





- 36 SMs (1.7k ch) in barrel, 4 Dees (3.5k ch) in endcaps.
- 62k crystal in barrel, 14k crystal in two endcaps. (N5-6)
- 2 APD's/crystal @barrel, 1 VPT/crystal @endcaps.(N32-2)
- •1 monitoring fiber/crystal for *in situ* monitoring.
- Electronics: 0.25 μ m ASIC, ESR in October, 2003.(N36-11)



PWO Crystals Growth 32 to 65 mm at BTCP by Czochralski Mass Production for CMS: 2 in one 20k delivered; Complete: Q4, 2005







PWO Crystal Quality Control



2 Regional Centers

INFN/ENEA, Rome



Automatic control of:

- Dimensions
- Transmission
- Light yield and uniformity







Delivery will be complete by the end of 2003 QC: ⁶⁰Co to 5 kGy in 2 h; 80°C aging one month

All test and screening to be complete in April, 2004





ECAL Module Assembly



Submodule: 10 crystals Supermodule: 1,700 crystals



Module: 4(5)00 crystals





October 20, 2003



Modules assembled in Rome and CERN centers

29 modules completed

40 modules (10 SM) will be completed in 2003











Damage and recovery: color center formation

Dose rate dependent: cc creation and annihilation



NISTITUT Providence 18'



PWO Radiation Damage (II)



No damage in scintillation mechanism No damage in resolution if light attenuation length > 1 m





Light Monitoring System



Initial calibration on test beam (as much crystals as possible)

Physics calibration *In situ:* e⁺e⁻ pair (resonance) and e (E/p)

Monitoring crystal evolution by light injection system





Monitoring Wavelength Determination



IEEE Tran. Nucl. Sci. V 48 (2001) 372

$\Delta(T)$ versus $\Delta(LY)$

Sensitivity and Linearity



\rightarrow 440 nm is chosen for the best linearity



NSS03 N2-2, Ren-yuan Zhu, Caltech

October 20, 2003

system Installed in 2001, and used in



Ti:Sapphire Laser with Two Wavelengths









Low Level Light Distribution



Long Term Stability: 0.1%





Monitoring Low Level Fiber Distribution



NSS03 N2-2, Ren-yuan Zhu, Caltech







Nucl. Instr. Meth. A 412 (1998) 223

Before/after beam irradiation: 10% variation in light output





Summary



- In the last seven years, CMS has taken a challanging project to build a precision PWO crystal calorimeter at LHC.
- After extensive R&D high quality PWO crystals and APDs are in mass production and detector construction is well under way.
- Radiation damage in PWO crystals is well understood. Variations of PWO crystal light output are monitored by a light monitoring system in situ.
- Important development has been achieved for precision crystal calorimetry in radiation environment. Looking forward to precision e/γ physics at LHC.