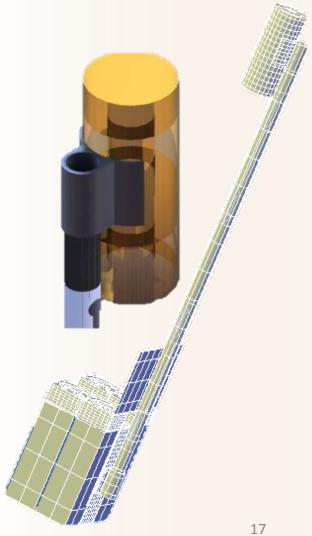


Outline

- Orbital mechanics
- Thermal check
- The model
- The results
- The conclusions



Ae105: Final Presentation





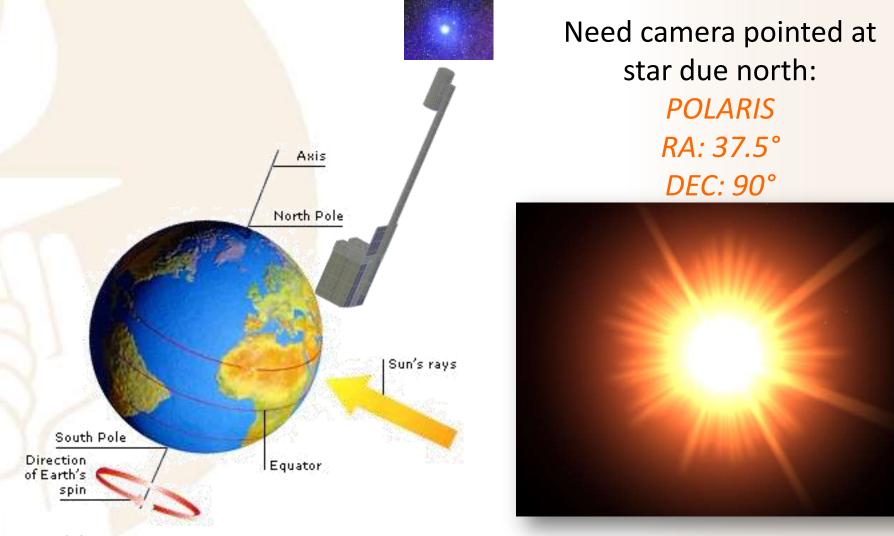


Orbital Mechanics

- Orbit #1 Constant Sun:
 - Sun-Synchronous
 - "Dawn/Dusk"
 - 650 km and 98° inclination
 - Angle with respect to the Sun remains constant
 - Orbital plane rotates ~1°/day
- Orbit #2 Varying Sun:
 - ISS Orbit
 - 400 km, 51.6° inclination
 - Angle larger, so more sun and shade variance

Star Pointing

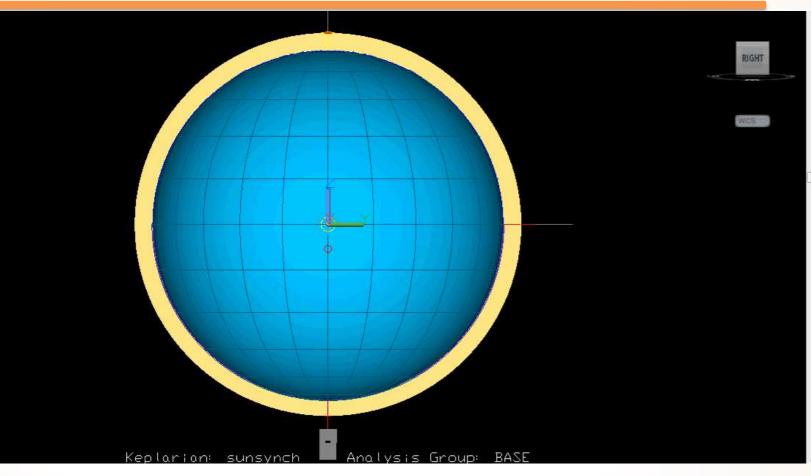






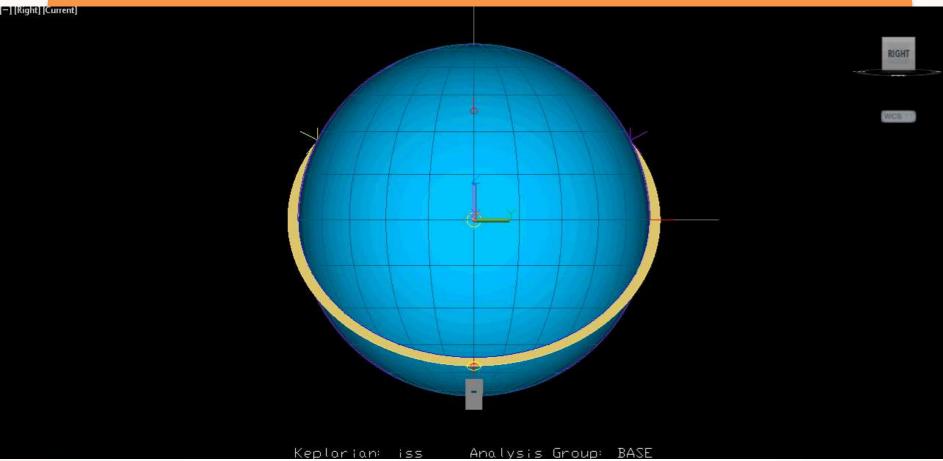
-] [Right] [Current]

Sun Synchronous





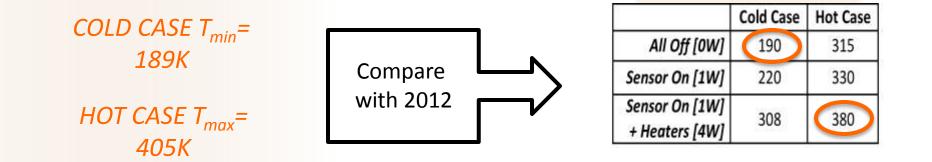






Thermal Check

$\underbrace{Q_S + Q_R + Q_I}_{\text{absorbed}} + \underbrace{Q_W}_{\text{internally}} = \underbrace{Q_E}_{\text{emitted}}$	+ Q_C $T_{\max(S/C)} = \left[\frac{A_C G}{G}\right]$	$s\alpha + A\alpha a \alpha$	$ \begin{bmatrix} G_{S}K_{a}F + Aq_{I}\varepsilon F + Q_{W} \\ A\sigma\varepsilon \end{bmatrix}^{1/4} $ $ \begin{bmatrix} A\sigma\varepsilon \end{bmatrix}^{1/4} $ $ \begin{bmatrix} G_{S}K_{a}F + Aq_{I}\varepsilon F + Q_{W} \\ \hat{e} \\ \hat{e} \\ Ase \end{bmatrix}^{1/4} $
$Q_{\text{absorbed}(SA)} = Q_{S(SA)} + Q_{R(SA)} + Q_{I(SA)}$	$Q_{\text{emitted}(SA)} = \sigma \varepsilon_b A_b T_{eq(SA)}^4 + \sigma \varepsilon_b$	$T_t A_t T_{eq(SA)}^4$	$Q_{\text{powergenerated}(SA)} = G_S A_t \eta$
HEAT ABSORBED:	HEAT RADIATED		INTERNAL
ALBEDO, EARTH IR, SOLAR IR	TO SPACE		HEAT GENERATED



Boom

Hot: Black

Cold: White

AAReST	External Surface	Material	Internal Heat Load	Heat Max and Min
Mirror Crafts (x2)	Solar Panels (sides), black paint (bottom)	Aluminum	6W/Craft	-
Core Craft	Solar Panels (sides), Black Paint (bottom)	Aluminum	18W	-
Mirror Boxes (x4)	Polished Aluminum	Aluminum	2W/Mirror	Range: dT<30K (+/- 15°C)
Mirrors	Aluminum Out, White Under Side	Glass/Pyrex	No Heat	Range: dT<30K (+/- 15°C)
Camera	MLI	Titanium (6AL-4V)	Hot: 300 & 600 mW Sensors Cold: 0 W	Range: -50 to 70 °C

No Heat

Carbon Fiber

(orthotropic)

The Model







The Boom

Carbon Fiber White Paint (α : 0.25) vs. Black Paint (α : 0.9)

Material	Conductivity (W/m/K)	Density	(kg/m³) C _r	, (J/kg/K)
Carbon Fiber	35 (axial) & 10 (circumferentia	al) 2,000	70	00
Node >30		ORBIT	HOT: Black Paint (°C)	COLD: White Paint (°C)
22.5		Sun Sync (longitude)	Hottest: 35± 23 Coldest: 35± 25	Hottest: -10 ± 25 Coldest: -10 ± 30
-7.5		ISS (longitude)	Hottest: 35± 23 Coldest: -45± 48	Hottest: -10± 23 Coldest: -40± 48
-15 -22.5 -30		Sun Sync (circumferential)	Hottest: 60± 3 Coldest: 12± 3.5	Hottest: 15± 2 Coldest: -37± 2.5
-37.5		ISS (circumferential)	Hottest: 55± 2 Coldest: -85± 2	Hottest: 10± 2 Coldest: -85± 2

Temperature [C]. Time = 11396 sec

The Camera



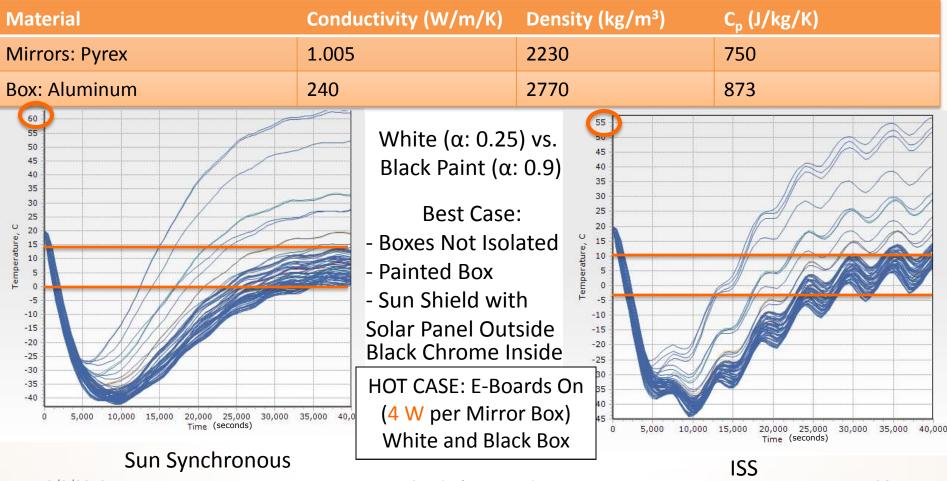
MLI Exterior ($\epsilon = 0.02$) Operating Limits: -50 to 70° C

laterial		Conduc	tivity (W/m/K)	Density	(kg/m³)	C _p (J/kg/K)
tanium (6AL-4V))	6.7		4,430		563
ORBIT	2 Sensors ONLY (HOT: always on, °C)	MLI ONLY (HOT: always on, °C)	MLI ONLY (COLD: always off, °C)	Node >22 22 21, 5		
Sun Sync (longitude)	38	25 ± 1.5	19.8 ± 1.1	21 20, 5 20		
ISS (longitude)	25 ± 4 over orbit period	13.5 ± 4	8 ± 4	19, 5 19		
Sun Sync (circumferential)	38	26.5 ± 0.25	18.5 ± 0.1	18, 5 18 17, 5	z y	
ISS (circumferential)	25 ± 0.5 over orbit period	13.5 ± 2	8 ± 2		CCJ. Time = 40000 sec 25	



The Mirrors

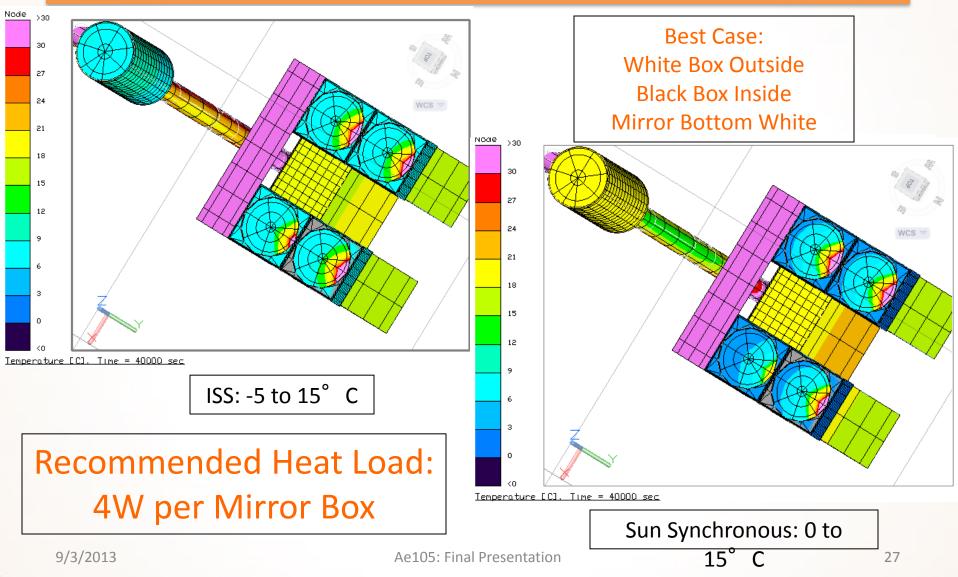
Operating Limits: +/- 15°C (preferably 0 to 30°C) Tested from -70°C to +110°C



Ae105: Final Presentation

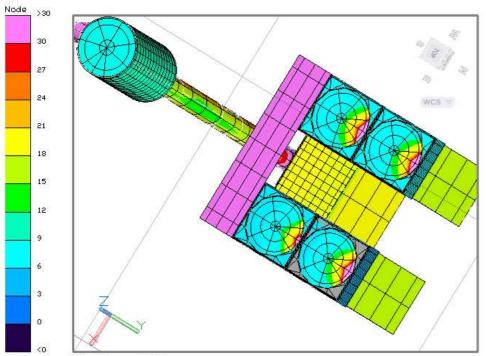
Best Case Mirrors







Best Case Mirrors

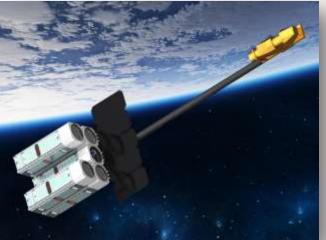


Temperature [C]. Time = 35000 sec

Conclusions



- Optimal orientation for Sun Sync and ISS orbit: Pointed at Polaris
- Boom variance higher at lower temps due to conductivity pts
 - White paint would be better, but creates light scatter
- Camera remains within operational values for sensors
- Recommended mirror design in order to remain 0 to 30°C:
 - 4W heat load/box
 - White paint exterior box
 - Black paint interior box
 - White paint bottom mirror



Disturbance Analysis

Kevin Rosenberg Hunter Zhao Mentor: Lee Wilson

• Protection days set is an external torques

Repressiona Videobry Torque

1. Given a specific orbit/orientation



4. Input dynamic loads F(t), M(t), calculate displacement of optical package

$$F(t), M(t) = \sum_{i} C_{i} \Omega^{2} \sin(2\pi h_{i} \Omega t)$$

Input wheel speeds to empirical model to calculate forces and moments, F(t) and M(t) respectively

2. Calculate net torque from atmospheric drag & gravity gradient for entire orbit

net



Translate net torque into required wheel speeds for orbit, $\Omega(t)$

1. Given a specific orbit/orientation



4. Input dynamic loads F(t), M(t), calculate displacement of optical package

$$F(t), M(t) = \sum_{i} C_{i} \Omega^{2} \sin(2\pi h_{i} \Omega t)$$

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2. Calculate net torque from atmospheric drag & gravity gradient for entire orbit

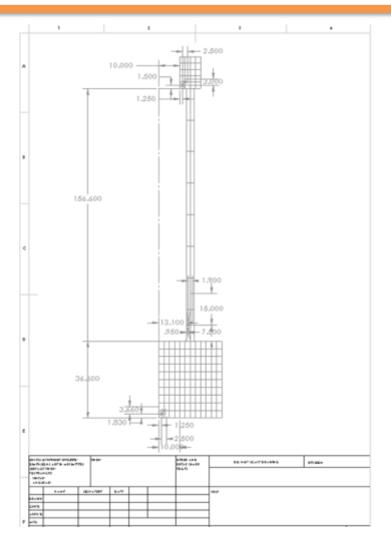
net



Translate net torque into required wheel speeds for orbit, $\Omega(t)$

Mesh Generation







DC Disturbances

Atmospheric drag

- Simplified drag model
 - Density function of altitude
 - $-C_d = 1.17$ for flat square plate
 - Input: position, velocity, orientation (Earth frame)
 - Output: total force, total torque (spacecraft frame)

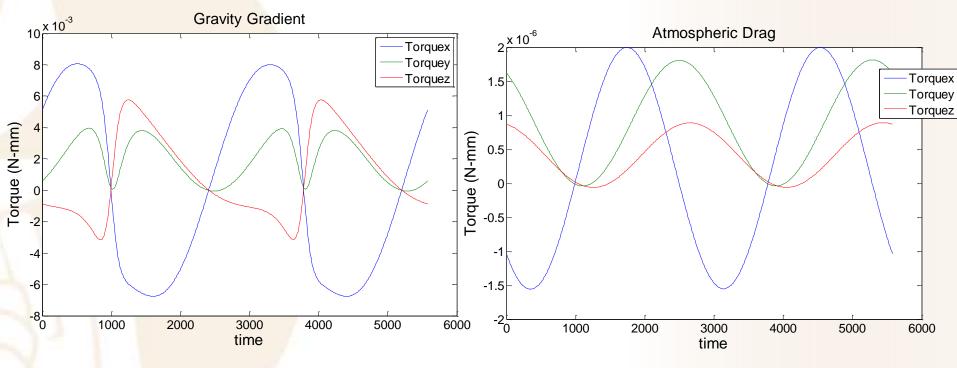
Gravity gradient

Simplified mass distribution model

•
$$F_g = \frac{-GMm}{r^2}$$

External Loading





- External disturbance torques are periodic
- Gravity gradient is dominant
- Do not need wheel speed adjustments throughout orbit

1. Given a specific orbit/orientation



4. Input dynamic loads F(t), M(t), calculate displacement of optical package

$$F(t), M(t) = \sum_{i} C_{i} \Omega^{2} \sin(2\pi h_{i} \Omega t)$$

3. Input wheel speeds to empirical model to calculate forces and moments, F(t) and M(t) respectively

Tnet

2. Calculate net torque from atmospheric drag & gravity gradient for entire orbit



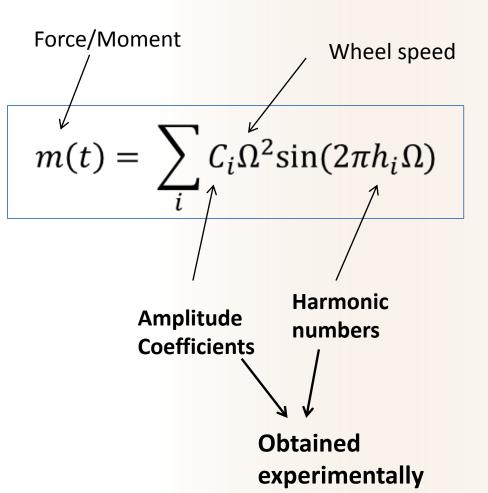
Translate net torque into required wheel speeds for orbit, $\Omega(t)$

9/3/2013

Empirical Model

 Based on Masterson et. al (2001)

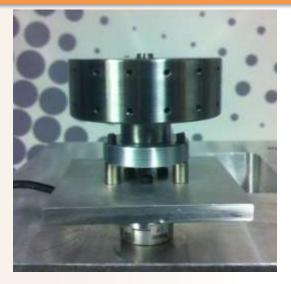
 Vibrations modeled as series of discrete harmonics

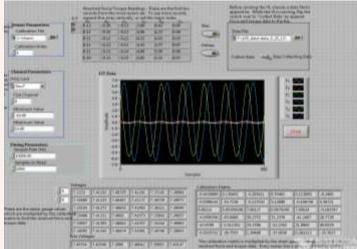






Experimental Setup

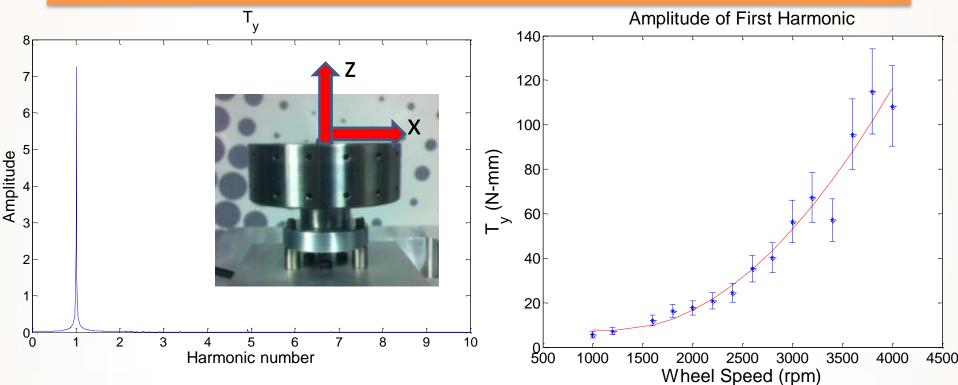




- 6-dof load cell
- Connected via interface plates
- Recorded 6-dof measurements for 15 wheel speeds ranging from 1000 rpm to 4000 rpm

Results





- T_x and T_y are dominant
- Error based on RSS uncertainty

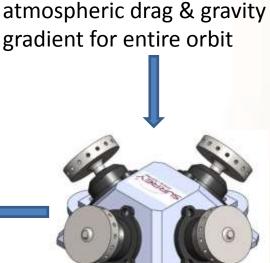
1. Given a specific orbit/orientation



4. Input dynamic loads F(t), M(t), calculate displacement of optical package

$$F(t), M(t) = \sum_{i} C_{i} \Omega^{2} \sin(2\pi h_{i} \Omega t)$$

Input wheel speeds to empirical model to calculate forces and moments, F(t) and M(t) respectively



2. Calculate net torque from

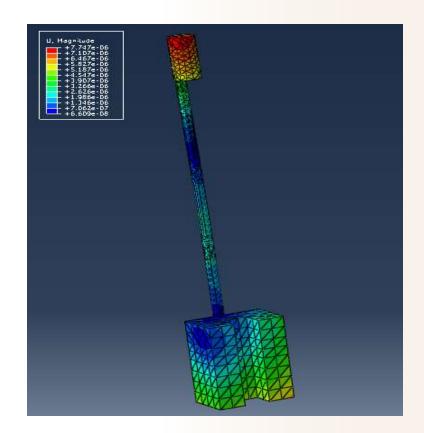
net

Translate net torque into required wheel speeds for orbit, $\Omega(t)$

FEA of Disturbances



- Simplified 3D model of spacecraft
 - Abaqus
 - <mark>— Camera, boo</mark>m, base
- AC disturbance
- Simulated camera deflection





FEA Validation

 $F(t) = C\omega^2 \sin(\omega t)$

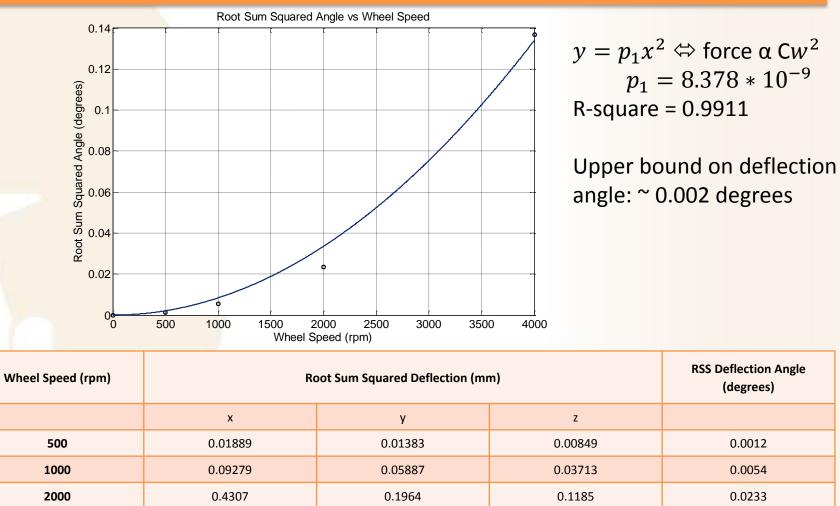
 Used simplified cantilever model to validate FEA simulations

 Results are consistent within an order of magnitude

FEA of Disturbances

2.5





4000

1.2

0.7

0.1368



Recommendations

 Attempt to balance reaction wheel to obtain more realistic vibration data

 Place stringent upper bounds on wheel speed to maintain pointing accuracy requirements

Investigate use of isolators to mitigate vibrations at higher frequencies

Future work



Design control system for reaction wheel

Consider magnetic effects

 Gyroscopic precession incurred during orientation adjustments

Deployable Boom

Carlos Laguna Timothy MacDonald Mentor: John Steeves





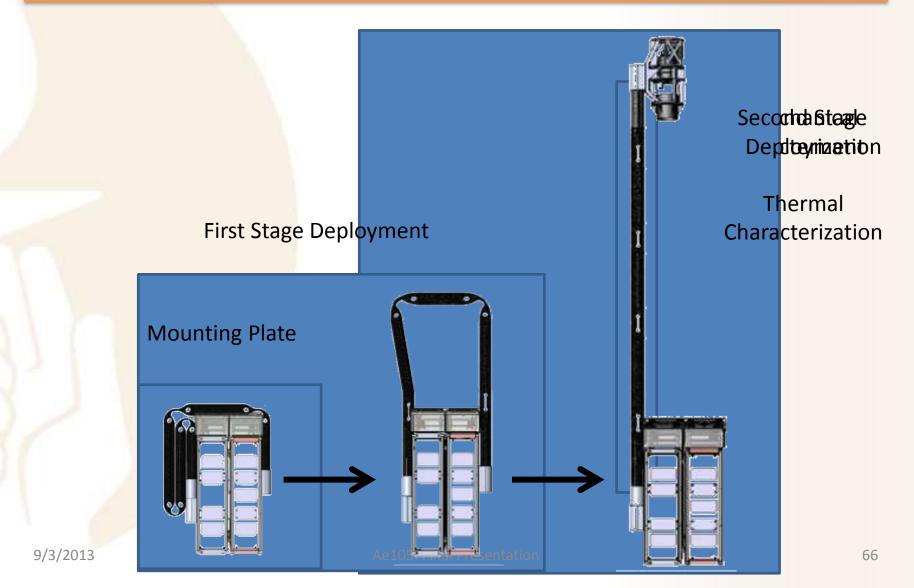
Boom Requirements and Use

- Launch packaging
- Deployment
- Science mission use
 - Camera support













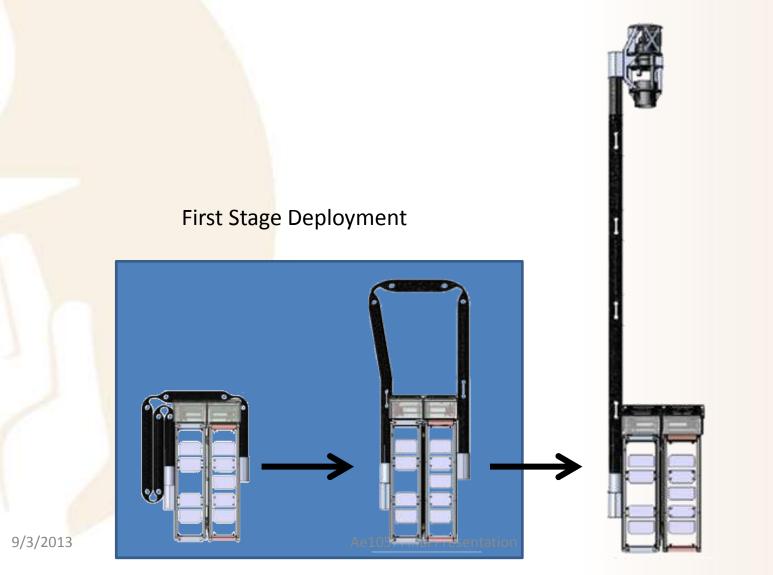


Mounting Plate

- Must be lightweight and stiff
- Low CTE material required for mirrors
- Kinematic mounting
- Easy integration with S/C

Carbon Fiber







1st Stag

Amplitude

resentation P

10⁻²

10-3

100

200

Hz

70

400

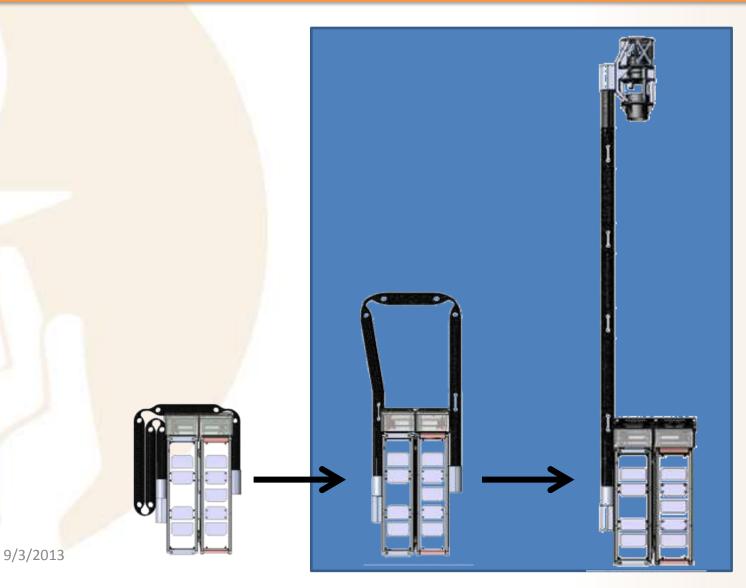
300

- Intermediate stage
- Kinetic properties measure

 $\overline{}$

- Broadband frequency
- Max Torque 0.4 Nm

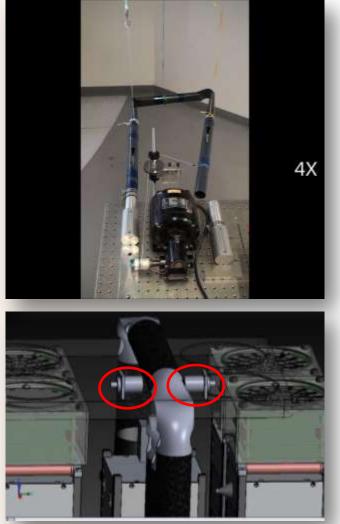




Second Stage Deployment



2nd Stage Deployment



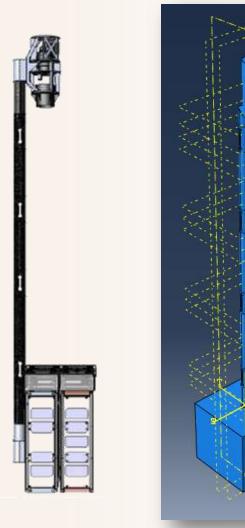
- Final stage
- Quasi-static deployment (cable guided)
- Tip mass (camera) can't experience shock loading







Deployed Characteristics

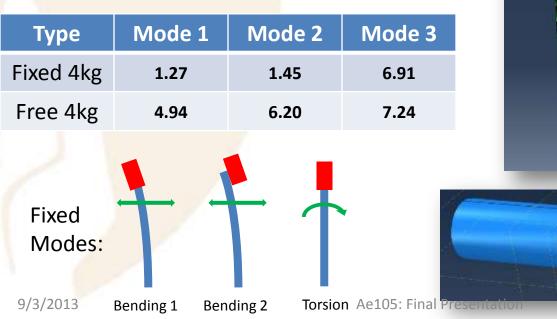


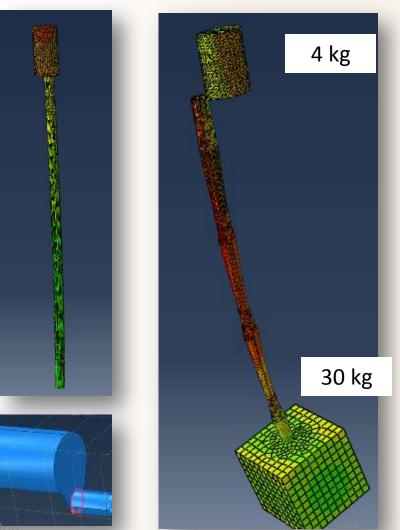
- Boom response to disturbances
- Mechanical properties
- Thermal properties
- Modeling and experiments



Mechanical Characterization

- Abaqus model
- Fixed and free S/C end
- Masses represent ends







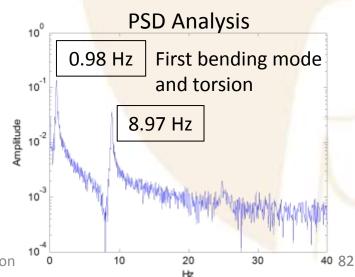
Mechanical Characterization





105. Final Presentation

- Fixed end experiments
- Experimental frequency and damping
 - 4.6 kg mass

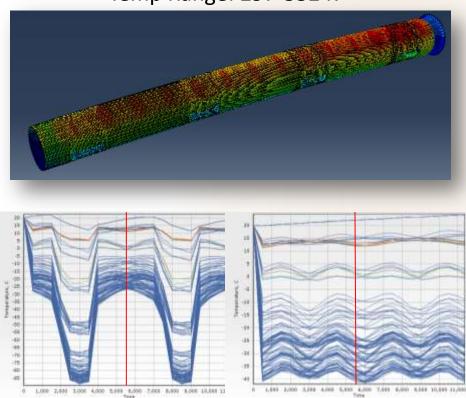


Thermal Characterization



- Boom axial displacement and deflection cause out of focusing.
- CTE measured with DIC
- Temperature profiles provided by thermal environment analysis
- Two different booms: white or black paint
- Two orbits: ISS and Sunsynchronous

Temp Range: 297-332 K



ISS

Sun-synchronous



Thermal Characterization



Boom coating	Orbit	Axial Displacement [um]	Bending [um]
Black paint	ISS	222	357
	Sun- Synchronous	216	431
White paint	ISS	177	165
	Sun- Synchronous	172	218

Overall Results



- Preliminary mounting plate design
- Characterized first stage deployment
 - Broadband reaction load
 - 0.4 Nm torque
- Characterized second stage deployment
 - Cable restraint system
- Deployed characteristics
 - Natural frequencies near 1 Hz
 - Damping properties determined
 - Deflection due to thermal environment
 - Max axial displacement
 - Max bending

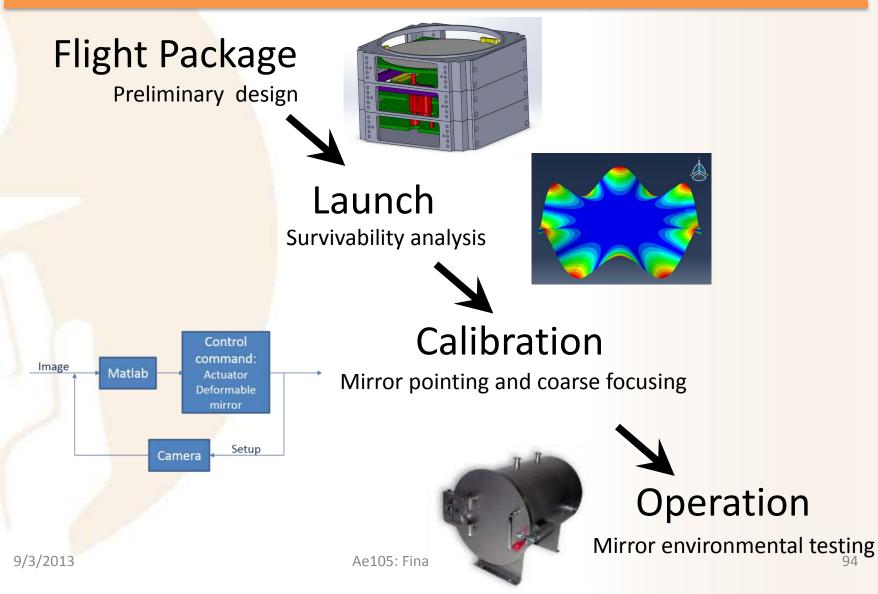
Deformable Mirrors & Calibration

Mélanie Delapierre Vicky Tian Mentors: Keith Patterson, Marie Laslandes

Deformable Mirrors

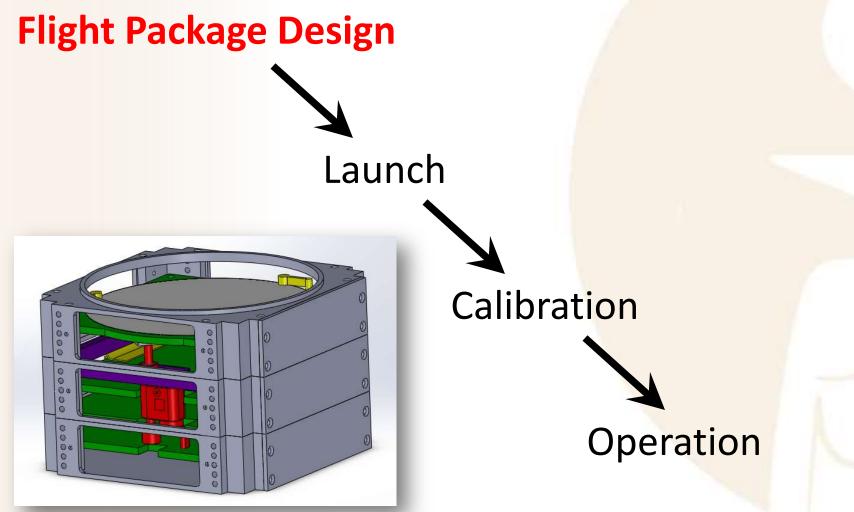
Timeline











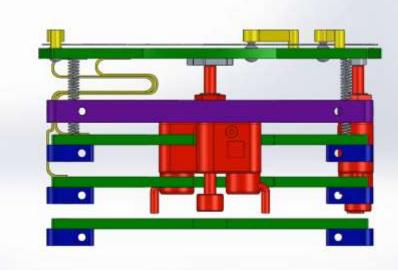


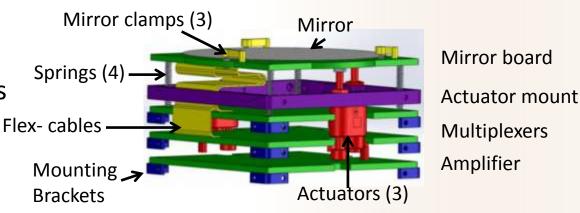
Mirror Flight Package Design

Approach:

Design package following Surrey's mirror craft design including:

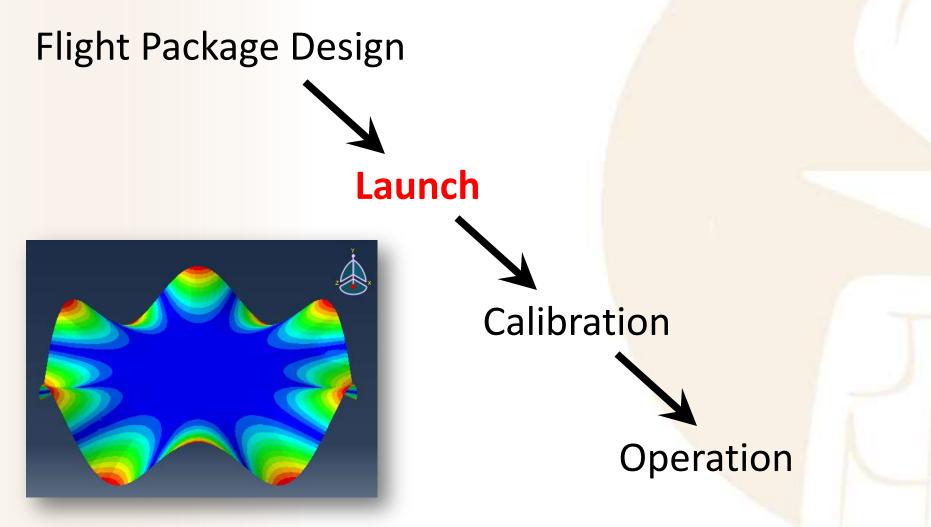
- Deformable mirror & restraint system
- Boards: Mirror, Amplifier, & Multiplexers
- 3 axis gimbal w/ open loop picomotor actuators
- Flexible cables











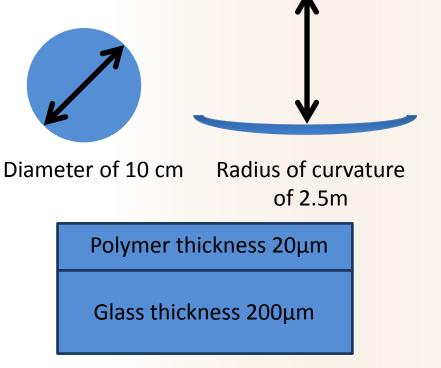
Launch Loads Analysis



Perform an FEA of the mirror to predict survivability through launch

Approach:

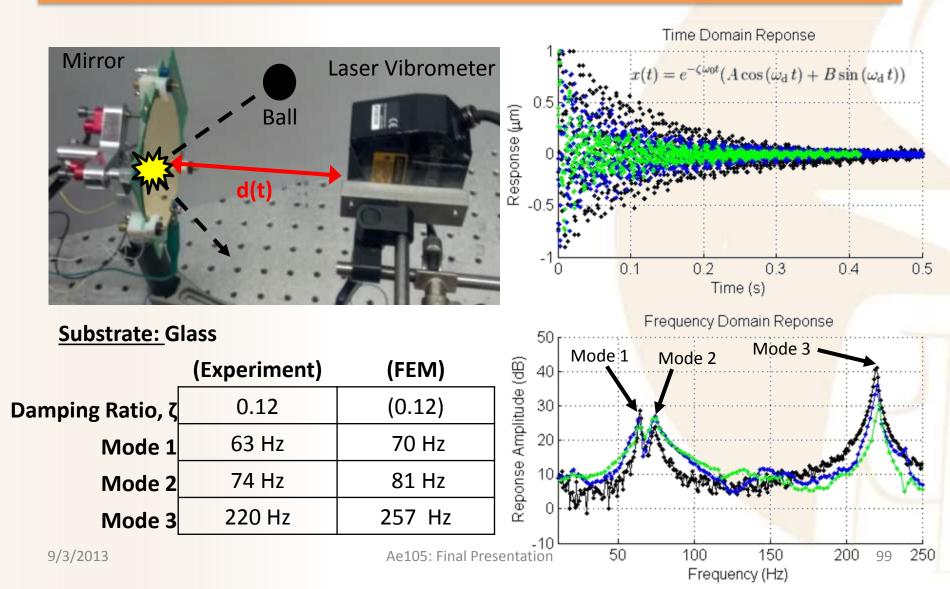
- Measure the damping
- Model the mirror in Abaqus
- Apply gravitational loads
- Apply acoustic loads
- RSS for failure prediction



Mirror Setup



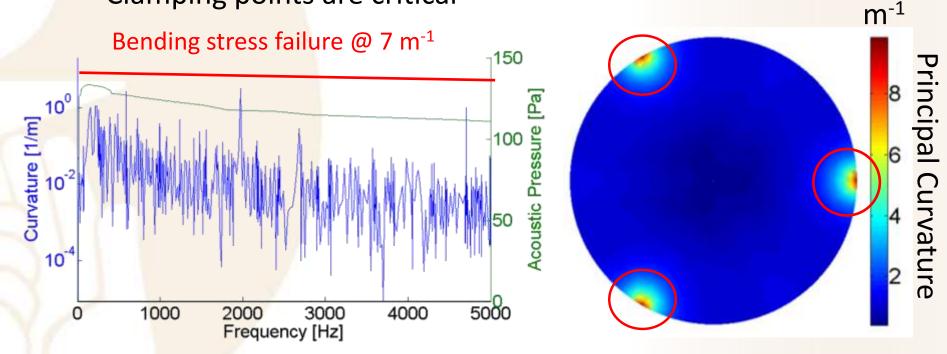
Vibrational Behavior



Launch Loads Analysis



- Delta IV-Heavy acoustic loads
- Clamping points are critical

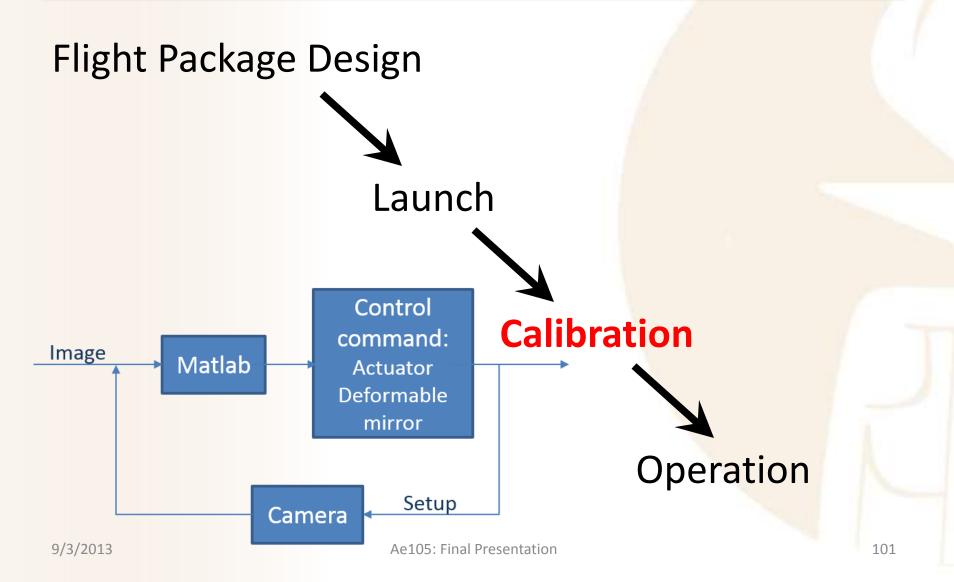


Frequency vs Curvature of mirror

RSS of curvature over all freqs







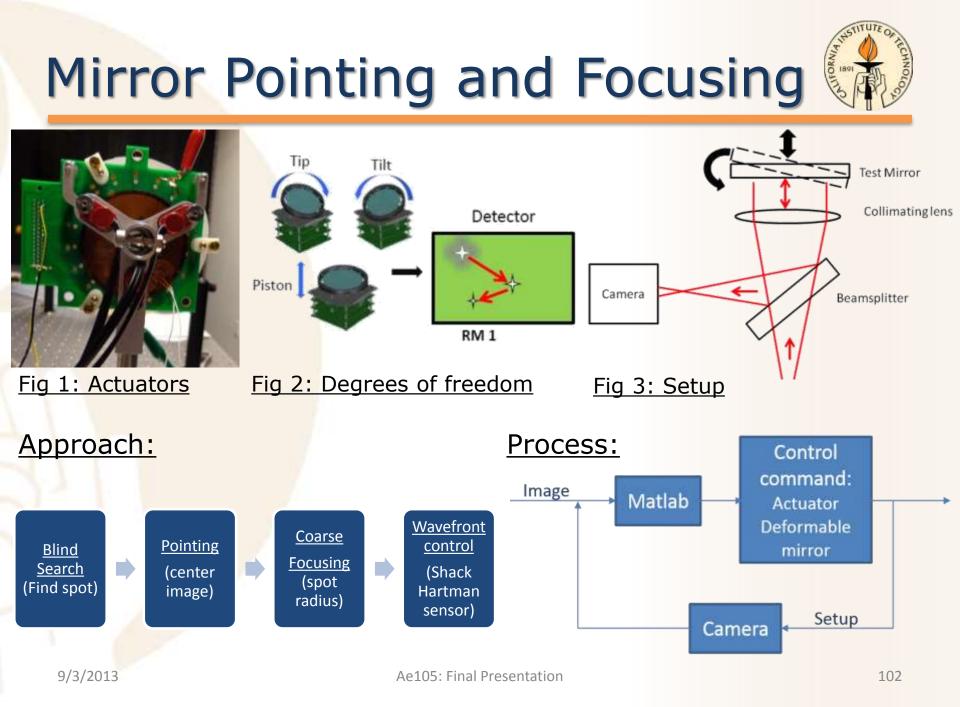


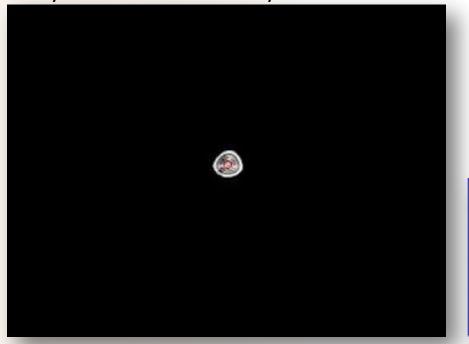


Image Processing

 \Rightarrow Automatically find position and estimate radius of the spot

Position:

Barycenter of the intensity



<u>Radius:</u> Two methods <u>1-Encircled Energy:</u>



2-Gaussian fit*:

•

Blind Search

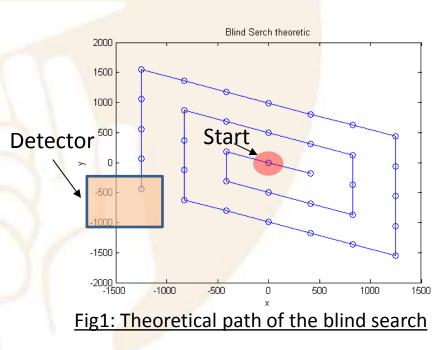


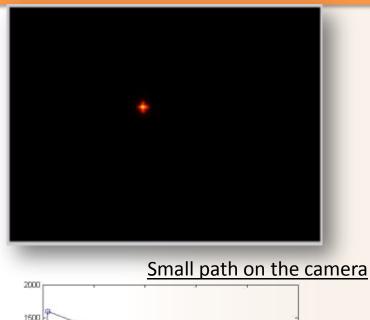
<u>Theory:</u>

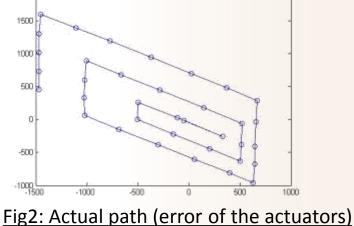
-Use an open loop

-Do a spiral path not to miss the camera

<u>Results:</u>



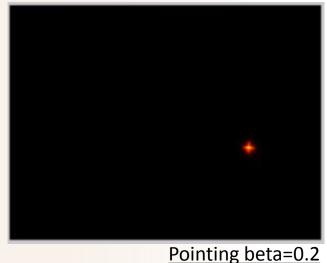


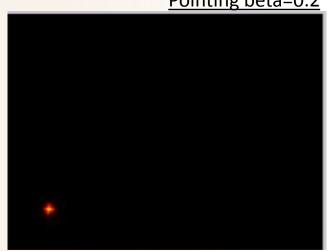




Pointing

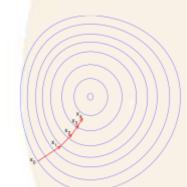
Results:





Gradient descent

We assume that the image displacement is linear with the actuator position and we iterate.



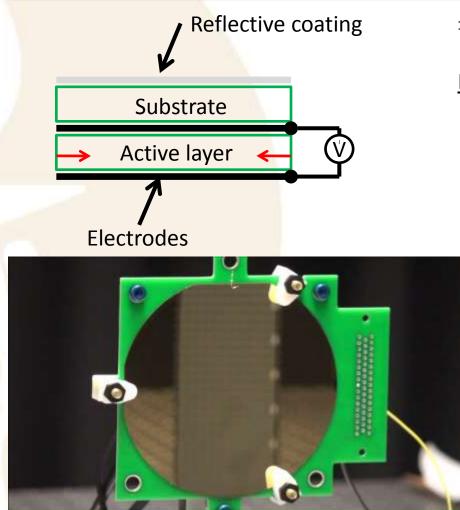
- 2 Inputs: t_B , t_C (we only need two actuators over three)
- Parameters: β step time (fix in our case)
- Unknowns X(t_B , t_C), Y(t_B , t_C)

 \Rightarrow Precision<50µm after 15 iterations size of the camera : 3,6 mm *4,8 mm

Pointing beta=0.4 Ae105: Final Presentation

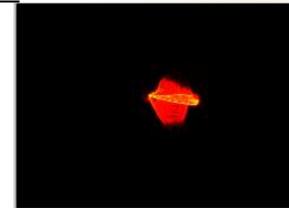
Coarse Focusing

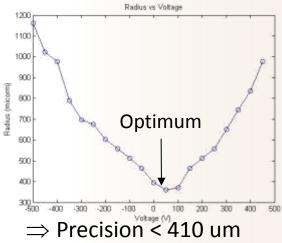




 \Rightarrow Scan through -500V to 500V and find the minimum spot size.

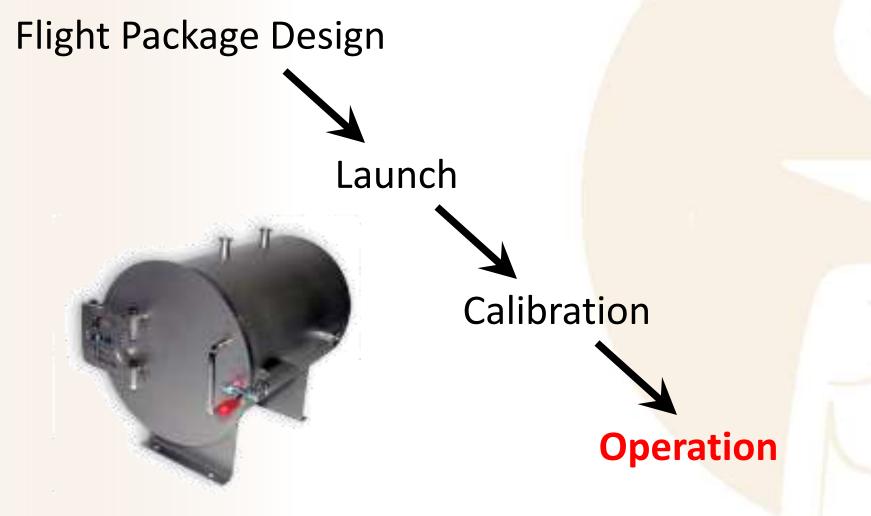
Results:







Timeline

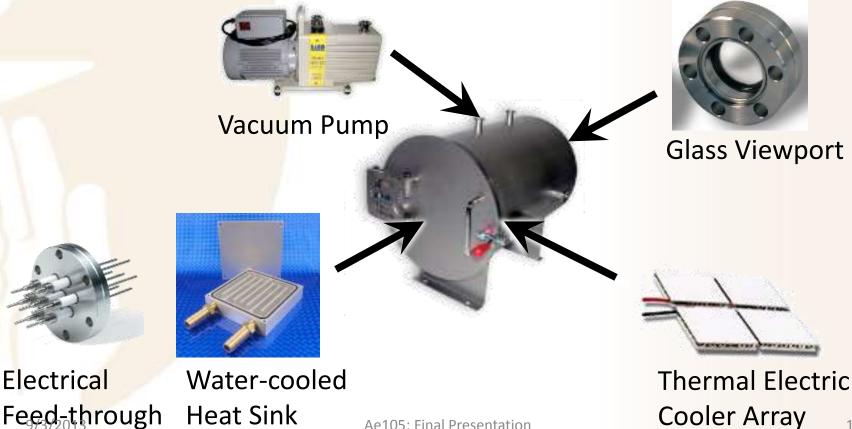


Operation: Thermal Test Design

Electrical



Design a vacuum test chamber that will simulate the space environment





Conclusion

Mirror Flight Package

- Preliminary package design complete
- Redesign mirror clamps to prevent cracking during launch
- Update design as needed

Finite Element Analysis of Mirror

- FEM of gravitational and acoustic pressure loads complete
- Experimental shock test to be performed
- Natural frequencies show possible resonance with reaction wheel

Conclusion



Calibration

- Algorithms implemented
- Speed of the algorithm can be improved
- Actuator choice re-evaluation may be necessary
- Use several voltages to deform the mirror
- Modify algorithms for several mirrors

<u>Thermal Test Design</u>

- Preliminary components identified
- Interfacing plates between mirror package and chamber to be designed
- Chamber to be built this summer

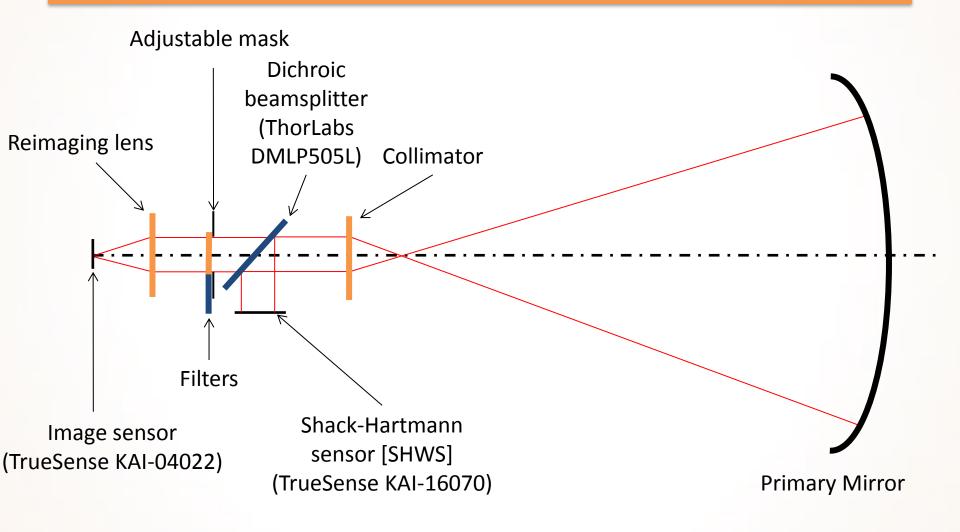
Optics

Altemurcan K. Kursunlu Mary Nguyen (Mentor: Manan Arya)

Camera



Overall Camera Setup







Improve on last year's work, especially by addressing complexity.

- Lens Prescription
- Mechanical Design
- Data Analysis



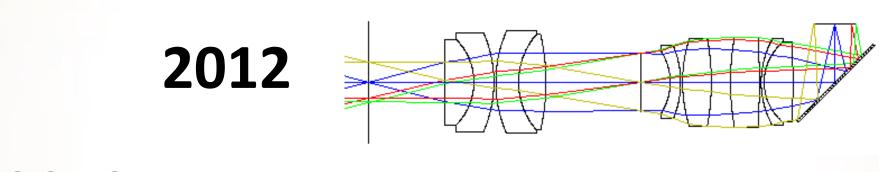
Trade-Offs: A Second Look



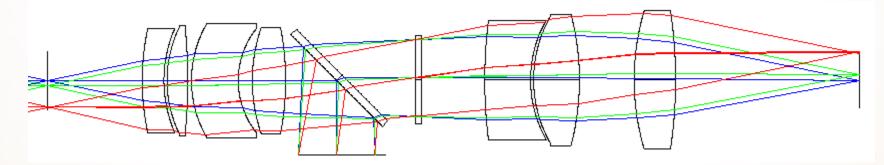
10 cm x 10 cm x 40 cm Reasonable lenses 4.0 kg







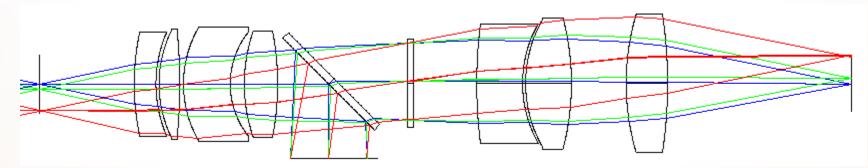
2013



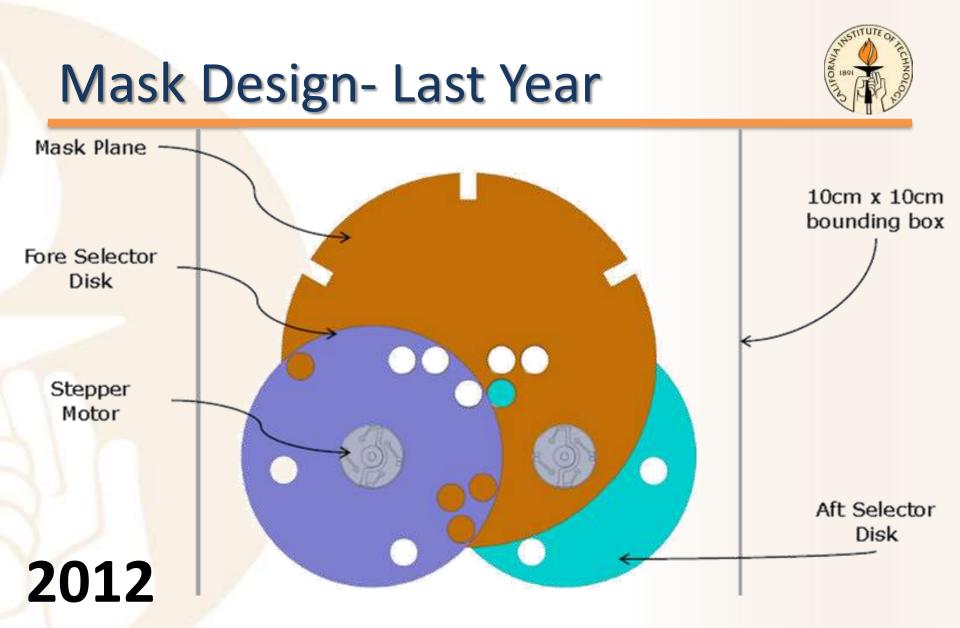


Lens Prescription

Characteristic	2012	2013
Mass (Collim. + Reimag. lenses)	526.240 g	561.062 g
Total Length (from Prime Focus)	264.4 mm	318.8 mm
# Lenses + Filters	10	9
# Cemented Doublets	3	0
Min Abs. Curvature	26.984 mm	32.717 mm
Max. Cost Rel. to BK7	16.20	3.00
# Moving Parts	2	1



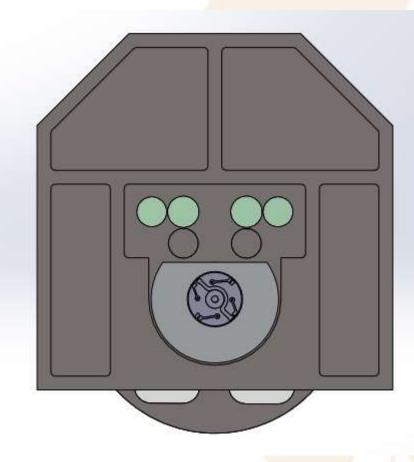
2013





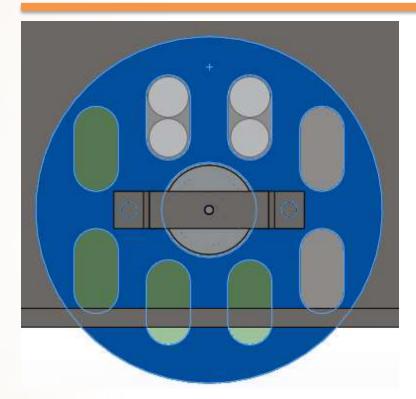
Mask Design

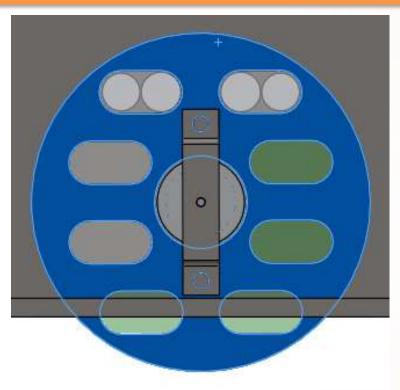
- One fixed mask and a filter wheel
- Why do we need a fixed mask?
- Stepper Motor activated
- Four modes:
 - Two pupil modes
 - Wide/narrow
 - Two bandpass modes
 - Filter/glass
- Latching mechanism



Mask Design







Narrow Pupil Configuration

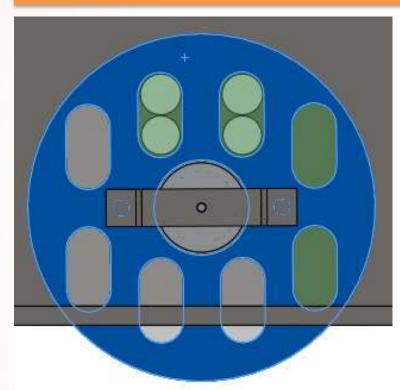
Pointing Bandpass

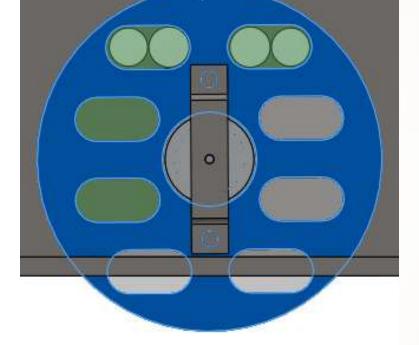
Wide Pupil Configuration

Pointing Bandpass









Narrow Pupil Configuration

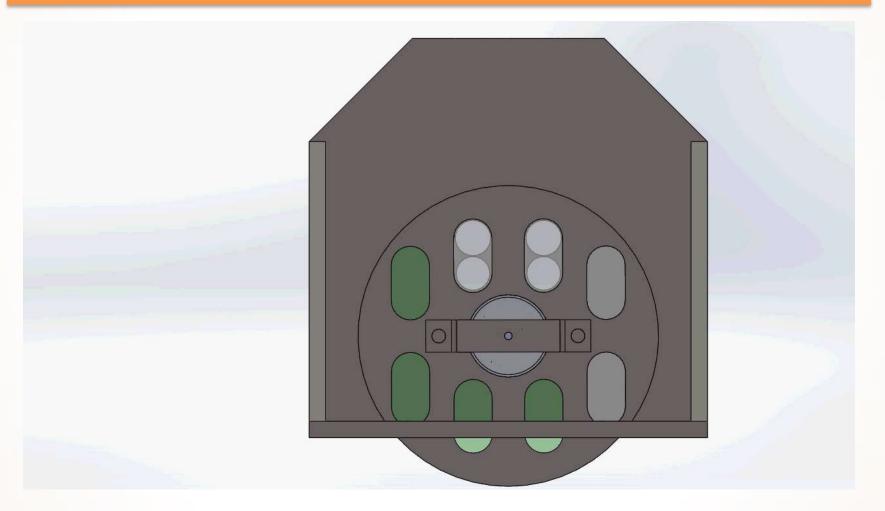
Imaging Bandpass

Wide Pupil Configuration

Imaging Bandpass

Mask Design







Mask Design- Last Year

• Different objectives

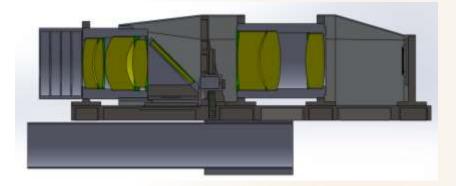
Criterion	2012	2013
Number of modes	Individual hole pattern	Four modes
Number of stepper motor	2	1
Number of disks	3	2
Mass	106.5 g	141.2 g
Energy Consumption	1.2 W	0.6 W

Less complicated design

Conclusions



- Constraints met:
 - Mass: 2.8 < 4.0 kg</p>
 - Power: 3.4 < 4.0 W</p>
 - <mark>— Volume: 320m</mark>m x 80mm x 80 mm
- Imaging Performance:
 - 80% encircled energy: 8.589 um (Dif Limit: 5.58 um)
 - SHWS Wavefront Error: 2.7457 waves P2V / 0.6335 waves RMS
- Cheaper, and simpler!





Future Work

- Structural analysis to survive launch and deployment loads
- Thermal analysis
- Tolerancing
- More detailed mechanical design
- Electronics design
- Machine and test components

Concluding Remarks

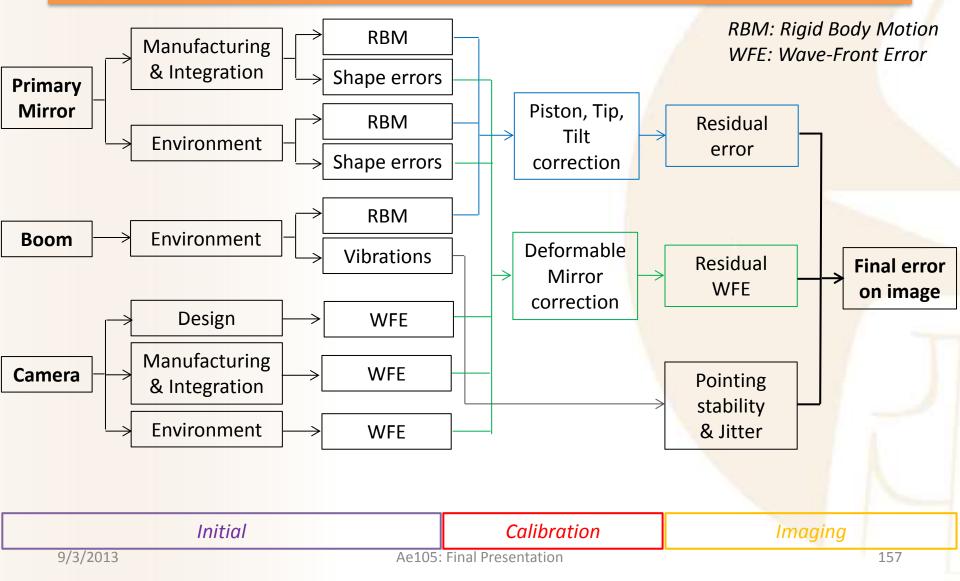


2012/2013 Project Tasks

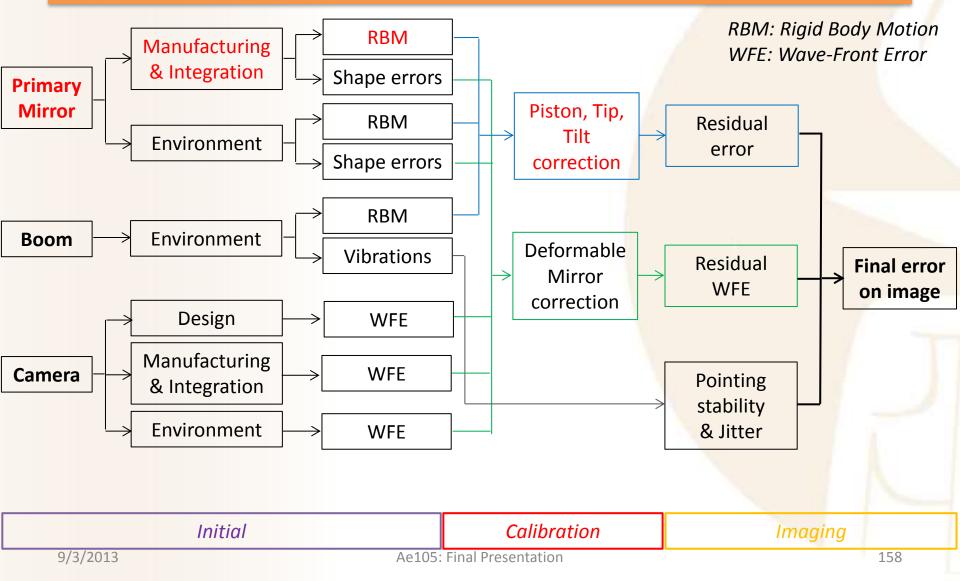


- Thermal environment
 - Thermal profiles obtained for a number of orbits/orientations
- External/Internal disturbances
 - Quantification of S/C response to disturbances (pointing stability)
- Deployable boom
 - Characterization of deployment process
 - Determination of deployed properties
- Deformable mirrors
 - Design of flight package
 - Coarse focusing algorithms
- Cam<mark>era desig</mark>n
 - Optimized design of corrective lenses
 - Opto-mechanical design of masking mechanism

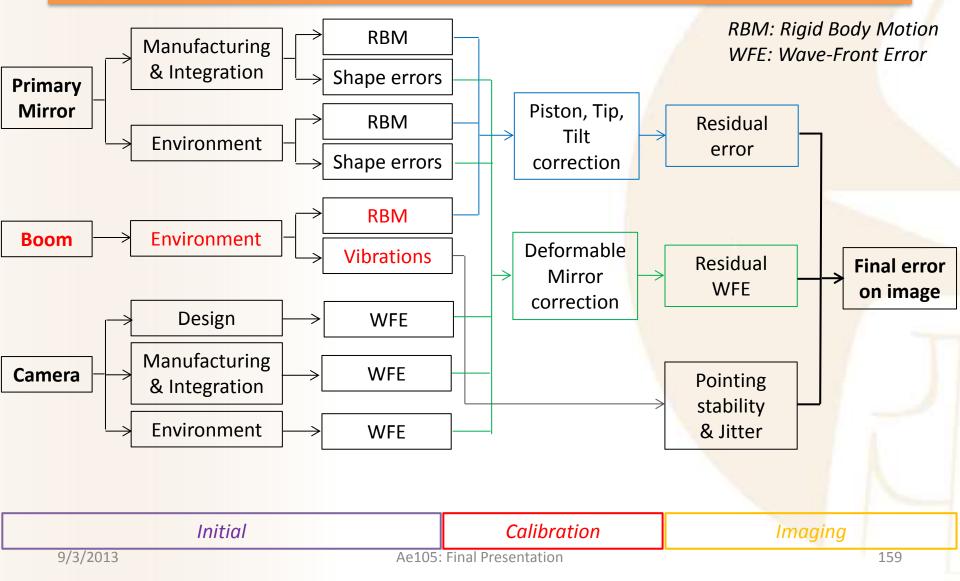




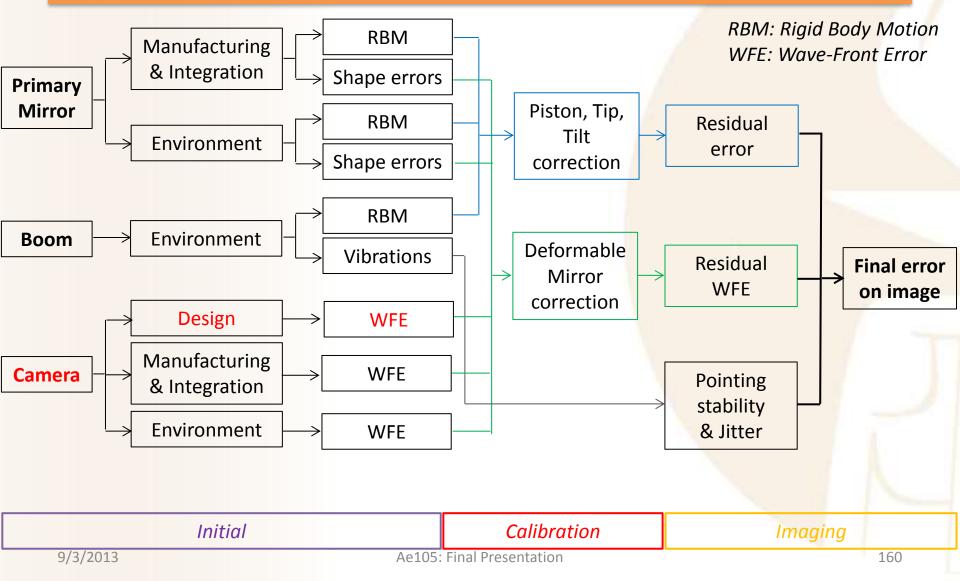












Questions?