





- 36 SMs (1.7k ch) in barrel, 4 Dees (3.5k ch) in endcaps.
- 62k crystal in barrel, 14k crystal in two endcaps. (N5-6)
- 2 APD's/crystal @barrel, 1 VPT/crystal @endcaps.(N32-2)
- •1 monitoring fiber/crystal for *in situ* monitoring.
- Electronics: 0.25  $\mu$ m ASIC, ESR in October, 2003.(N36-11)



### PWO Crystals Growth 32 to 65 mm at BTCP by Czochralski Mass Production for CMS: 2 in one 20k delivered; Complete: Q4, 2005







# **PWO Crystal Quality Control**



### 2 Regional Centers

### **INFN/ENEA**, Rome



#### Automatic control of:

- Dimensions
- Transmission
- Light yield and uniformity







# Delivery will be complete by the end of 2003 QC: <sup>60</sup>Co to 5 kGy in 2 h; 80°C aging one month

### All test and screening to be complete in April, 2004





## **ECAL Module Assembly**



### Submodule: 10 crystals Supermodule: 1,700 crystals



#### Module: 4(5)00 crystals





October 20, 2003



Modules assembled in Rome and CERN centers

29 modules completed

40 modules (10 SM) will be completed in 2003





![](_page_8_Figure_0.jpeg)

![](_page_9_Picture_0.jpeg)

![](_page_9_Picture_1.jpeg)

Damage and recovery: color center formation

Dose rate dependent: cc creation and annihilation

![](_page_9_Figure_4.jpeg)

NISTITUT Providence 18'

![](_page_10_Picture_0.jpeg)

# PWO Radiation Damage (II)

![](_page_10_Picture_2.jpeg)

No damage in scintillation mechanism No damage in resolution if light attenuation length > 1 m

![](_page_10_Figure_4.jpeg)

![](_page_11_Picture_0.jpeg)

## Light Monitoring System

![](_page_11_Picture_2.jpeg)

Initial calibration on test beam (as much crystals as possible)

Physics calibration *In situ:* e<sup>+</sup>e<sup>-</sup> pair (resonance) and e (E/p)

Monitoring crystal evolution by light injection system

![](_page_11_Figure_6.jpeg)

![](_page_12_Picture_0.jpeg)

### Monitoring Wavelength Determination

![](_page_12_Picture_2.jpeg)

IEEE Tran. Nucl. Sci. V 48 (2001) 372

### $\Delta(T)$ versus $\Delta(LY)$

#### Sensitivity and Linearity

![](_page_12_Figure_6.jpeg)

### $\rightarrow$ 440 nm is chosen for the best linearity

![](_page_13_Figure_0.jpeg)

NSS03 N2-2, Ren-yuan Zhu, Caltech

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system Installed in 2001, and used in

![](_page_14_Picture_0.jpeg)

### Ti:Sapphire Laser with Two Wavelengths

![](_page_14_Picture_2.jpeg)

![](_page_14_Picture_3.jpeg)

![](_page_14_Picture_4.jpeg)

![](_page_15_Picture_0.jpeg)

## Low Level Light Distribution

![](_page_15_Picture_2.jpeg)

#### Long Term Stability: 0.1%

![](_page_15_Figure_4.jpeg)

![](_page_15_Picture_5.jpeg)

## Monitoring Low Level Fiber Distribution

![](_page_16_Picture_0.jpeg)

NSS03 N2-2, Ren-yuan Zhu, Caltech

![](_page_17_Picture_0.jpeg)

![](_page_17_Picture_1.jpeg)

![](_page_17_Picture_2.jpeg)

Nucl. Instr. Meth. A 412 (1998) 223

Before/after beam irradiation: 10% variation in light output

![](_page_17_Figure_5.jpeg)

![](_page_18_Picture_0.jpeg)

## Summary

![](_page_18_Picture_2.jpeg)

- In the last seven years, CMS has taken a challanging project to build a precision PWO crystal calorimeter at LHC.
- After extensive R&D high quality PWO crystals and APDs are in mass production and detector construction is well under way.
- Radiation damage in PWO crystals is well understood. Variations of PWO crystal light output are monitored by a light monitoring system in situ.
- Important development has been achieved for precision crystal calorimetry in radiation environment. Looking forward to precision e/γ physics at LHC.