



# The Next Generation of Crystal Detectors

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A HEP/Astrophysics Weekly Seminar at University of Michigan, Ann Arbor



## Why Crystal Calorimeter in HEP?



- Photons and electrons are fundamental particles.
  Precision e/γ measurements enhance physics discovery potential.
- Performance of homogeneous crystal calorimeter in e/γ measurements is well understood:
  - The best possible energy resolution;
  - Good position resolution;
  - Good e/  $\gamma$  identification and reconstruction efficiency.
- Challenges at future HEP Experiments:
  - Radiation damage at the energy frontier (HL-LHC);
  - Ultra-fast rate at the intensity frontier;
  - Good jet mass resolution at the energy frontier (ILC/CLIC).

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### **L3 BGO Resolution**





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### **Physics with Crystal Calorimeters (I)**







### **Physics with Crystal Calorimeters (II)**



Charmonium system observed by CB through Inclusive photons

CB Nal(Tl)

Higgs ->  $\gamma\gamma$  by CMS through reconstructing photon pairs





HEP/Astrophysics Seminar by Ren-Yuan Zhu of Caltech at University of Michigan, Ann Arbor



## **Higgs Discovery in CMS**





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# **Existing Crystal Calorimeters**



Date	75-85	80-00	80-00	80-00	90-10	94-10	94-10	95-20
Experiment	C. Ball	L3	CLEO II	C. Barrel	KTeV	BaBar	BELLE	CMS
Accelerator	SPEAR	LEP	CESR	LEAR	FNAL	SLAC	KEK	CERN
Crystal Type	Nal(TI)	BGO	CsI(TI)	CsI(TI)	Csl	CsI(TI)	CsI(Tl)	PbWO <sub>4</sub>
B-Field (T)	-	0.5	1.5	1.5	-	1.5	1.0	4.0
r <sub>inner</sub> (m)	0.254	0.55	1.0	0.27	-	1.0	1.25	1.29
Number of Crystals	672	11,400	7,800	1,400	3,300	6,580	8,800	76,000
Crystal Depth (X <sub>0</sub> )	16	22	16	16	27	16 to 17.5	16.2	25
Crystal Volume (m <sup>3</sup> )	1	1.5	7	1	2	5.9	9.5	11
Light Output (p.e./MeV)	350	1,400	5,000	2,000	40	5,000	5,000	2
Photosensor	PMT	Si PD	Si PD	$WS^a$ +Si PD	PMT	Si PD	Si PD	$APD^a$
Gain of Photosensor	Large	1	1	1	4,000	1	1	50
$\sigma_N$ /Channel (MeV)	0.05	0.8	0.5	0.2	small	0.15	0.2	40
Dynamic Range	104	10 <sup>5</sup>	10 <sup>4</sup>	104	104	104	10 <sup>4</sup>	10 <sup>5</sup>

**Future Crystal Calorimeters in HEP:** LYSO for COMET, (Mu2e, Super B) and CMS at HL-LHC BaF<sub>2</sub> for Mu2e at Fermilab, and PbF<sub>2</sub> for g-2 at Fermilab PbF<sub>2</sub>, PbFCI and BSO for Homogeneous HCAL for ILC

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relative response

L (10<sup>33</sup> cm<sup>-2</sup> s<sup>-1</sup>)

## **CMS PWO Monitoring Response**





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### **Dose Rate Dependent Damage in LO**



IEEE Trans. Nucl. Sci., Vol. 44 (1997) 458-476

# Light output reaches an equilibrium during irradiations under a defined dose rate, showing dose rate dependent radiation damage

$$dD = \sum_{i=1}^{n} \{-a_i D_i dt + (D_i^{all} - D_i) b_i R dt\}$$

$$D = \sum_{i=1}^{n} \{ \frac{b_i R D_i^{all}}{a_i + b_i R} \left[ 1 - e^{-(a_i + b_i R)t} \right] + D_i^0 e^{-(a_i + b_i R)t} \}$$

- $D_i$ : color center density in units of m<sup>-1</sup>;
- $D_i^0$ : initial color center density;
- $D_i^{all}$  is the total density of trap related to the color center in the crystal;
- $a_i$ : recovery costant in units of hr<sup>-1</sup>;
- $b_i$ : damage contant in units of kRad<sup>-1</sup>;
- R: the radiation dose rate in units of kRad/hr.

$$D_{eq} = \sum_{i=1}^{n} \frac{b_i R D_i^{all}}{a_i + b_i R}$$



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### **Oxygen Vacancies Identified by TEM/EDS**



TOPCON-002B scope, 200 kV, 10 uA, 5 to10 nm black spots identified JEOL JEM-2010 scope and Link ISIS EDS localized Stoichiometry Analysis



#### NIM A413 (1998) 297

Atomic Fraction (%) in PbWO<sub>4</sub>

#### As Grown Sample

Element	Black Spot	Peripheral	$Matrix_1$	Matrix <sub>2</sub>
0	1.5	15.8	60.8	63.2
W	50.8	44.3	19.6	18.4
Pb	47.7	39.9	19.6	18.4

#### The Same Sample after Oxygen Compensation

Element	Point <sub>1</sub>	Point <sub>2</sub>	Point <sub>3</sub>	Point <sub>4</sub>
0	59.0	66.4	57.4	66.7
W	21.0	16.5	21.3	16.8
Pb	20.0	17.1	21.3	16.5



### **Prediction of PWO Radiation Damage**





### Predicted EM dose induced damage agrees well with the LHC data In addition, there is cumulative hadron induced damage in PWO

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# **Proton Induced Damage**





### Proton induced absorption in LYSO is 1/5 of PWO Radiation damage effect is smaller for **short light path**

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## **OB and TA Effective for PWO**





#### NIM A376 (1996) 319-334

The radiation induced absorption can also be reduced by either optical bleaching or thermal annealing. It is known that the color centers in crystals can often be entirely eliminated by heating the crystal to a high temperature, a process know as thermal annealing [6]. By injecting light into the crystal, the color centers can also be eliminated by the process of color center annihilation [20], and the effectiveness of this optical bleaching is known to be wavelength dependent.

Optical bleaching and thermal annealing for sample 768

Operation	Duration	@486 n	m	@510 nm		
	[h]	T [%]	LAL [cm]	T [%]	LAL [cm]	
Initial	_	51.2	58	60.0	98	
After 840 krad	_	21.0	17	24.0	19	
700 nm bleaching	6	27.5	21	32.4	26	
700 nm bleaching	12	32.7	26	38.5	33	
600 nm bleaching	6	45.6	44	54.1	67	
600 nm bleaching	12	49.0	52	58.1	86	
500 nm bleaching	6	44.6	42	53.6	65	
Recovery @ RT	24	45.6	44	54.5	68	
640 nm bleaching	6	49.2	52	59.1	92	
200° thermal annealing	2	52.9	63	62.5	120	
660 nm bleaching	6	51.5	59	61.5	110	



## **BTCP-2376: Damage/OB/Recovery**





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### BTCP 2376: Damage Speed @ 7k rad/h





The time constant for the damage process @7,000 rad/h is about 10 minutes The transmittance @420 nm changes more than 20% in half hour, indicating difficult for monitoring to follow.

After growth manipulations thus would be useful for the EM dose induced damage only if it is applied constantly.



## Bright, Fast Scintillator: LSO/LYSO



Crystal	Nal(TI)	CsI(TI)	Csl	BaF <sub>2</sub>	BGO	LYSO(Ce)	PWO	PbF <sub>2</sub>
Density (g/cm <sup>3</sup> )	3.67	4.51	4.51	4.89	7.13	7.40	8.3	7.77
Melting Point (°C)	651	621	621	1280	1050	2050	1123	824
Radiation Length (cm)	2.59	1.86	1.86	2.03	1.12	1.14	0.89	0.93
Molière Radius (cm)	4.13	3.57	3.57	3.10	2.23	2.07	2.00	2.21
Interaction Length (cm)	42.9	39.3	39.3	30.7	22.8	20.9	20.7	21.0
Refractive Index <sup>a</sup>	1.85	1.79	1.95	1.50	2.15	1.82	2.20	1.82
Hygroscopicity	Yes	Slight	Slight	No	No	No	No	No
Luminescence <sup>b</sup> (nm) (at peak)	410	550	310	300 220	480	402	425 420	?
Decay Time <sup>b</sup> (ns)	245	1220	26	650 0.9	300	40	30 10	?
Light Yield <sup>b,c</sup> (%)	100	165	3.7	36 4.1	21	85	0.3 0.1	?
d(LY)/dT <sup>⊾</sup> (%/ ºC)	-0.2	0.4	-1.4	-1.9 0.1	-0.9	-0.2	-2.5	?
Experiment	Crystal Ball	BaBar BELLE BES III	KTeV	(GEM) TAPS Mu2e	L3 BELLE EIC?	Comet {Mu2e,SuperB) CMS?	CMS ALICE PANDA	A4 g-2 HHCAL?
a. at peak of emiss	ion; b. up/	low row: slo	w/fast com	ponent;	c. QE of rea	adout device tak	ken out.	

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# Bright, Fast & Rad Hard LSO/LYSO



LSO/LYSO is a bright (200 times of PWO), fast (40 ns) and radiation hard crystal scintillator. The longitudinal non-uniformity issue caused by tapered crystal geometry, self-absorption and cerium segregation can be addressed by roughening one side surface. The material is widely used in the medical industry. Existing mass production capability would help in crystal cost control.



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### **Excellent Radiation Hardness in LT**



#### Consistent & Small Damage in LT

Larger variation @ shorter  $\lambda$ 



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## **Summary of Long LYSO Samples**





Consistent radiation hardness up to 200 Mrad observed in LYSO samples grown about ten years ago by various vendors

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### **Radiation Induced Absorption Coefficient**





### BGO, LYSO and BaF<sub>2</sub> are radiation hard crystals

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### **RIAC** as a Function of Integrated Dose

Ignoring the dose rate dependence, the RIAC values are shown as a function of integrated dose for all crystals.

The RIAC values are probably overestimated for crystals have shallow color centers with dose rate dependent damage.

Two CeF<sub>3</sub> crystals were grown about twenty years ago. High quality crystals grown recently need to be tested.





### 14 x 14 x 2 mm LYSO Plates



### Light output and decay kinetics



#### About 6/8% loss in light output is observed up to 100/200 Mrad

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### 14 x 14 x 1.5 mm LYSO Plates



### Light output and decay kinetics





### **Summary of LYSO Plates**



Consistent radiation hardness up to 200 Mrad observed in LYSO plates from various vendors





## **Option for CMS FCAL Upgrade**







## LYSO Based Shashlik Cell Design



		LHCb	Plan-1	Plan-2	
		Lead (Pb)	Lead (Pb)	Tungsten (W)	
Absorber	Density (g/cm3)	11.4	11.4	19.3	
	Radiation Length (cm)	0.56	0.56	0.35	
	Moliere Radius (cm)	1.60	1.60	0.93	
	dE/dX (MeV/cm)	12.74	12.74	22.1	
	Thickness (mm)	2	4	2.5	
	Plates number	66	28	28	
		BASF-165 Polystyrene (Sc)	LYSO	LYSO	
	Density (g/cm3)	1.06	7.4	7.4	
	Light Yield (photons/MeV)	5200	30000	30000	
Sciptillator	Radiation length (cm)	41.31	1.14	1.14	
Scintinator	Moliere Radius (cm)	9.59	2.07	2.07	
	dE/dX (MeV/cm)	2.05	9.55	9.55	
	Plate Thickness(mm)	4	2	2	
	Plates number	67	29	29	
		Kurarray Y-11(250)	Kurarray Y-11(250)	Kurarray Y-11(250)	
WLS Fiber	Diameter (mm)	1.2	1.2	1.2	
	Number /Cell	16	4	4	
	Total Depth (X0)	24.22	25.09	25.09	
	Sampling Fraction (MIPs)	0.25	0.28	0.26	
	Total Physical Length (cm)	40	17	12.8	
	Total Sc Length (cm)	26.8	5.8	5.8	
	Absorber Weight Ratio	0.84	0.75	0.76	
Cell Pronerties	Scintillator Weight Ratio	0.16	0.25	0.24	
centroperties	Average Density (g/cm3)	4.47	10.04	13.91	
	Average Radiation Length (cm)	1.65	0.68	0.51	
	Average Moliere Radius (cm)	3.6	1.7	1.2	
	Transverse Dimension (cm)	4.1	1.9	1.4	
	Sc-depth/Total-depth in X0	0.0268	0.2028	0.2028	
	WLS Fiber Density (N/cm2)	0.97	1.06	2.07	
MIPs Energy Deposition	Sc plates (MeV)	54.94	55.39	55.39	
Light Yield using MIPs	Photon Electrons/GeV	3077	17897	17897	
Signal of MIPs	Photon Electrons / MIP	169	991	991	
Module Properties	Energy Resolution (a, %)	8.2	9.0*	9.0*	

\* Based on the simulation of Zhigang Wang, IHEP, Beijing.

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### **Two Measurement Setups**



2) LYSO plates with Tyvek wrapping are readout with CAMAC Crate four Y11 WLS fibers of 40 qvt MCA cm long and a R2059 PMT Cs<sup>137</sup> LeCroy 3001 PC using a Na-22 γ-ray source Gate generator and coincidence. LeCroy 2323A Discriminator 25 x 25 x 5 mm<sup>3</sup> YSO plate wrapped with Tyvek Na<sup>22</sup> PMT BaF<sub>2</sub> H.V. Supply MT (R2059) Al mirror WLS fiber H.V. 1) LYSO plates with Tyvek wrapping are PMT (R205( Disc. (LeCroy 821) H.V. readout directly by a Gate (LeCroy 222) R1306 PMT using a MCA (LeCroy 3001) Cs-137 y-ray source. CAMAC Crate



### PHS of 3 mm LYSO Plate







## **CMS Specification for Uniformity**



D. Graham & C. Seez, CMS Note 1996-002



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# LYSO/W Shashlik Uniformity



### Front: 0.2%/X<sub>0</sub>, Back: 8% rise





## Shashlik Option for CMS Upgrade



D. Petyt, 2<sup>nd</sup> ECFA Workshop, October 21-23, 2014

### Shashlik concept





Capillary concept

Replacement EM calorimeter using radiation tolerant crystal plates (LYSO/CeF<sub>3</sub>) interleaved with tungsten absorber. Expected EM resolution: 10%/√E ⊕ 1%

Light from scintillator is wavelength-shifted and propagated to photodetector by embedded capillaries or fibres

#### Light path length in crystal material minimised → increased radiation tolerance of device

Compact Shashlik "towers" (Molière radius: 13.7 mm) to minimise PU fluctuations.

#### Tower dimensions: 14 x 14 x 114mm<sup>3</sup>. 60000 towers in total (4x existing EE)

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# 4 x 4 LYSO/W/Y-11 Shashlik Matrix







## 1<sup>st</sup> Result of CERN H4 Beam Test



10/29 to 11/2 Electron Beam of 150 GeV Un-calibrated Shashlik matrix

First Look of the Data

Preliminary!!





### An Opolette Laser Based Monitoring Setup



Two channels from the ½ inch integrating sphere were read out by a R2059 PMT through Shashlik and a PIN diode (Thorlabs DET10A) as a reference



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## A Shashlik Cell Irradiated at JPL







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### 10% Degradation Observed after 100 Mrad



#### By using 425 nm monitoring light pulses from an OPO laser

#### Before irradiation

#### After 100 Mrad





## SuperB LYSO Test Beam Result







## **COMET Test Beam Result**



### K. Oishi for COMET, paper N47-4, IEEE NSS2014 at Seattle





## **Alternative Fast Crystals**



Talk in CMS Forward Calorimetry Task Force Meeting, CERN, June 27, 2012

	LSO/LYSO	GSO	YSO	Csl	BaF <sub>2</sub>	CeF <sub>3</sub>	CeBr <sub>3</sub> 2	LaCl <sub>3</sub>	LaBr <sub>3</sub>	Plastic scintillator (BC 404) <sup>©</sup>
Density (g/cm <sup>3</sup> )	7.40	6.71	4.44	4.51	4.89	6.16	5.23	3.86	5.29	1.03
Melting point (°C)	2050	1950	1980	621	1280	1460	722	858	783	70#
Radiation Length (cm)	1.14	1.38	3.11	1.86	2.03	1.70	1.96	2.81	1.88	42.54
Molière Radius (cm)	2.07	2.23	2.93	3.57	3.10	2.41	2.97	3.71	2.85	9.59
Interaction Length (cm)	20.9	22.2	27.9	39.3	30.7	23.2	31.5	37.6	30.4	78.8
Z value	64.8	57.9	33.3	54.0	51.6	50.8	45.6	47.3	45.6	-
dE/dX (MeV/cm)	9.55	8.88	6.56	5.56	6.52	8.42	6.65	5.27	6.90	2.02
Emission Peak <sup>a</sup> (nm)	420	430	420	420 310	300 220	340 300	371	335	356	408
Refractive Index <sup>b</sup>	1.82	1.85	1.80	1.95	1.50	1.62	1.9	1.9	1.9	1.58
Relative Light Yield <sup>a,c</sup>	100	45	76	4.2 1.3	42 4.8	8.6	141	15 49	153	35
Decay Time <sup>a</sup> (ns)	40	73	60	30 6	650 0.9	30	17	570 24	20	1.8
d(LY)/dT <sup>d</sup> (%/°C )	-0.2	-0.4	-0.3	-1.4	-1.9 0.1	~0	-0.1	0.1	0.2	~0

a.

- At the wavelength of the emission maximum. b.
- Top line: slow component, bottom line: fast component. 1. N. Tsuchida et al Nucl. Instrum. Methods Phys. Res. A, 385 (1997) 290-298 http://www.hitachi-chem.co.jp/english/products/cc/017.html

2. W. Drozdowski et al. IEEE TRANS. NUCL. SCI, VOL.55, NO.3 (2008) 1391-1396 Chenliang Li et al, Solid State Commun, Volume 144, Issues 5-6 (2007),220-224 http://scintillator.lbl.gov/

- 3. http://www.detectors.saint-gobain.com/Plastic-Scintillator.aspx http://pdg.lbl.gov/2008/AtomicNuclearProperties/HTML PAGES/216.html
- Relative light yield normalized to the light yield of LSO c.

d. At room temperature (20°C)

Softening point

# **Rising Time for 1.5 X<sub>0</sub> Samples**



Talk in the time resolution workshop at U. Chicago, 4/28/2011: Agilent MSO9254A (2.5 GHz) DSO with 0.14 ns rise time Hamamatsu R2059 PMT (2500 V) with rise time 1.3 ns





# **Figure of Merit for Timing**



FoM is calculated as the LY in  $1^{st}$  ns obtained by using light output and decay time data measured for 1.5 X<sub>0</sub> crystal samples.

Crystal Scintillators	Relative LY (%)	A <sub>1</sub> (%)	τ <sub>1</sub> (ns)	A <sub>2</sub> (%)	τ <sub>2</sub> (ns)	Total LO (p.e./MeV, XP2254B)	LO in 1ns (p.e./MeV, XP2254B)	LO in 0.1ns (p.e./MeV, XP2254B)	LY in 0.1ns (photons/MeV)
BaF <sub>2</sub>	40.1	91	650	9	0.9	1149	71.0	11.0	136.6
LSO:Ca,Ce	94	100	30			2400	78.7	8.0	110.9
LSO/LYSO:Ce	85	100	40			2180	53.8	5.4	75.3
CeF <sub>3</sub>	7.3	100	30			208	6.8	0.7	8.6
BGO	21	100	300			350	1.2	0.1	2.5
PWO	0.377	80	30	20	10	9.2	0.42	0.04	0.4
LaBr <sub>3</sub> :Ce	130	100	20			3810	185.8	19.0	229.9
LaCl <sub>3</sub> :Ce	55	24	570	<mark>76</mark>	24	1570	49.36	5.03	62.5
Nal:Tl	100	100	245			2604	10.6	1.1	14.5
Csl	4.7	77	30	23	6	131	7.9	0.8	10.6
CsI:TI	165	100	1220			2093	1.7	0.2	4.8
Csl:Na	88	100	690			2274	3.3	0.3	4.5

The best crystal scintillator for ultra-fast timing is  $BaF_2$  and LSO(Ce/Ca) and LYSO(Ce). LaBr<sub>3</sub> is a material with high potential.



## Mu2e BaF<sub>2</sub> Calorimeter







# BaF<sub>2</sub> for Very Fast Calorimeter

The Light output of the fast component of BaF<sub>2</sub> crystals at 220 nm with sub-ns decay time is similar to pure CsI.

Spectroscopic selection of fast component may be achieved with solar blind photocathode and/or selective doping.





### **Slow Suppression by Doping and Readout**



### Y or La doping is effective in improving the F/S ratio for $Ba_{0.9}R_{0.1}F_2$ powders

B.P. SOBOLEV et al., "SUPPRESSION OF BaF2 SLOW COMPONENT OF X-RAY LUMINESCENCE IN NON-STOICHIOMETRIC Ba0.9R0.1F2 CRYSTALS (R=RARE EARTH ELEMENT)," Proceedings of The Material Research Society: Scintillator and Phosphor Materials, pp. 277-283, 1994.



#### Solar blind cathode is also effective. R&D on doping will be carried out in 2015.

Z. Y. Wei, R. Y. Zhu, H. Newman, and Z. W. Yin, "Light Yield and Surface-Treatment of Barium Fluoride-Crystals," Nucl Instrum Meth B, vol. 61, pp. 61-66, Jul 1991.

November 17, 2014



# **Delta-doping for CCD detectors**



#### D. Hitlin, Talk in NSTR2014, February 28, 2014, with JPL





# Damage in Long BaF<sub>2</sub> Crystals



Radiation damage in BaF2 crystals saturates at a few tens of krad SIC2012 is more radiation hard than other samples Slow component is more radiation hard than the fast component



November 17, 2014



## Damage in Long Pure Csl Crystals



#### Consistent damage between 30/20 cm long pure CsI from SIC/Kharkov



Data of Kharkov crystals: Nucl. Ins. Meth. A 326 (1993) 508-512

November 17, 2014



## **Comparison of Radiation Hardness**



#### LYSO is the best in radiation hardness. $BaF_2/CsI$ is good at high/low dose





### **Homogeneous Hadronic Calorimeter**



A Fermilab team (A. Para et al.) proposed a total absorption homogeneous hadronic calorimeter (HHCAL) detector concept to achieve good jet mass resolution by measuring both Cherenkov and Scintillation light.



#### ILCWS-08, Chicago: a HHCAL cell with pointing geometry

#### **Requirements for the Materials:**

- Cost-effective material: for 70~100 m<sup>3</sup>
- Short nuclear interaction length: ~ 20 cm.
- Good UV transmittance: UV cut-off < 350 nm, for readout of Cherenkov light.
- Some scintillation light, not necessary bright and fast.
- Discrimination between Cherenkov and scintillation lights, in spectral or temporal domain.



### **Candidate Crystals for HHCAL**



#### Cost-effective, UV transparent crystals with both scintillation and Cherenkov light

Parameters	Bi <sub>4</sub> Ge <sub>3</sub> O <sub>12</sub> (BGO)	PbWO₄ (PWO)	PbF <sub>2</sub>	PbClF	Bi <sub>4</sub> Si <sub>3</sub> O <sub>12</sub> (BSO)					
ρ (g/cm³)	7.13	8.29	7.77	7.11	6.8					
λ <sub>ι</sub> (cm)	22.8	20.7	21.0	24.3	23.1					
n @ λ <sub>max</sub>	2.15	2.20	1.82	2.15	2.06					
τ <sub>decay</sub> (ns)	300	30/10	?	30	100					
λ <sub>max</sub> (nm)	480	425/420	?	420	470					
Cut-off $\lambda$ (nm)	310	350	250	280	300					
Light Output (%)	100	1.4/0.37	?	17	20					
Melting point (°C)	1050	1123	842	608	1030					
Raw Material Cost (%)	100	49	29	29	47					
IEEE Trans. Nucl. Sci. <b>59</b> (2012) 2229-2236										

November 17, 2014



### Search for Scintillation in Doped PbF<sub>2</sub>



Z

2

R

Werage

Average

Sm

Тb







### Large Size BSO Sample





20 x 20 x 200 mm BSO crystals shows good optical and scintillation properties.

#### Presented in SORMA2014.



November 17, 2014



## Summary



- Bright, fast and radiation hard LSO/LYSO crystals are base-lined for a total absorption ECAL for COMET at J-PARC. LYSO/W Shashlik calorimeter is one of two options for CMS FCAL upgrade for the HL-LHC.
- Future crystal calorimeters with more than ten times faster rate/timing capability require very fast crystals, e.g. BaF<sub>2</sub> with a sub-ns scintillation component.
- Cost effective crystals (PbF<sub>2</sub>, PbFCI & BSO) may provide a foundation for a homogeneous hadron calorimeter with dual readout for both Cherenkov and scintillation light to achieve good jet mass resolution for ILC/CLIC.
- Novel scintillators in crystals, ceramics and glasses, may play important role for future HEP experiments.



## LSO/LYSO Crystal Cost



#### Crystal Cost Breakdown The Lu<sub>2</sub>O<sub>3</sub> price fluctuates up a lot recently, showing a strong influence of market speculation. Iridium Crucible Market Price of Lu2O3 24% 12000 10000 Processing 8000 11% 6000 Electricity 4000 7% 2000 $Lu_2O_3$ 58% ion Mar. 2011,001 1011.1404 June 100100 2012-18 12.Marc. 2012.M

Assuming  $Lu_2O_3$  at \$400/kg and 33% yield the cost is about \$18/cc. Quotations received at \$22-25/cc.

#### What is the long term $Lu_2O_3$ price ?

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