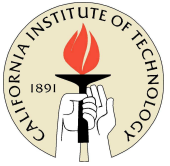




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# Evaluation of Mass Produced PWO Crystals

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California Institute of Technology



# Randomly Selected PWO Samples



BTCP: 20 from 1<sup>st</sup> batch (100) for CMS endcaps

SIC: 20 from production batch for PrimEx



BTCP:  $28.5^2 \times 220 \times 30.0^2$  mm

A photograph of a BTCP PWO sample, a long, clear, rectangular crystal with a blue label indicating its dimensions.

SIC:  $22^2 \times 230 \times 22^2$  mm

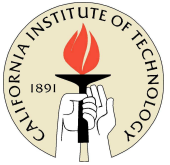
A photograph of an SIC PWO sample, a long, clear, rectangular crystal with a blue label indicating its dimensions.



# Experiment

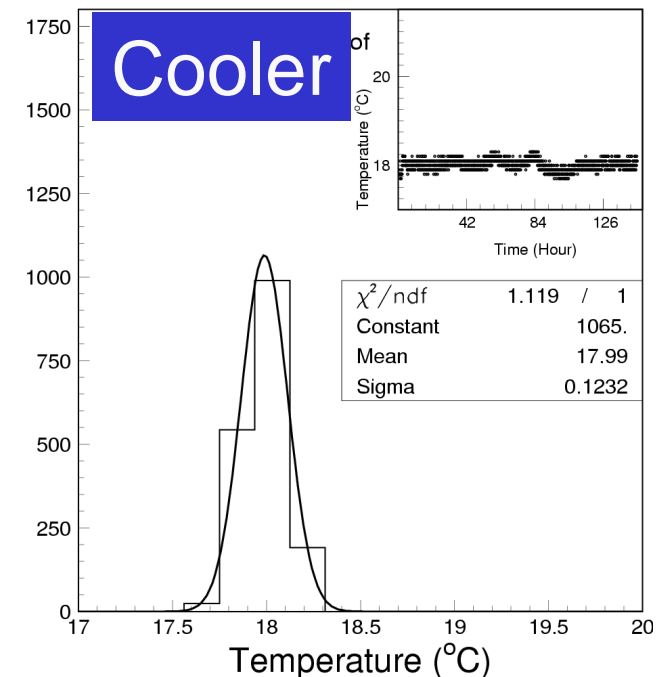
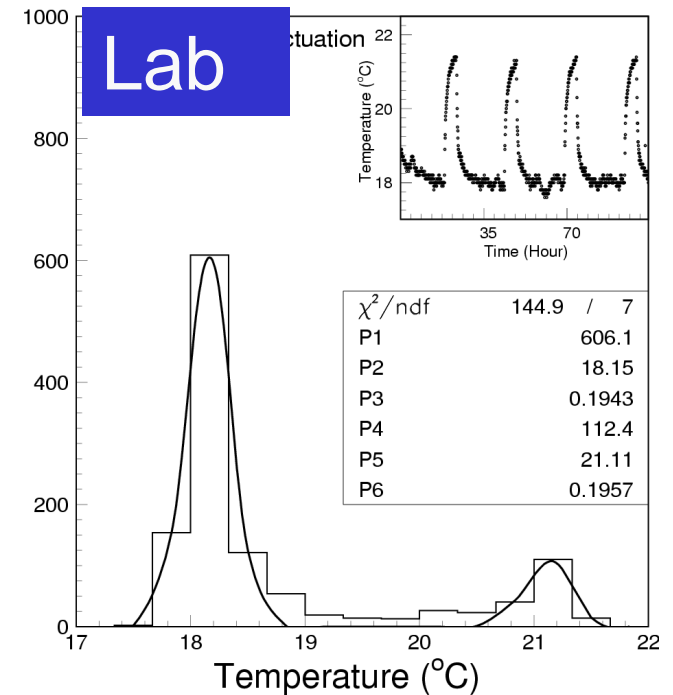


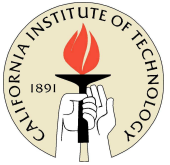
- All crystals went through (1) thermal annealing at 200°C, (2) irradiations by  $\gamma$ -ray at 15, 400 and 9k rad/h until equilibrium and (3) recovery.
- Properties measured: Transmittance, emission and excitation spectrum, light output, decay kinetics and light response uniformity, as well as their degradation, radiation induced color center and emission weighted radiation induced absorption coefficients.
- Light output degradation was only measured at 15 rad/h because of limited light output: less than 8 p.e./MeV for BTCP samples.



# Thermal Annealing

- Rigorous temperature control both in amplitude and slope:
  - From RT to 200°C: 200 minutes;
  - Maintain at 200°C: 240 minutes;
  - From 200°C to 25°C: 400 minutes.
- Crystals are kept in dark at RT (18°C) after annealing. The minimum time between annealing and the 1st measurement is 48 hours.





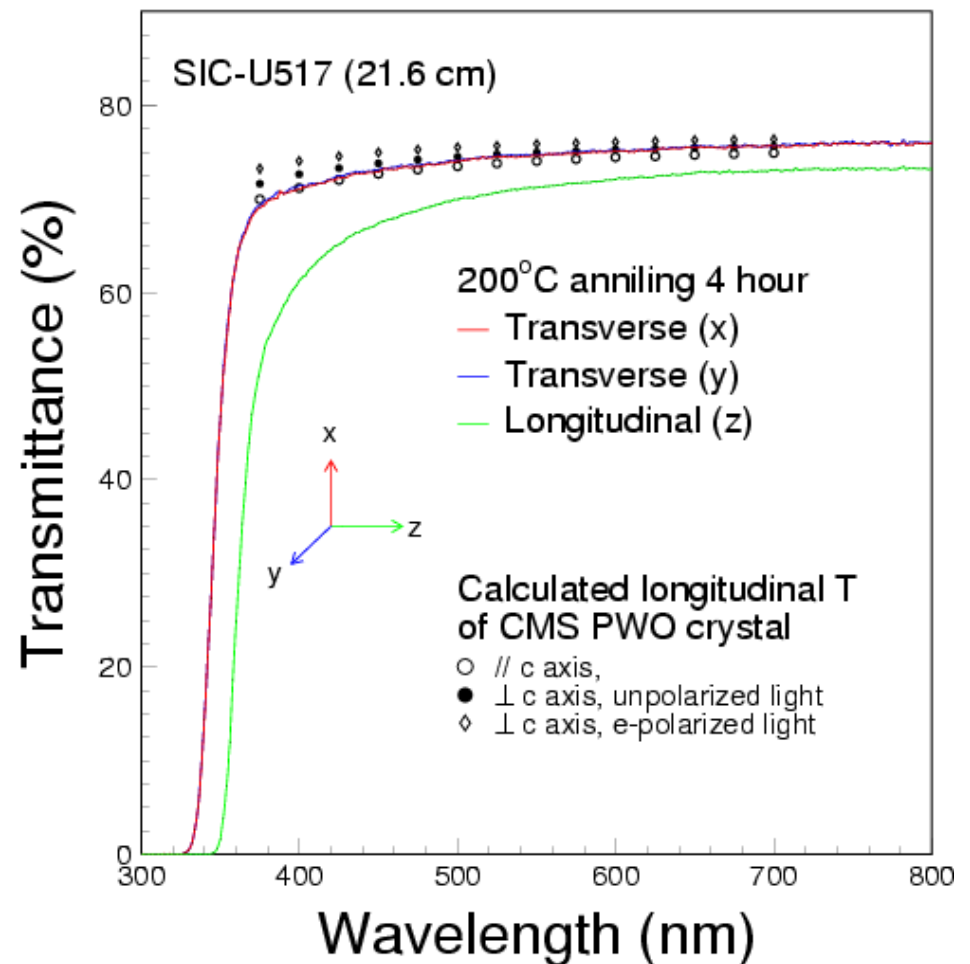
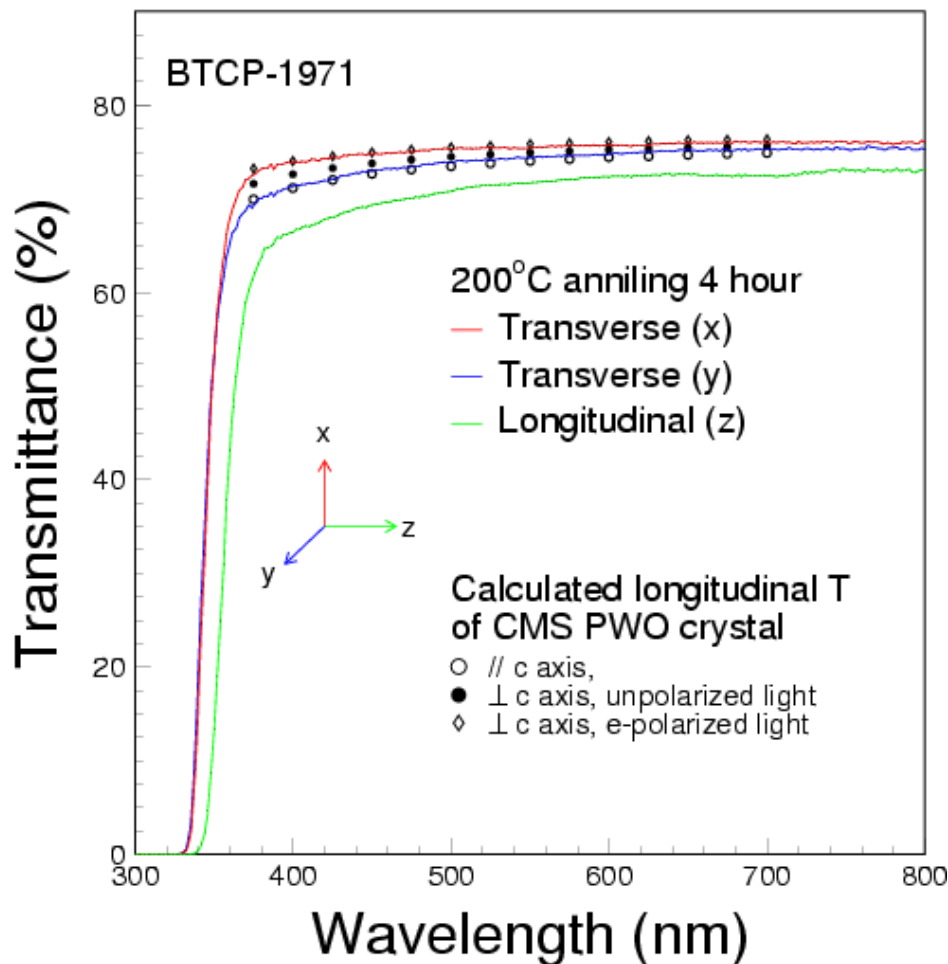
# Transmittance and Birefringence

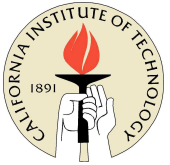


**a axis:** better longitudinal T., but non-isotropic transverse T.  
Both approaching theoretical limit

Czochralski: grown along the **a axis**

Bridgman: grown along the **c axis**

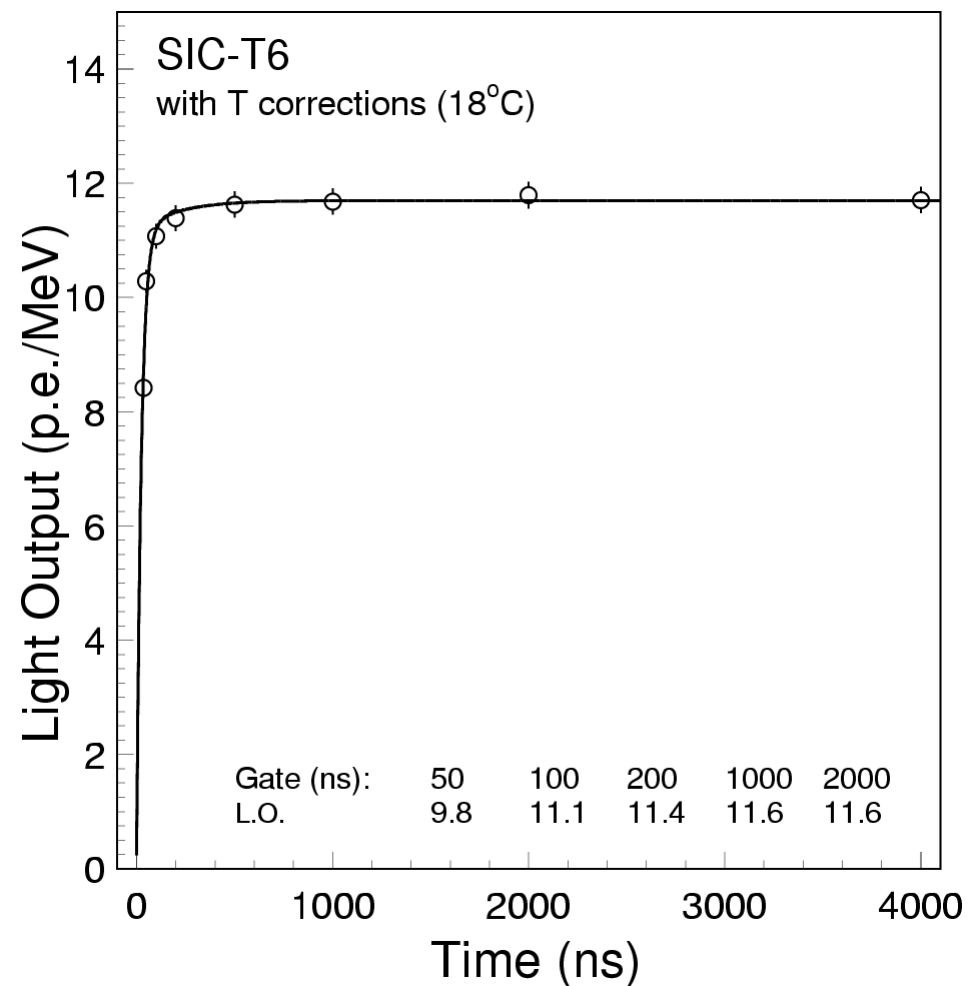
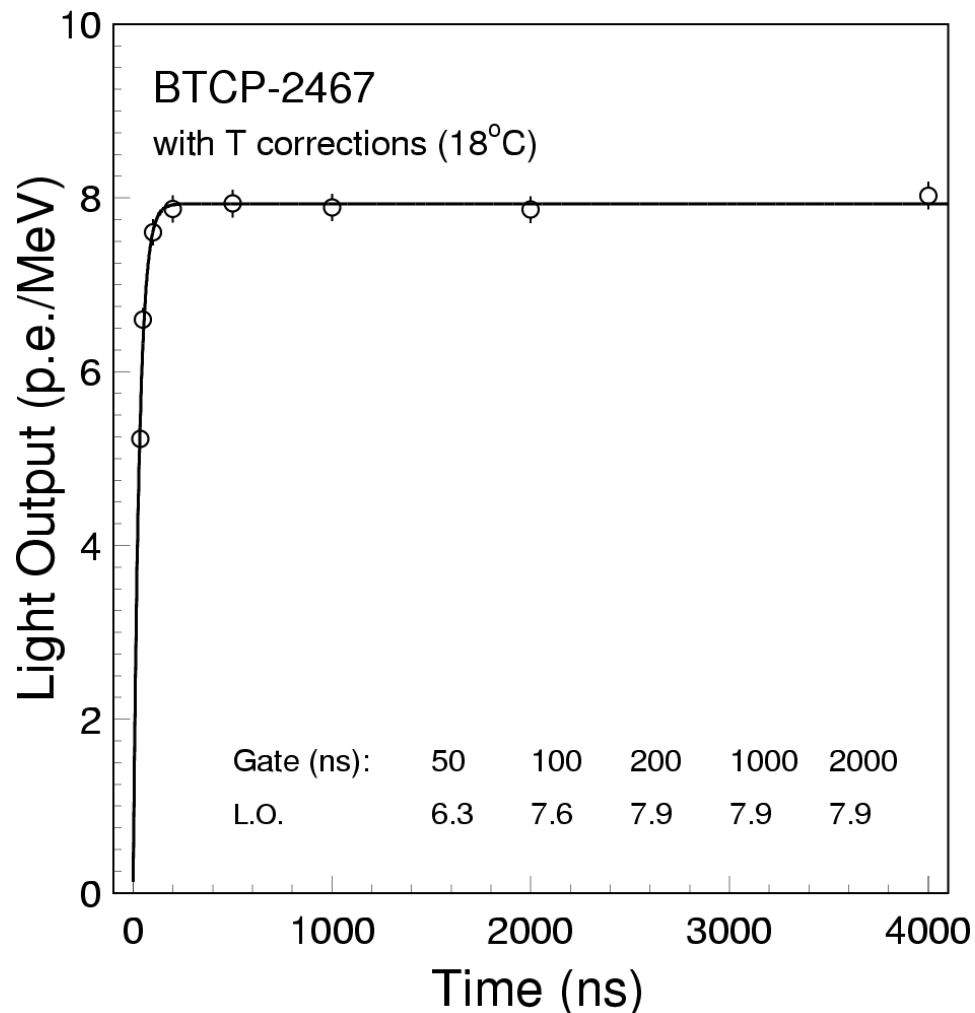


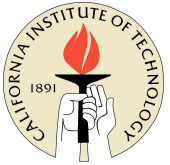


# Light Output and Decay Kinetics



**SIC samples have higher light output**  
**Both are fast: 84 and 96% of light in 50 and 100 ns**



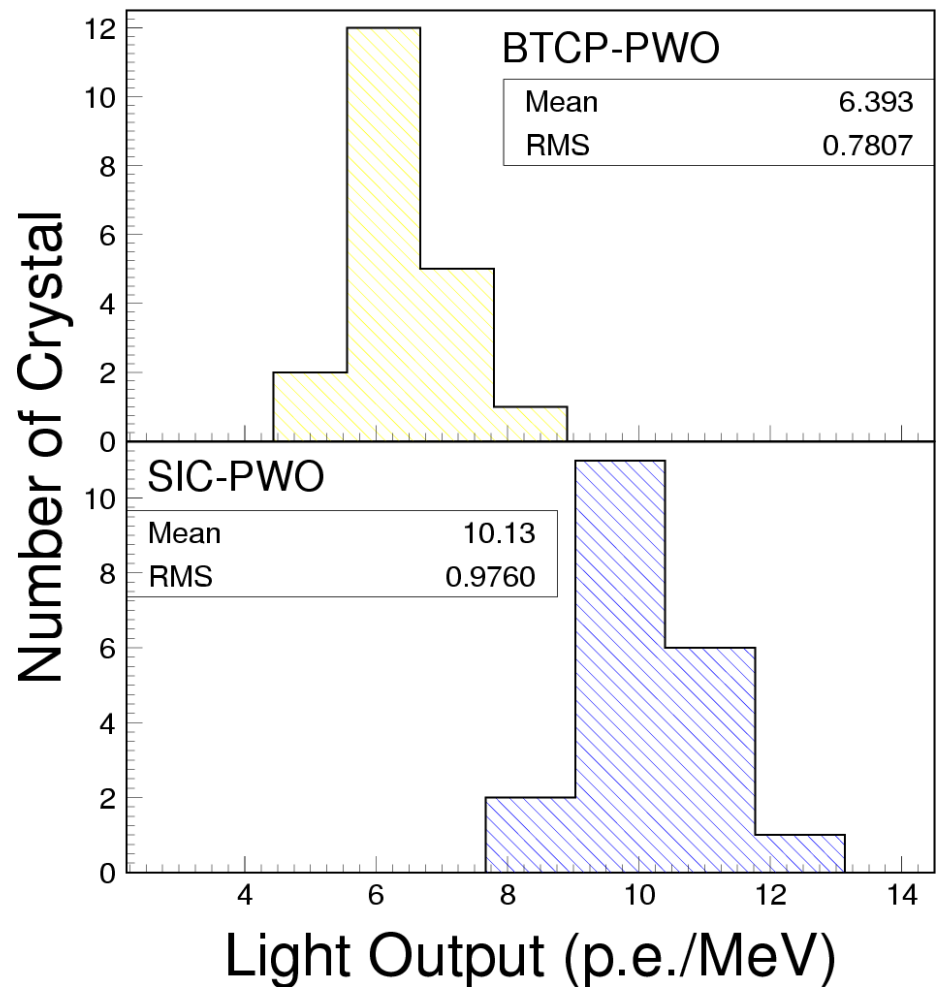
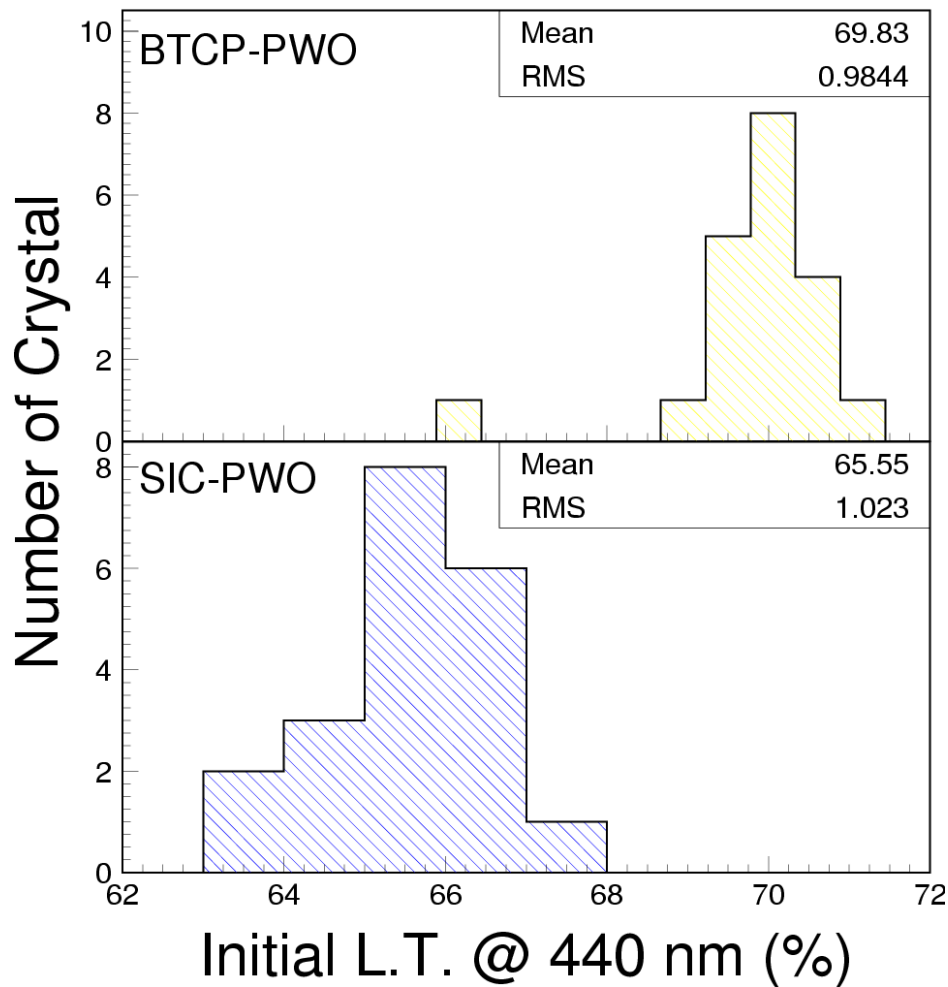


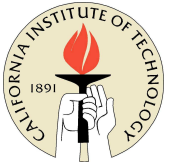
# Comparison of L.T. and Light Yield



BTCP: higher l. transmittance, partly due to birefringence

SIC: higher light yield, the reason is unknown





# Caltech $\gamma$ -ray Irradiation Facilities

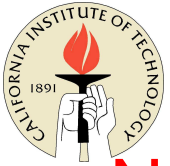


Open 50 curie Co-60:  
15, 100 and 400 rad/h

Closed 2,000 curie Cs-137:  
9k rad/h at center, up to 36k rad/h



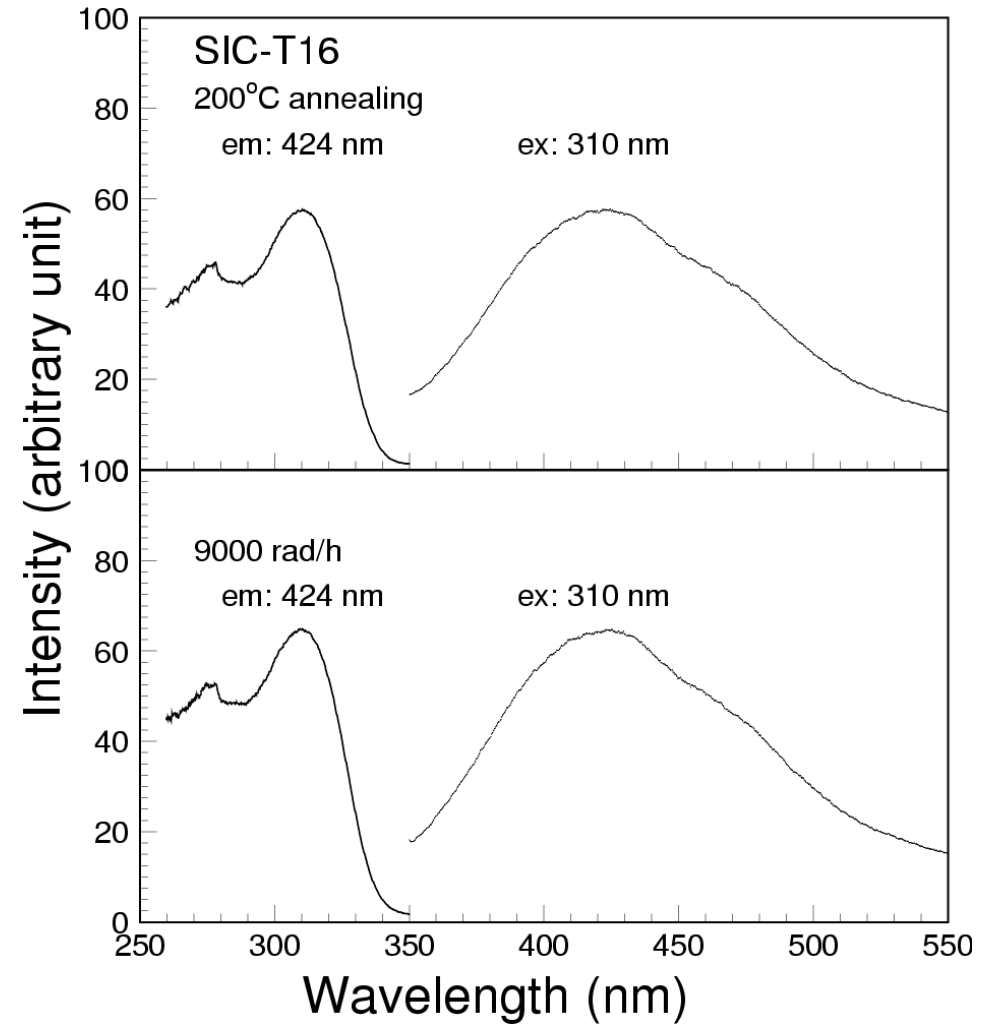
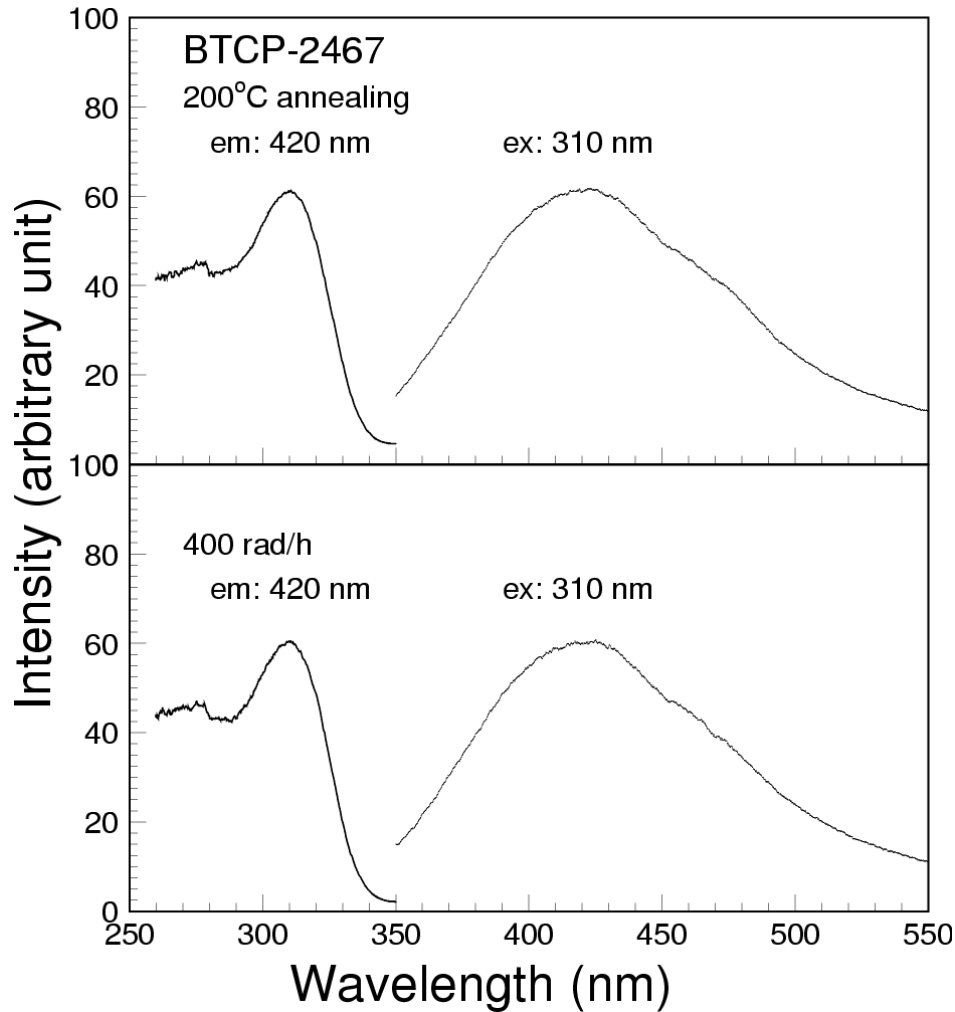


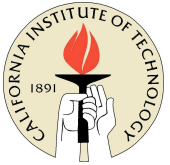


# Photoluminescence



No variation in either excitation or emission spectrum  
No damage in scintillation mechanism



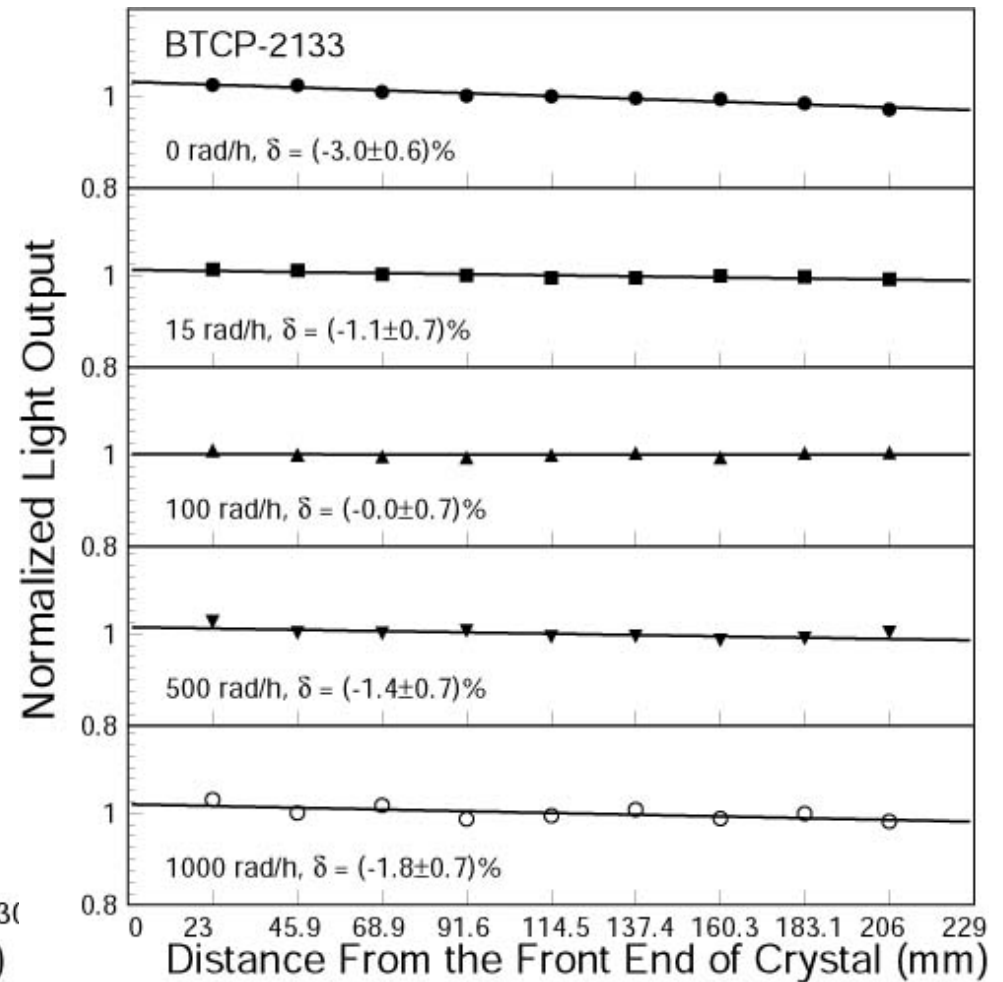
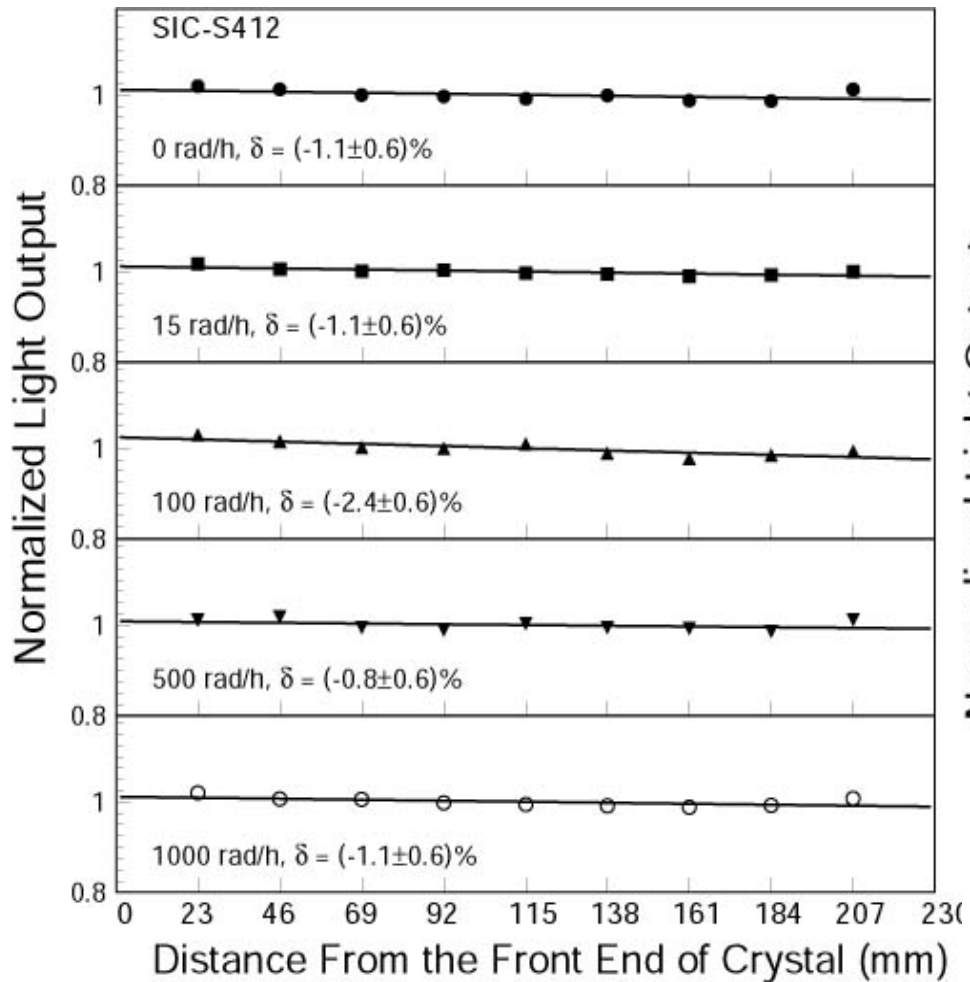


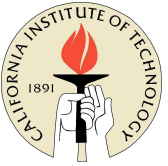
# No Variation in Light Response Uniformity



The response ( $y$ ) along the axis was fit to a linear function

$$\frac{y}{y_{mid}} = 1 + \delta(x / x_{mid} - 1)$$

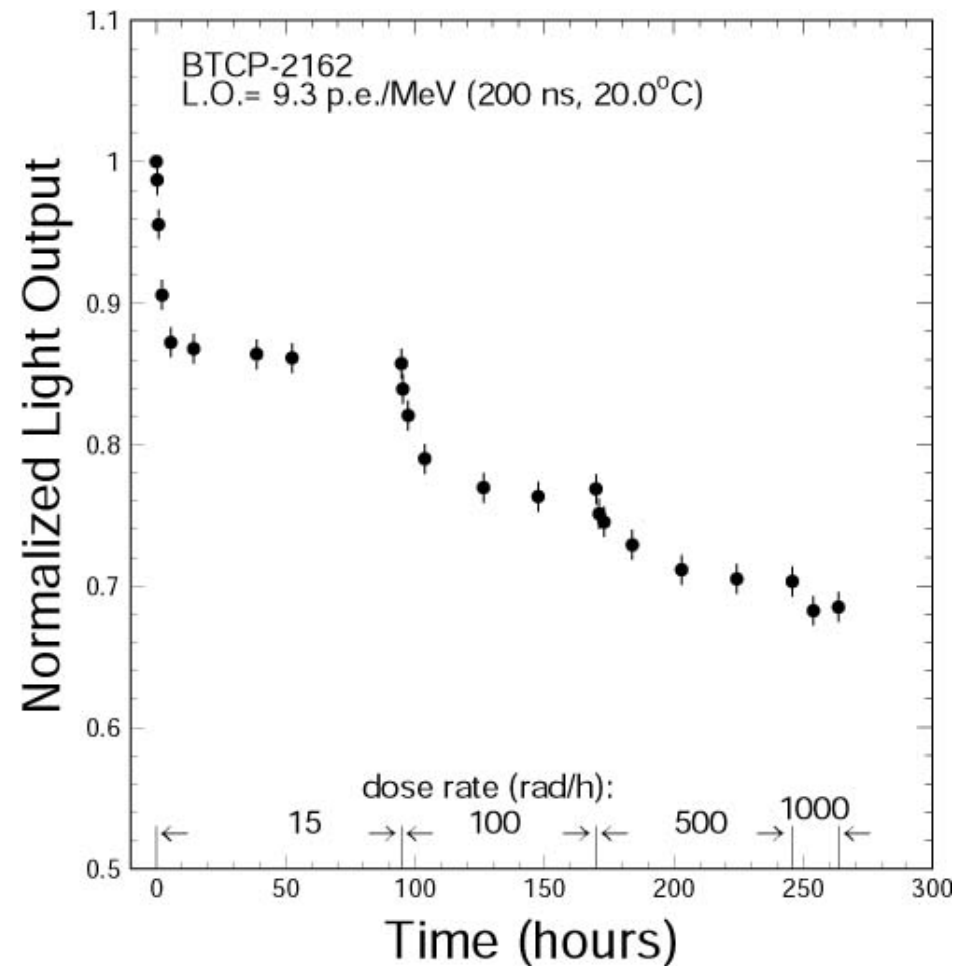
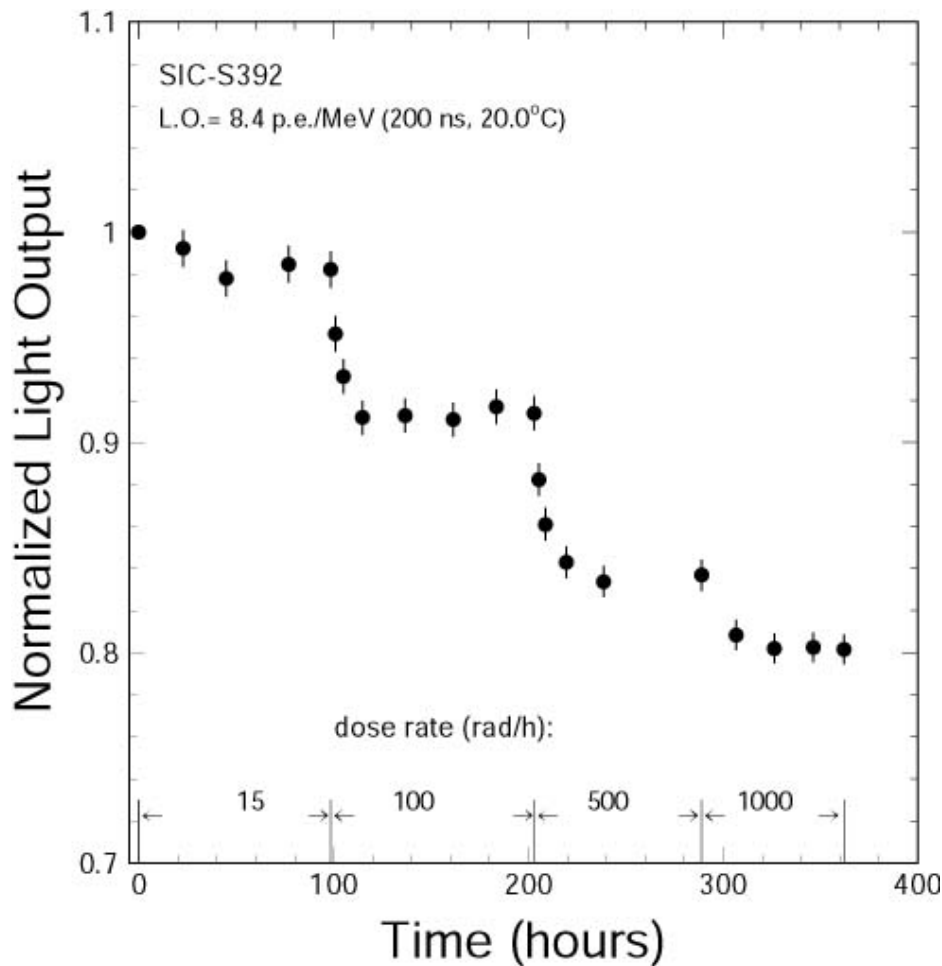




# Light Output Degradation



5-15% and 15-30% light output loss under 15 and 500 rad/h  
Damage is dose rate dependent

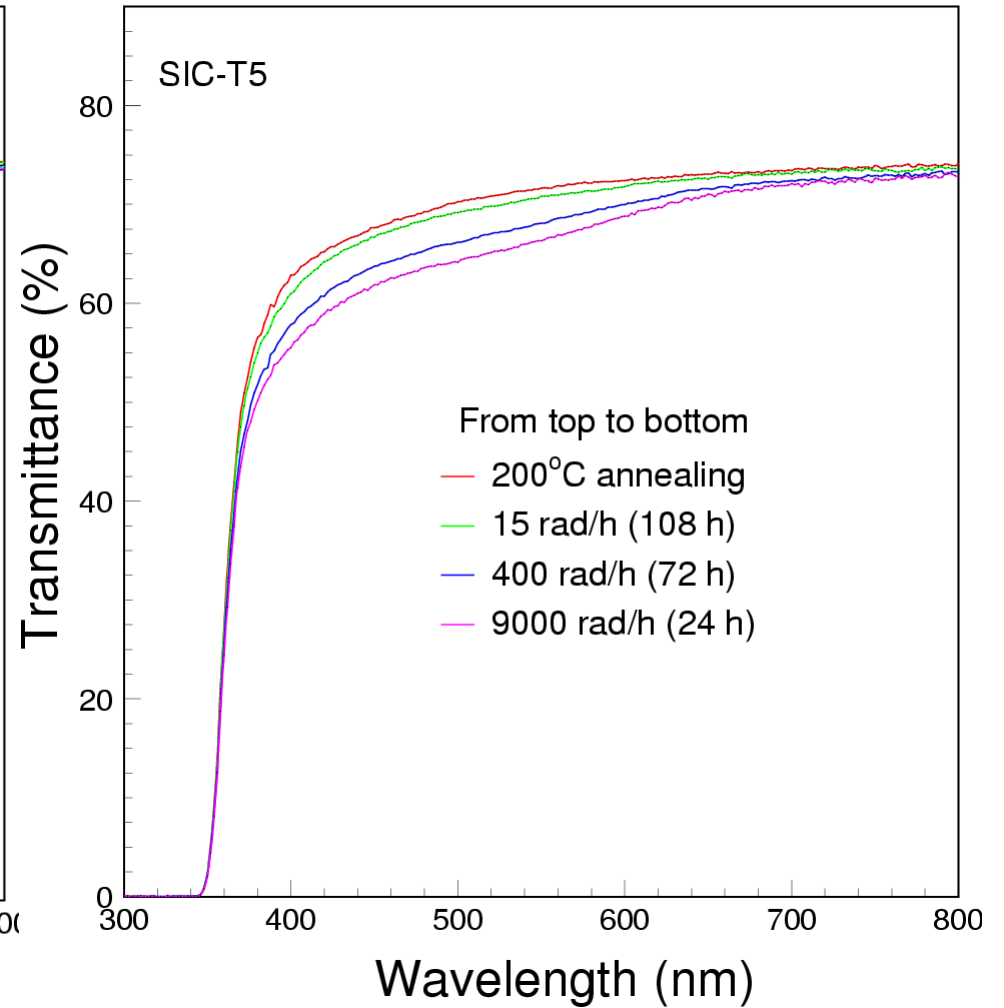
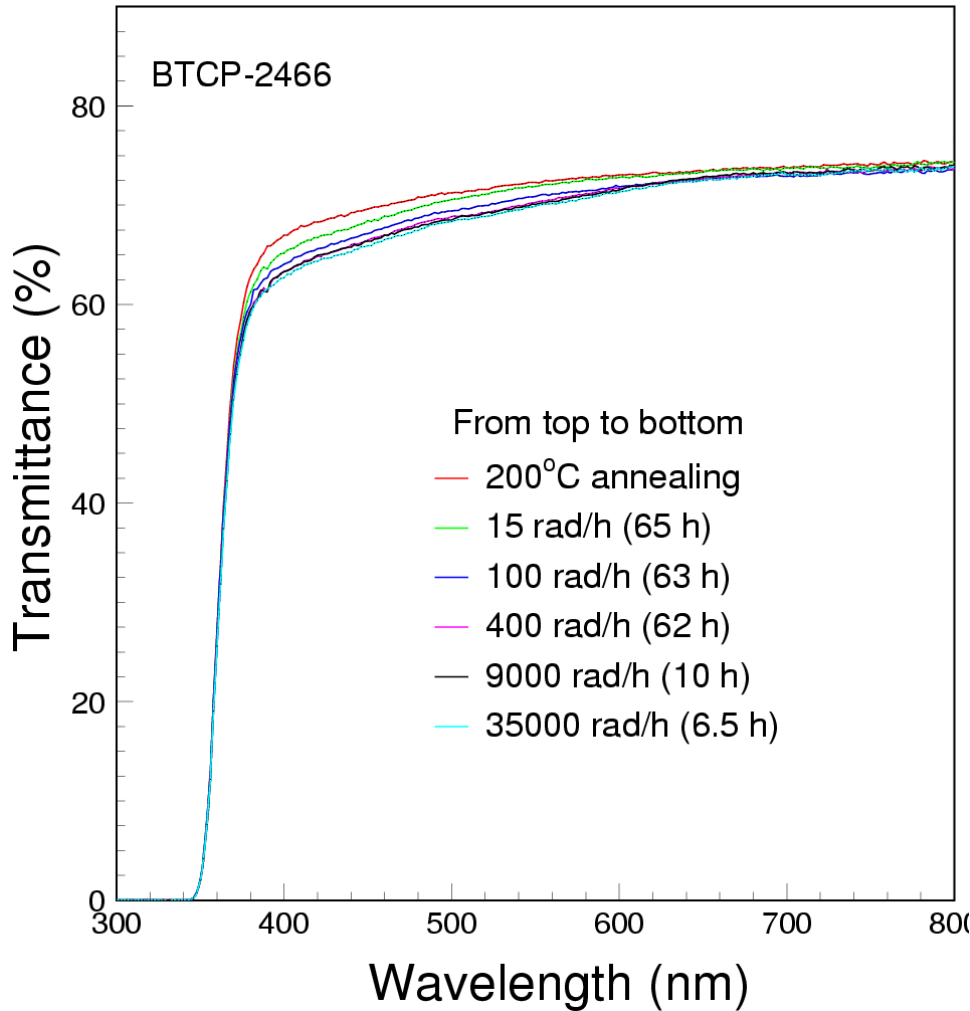


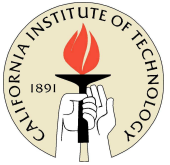


# Damage in Longitudinal Transmittance



## Radiation induced absorption caused by CC formation

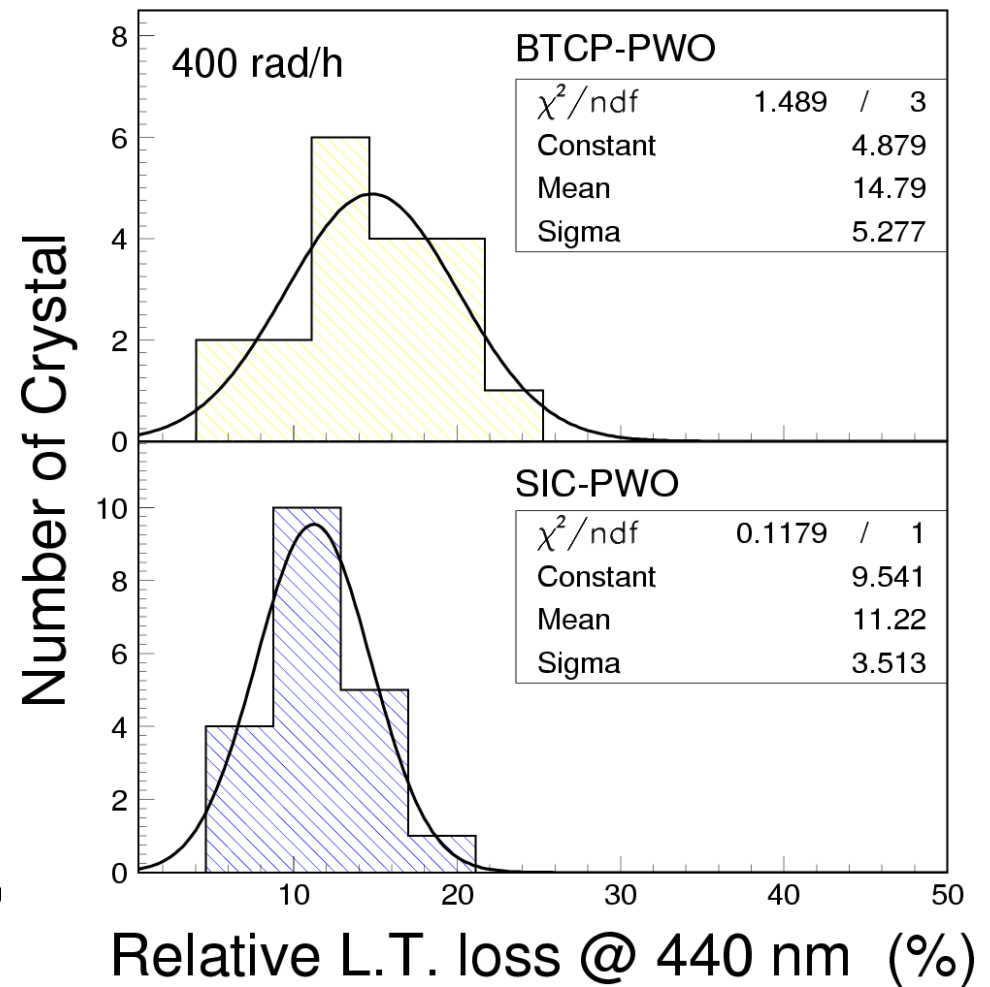
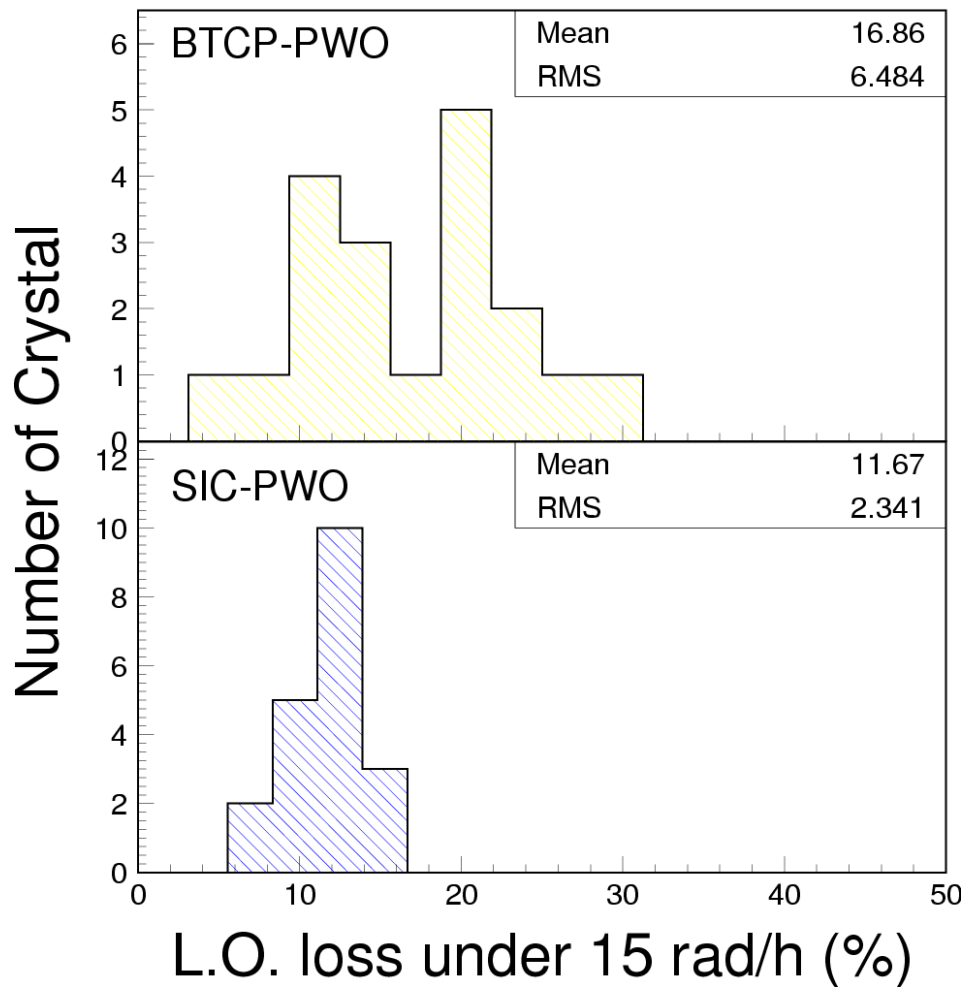


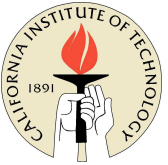


# Comparison of Radiation Damage



**SIC samples seem more radiation hard**

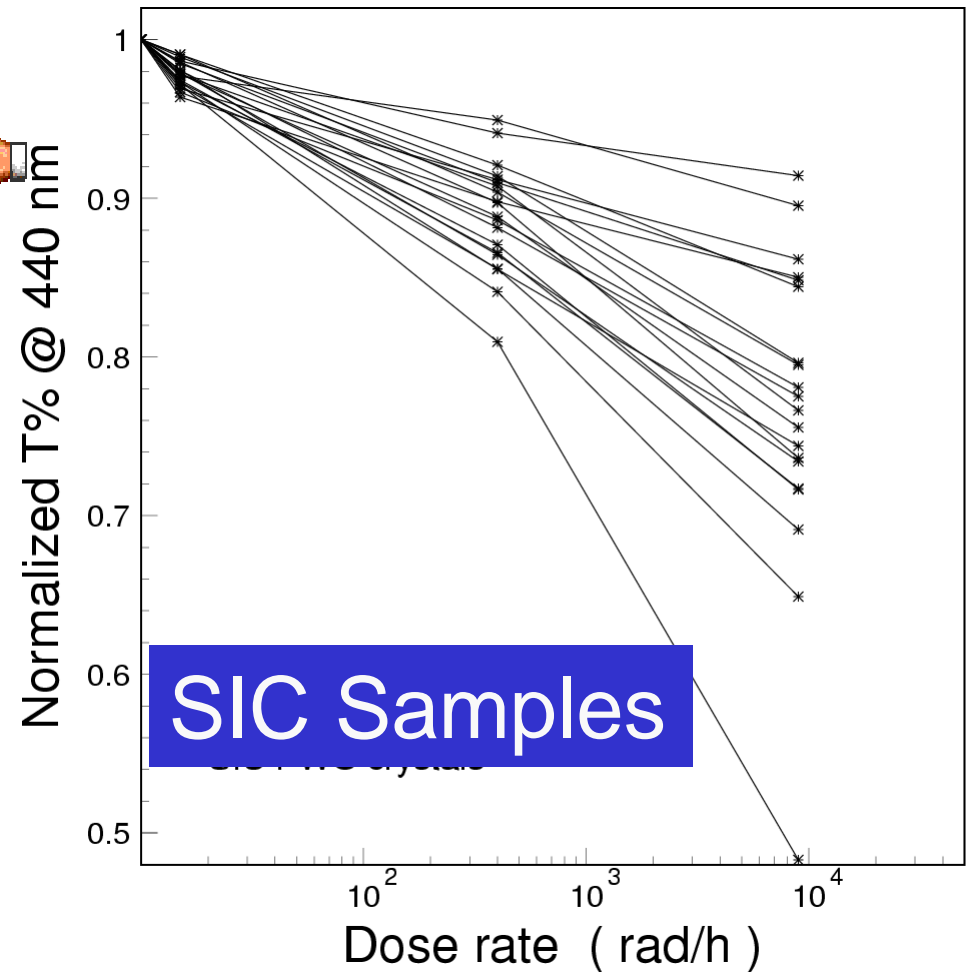
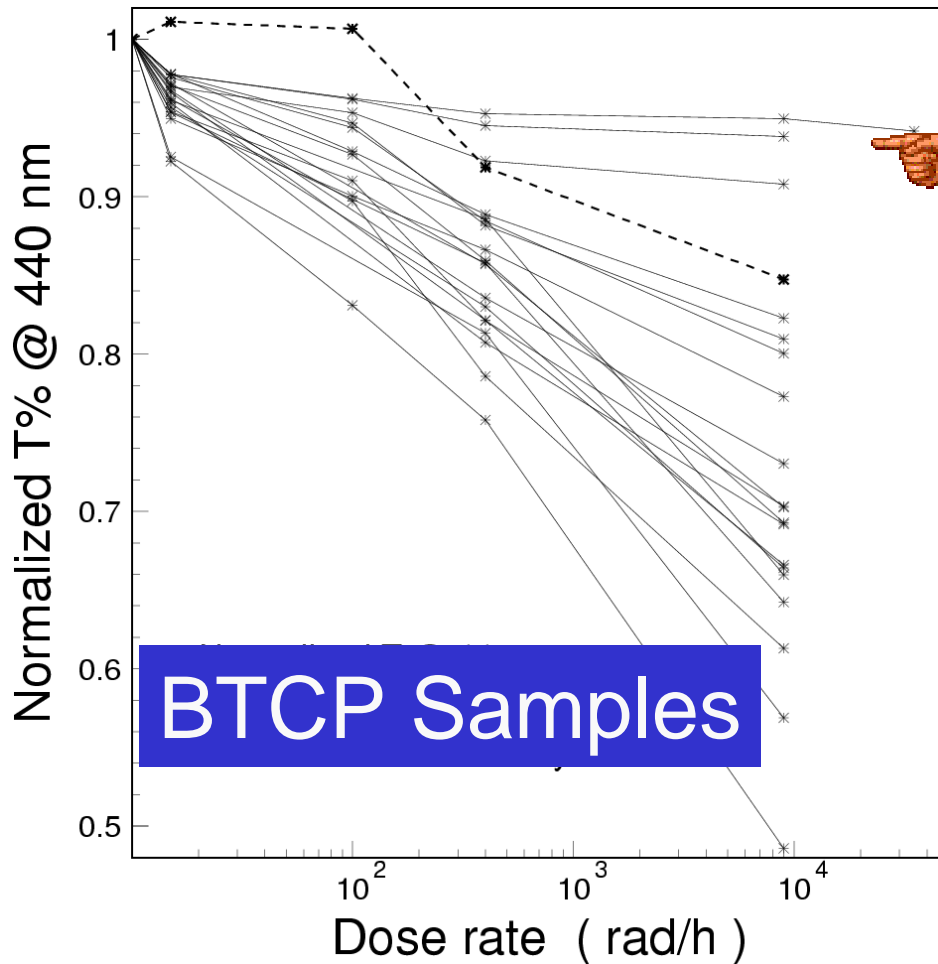




# Comparison of Transmittance Loss



**SIC samples less diverse: Bridgman technology**  
**Some BTCP samples are very rad hard at high doses**



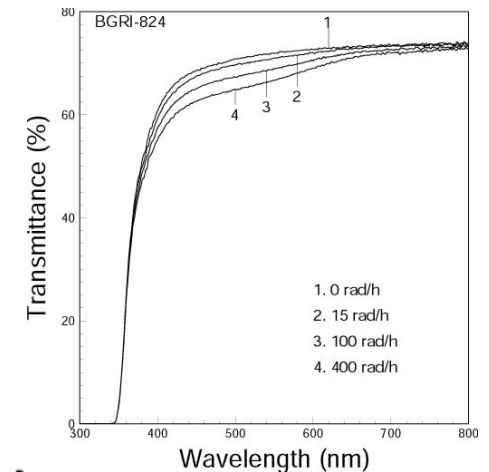


# Radiation Induced Color Center Density



Nucl. Instr. And Meth. A332 (1993) 442

RIAC or radiation induced color center density can be calculated precisely by using longitudinal transmittance (0.2%)



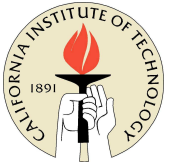
$$RIAC \text{ or } D_{Color-Center} = 1/LAL;$$

$$LAL = \frac{\ell}{\ln\left\{\frac{T(1 - T_s)^2}{\sqrt{4T_s^4 + T^2(1 - T_s^2)^2} - 2T_s^2}\right\}}$$

where  $T$  is transmittance measured along crystal length  $\ell$  and  $T_s$  is the theoretical transmittance without internal absorption:

$$T_s = (1 - R)^2 + R^2(1 - R)^2 + \dots = (1 - R)/(1 + R), \text{ with}$$

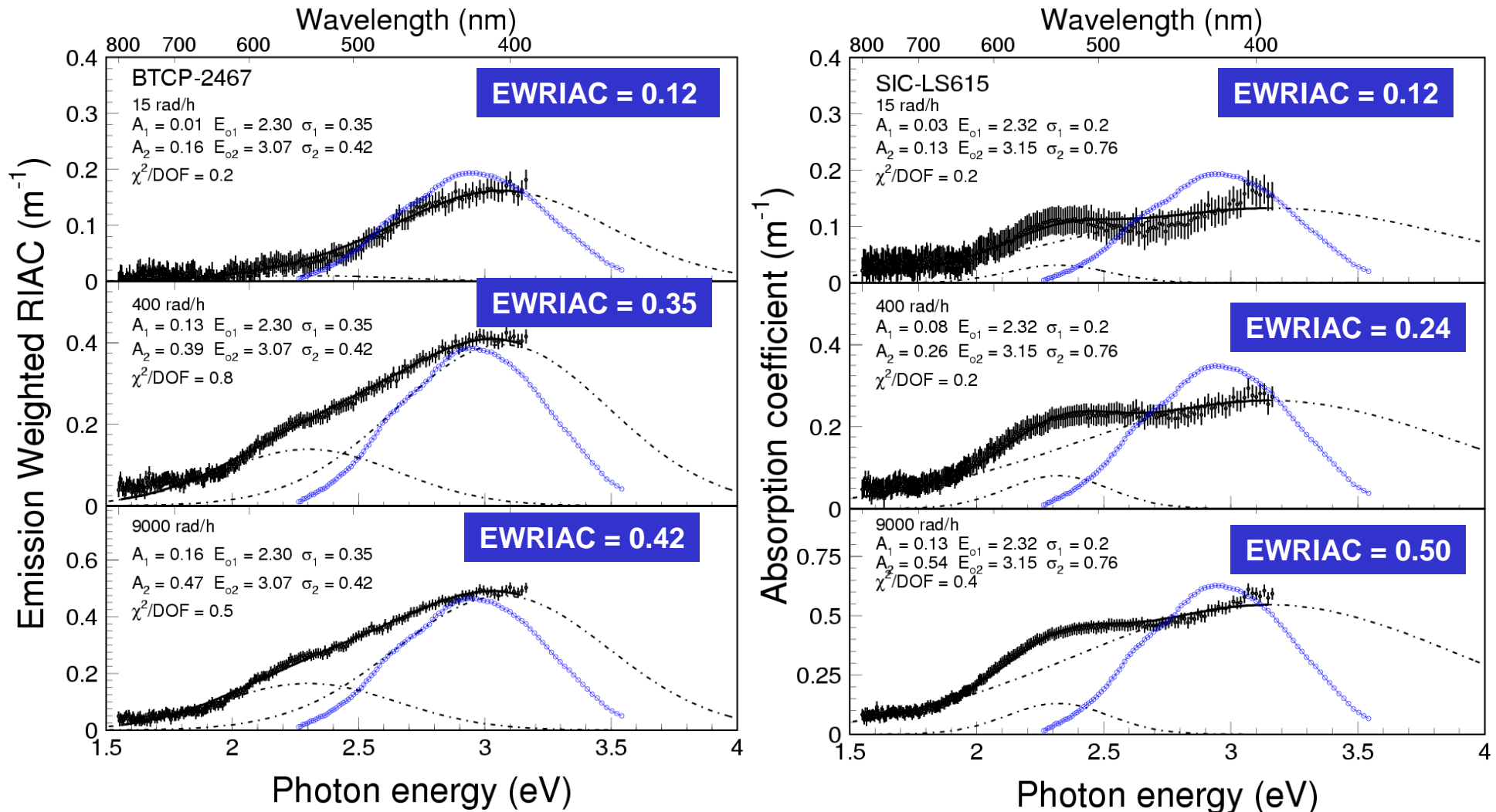
$$R = \frac{(n_{crystal} - n_{air})^2}{(n_{crystal} + n_{air})^2}.$$



# Emission Weighted RIAC



$$EWRIAC = \frac{\int RiAc(\lambda)Em(\lambda)d\lambda}{\int Em(\lambda)d\lambda} \quad \text{a good measure of rad. damage}$$



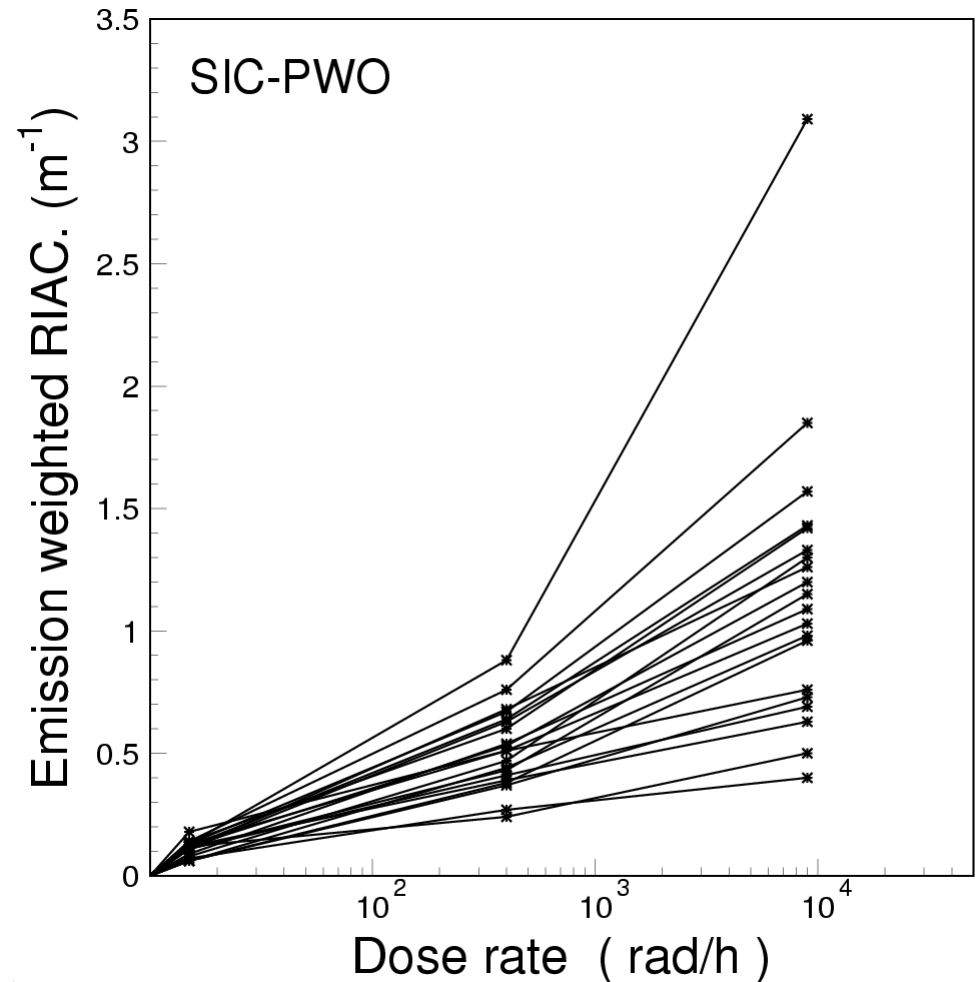
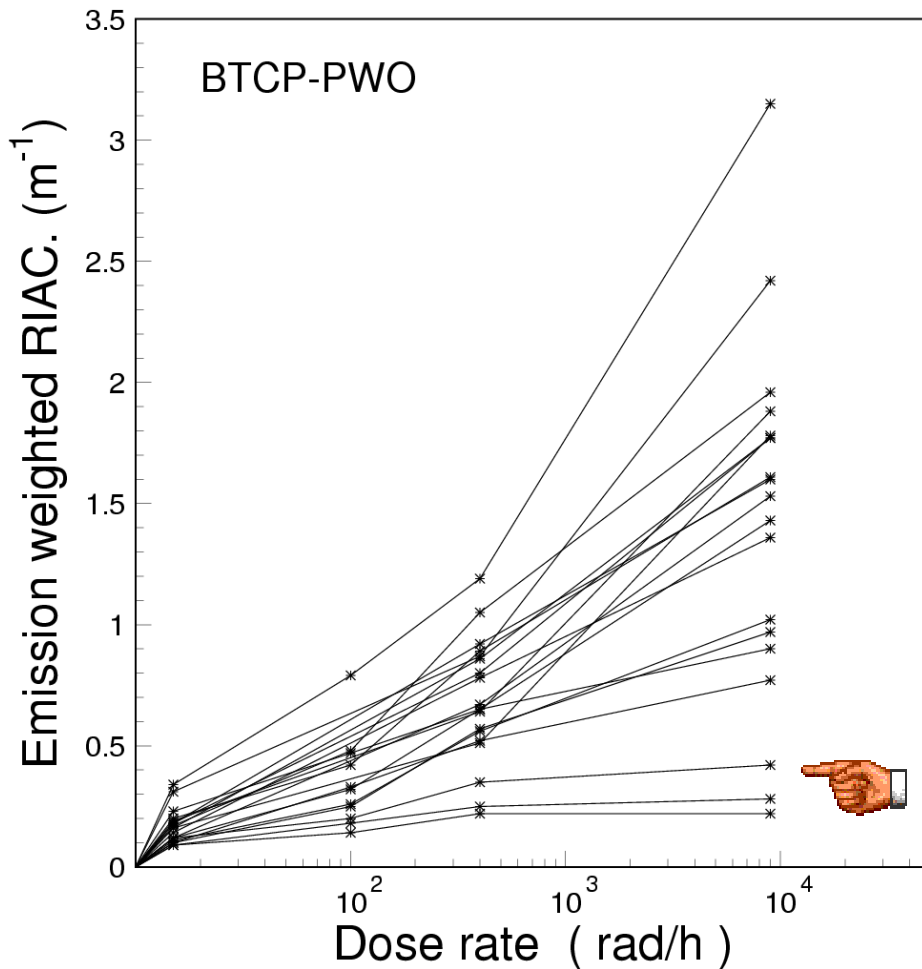




# EWRIAC (1/m) and Normalized r.m.s



Vendor	15 rad/h	400 rad/h	9.000 rad/h
BTCP	0.16 (45%)	0.69 (37%)	1.43 (50%)
SIC	0.10 (33%)	0.51 (32%)	1.16 (48%)

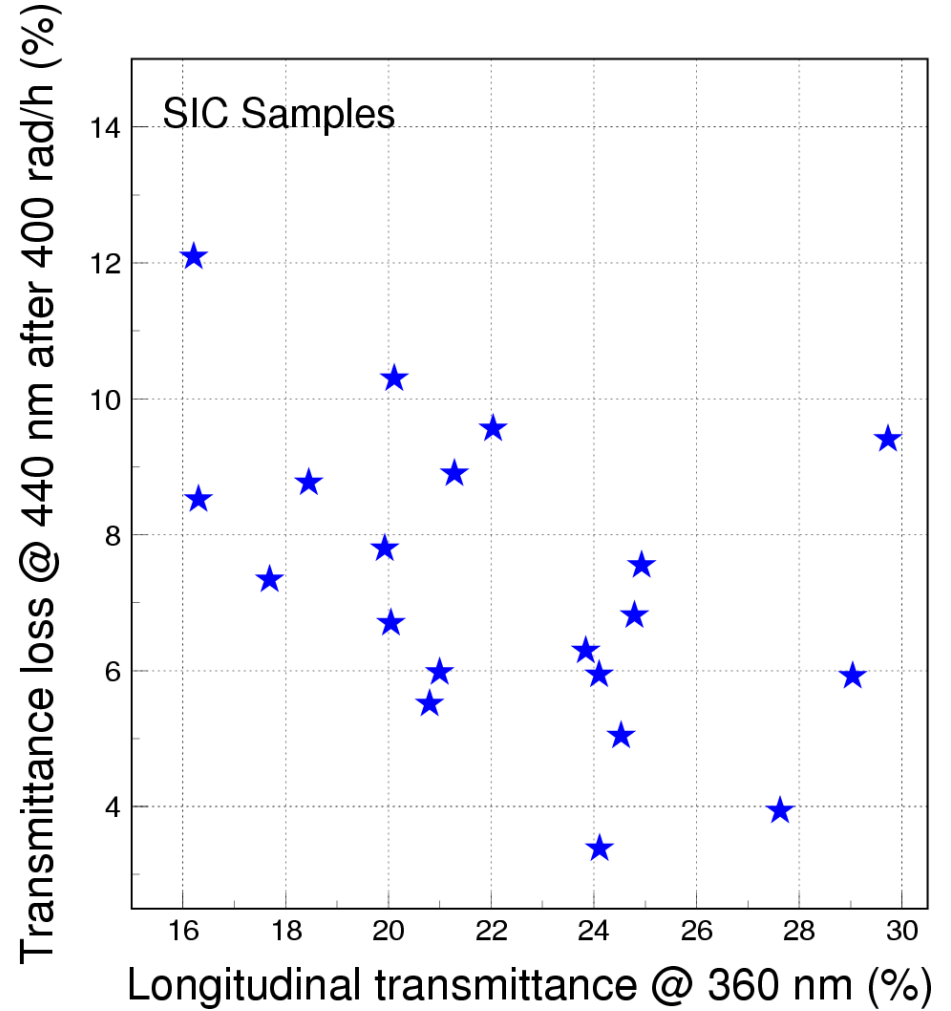
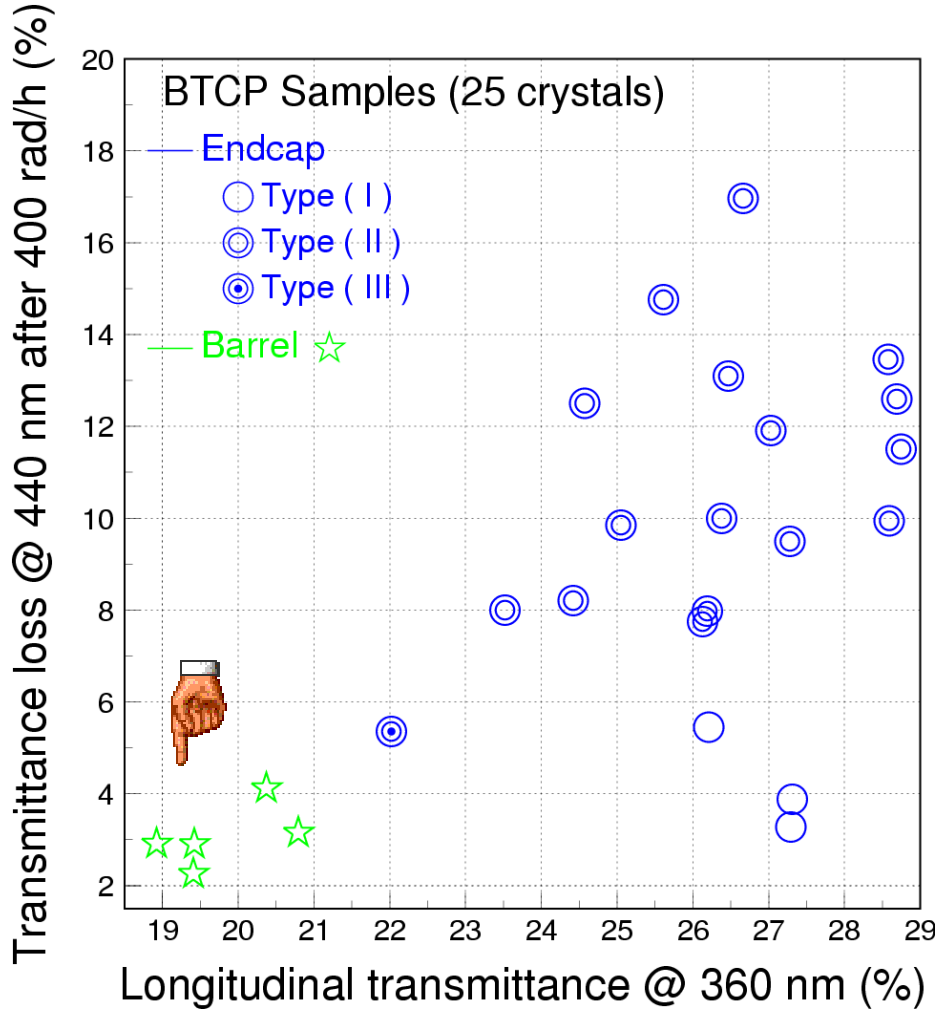




# L. T. Loss versus Initial L.T. @ 360 nm



## No correlation

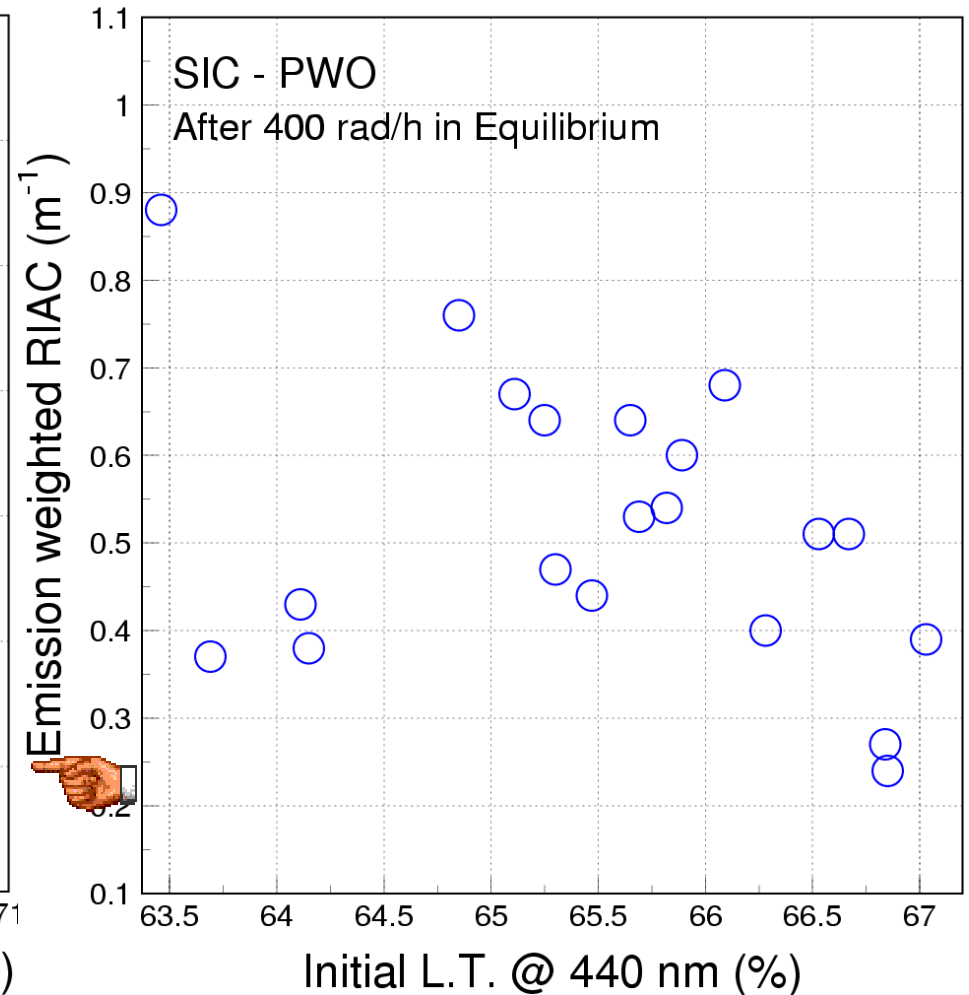
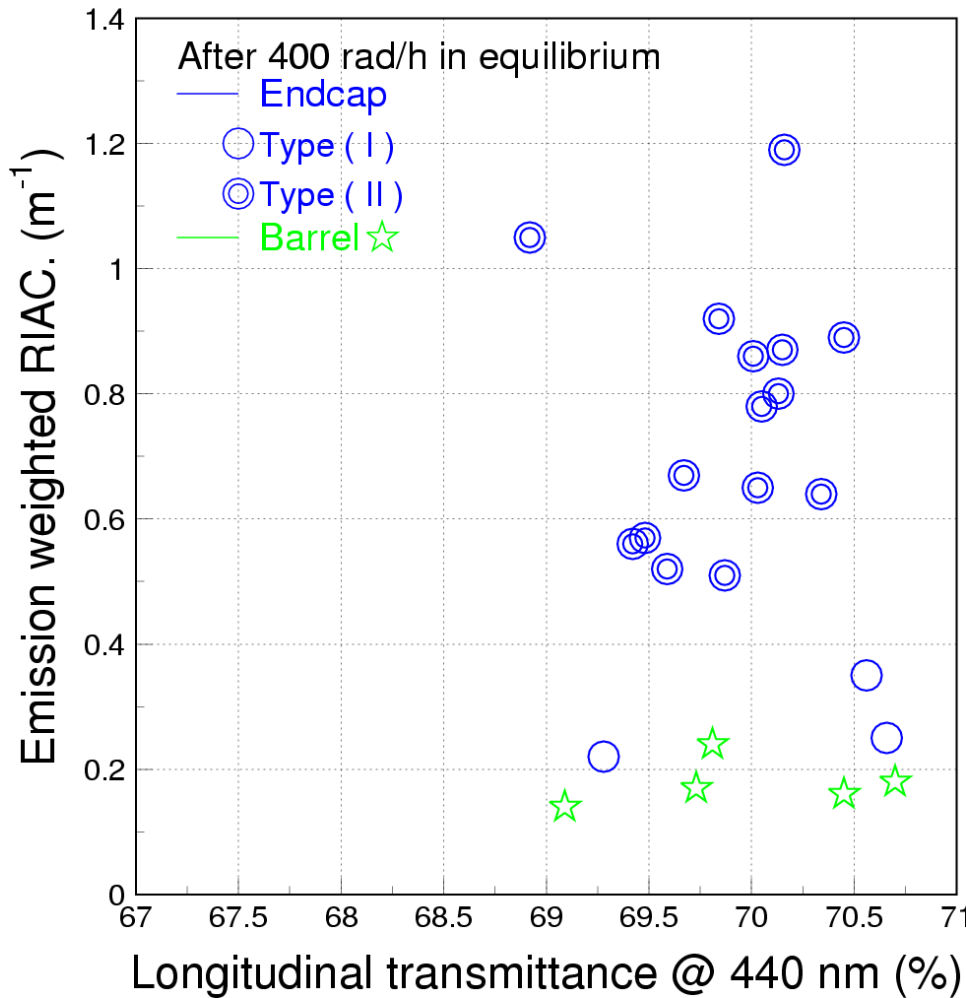


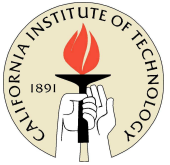


# EWRIAC versus Initial L.T. @ 440 nm



No correlation

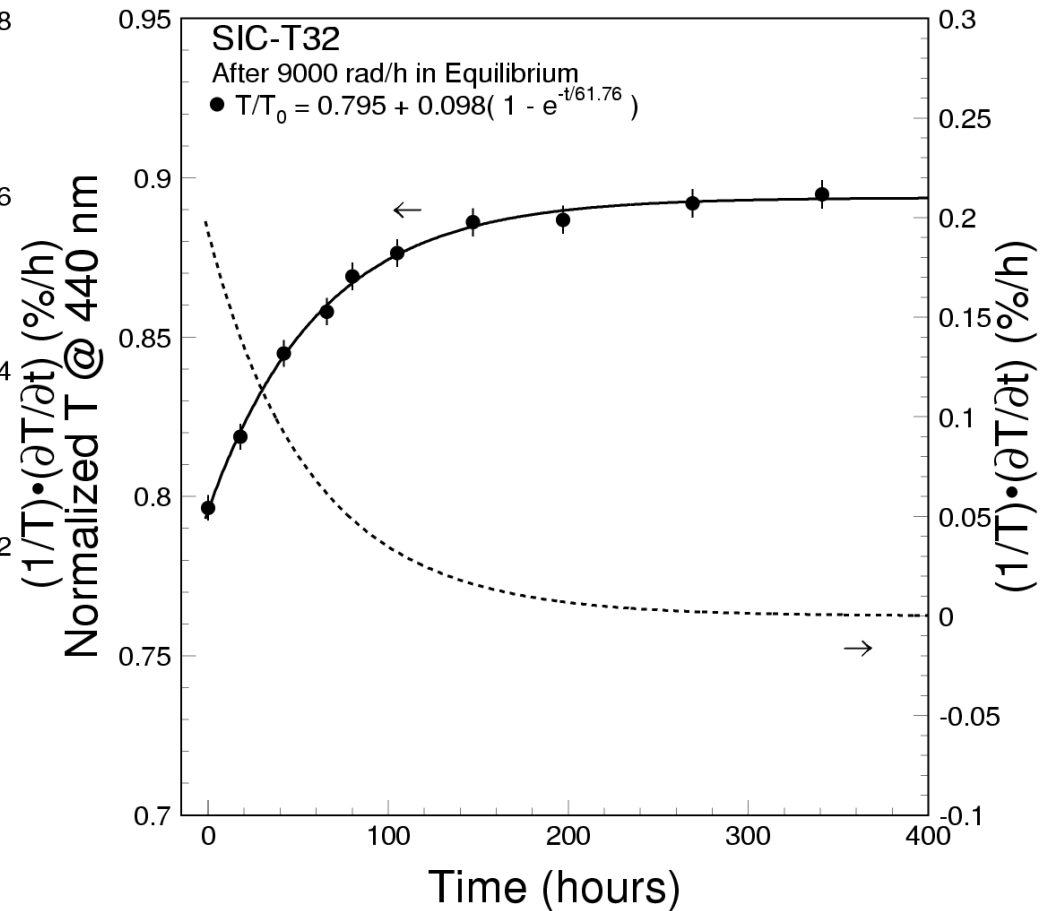
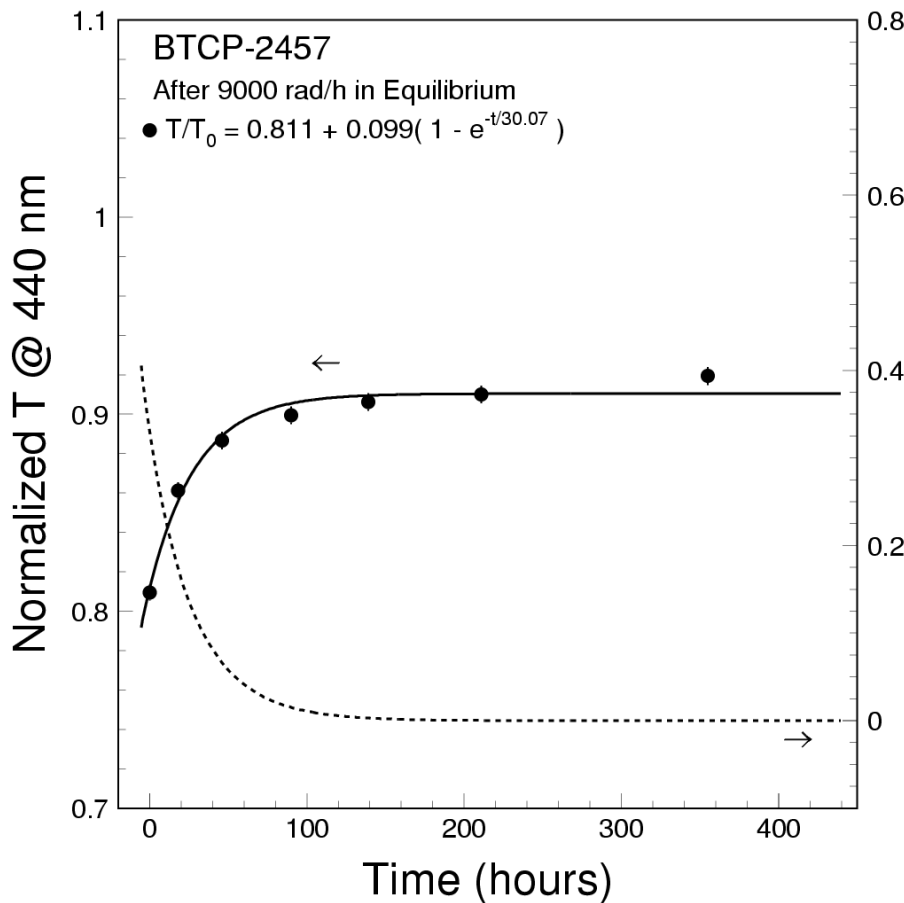




# Recovery Speed and Time Constant



Recovery at 18°C in 160 days can be described by two time constants: few tens hours and few thousands hours

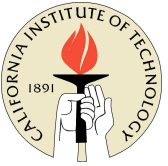




# Summary



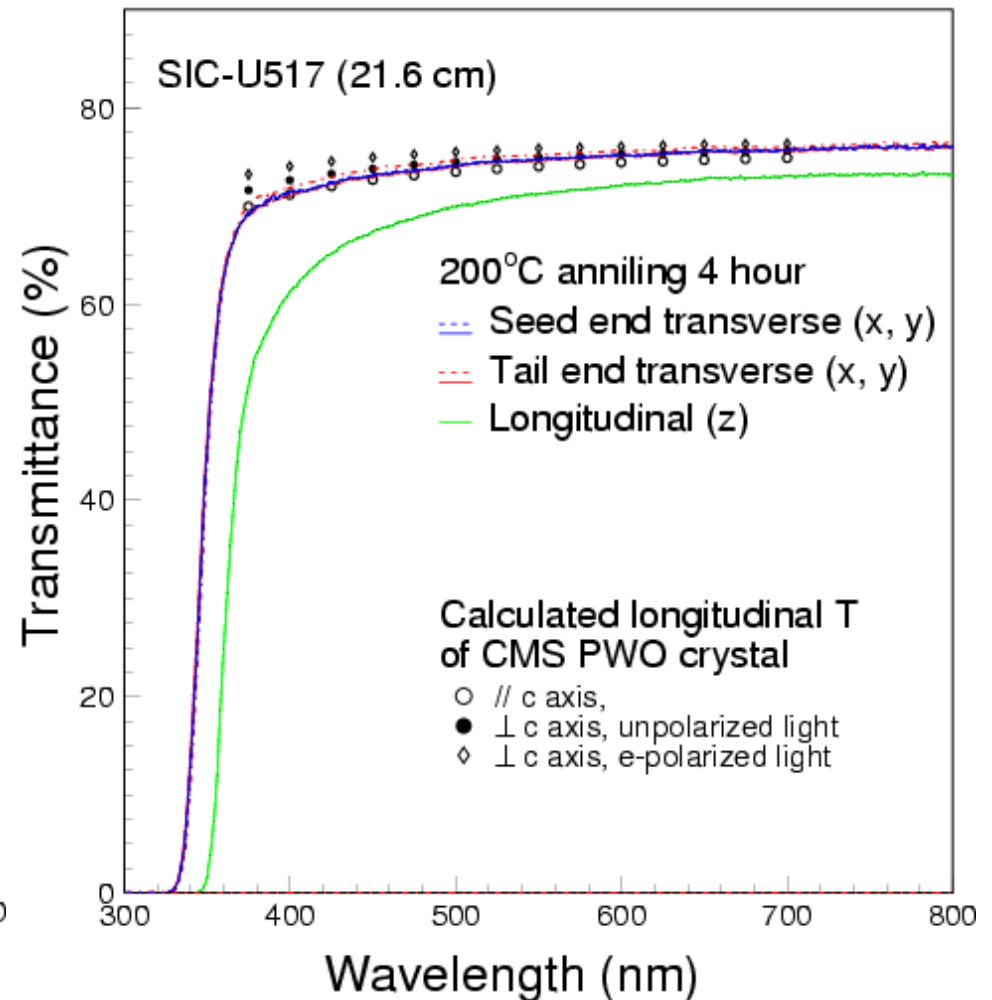
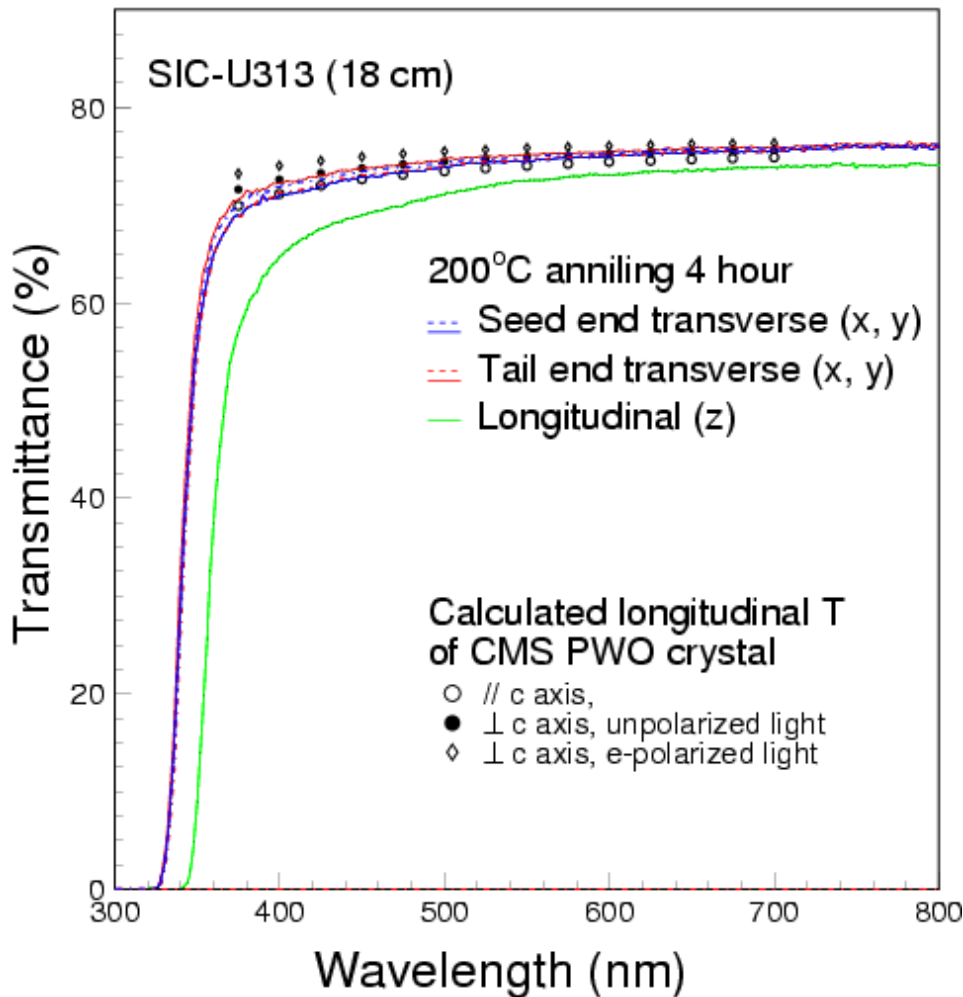
- Investigation on 20 crystals each from two vendors shows that SIC samples are more consistent (Bridgman).
- Samples from both vendors have very good transmittance and fast light output. It is not clear why SIC samples produce more (58%) light.
- No correlations between radiation hardness and initial longitudinal transmittance was observed.
- Current mass-produced PWO crystals are radiation hard enough for environment of up to a few hundreds rad/h by selection. R&D is needed if thousands rad/h is expected (SLHC).
- Some samples (from BTCP) are very radiation hard (Type I), which should be further studied.

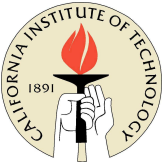


# PWO Crystals Grown along *c* axis



Isotropic transverse transmittance  
uniformity along crystal length

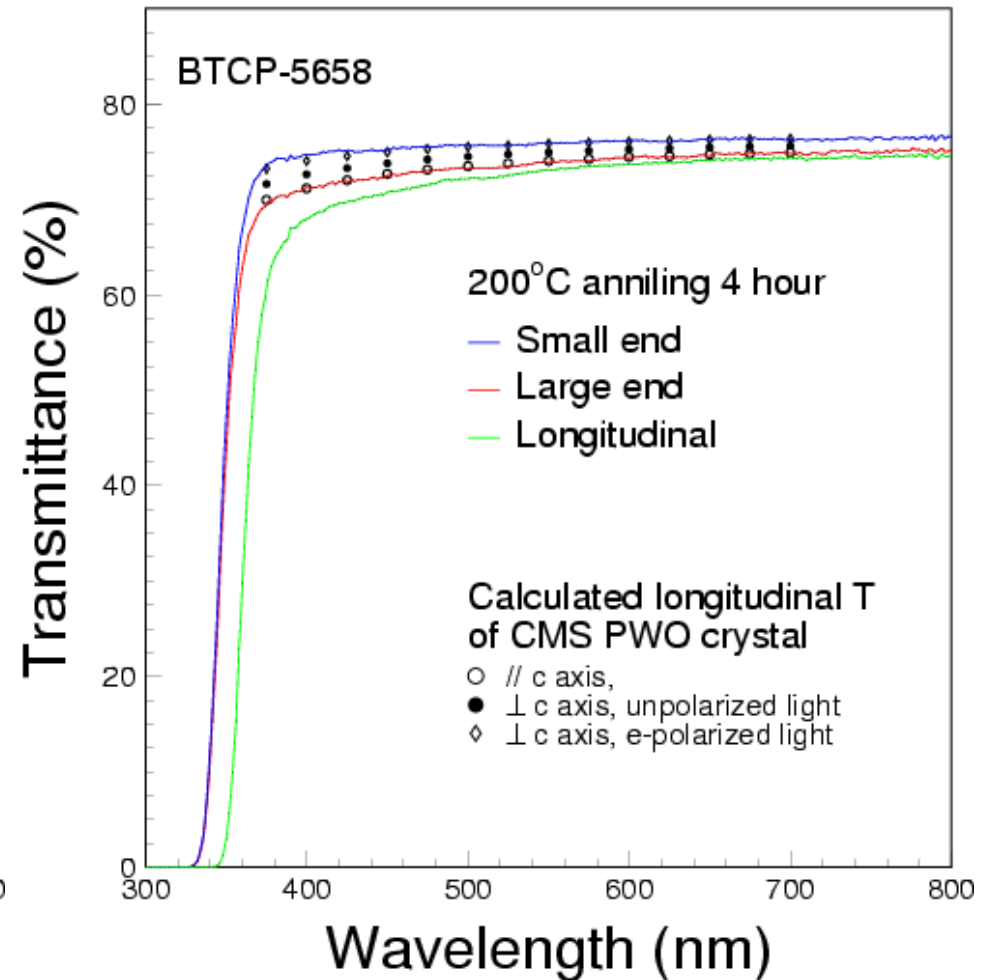
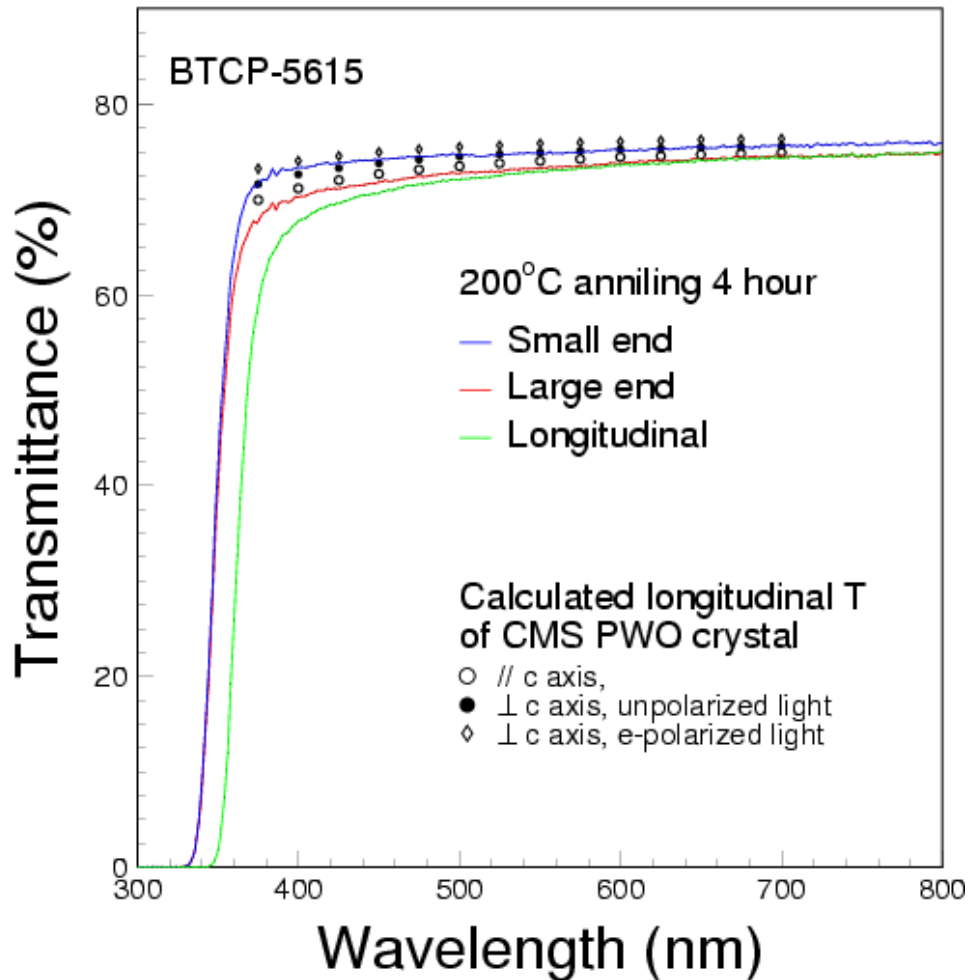




# PWO Crystals Grown along *a* axis

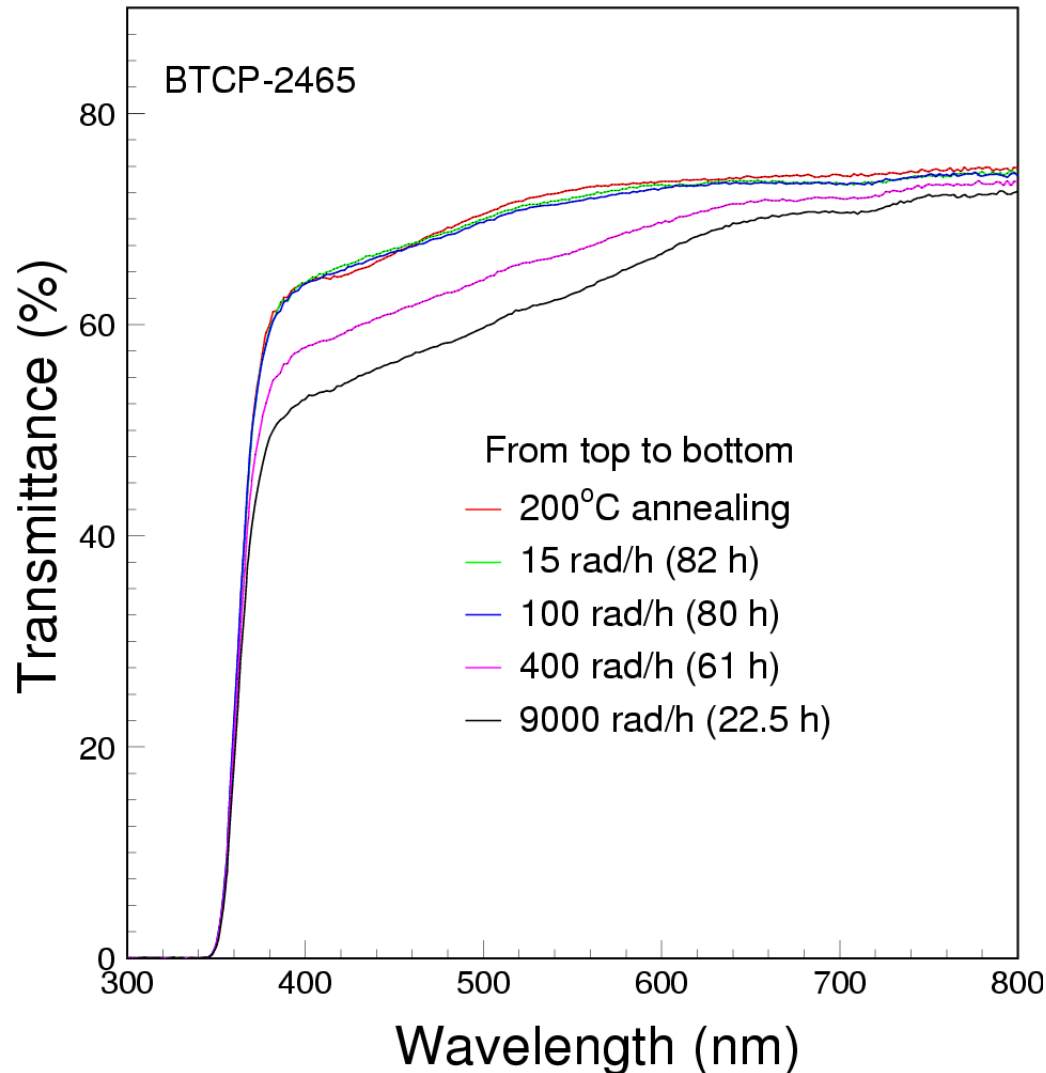


Not isotropic transverse transmittance  
Not uniform along crystal length





# Type III Sample: Transmittance Loss



Type III sample:  
preexisting  
intrinsic color  
center at 420 nm  
after 200 degree  
annealing,  
causing difficulty  
for monitoring  
with 440 nm light