



Development of Novel Inorganic Scintillators for Future High Energy Physics Experiments

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March 18, 2021

Presentation in the CPAD Instrumentation Frontier Workshop 2021



2019 DOE Basic Research Needs Study on Instrumentation: Calorimetry



Priority Research Direction

PRD 1: Enhance calorimetry energy resolution for precision electroweak mass and missing-energy measurements

PRD 2: Advance calorimetry with spatial and timing resolution and radiation hardness to master high-rate environments

PRD 3: Develop ultrafast media to improve background rejection in calorimeters and improve particle identification

Fast/ultrafast, radiation hard and cost-effective inorganic scintillators are needed to achieve energy, spatial and timing resolutions required by BRN



Fast and **Ultrafast** Inorganic Scintillators



	BaF ₂	BaF ₂ :Y	ZnO:Ga	YAP:Yb	YAG:Yb	β-Ga ₂ O ₃	LYSO:Ce	LuAG:Ce	YAP:Ce	GAGG:Ce	LuYAP:Ce	YSO:Ce
Density (g/cm ³)	4.89	4.89	5.67	5.35	4.56	5.94 ^[1]	7.4	6.76	5.35	6.5	7.2 ^f	4.44
Melting points (°C)	1280	1280	1975	1870	1940	1725	2050	2060	1870	1850	1930	2070
X ₀ (cm)	2.03	2.03	2.51	2.77	3.53	2.51	1.14	1.45	2.77	1.63	1.37	3.10
R _M (cm)	3.1	3.1	2.28	2.4	2.76	2.20	2.07	2.15	2.4	2.20	2.01	2.93
λ ₁ (cm)	30.7	30.7	22.2	22.4	25.2	20.9	20.9	20.6	22.4	21.5	19.5	27.8
Z _{eff}	51.6	51.6	27.7	31.9	30	28.1	64.8	60.3	31.9	51.8	58.6	33.3
dE/dX (MeV/cm)	6.52	6.52	8.42	8.05	7.01	8.82	9.55	9.22	8.05	8.96	9.82	6.57
λ _{peak} ^a (nm)	300 220	300 220	380	350	350	380	420	520	370	540	385	420
Refractive Index ^b	1.50	1.50	2.1	1.96	1.87	1.97	1.82	1.84	1.96	1.92	1.94	1.78
Normalized Light Yield ^{a,c}	42 4.8	1.7 4.8	6.6 ^d	0.19 ^d	0.36 ^d	6.5 0.5	100	35 ^e 48 ^e	9 32	115	16 15	80
Total Light yield (ph/MeV)	13,000	2,000	2,000 ^d	57 ^d	110 ^d	2,100	30,000	25,000 ^e	12,000	34,400	10,000	24,000
Decay time ^a (ns)	600 0.5	600 0.5	<1	1.5	4	148 6	40	820 50	191 25	53	1485 36	75
LY in 1 st ns (photons/MeV)	1200	1200	610 ^d	28 ^d	24 ^d	43	740	240	391	640	125	318
40 keV Att. Leng. (1/e, mm)	0.106	0.106	0.407	0.314	0.439	0.394	0.185	0.251	0.314	0.319	0.214	0.334



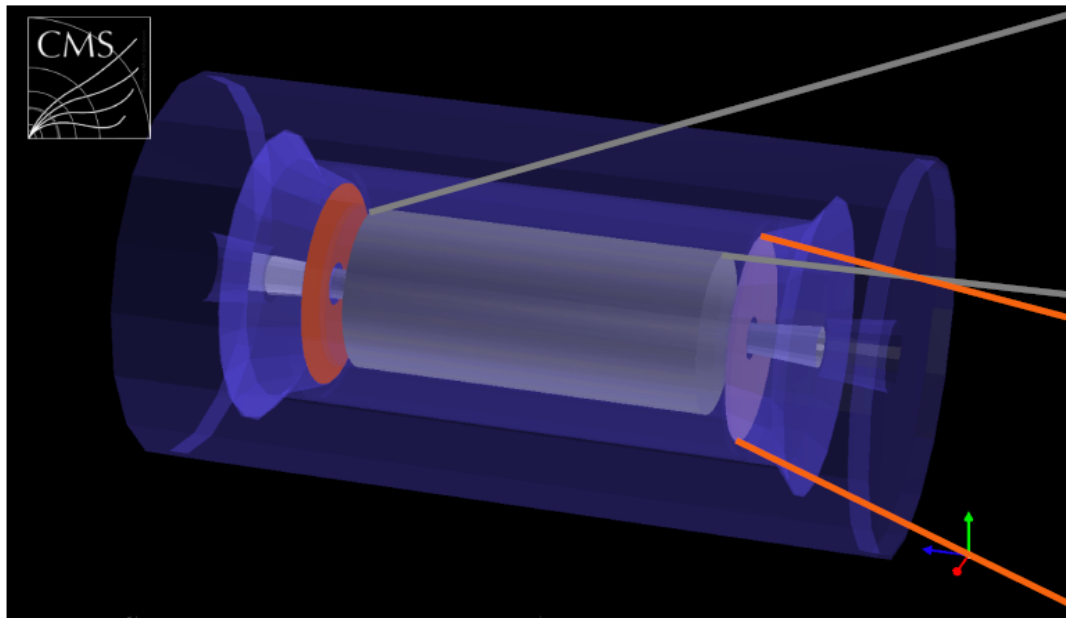
LYSO:Ce for CMS Barrel Timing Layer



MTD performance goal: 30-40 ps at the start degrading to < 60 ps at 3000 fb⁻¹

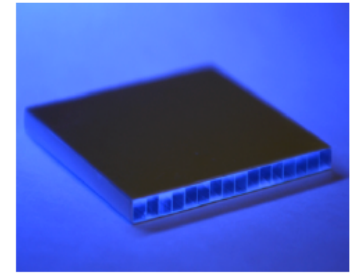
Barrel Timing Layer: arrays of LYSO crystal bars connected to SiPMs at both ends and readout by TOFHIR

LYSO quality control: Low temperature performance, RIN:γ, RIN:n, TID, TF:p and TF:n



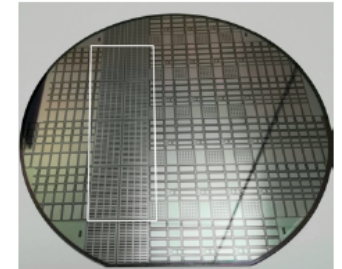
BTL: LYSO bars + SiPM read-out

- ▶ TK / ECAL interface ~ 45 mm thick
- ▶ $|\eta| < 1.45$ and $p_T > 0.7$ GeV
- ▶ Active area ~ 38 m² ; 332k channels
- ▶ Fluence at 3 ab⁻¹: 2×10^{14} n_{eq}/cm²



ETL: Si with internal gain (LGAD)

- ▶ On the HGC nose ~ 65 mm thick
- ▶ $1.6 < |\eta| < 3.0$
- ▶ Active area ~ 14 m²; ~ 8.5M channels
- ▶ Fluence at 3 ab⁻¹: up to 2×10^{15} n_{eq}/cm²



LYSO + SiPM with Thermal Electric Cooler (TEC) for CMS Barrel Timing Layer (BTL) in construction



SiPM array prototypes from FBK



SiPM arrays mockup for TECs testing



CMS MTD: Expected Radiation



CMS BTL/EMEC: 4.8/68 Mrad, $2.5 \times 10^{13}/2.1 \times 10^{14}$ p/cm² & $3.2 \times 10^{14}/2.4 \times 10^{15}$ n_{eq}/cm²

CMS MTD	η	n _{eq} (cm ⁻²)	n _{eq} Flux (cm ⁻² s ⁻¹)	Proton (cm ⁻²)	p Flux (cm ⁻² s ⁻¹)	Dose (Mrad)	Dose rate (rad/h)
Barrel	0.00	2.5E+14	2.8E+06	2.2E+13	2.4E+05	2.7	108
Barrel	1.15	2.7E+14	3.0E+06	2.4E+13	2.6E+05	3.8	150
Barrel	1.45	2.9E+14	3.2E+06	2.5E+13	2.8E+05	4.8	192
Endcap	1.60	2.3E+14	2.5E+06	2.0E+13	2.2E+05	2.9	114
Endcap	2.00	4.5E+14	5.0E+06	3.9E+13	4.4E+05	7.5	300
Endcap	2.50	1.1E+15	1.3E+07	9.9E+13	1.1E+06	26	1020
Endcap	3.00	2.4E+15	2.7E+07	2.1E+14	2.3E+06	68	2700

Much higher at FCC-hh: up to 0.1/500 Grad and $3 \times 10^{16}/5 \times 10^{18}$ n_{eq}/cm² at EMEC/EMF

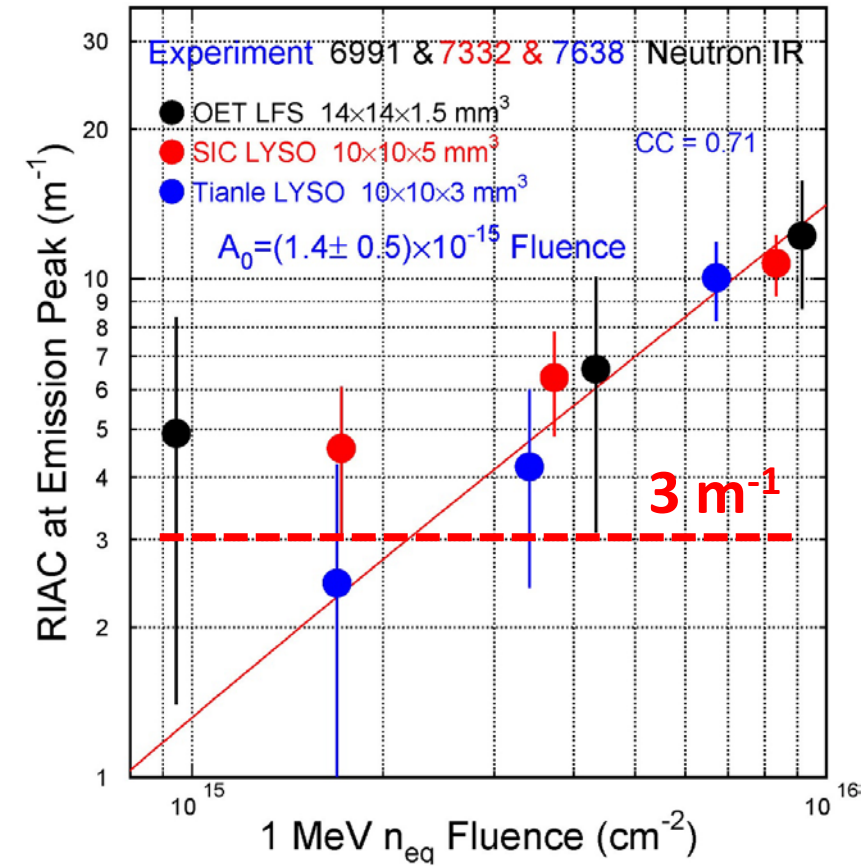
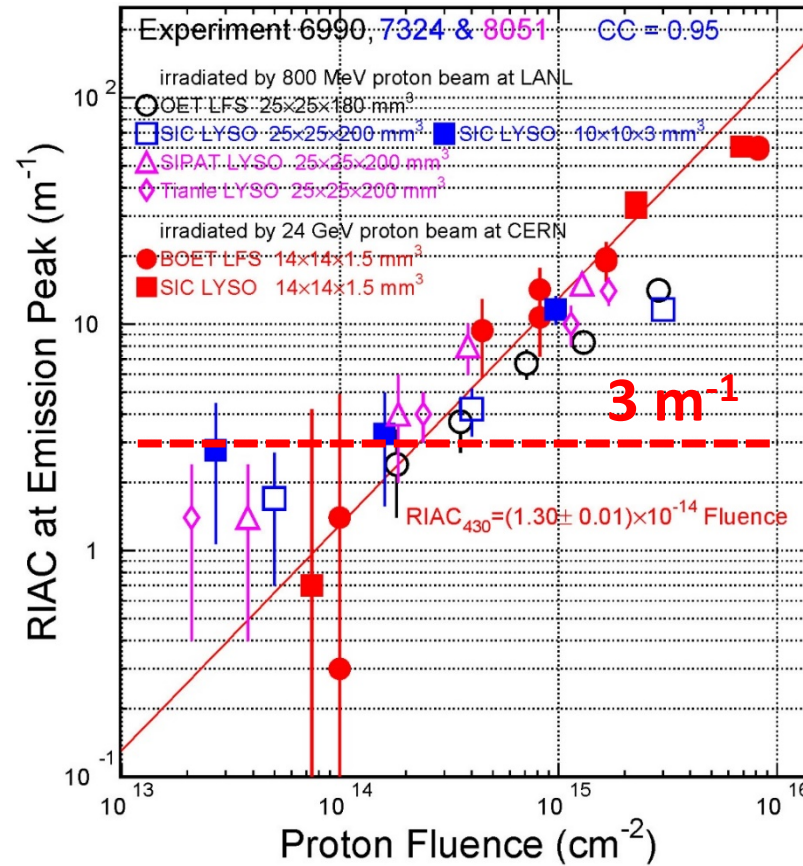
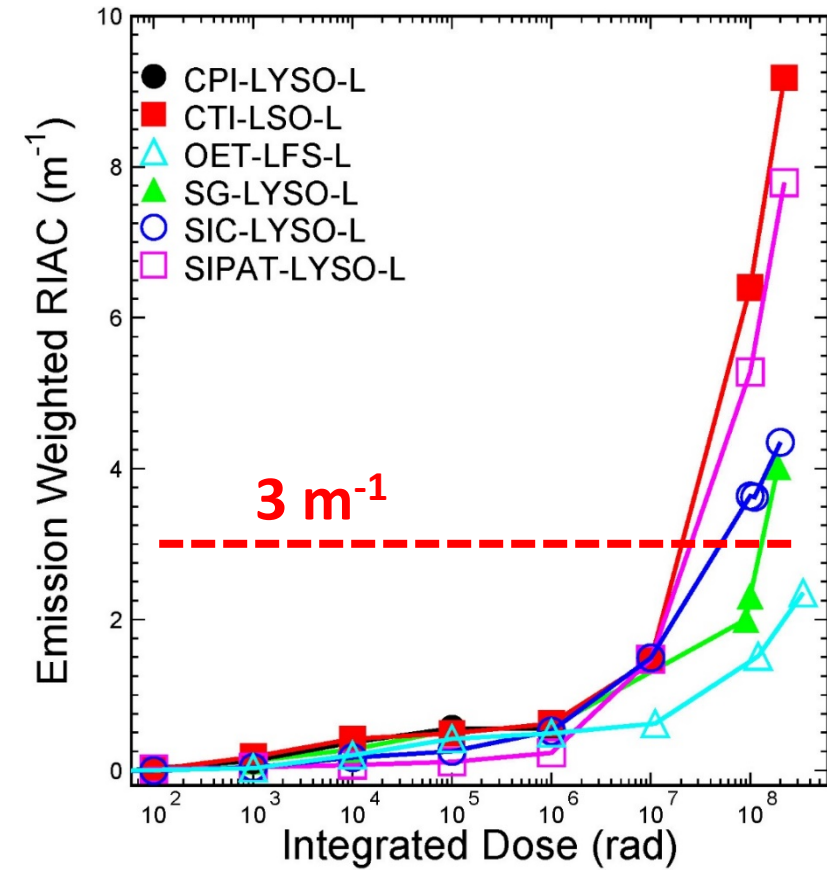
M. Aleksa *et al.*, Calorimeters for the FCC-hh CERN-FCCPHYS-2019-0003, Dec 23, 2019



LYSO Radiation Hardness



CMS LYSO spec: RIAC < 3 m⁻¹ after 4.8 Mrad, 2.5 x 10¹³ p/cm² and 3.2 x 10¹⁴ n_{eq}/cm²



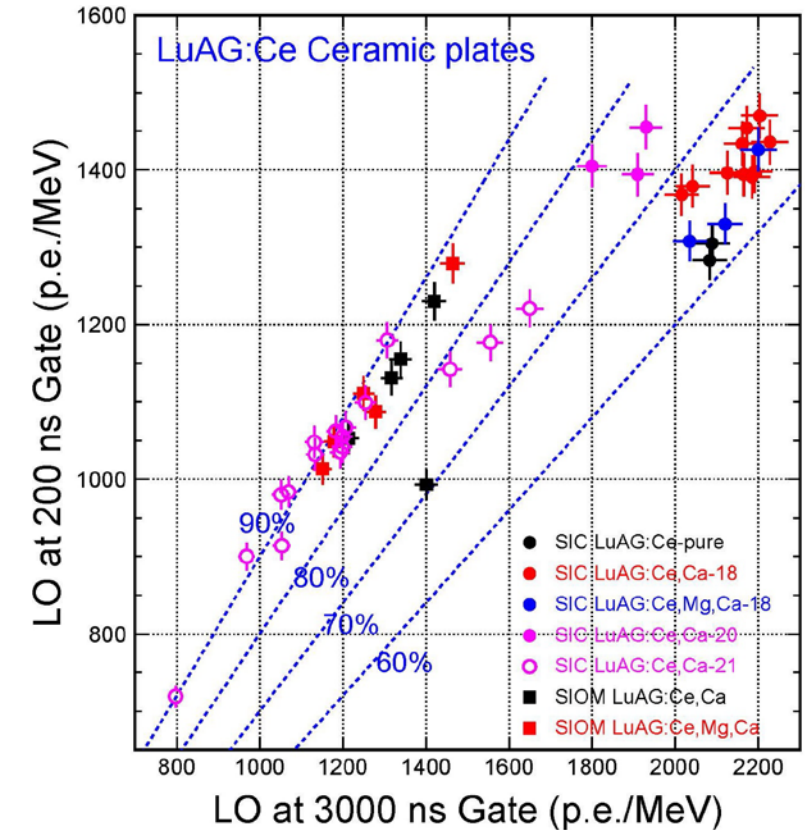
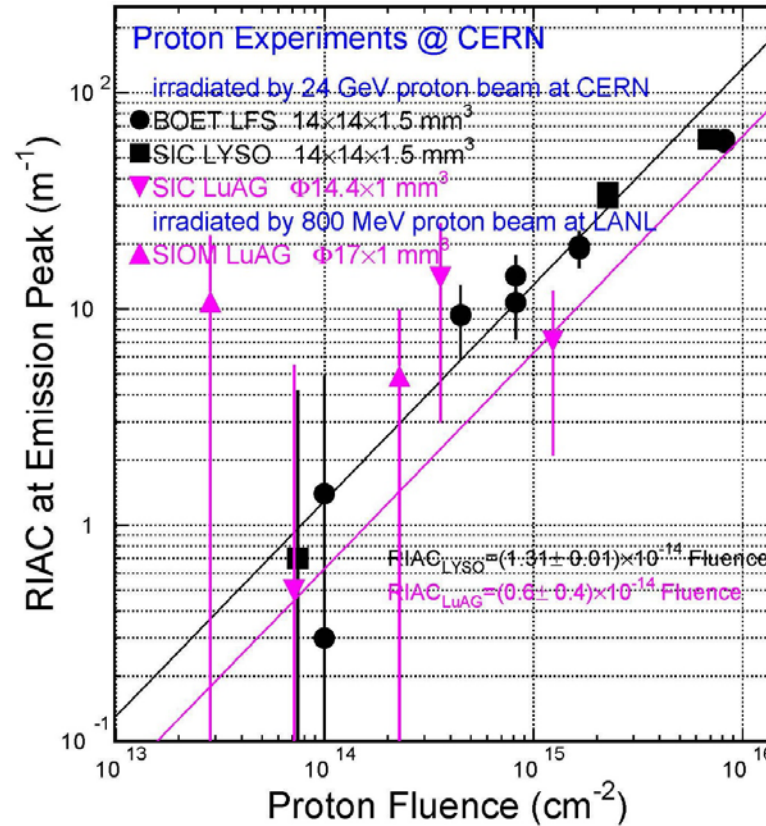
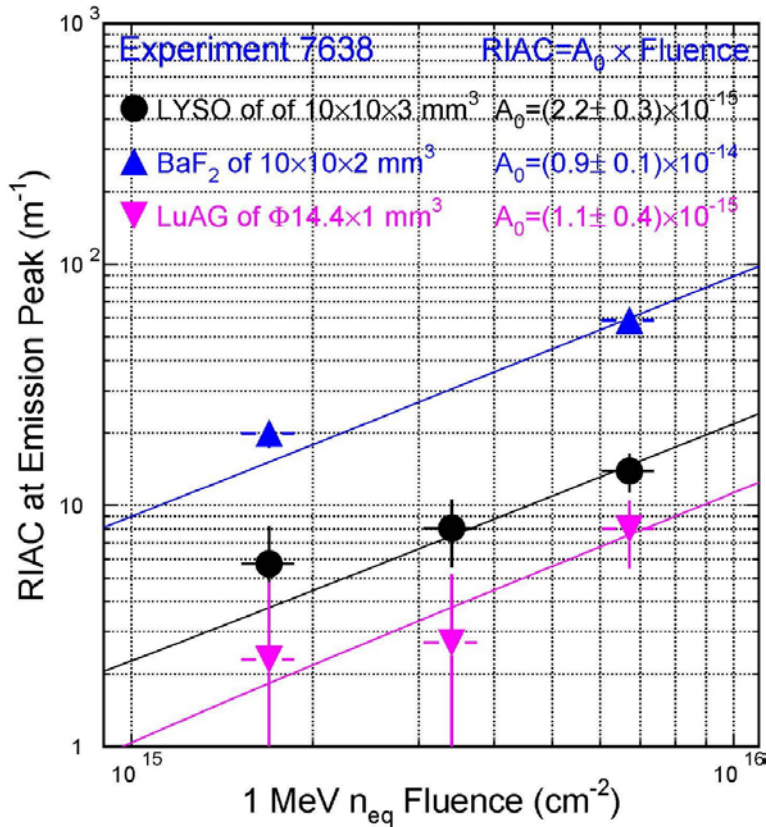
Damage induced by protons is an order of magnitude larger than that from neutrons
Due to ionization energy loss in addition to displacement and nuclear breakup



LuAG:Ce Ceramics Radiation Hardness



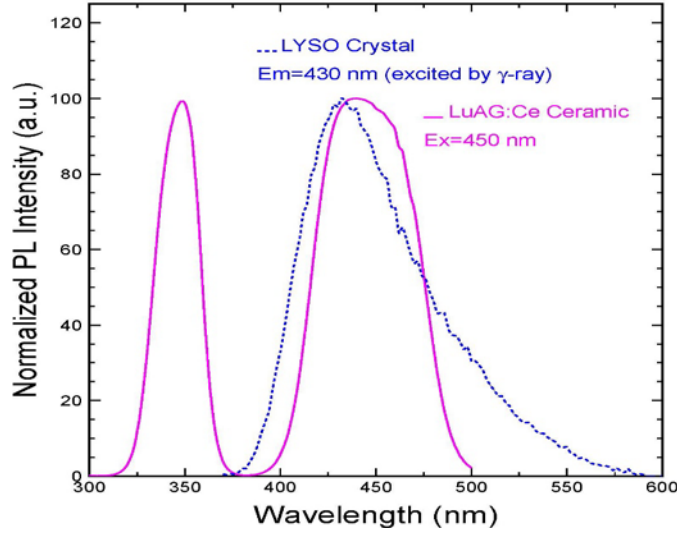
LuAG:Ce ceramics show a factor of two better radiation hardness than LYSO crystals up to $6.7 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ and $1.2 \times 10^{15} \text{ p}/\text{cm}^2$, promising for FCC-hh
 Paper N18-05 in the virtual IEEE NSS/MIC 2020 Conference Record (2020)



R&D on slow component suppression by e.g. Ca co-doping, and radiation hardness by $\gamma/p/n$

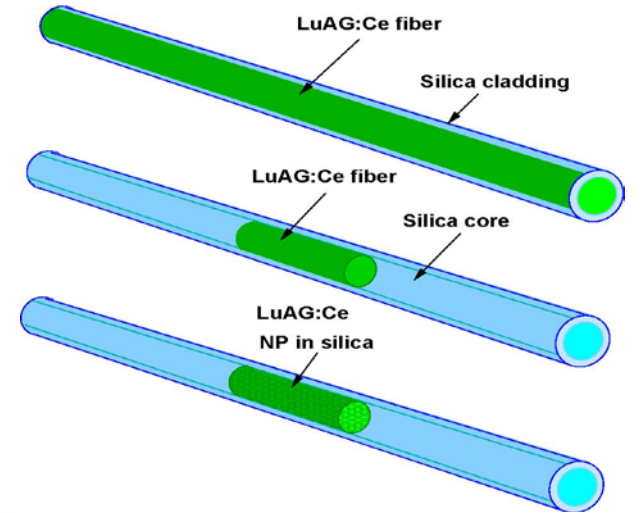


RADiCAL: LYSO/LuAG Shashlik ECAL

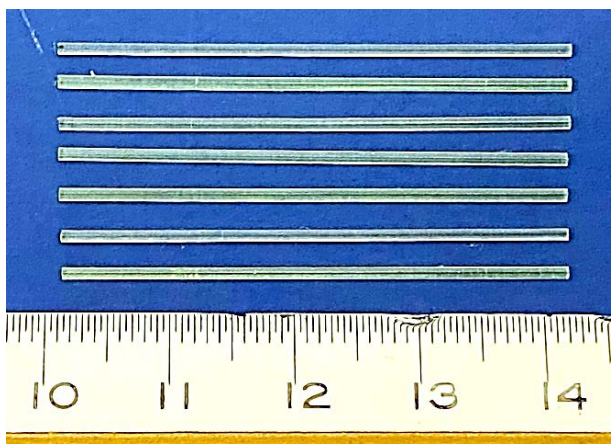


Excitation of LuAG:Ce ceramics matches well LYSO:Ce emission:

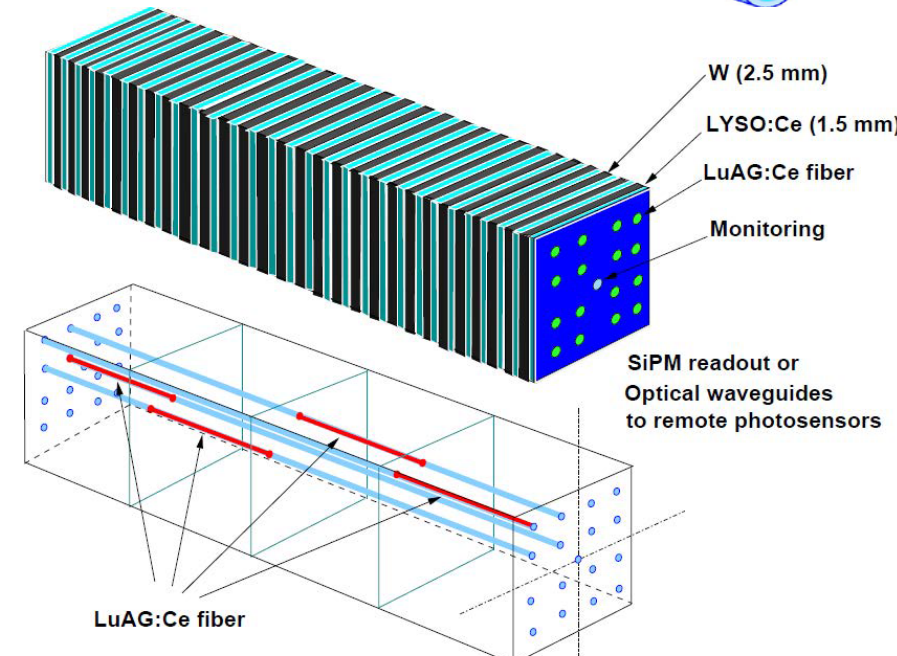
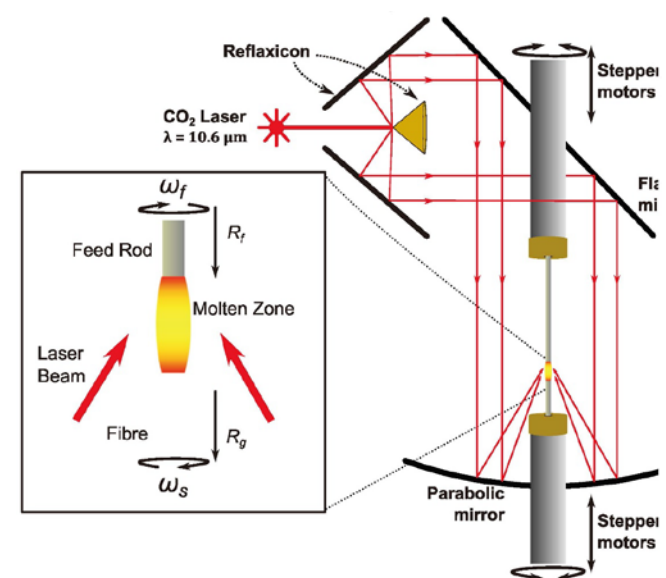
RADiCAL
RADiation hard **i**nnovative **CAL**orimetry
 See R. Ruchti, in this session



$\Phi 1 \times 40 \text{ mm}^3$ SiC LuAG:Ce Ceramic LHPG fibers



Laser Heated Pedestal Growth





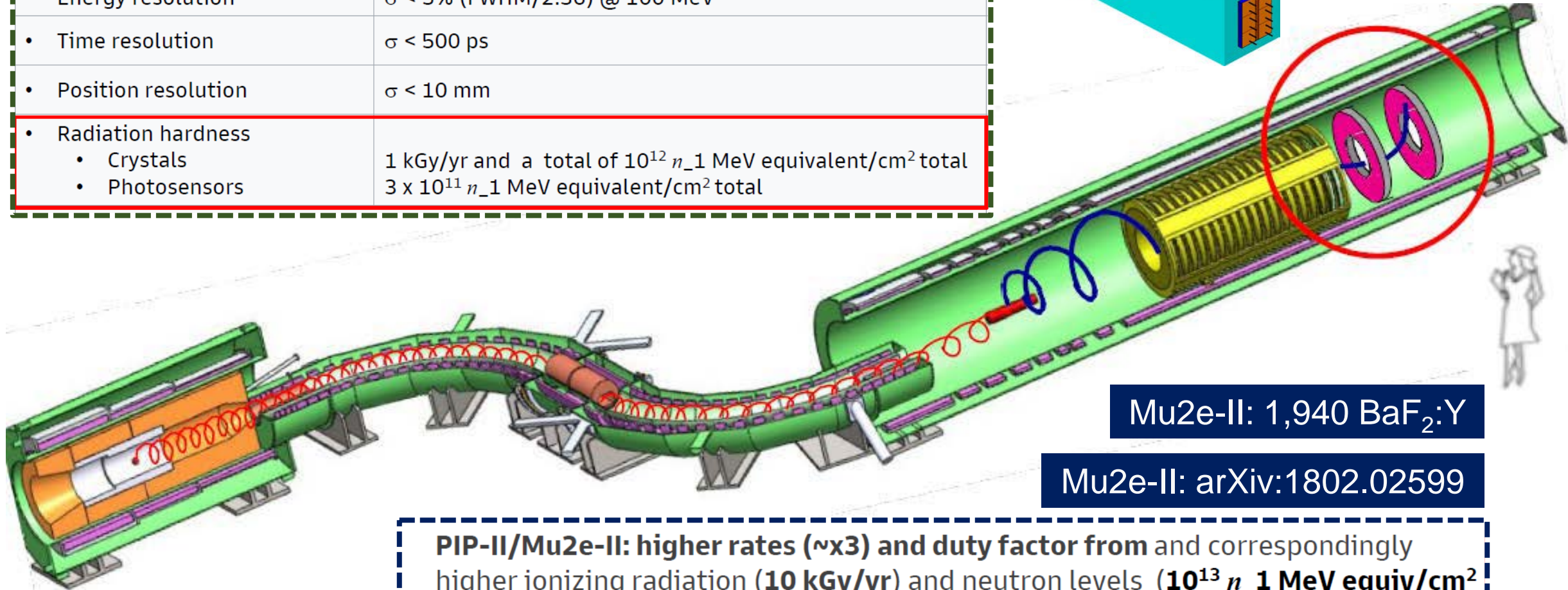
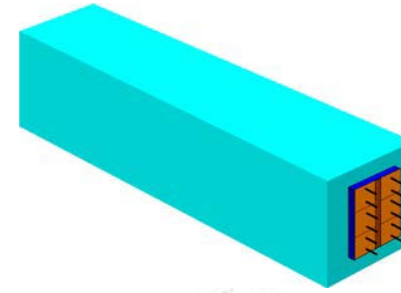
Mu2e Calorimeter Requirements



Mu2e-I: 1,348 CsI of 34 x 34 x 200 mm³

CsI+SiPM

• Energy resolution	$\sigma < 5\%$ (FWHM/2.36) @ 100 MeV
• Time resolution	$\sigma < 500$ ps
• Position resolution	$\sigma < 10$ mm
• Radiation hardness	
• Crystals	1 kGy/yr and a total of 10^{12} n ₁ MeV equivalent/cm ² total
• Photosensors	3×10^{11} n ₁ MeV equivalent/cm ² total



Mu2e-II: 1,940 BaF₂:Y

Mu2e-II: arXiv:1802.02599

PIP-II/Mu2e-II: higher rates (~x3) and duty factor from and correspondingly higher ionizing radiation (10 kGy/yr) and neutron levels (10¹³ n₁ MeV equiv/cm² total), which are particularly important at the inner radius of disk 1



Ultrafast and Radiation Hard BaF₂

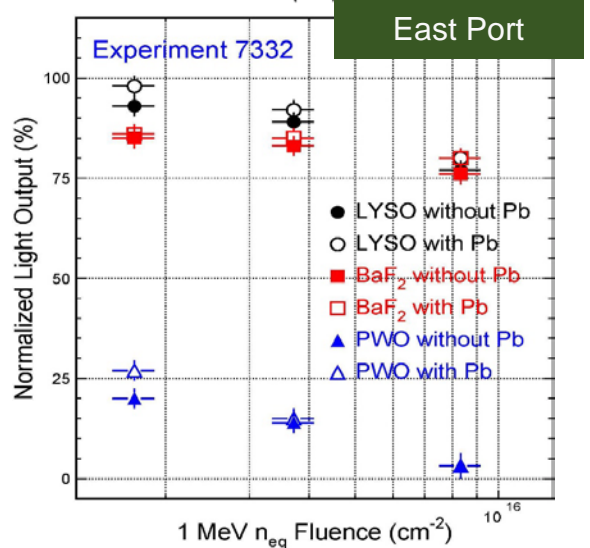
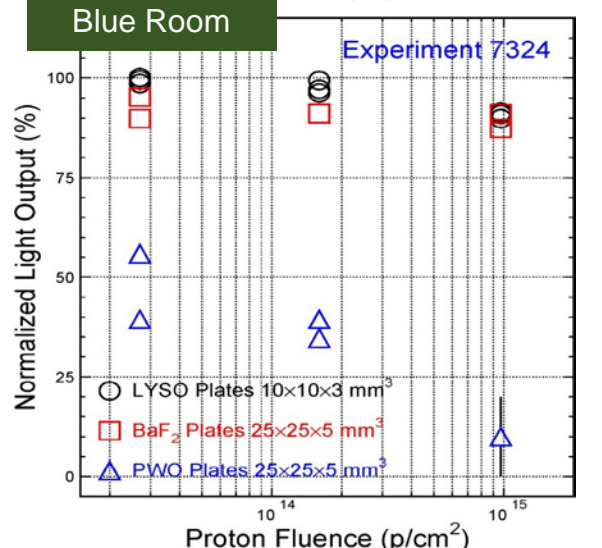
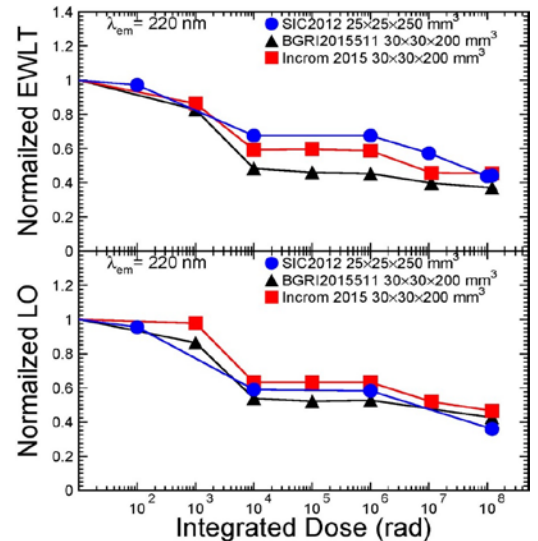
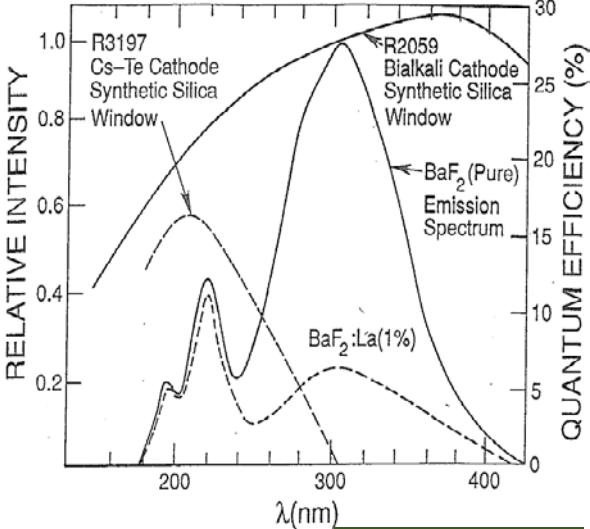
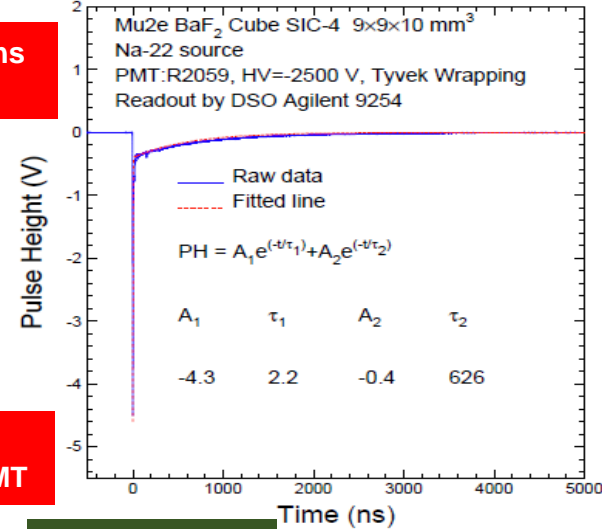
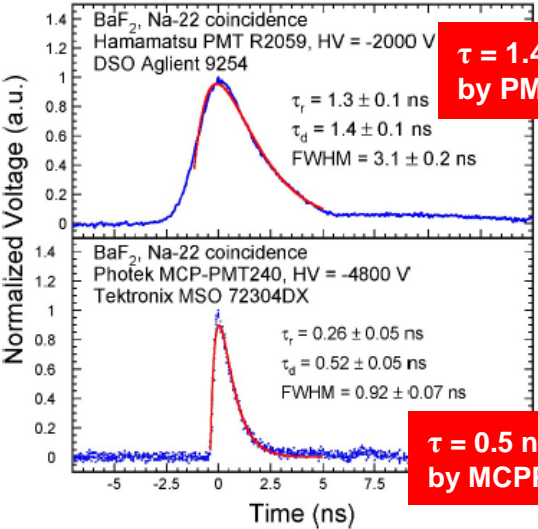


IEEE TNS NS 67, NO. 6 (2020) 1014-1019

NIMA 340 (1994) 442-457

BaF₂ has an ultrafast scintillation component @ 220 nm with **0.5 ns** decay time and a much larger slow component @ 300 nm with 600 ns decay time.
Slow suppression may be achieved by rare earth doping, and/or solar-blind photo-detectors

BaF₂ shows saturated damage from 10 krad to 100 Mrad, indicating good radiation resistance against γ -rays
BaF₂ also survives after proton irradiation up to 9.7×10^{14} p/cm², and neutron irradiation up to 8.3×10^{15} n_{eq}/cm²



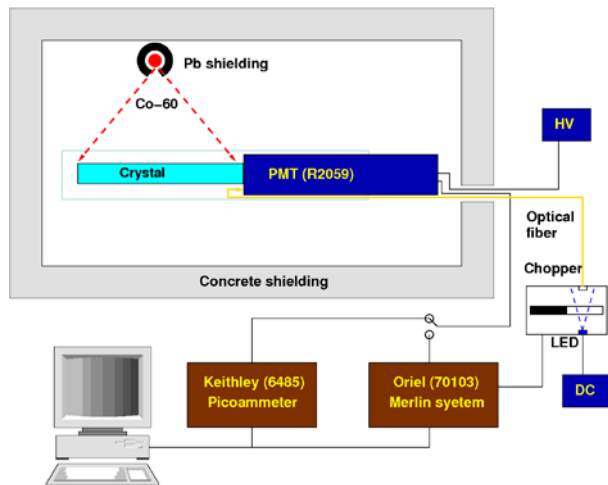
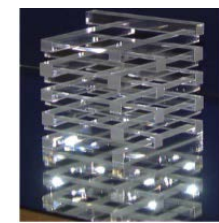
IEEE TNS 63 (2016) 612-619

IEEE TNS 65 (2018) 1086-1092

IEEE TNS 67 (2020) 1018-1024



Gamma-ray Induced Readout Noise RIN:γ



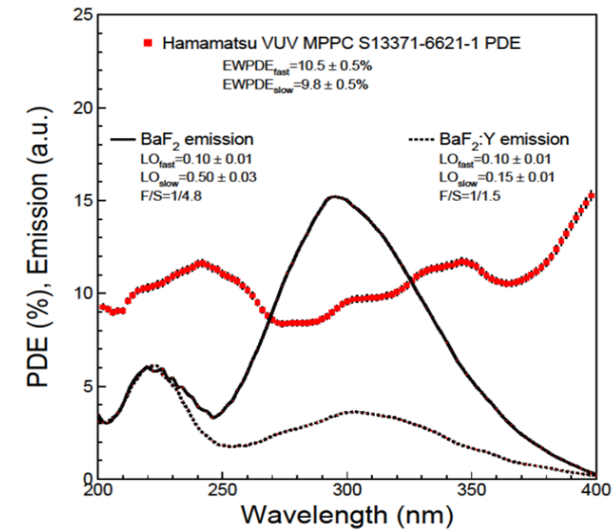
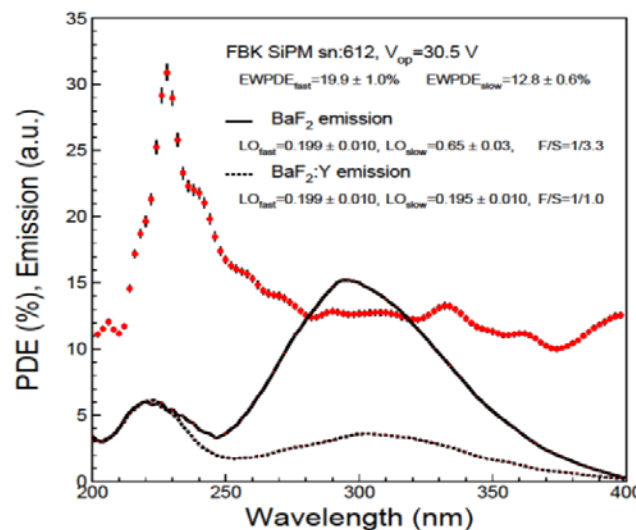
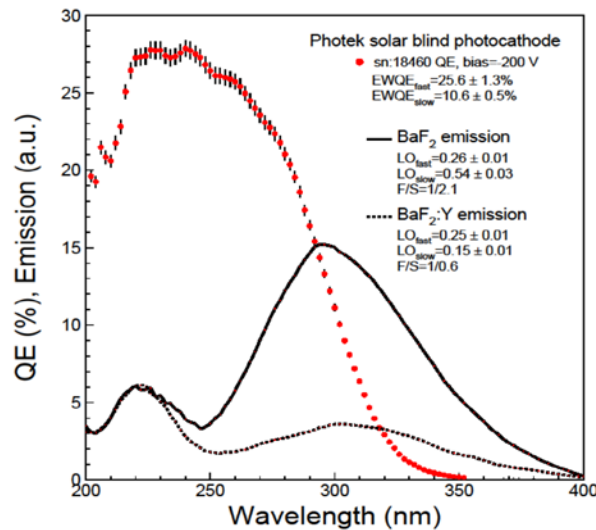
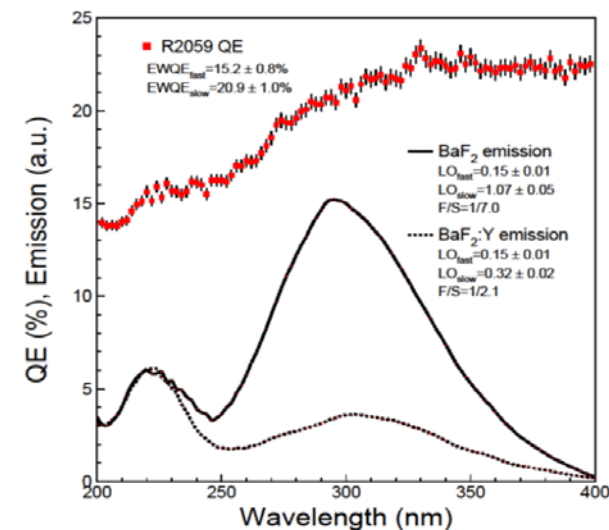
BaF₂ crystals wrapped by Tyvek with an air gap coupling to a Hamamatsu PMT R2059, were irradiated by Co-60 with dose rates of 2 and 23 rad/h

$$F = \frac{\text{Photocurrent}}{\text{Charge}_{\text{electron}} \times \text{Gain}_{\text{SiPM}}} \quad \sigma = \frac{\sqrt{Q}}{LO} \quad (\text{MeV})$$

$$F = \frac{\text{Dose rate}_{\gamma\text{-ray}} \text{ or } \text{Flux}_{\text{neutron}}}{\text{Dose rate}_{\gamma\text{-ray}} \text{ or } \text{Flux}_{\text{neutron}}}$$

QE/PDE of four VUV photodetectors for BaF₂ and BaF₂:Y

Paper N05-03 in the virtual IEEE NSS/MIC 2020 Conference Record (2020)





RIN:γ for Four VUV Photodetector



Photodetector	EWQE/PDE _{fast} (%)	EWQE/PDE (%)	LO (50 ns) p.e./MeV	F	RIN:γ (keV)
BGRI BaF ₂ :Y-2020					
Hamamatsu R2059 PMT	15.2	18.7	53	3.1×10 ⁹	1050
Photek PMT Solar Blind	25.6	16.1	89	2.7×10 ⁹	580
FBK SiPM w/UV Filter-I	17.8	14.7	62	2.4×10 ⁹	800
Hamamatsu VUV MPPC	10.5	10.2	37	1.7×10 ⁹	1120
SIC BaF ₂ :Y-2020					
Hamamatsu R2059 PMT	15.2	18.7	45	1.3×10 ⁹	810
Photek PMT Solar Blind	25.6	16.1	76	1.1×10 ⁹	450
FBK SiPM w/UV Filter-I	17.8	14.7	53	1.0×10 ⁹	610
Hamamatsu VUV MPPC	10.5	10.2	31	7.1×10 ⁸	870
BGRI BaF ₂ -1507					
Hamamatsu R2059 PMT	15.2	20.0	46	5.8×10 ⁹	1650
Photek PMT Solar Blind	25.6	13.0	77	3.8×10 ⁹	790
FBK SiPM w/UV Filter-I	17.8	13.5	54	3.9×10 ⁹	1160
Hamamatsu VUV MPPC	10.5	9.9	32	2.9×10 ⁹	1680
SIC BaF ₂ -2					
Hamamatsu R2059 PMT	15.2	20.0	48	5.8×10 ⁹	1590
Photek PMT Solar Blind	25.6	13.0	81	3.8×10 ⁹	760
FBK SiPM w/UV Filter-I	17.8	13.5	56	3.9×10 ⁹	1120
Hamamatsu VUV MPPC	10.5	9.9	33	2.9×10 ⁹	1620

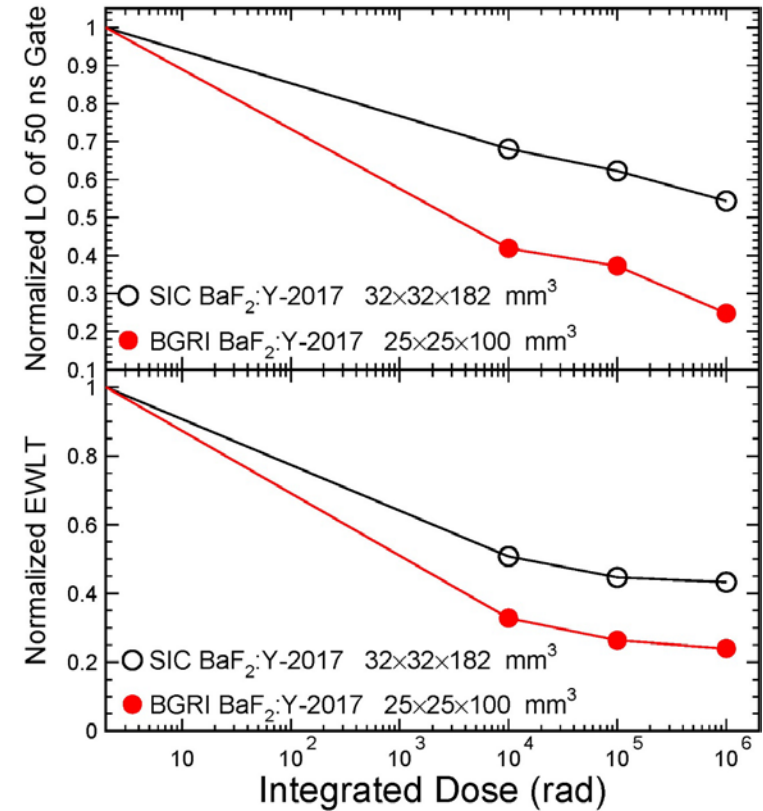
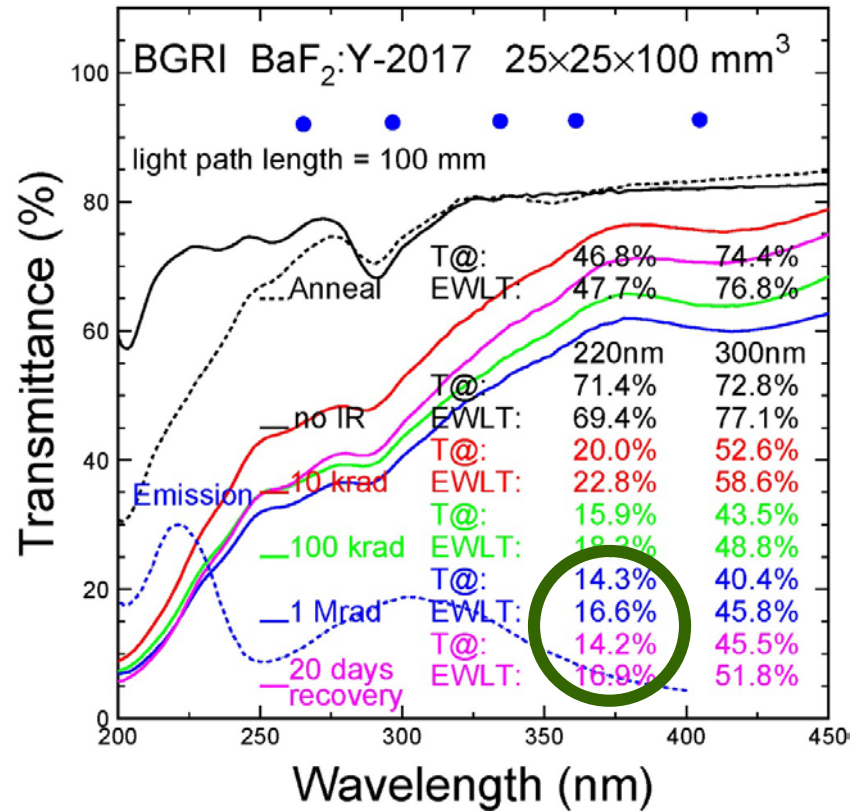
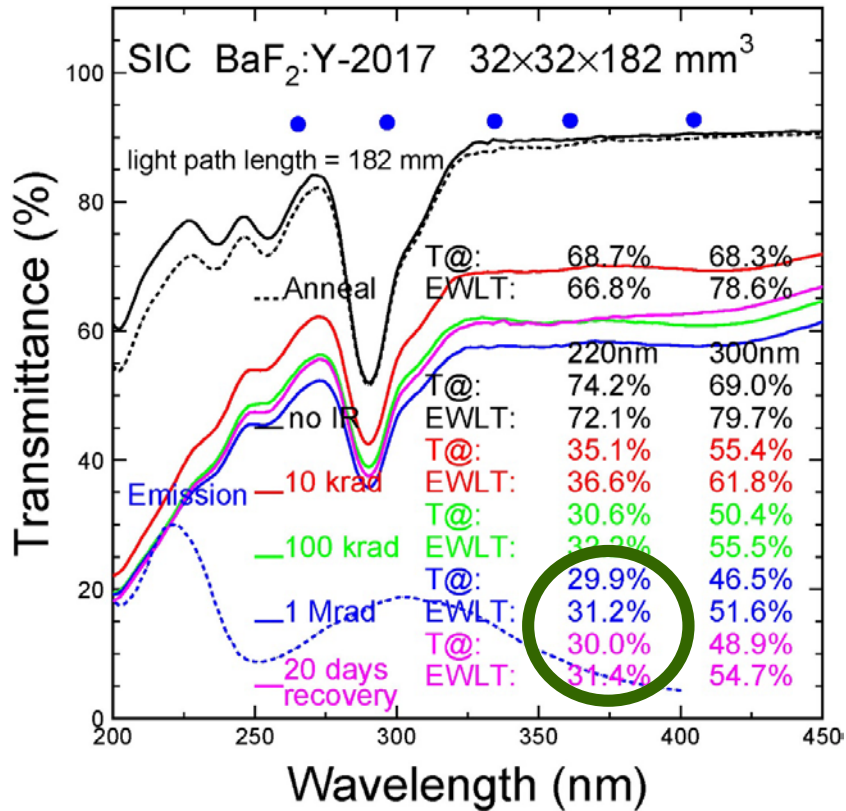
RIN:γ is dominated by the slow light, so is reduced by yttrium doping
Solar blind PD is required to reduce the RIN:γ values to less than 0.6 MeV



1 Mrad Damage in Long BaF₂:Y



SIC 2017 BaF₂:Y sample shows a similar performance as BaF₂ crystals
Recovery is very small for the fast scintillation component



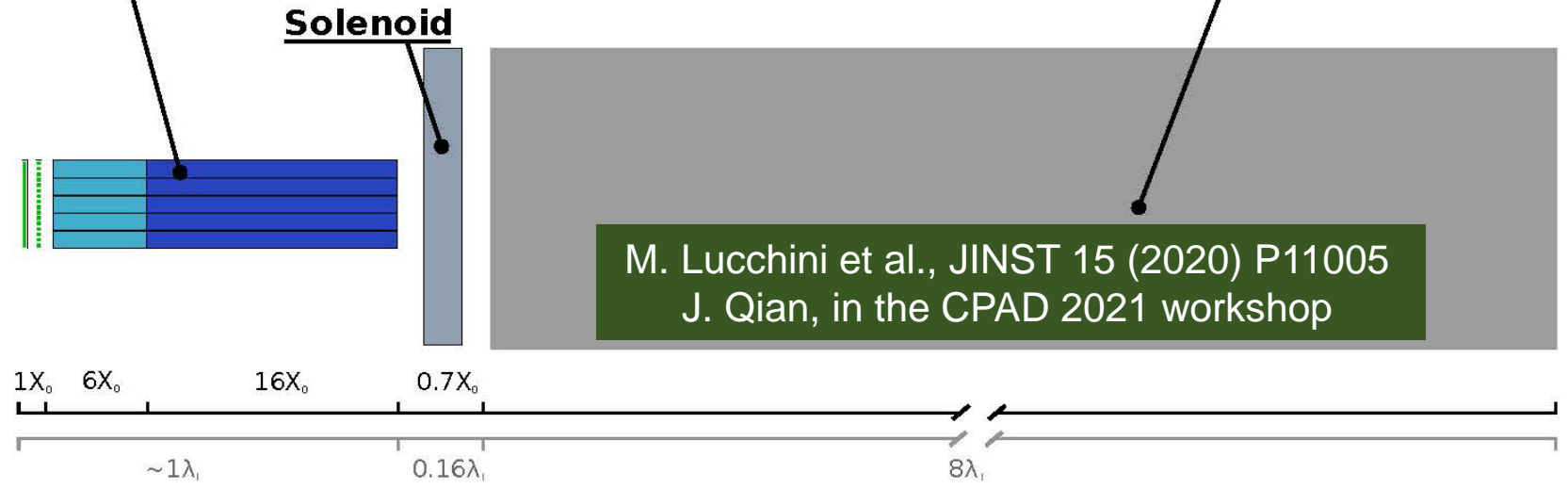
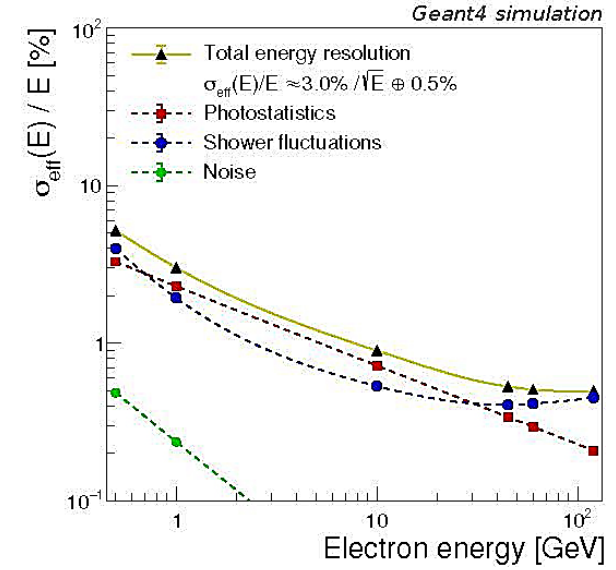
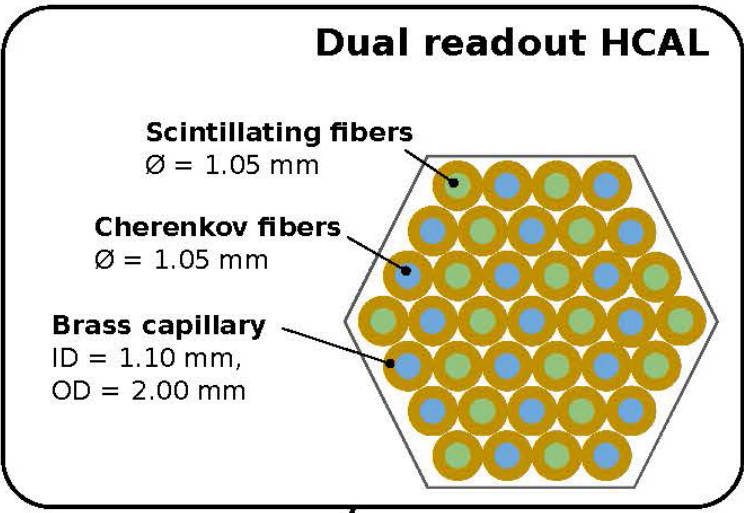
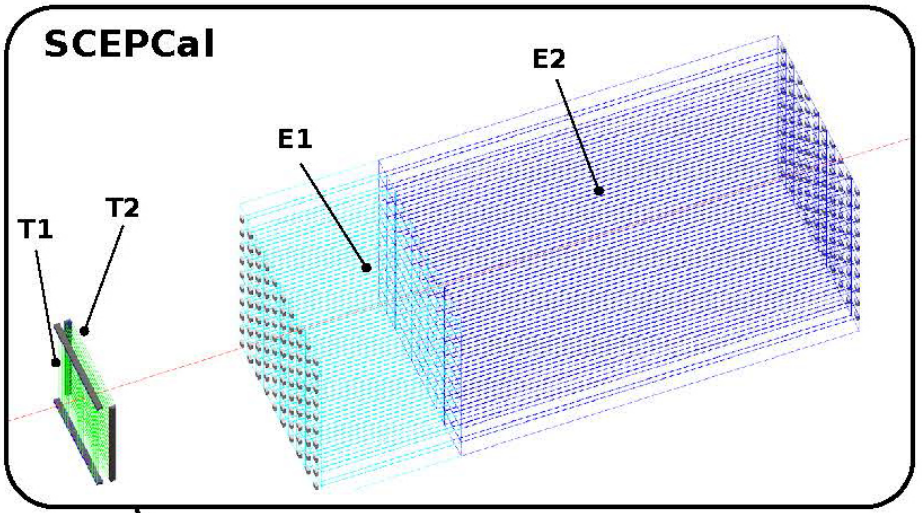
Diverse crystal quality at this stage of R&D, needs improvement



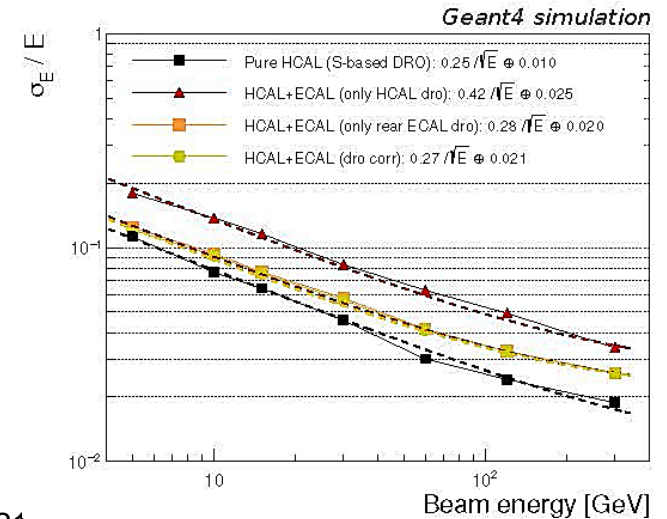
Calvision: A Longitudinally Segmented Crystal ECAL



Aiming at excellent EM and jet resolutions for Higgs Factory

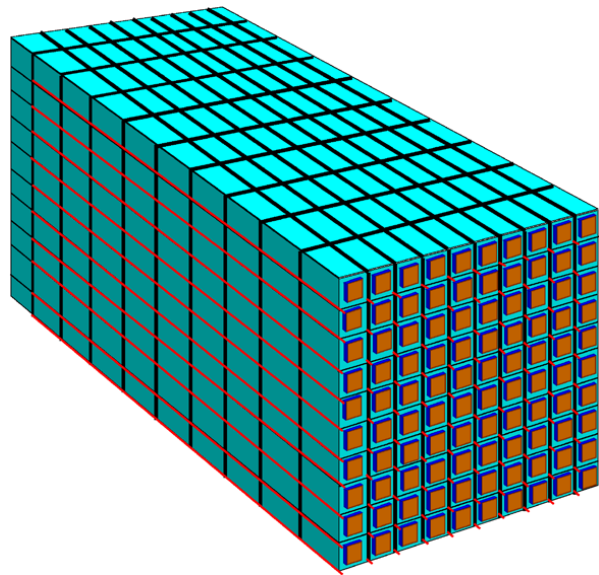
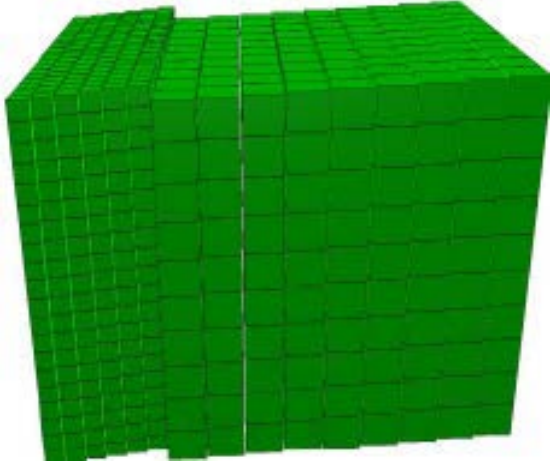


M. Lucchini et al., JINST 15 (2020) P11005
 J. Qian, in the CPAD 2021 workshop





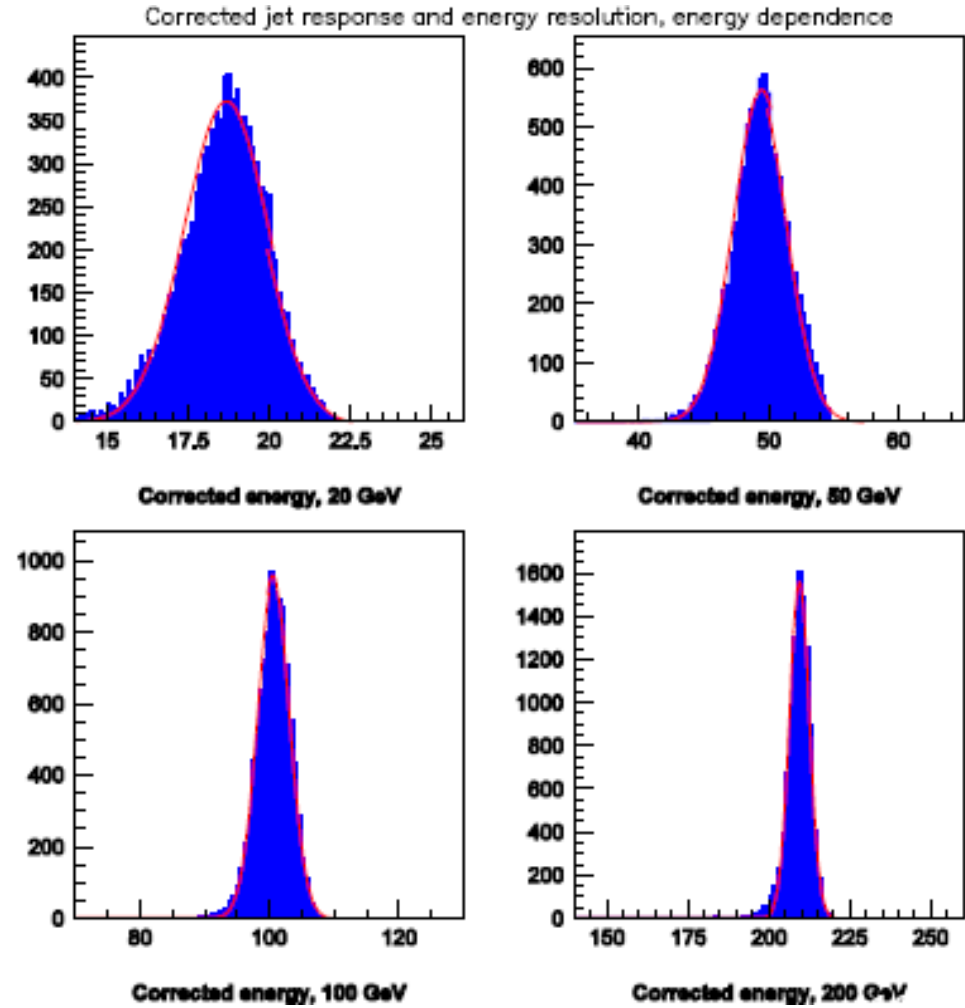
HHCAL : A Total Absorption Hadron Calorimeter



A. Para, H. Wenzel, and S. McGill
in Callor2012 Proceedings;
A. Benaglia *et al.*, IEEE TNS 63
(2016) 574:
Jet energy resolution of $20\%/\sqrt{E}$
is achievable by HHCAL with dual
readout of S/C or dual gate

See presentations by H. Wenzel
and M. Demarteau in this session

Can we afford?





Inorganic Scintillators for HHCAL



	BGO	BSO	PWO	PbF ₂	PbFCI	Sapphire:Ti	AFO Glass	BaO·2SiO ₂ Glass ¹	HFG Glass ²
Density (g/cm ³)	7.13	6.8	8.3	7.77	7.11	3.98	4.6	3.8	5.95
Melting point (°C)	1050	1030	1123	824	608	2040	980 ³	1420 ⁴	570
X ₀ (cm)	1.12	1.15	0.89	0.94	1.05	7.02	2.96	3.36	1.74
R _M (cm)	2.23	2.33	2.00	2.18	2.33	2.88	2.89	3.52	2.45
λ ₁ (cm)	22.7	23.4	20.7	22.4	24.3	24.2	26.4	32.8	23.2
Z _{eff} value	72.9	75.3	74.5	77.4	75.8	11.2	42.8	44.4	56.9
dE/dX (MeV/cm)	8.99	8.59	10.1	9.42	8.68	6.75	6.84	5.56	8.24
Emission Peak ^a (nm)	480	470	425 420	\	420	300 750	365	425	325
Refractive Index ^b	2.15	2.68	2.20	1.82	2.15	1.76	\	\	1.50
Relative Light Output by PMT ^{a,c}	100	20	1.6 0.4	\	2.0	0.2 0.9	2.6	5.0 4.0	3.3 6.1
LY (ph/MeV) ^d	35,000	1,500	130	\	150	7,900	450	3,150	150
Decay Time ^a (ns)	300	100	30 10	\	3	300 3200	40	180 30	25 8
d(LY)/dT (%/°C) ^d	-0.9	?	-2.5	\	?	?	?	-0.04	-0.37
Cost (\$/cc)	6.0	7.0	7.5	6.0	?	0.6	?	?	?

- a. Top line: slow component, bottom line: fast component.
- b. At the wavelength of the emission maximum.
- c. Relative light yield normalized to the light yield of BGO
- d. At room temperature (20°C) with PMT QE taken out.

Low density crystals/glasses



Cost-Effective Sapphire Crystals for HHCAL



Large sapphire crystal of 400-450 kg

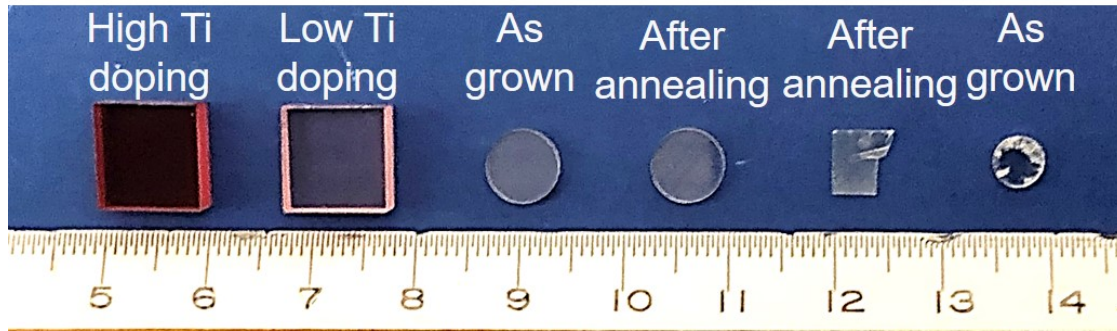
Prof. Xu Jun of Tongji University: Sapphire crystals by Kyropoulos (KY) technology
A producer can grow 1,000 tons ingots annually with 400 to 450 kg/ingot
Cost of mass-produced Sapphire crystals including processing: less than \$1/cc

	Weight (kg)	Size (cm)	Unit Price	Comment
ingot boule	400	Φ50×55	US\$12000/pc	for undoped
cutting/polishing	4	1×1×1	~US\$0.6/cc	for undoped





Sapphire:Ti Emission and Transmittance



A weak emission at 325 nm with 150 ns decay time
 A strong emission at 755 nm with 3 μs decay time

ID	Dimension (mm ³)	#	Polishing
Tongji Al ₂ O ₃ :Ti-1,2	10×10×4	2	Two faces
Tongji Al ₂ O ₃ :C-1,2	Φ7×1	2	Two faces
Tongji Lu ₂ O ₃ :Yb	6.4×4.8×0.4	1	Two faces
Tongji LuScO ₃ :Yb	Φ4.8×1.3	1	Two faces

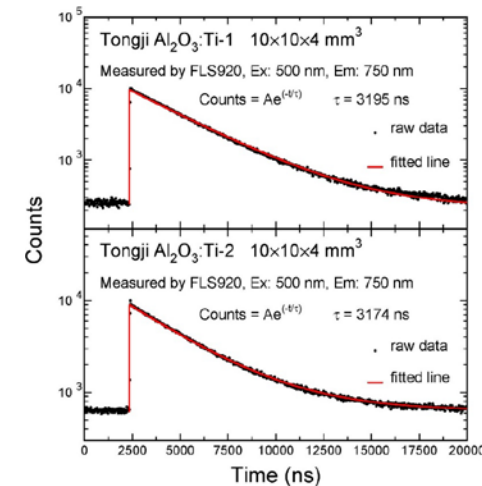
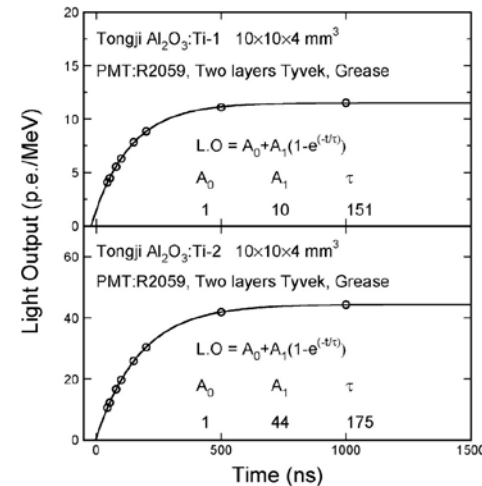
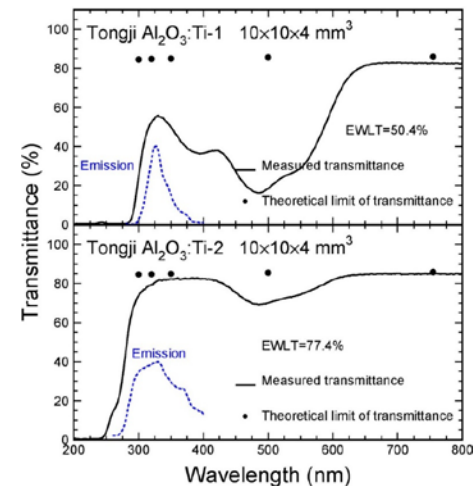
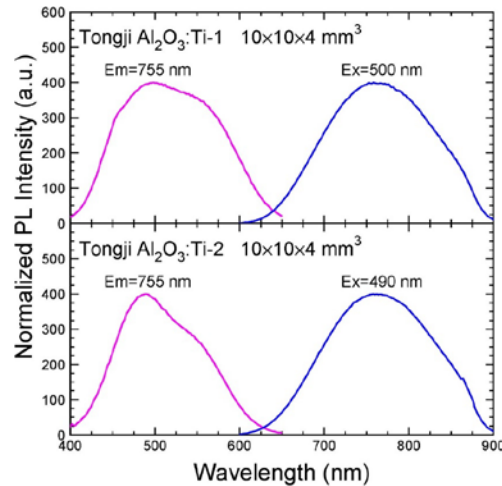
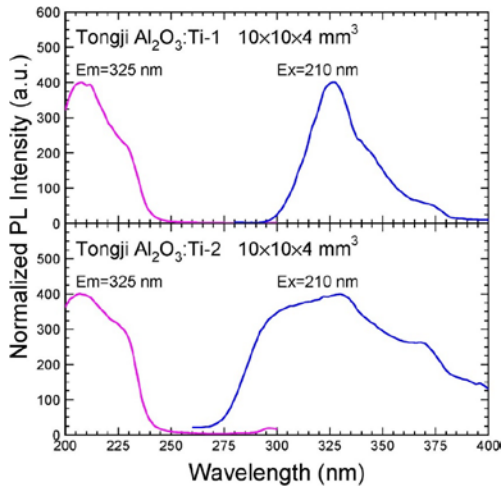
Fast @325 nm

Slow @755 nm

EWLT for Fast & Slow

Fast = 162 ns

Slow = 3.2 μs





Summary

The HL-LHC and FCC-hh requires fast and rad hard calorimetry. The **RADiCAL** concept uses radiation hard LuAG:Ce ceramics as WLS for LYSO:Ce crystals for an ultra-compact, fast and longitudinally segmented shashlik calorimeter.

Undoped BaF₂ crystals provide ultrafast light with sub-ns decay time and a good radiation hardness up to 100 Mrad. Yttrium doping suppresses its slow light and promises a **ultrafast calorimeter**. R&D is needed for optimizing yttrium doping and radiation hardness in large size BaF₂:Y crystals for Mu2e-II. Solar-blind VUV photo-detectors are also needed for controlling the radiation induced readout noise.

The longitudinally segmented **Calvision** crystal ECAL with dual readout combined with a IDEA HCAL promises excellent EM and Hadronic resolutions for the Higgs factory.

Homogeneous HCAL (**HHCAL**) promises the best jet mass resolution by total absorption with a challenge in cost. R&D is needed for cost-effective mass produced inorganic scintillators.

Novel inorganic scintillators will play important role in all these calorimeter concepts

Acknowledgements: DOE HEP Award DE-SC0011925