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# LYSO Cost Analysis and Lu<sub>2</sub>O<sub>3</sub> Price

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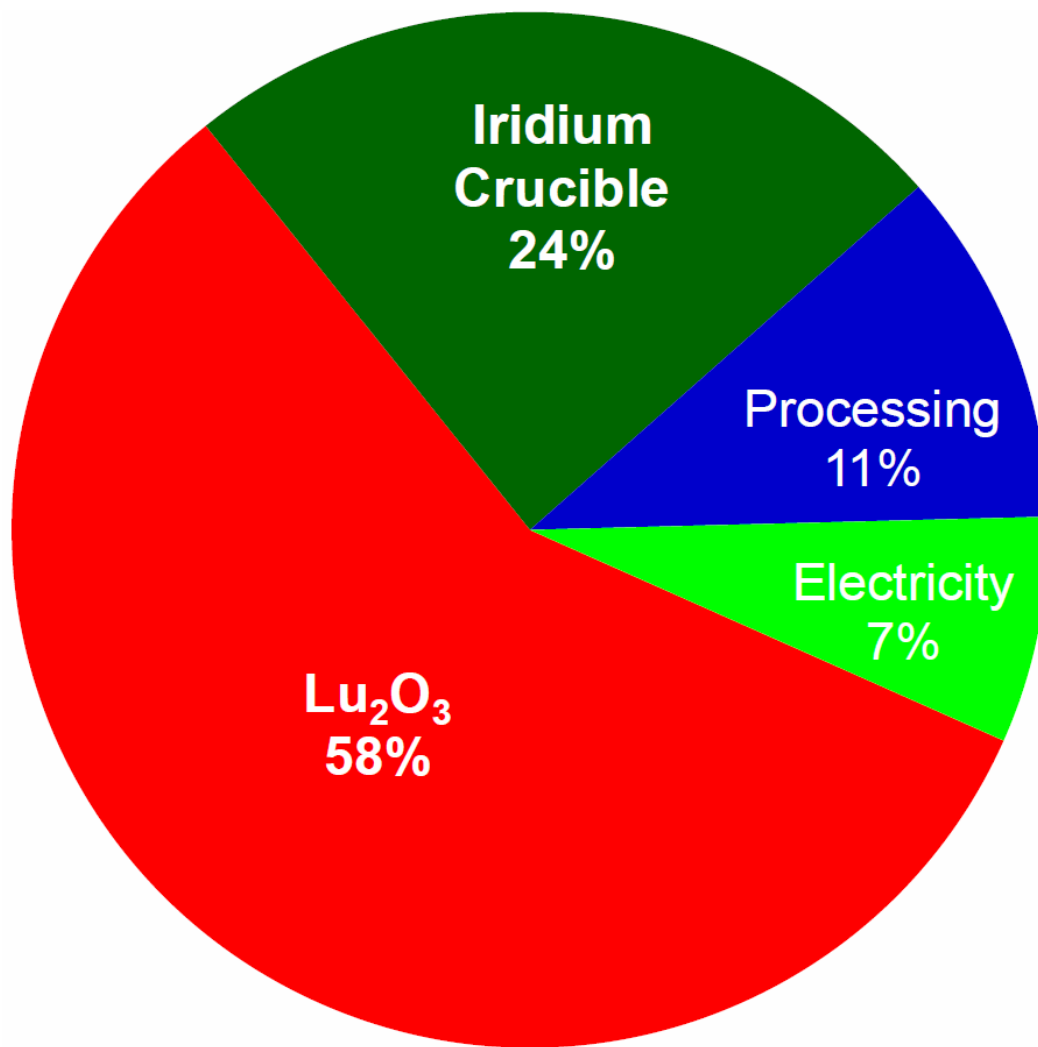
# LYSO Crystal Cost Analysis



LYSO crystal cost breakdown:

Assuming  $\text{Lu}_2\text{O}_3$  cost at \$400 (2,500 RMB)/kg and 33% yield from powders to finished crystals, the LYSO crystal cost is estimated to be about \$18/cc for mass production.

Quotations received in 2011 for SuperB crystals at \$22-25/cc.



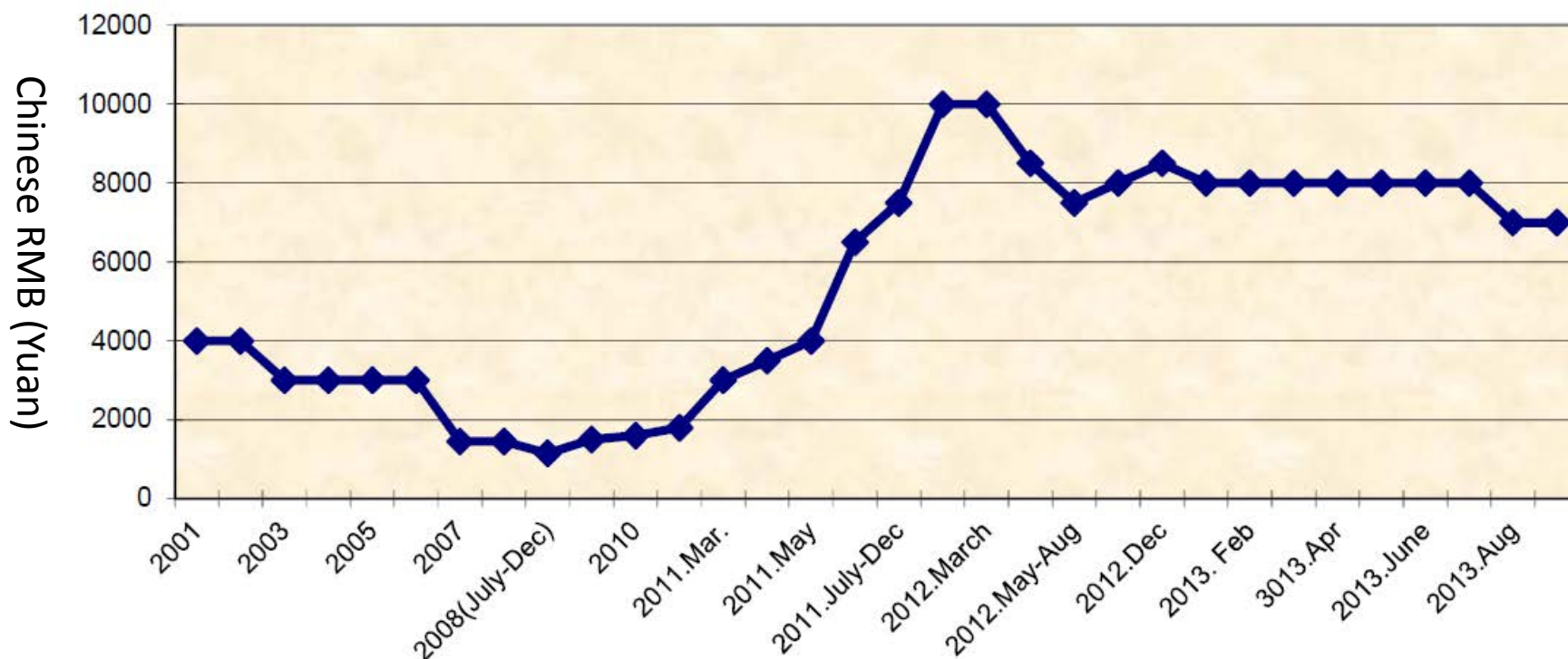
$$\$18 \times 0.42 + \$18 \times 0.58 \times [5,374 \text{ or } 7,768]/2,500 = \$7.56 + [\$22.44 \text{ or } \$32.44] = [\$30 \text{ or } \$40]/\text{cc}$$



# Lu<sub>2</sub>O<sub>3</sub> Powder Price



The Lu<sub>2</sub>O<sub>3</sub> price fluctuates up a lot since mid 2011, showing market speculation



There were indications of lower Lu<sub>2</sub>O<sub>3</sub> price in the Summer, 2013, because of possible additional vendors from Australia and the US. Recent rumor on Chinese government's plan to procure strategic reserve for 80 to 90 tons of Lu<sub>2</sub>O<sub>3</sub> introduced a new uncertainty.



# Summary



The LYSO crystal cost is strongly affected by the Lu<sub>2</sub>O<sub>3</sub> price.

All producers of Lu<sub>2</sub>O<sub>3</sub> are so far in China. Other countries, such as Australia and the US, may also enter the market. If so it will help to lower the Lu<sub>2</sub>O<sub>3</sub> price.

While there are indications of a lower Lu<sub>2</sub>O<sub>3</sub> price in the Summer, recent rumor of Chinese strategic reserve for Lu<sub>2</sub>O<sub>3</sub> makes the manufactures hold biddings for future.

Since the Mu2e experiment is a project supported by the DOE, it may wise to have a government level involvement, e.g. through the US-China collaboration in the HEP.