

Nonconvex Plasticity and Microstructure

M. Ortiz

California Institute of Technology

In collaboration with: S. Conti, E. Guerses, P.
Hauret, J. Rimoli,

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Dedicated to Giulio Maier



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Classical (convex) plasticity

- Plasticity's early development focused on establishing the elastic limit of materials → yield surface, elastic domain (Tresca, Coulomb, Föppl, Voigt, Huber, Mohr, Hencky, Prandtl, von Mises, Timoshenko...)
- The flow theory was formalized by Bishop, Nadai, Hill, Drucker, Prager...
- Structural plasticity was developed in parallel (Maier, Martin, Ponter, Symonds...)
- Heavy emphasis was placed on ensuring existence and uniqueness of solutions of the rate problem...



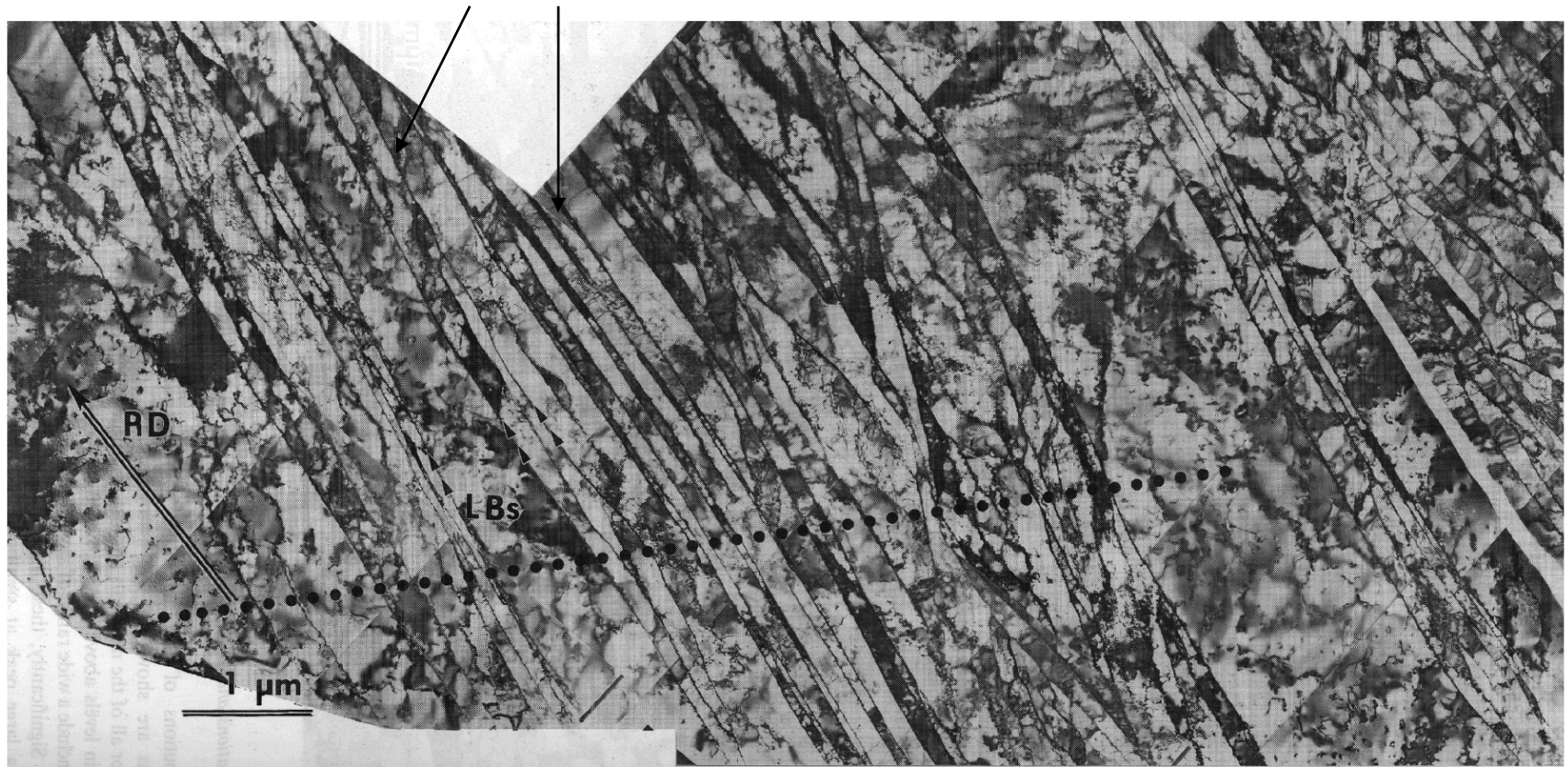
Crystal plasticity – Deformation theory

- Pseudo-energy density: $W(F) = \inf_{paths} \int P \cdot \dot{F} dt$
- Variational problem: $\inf_{y \in Y} \int_{\Omega} W(\nabla y) dx + \text{forcing terms}$
- Linearized kinematics: $\epsilon^p(\gamma) = \sum_{\alpha} \gamma^{\alpha} \text{sym}(s^{\alpha} \otimes m^{\alpha})$
- Rate-independent behavior, monotonic loading:
$$W(\epsilon) = \inf_{\gamma \geq 0} \{W^e(\epsilon(u) - \epsilon^p(\gamma)) + W^p(\gamma)\}$$
- Drucker's postulates: $W(\epsilon)$ convex!
- Convexity $\Rightarrow$ minimizer (if it exists) is **unique!**



Dislocation structures

Dislocation walls



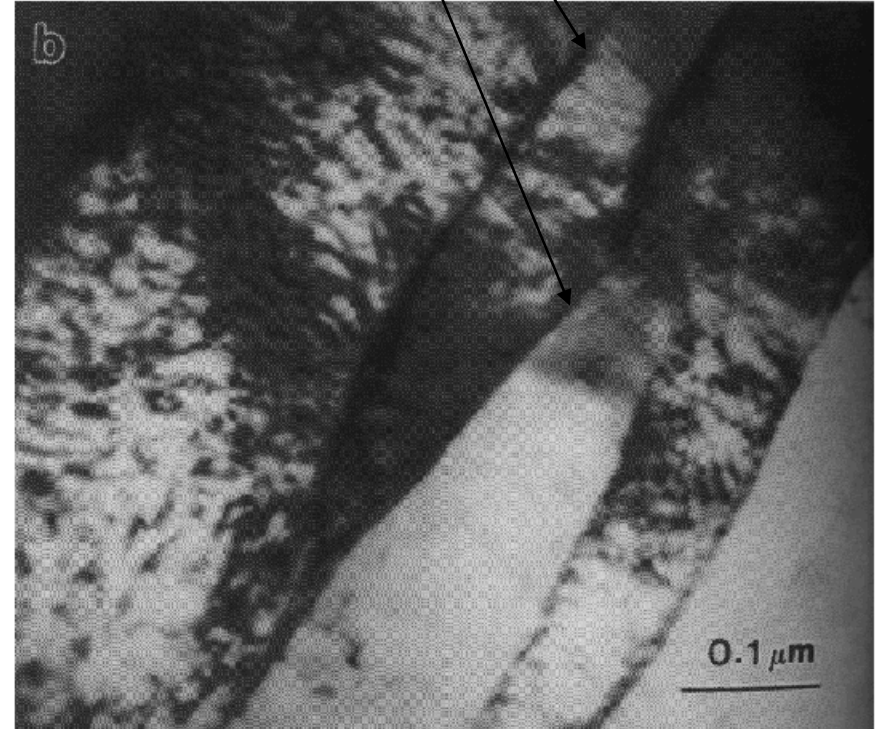
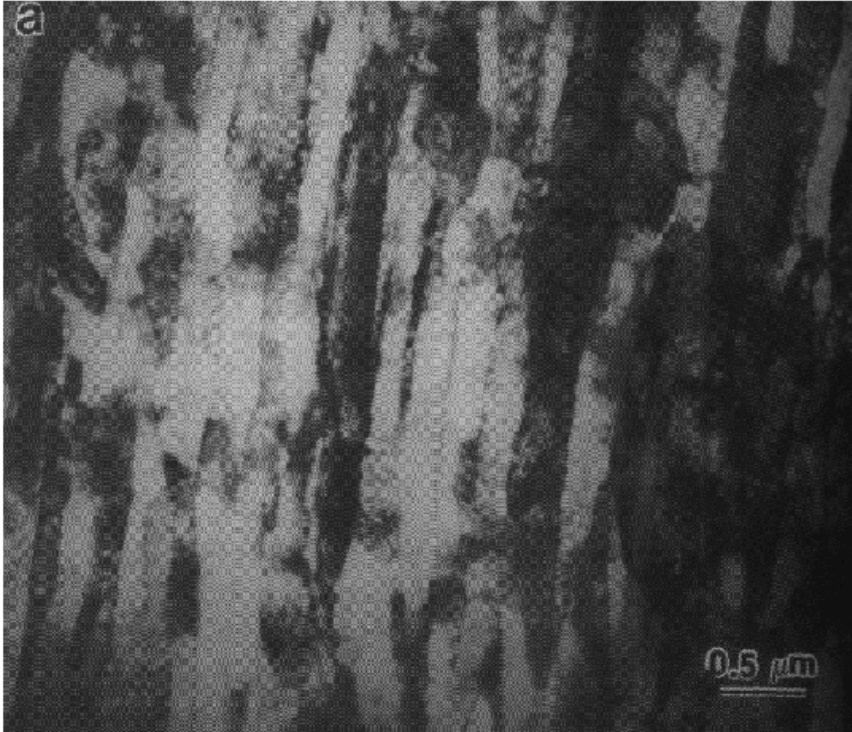
Lamellar dislocation structure in 90 % cold-rolled Ta

(DA Hughes and N Hansen, Acta Materialia,
44 (1) 1997, pp. 105-112)



Dislocation structures

Dislocation walls

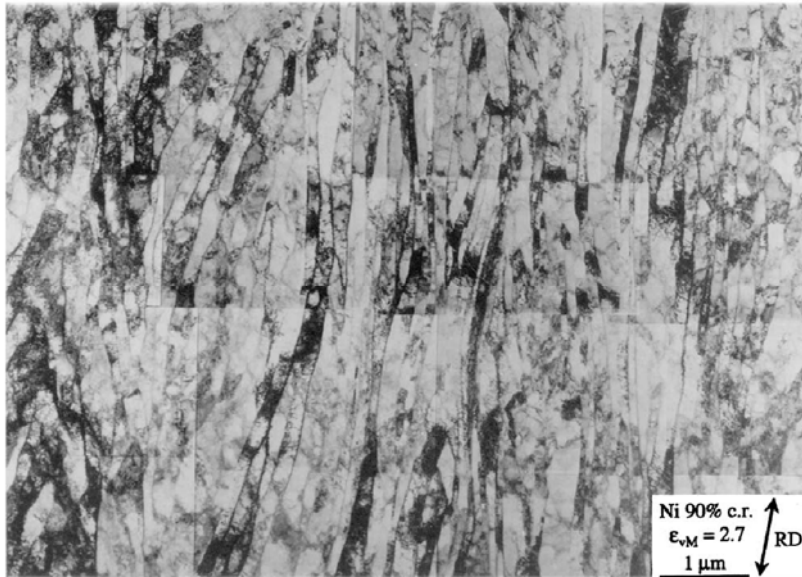


Lamellar structures in shocked Ta

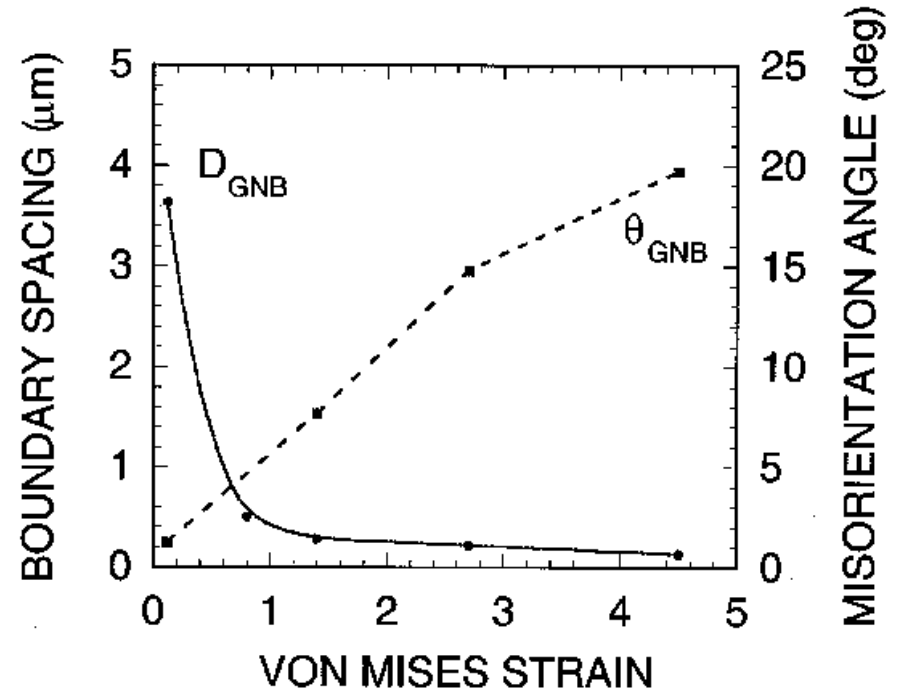
(MA Meyers et al., Metall. Mater. Trans.,
26 (10) 1995, pp. 2493-2501)



Dislocation structures – Scaling laws



Pure nickel cold rolled to 90 %
Hansen *et al.* Mat. Sci. Engin.
A317 (2001).

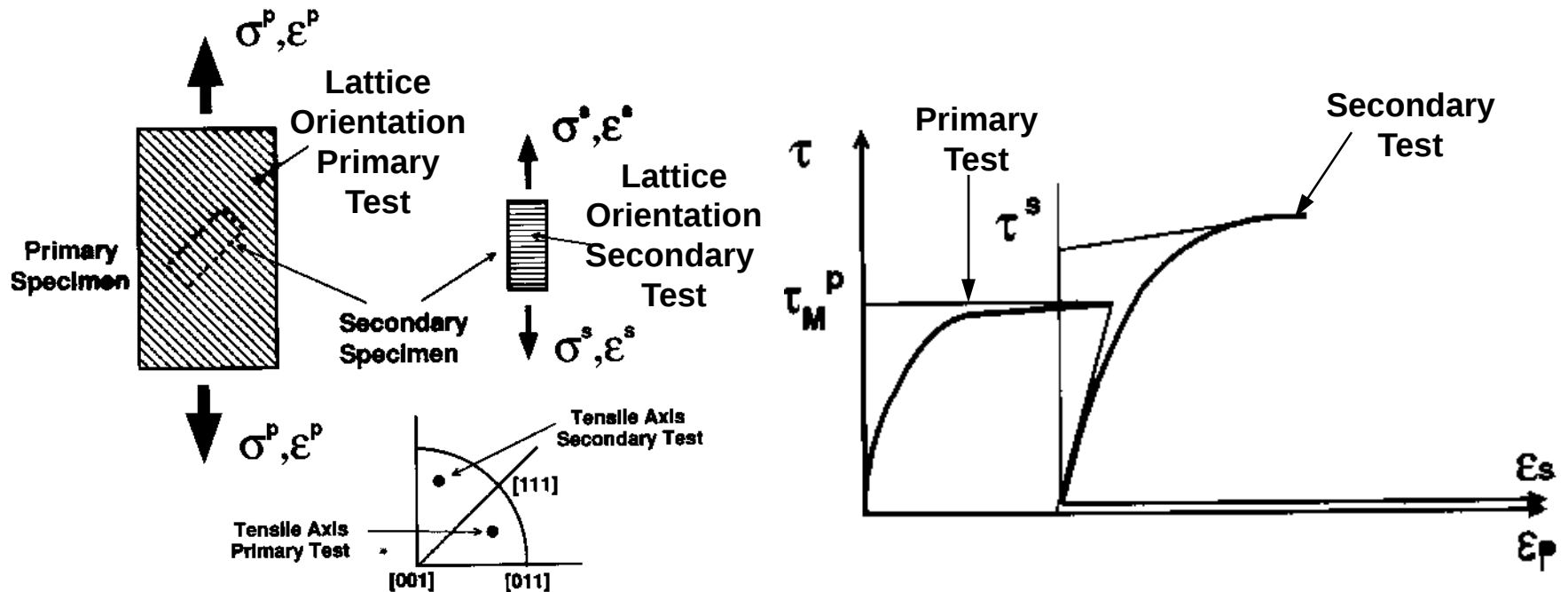


**Lamellar width and
misorientation angle as a
function of deformation**
Hansen *et al.* Mat. Sci. Engin.
A317 (2001).

Scaling of lamellar width and
misorientation angle with deformation



Non-convexity - Strong latent hardening



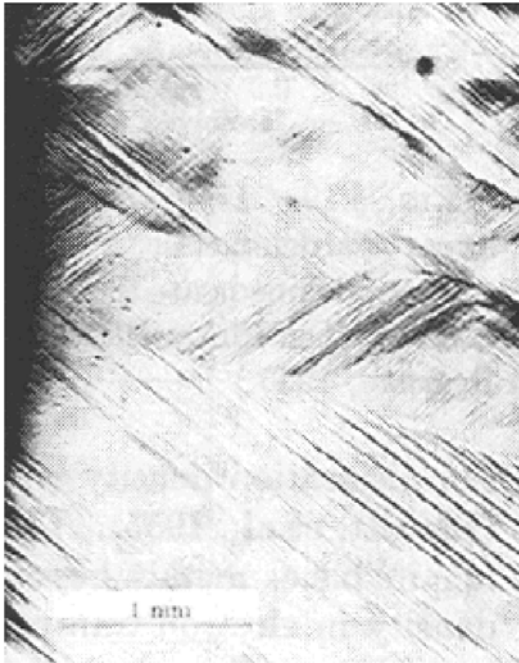
Latent hardening experiments

UF Kocks, *Acta Metallurgica*, **8** (1960) 345

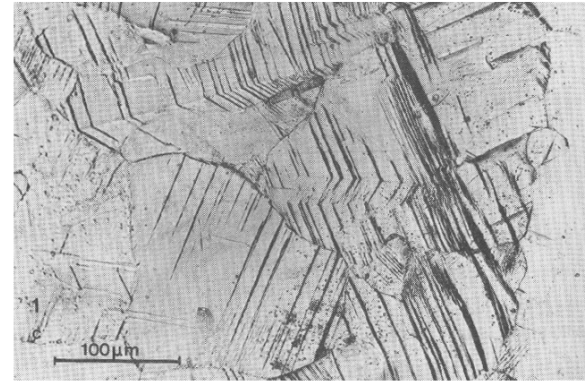
UF Kocks, *Trans. Metall. Soc. AIME*, **230** (1964) 1160



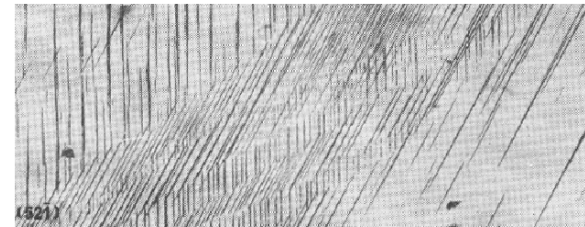
Non-convexity - Strong latent hardening



(Saimoto, 1963)



(Ramussen and Pedersen, 1980)



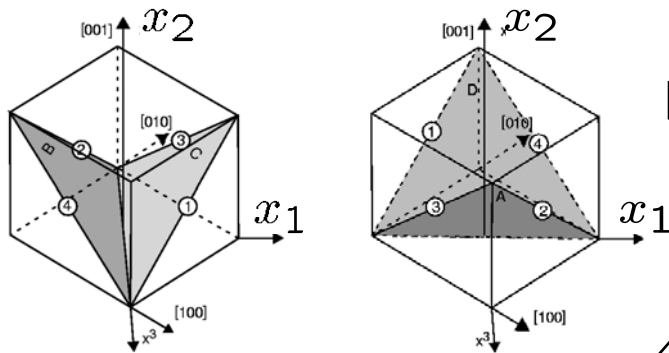
(Jin and Winter, 1984)

- **Latent hardening:** *“These results prove the reality of latent-hardening, in the sense that the slip lines of one system experience difficulty in breaking through the active slip lines of the other one”* (Piercy, G. R., Cahn, R. W., and Cottrell, A. H., *Acta Metallurgica*, **3** (1955) 331-338).



Non-convexity - Strong latent hardening

- Linear hardening: $W^p = \tau_0 \sum_{\alpha} \gamma^{\alpha} + \sum_{\alpha} \sum_{\beta} h_{\alpha\beta} \gamma^{\alpha} \gamma^{\beta}$
- Example: FCC crystal deforming on $(1\bar{1}0)$ -plane

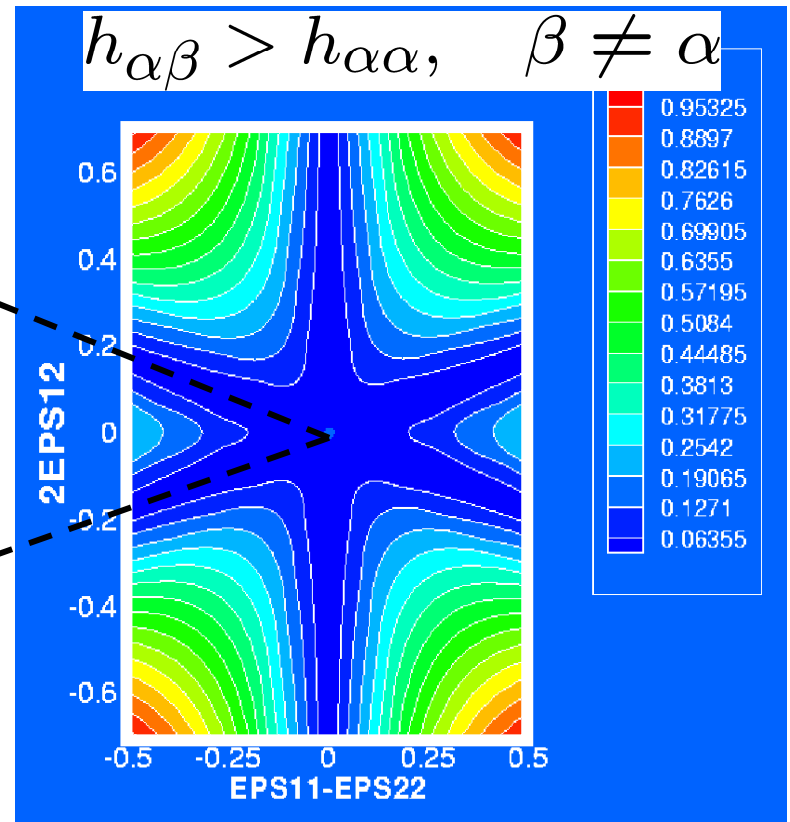


$$\beta^p \in \gamma s \otimes m + so(3)$$

(Single slip)

- $W(\nabla u)$ non-convex!

(Ortiz and Repetto, *JMPS*,
47(2) 1999, p. 397)

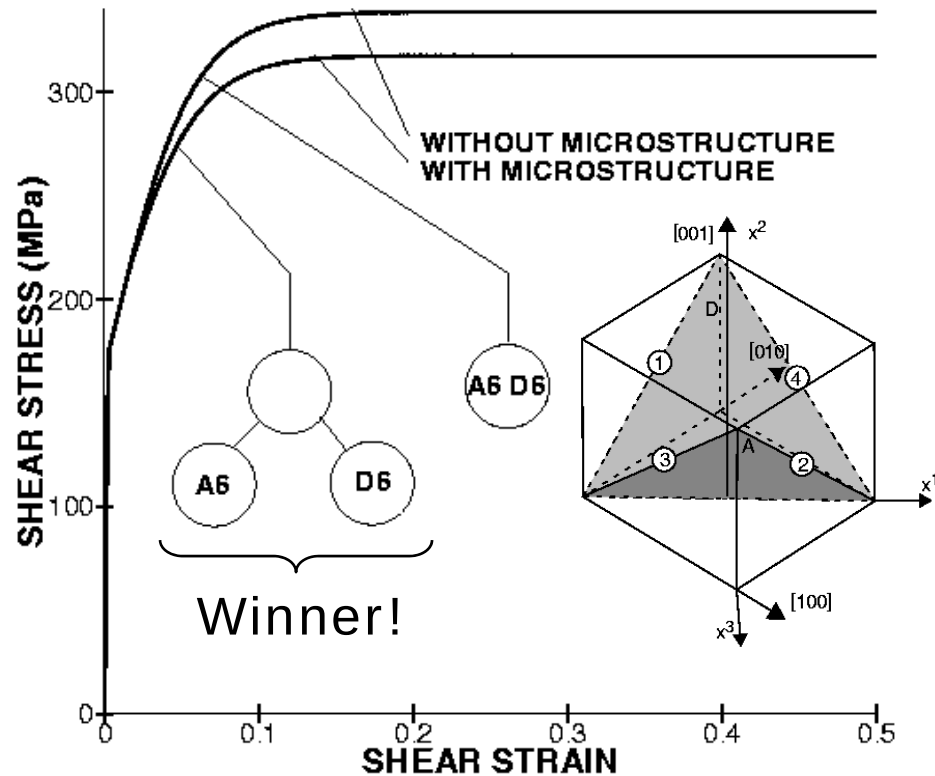
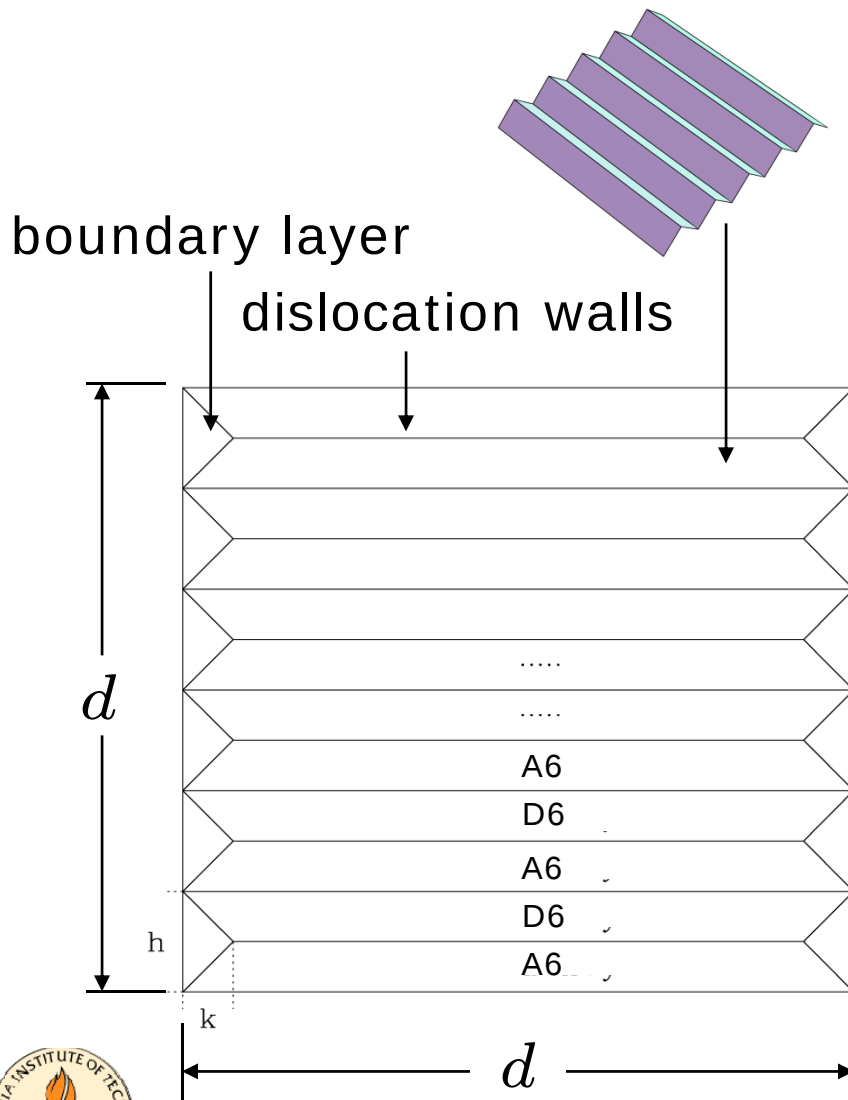


$W(\nabla u)$

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Non-convexity - Strong latent hardening



**FCC crystal deformed in
simple shear on (001)
plane in [110] direction**

(M Ortiz, EA Repetto and L Stainier
JMPS, **48**(10) 2000, p. 2077)

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Non-convexity and microstructure

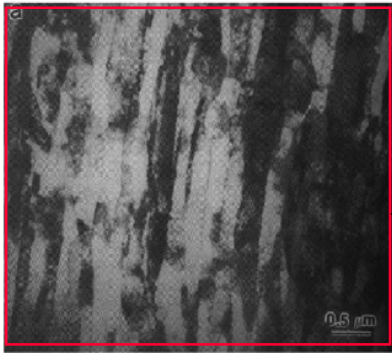
- Classical convex plasticity is ill-suited for describing subgrain dislocation structures in a continuum setting...
- Strong latent hardening and geometrical softening render the variational problem of crystal plasticity non-convex...
- Microstructures beat uniform multiple slip in general...
- How to build microstructure into finite element calculations?



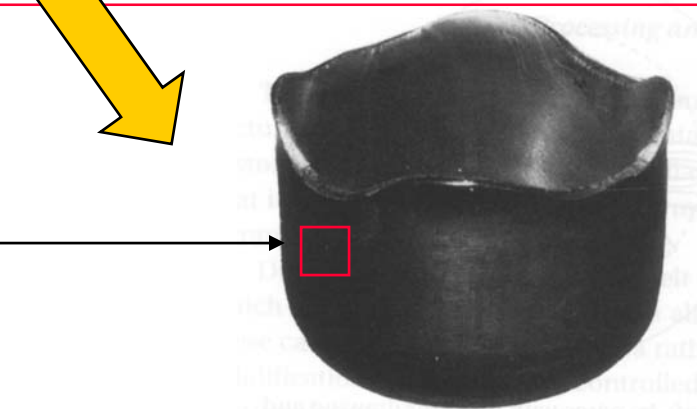
Separation of scales - Relaxation

$$F(u) = \int_{\Omega} W(\nabla u) dx \longrightarrow m_X(F) = \inf_{u \in X} F(u)$$

$u = Ax$



$$\underline{QW(A)} = \inf_{v \in W_0^{1,\infty}(E)} \frac{1}{|E|} \int_E W(A + \nabla v) dx$$



$$sc^- F(u) = \int_{\Omega} \underline{QW}(\nabla u) dx$$

$$m_X(F) = \inf_{u \in X} sc^- F(u)$$



Relaxation of the
constitutive model

Relaxed problem

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Separation of scales - Relaxation

- The relaxed problem is much nicer than the original one, can be solved, e.g., by finite elements
- The relaxed and unrelaxed problems deliver the same macroscopic response (e.g., force-displacement curve)
- All microstructures are accounted for by the relaxed problem (no physics lost)
- All microstructures can be reconstructed from the solution of the relaxed problem (no loss of information)



Relaxation and enhanced elements

- Let:
 - $\mathcal{T}_h \equiv$ triangulation of Ω , $T \in \mathcal{T}_h$
 - $E \subset W_0^{1,\infty}(T; \mathbf{R}^n) \equiv$ local enrichment (bubbles).
- Enhanced elements:

$$\inf_{u \in X_h} \left(\sum_{T \in \mathcal{T}_h} \inf_{v \in E} \int_T W(\nabla u + \nabla v) dx \right)$$

- Partially relaxed constitutive equations:

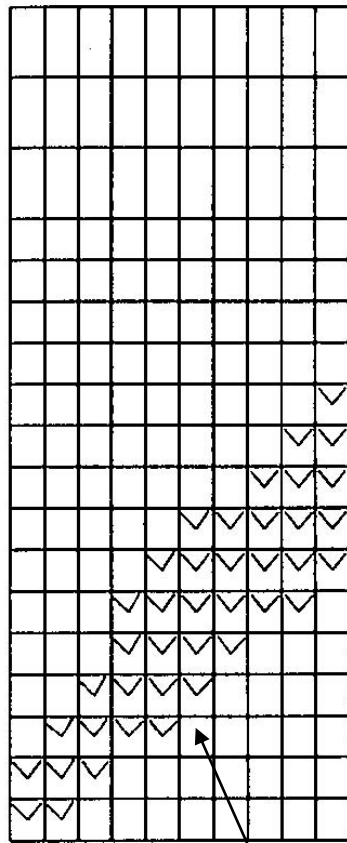
$$EW(F) \equiv \inf_{v \in E} \frac{1}{|T|} \int_T W(F + \nabla v) dx$$

- Partially relaxed problem: $\inf_{u \in X_h} \int_{\Omega} EW(\nabla u) dx$

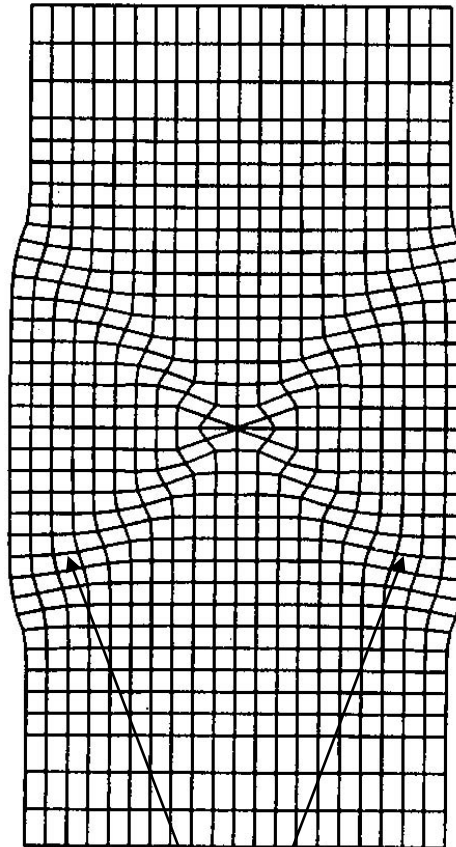


Relaxation and enhanced elements

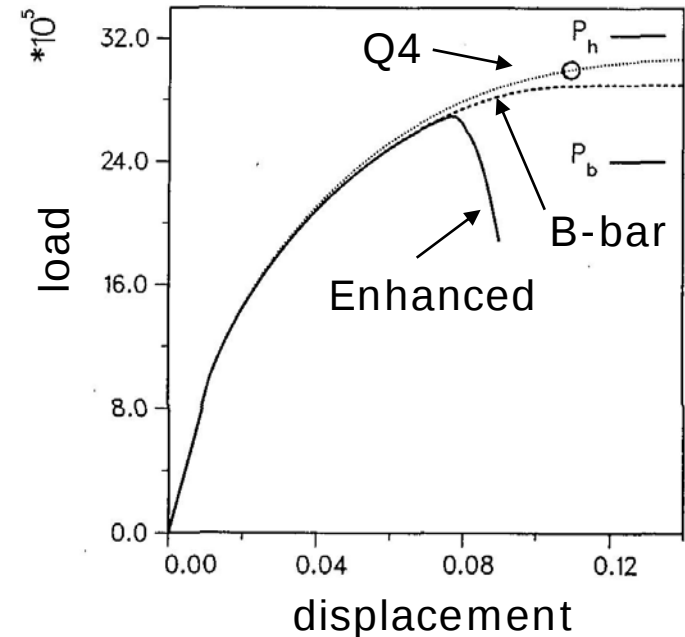
- Example: Localization elements.



Embedded strain discontinuities



Shear bands



Ortiz, Leroy and Needleman,
CMAME, **61** (2): 189-214
(1987)

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Relaxation and enhanced elements

- Effect of element enhancement/enrichment in microstructure problems:
 - *Partially relax the constitutive relations*
 - *Solve partially relaxed problem with original elements*
- In general: $EW(F) \gg QW(F)$, unless enrichment is carefully tailored to specific material microstructures
- Always: $EW(F) \geq QW(F)$ relaxation provides the optimal element enhancement!



Relaxation – Fast multiscale models

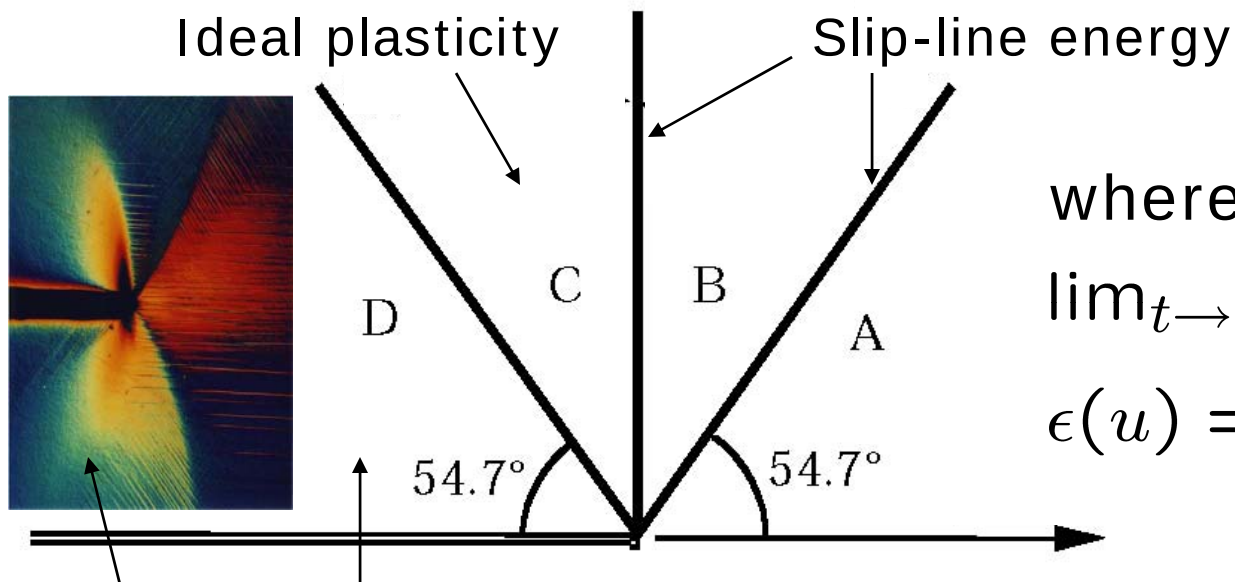
- **Fast Multiscale Models:** Use explicitly relaxed constitutive relation (when available) to represent sub-grid behavior
- Much faster than concurrent multiscale calculations (on-the-fly generation of sub-grid microstructures, e.g., by sequential lamination)
- Finite elements are equipped with optimal microstructures, exhibit optimal effective behavior
- Optimal element enhancement!



Crystal plasticity – Exact relaxation

- Relaxation of small-strain crystal plasticity (S Conti and M Ortiz, *ARMA*, **176** (2005) 147):

$$\underbrace{\int_{\Omega} W^{**}(\mathcal{E}u) dx}_{\text{Ideal plasticity}} + \underbrace{\int_{\Omega} W^{\infty} \left(\frac{E_s u}{|E_s u|} \right) d|E_s u|}_{\text{Slip-line energy}}$$



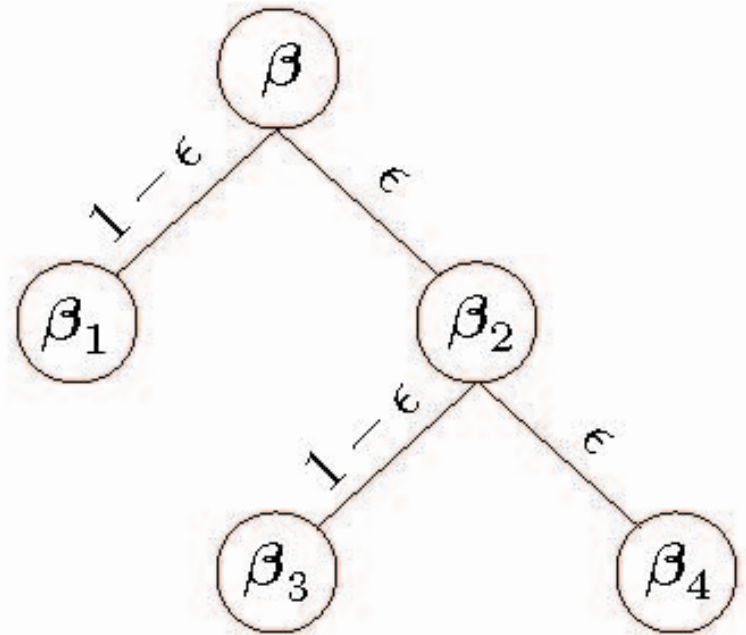
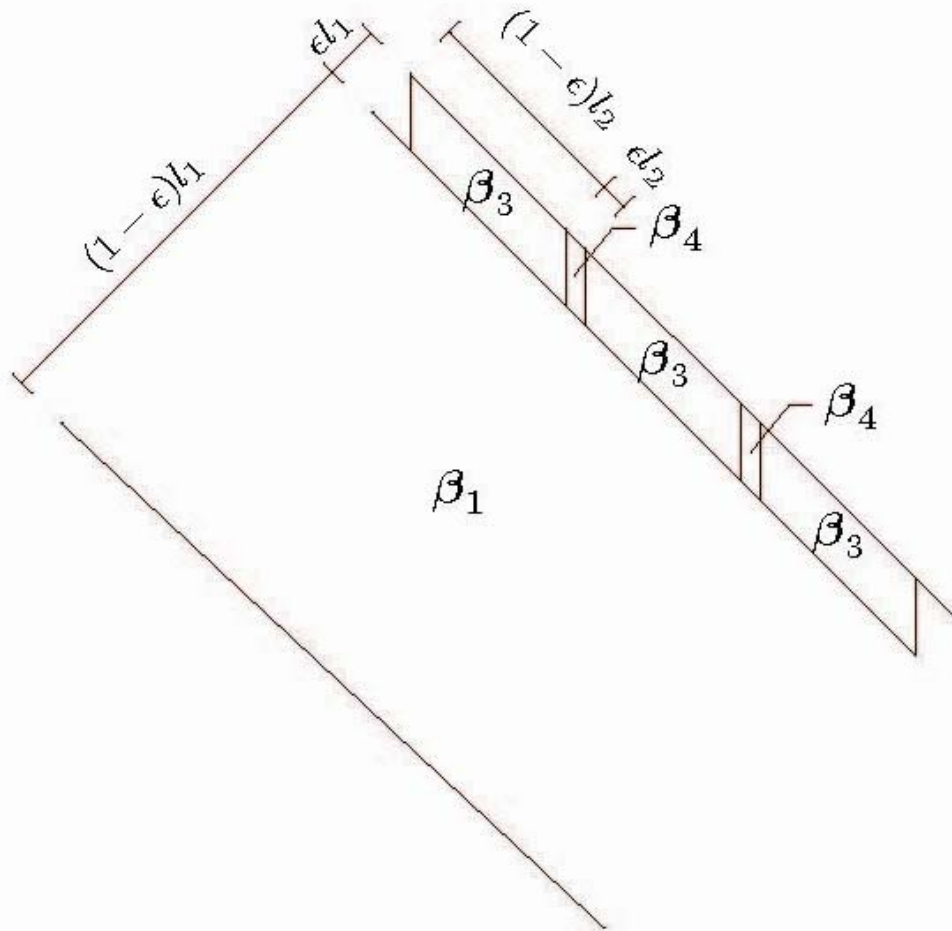
where: $W^{\infty}(A) = \lim_{t \rightarrow \infty} W^{**}(tA)/t$,
 $\epsilon(u) = \mathcal{E}u dx + E_s u$

(Rice, *Mech. Mat.*, 1987)

(Crone and Shield, *JMPS*, 2002)



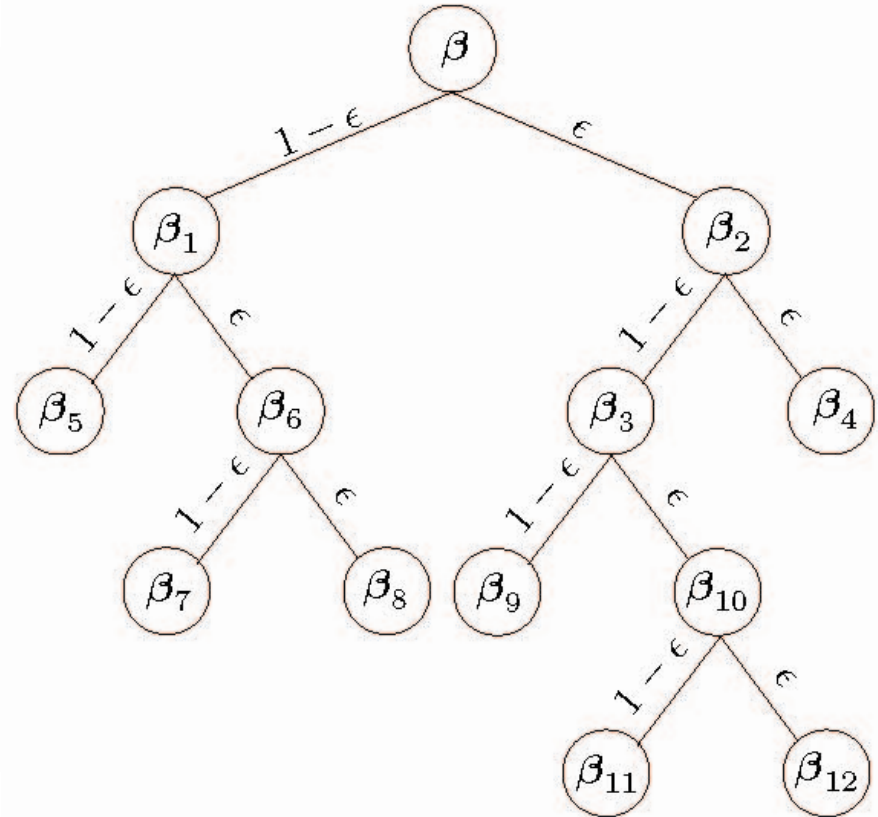
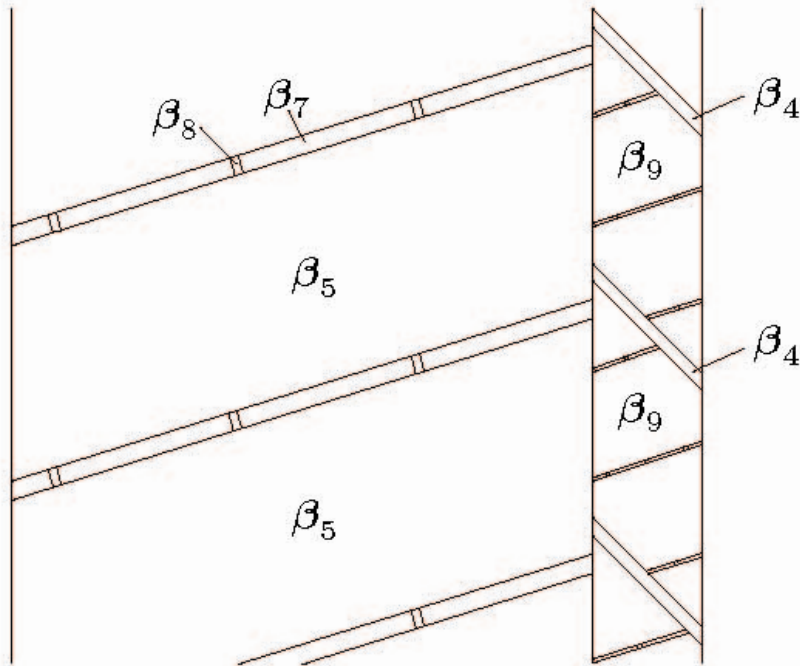
Crystal plasticity – Exact relaxation



Optimal microstructure construction in double slip
(Conti and Ortiz, ARMA, 2004)



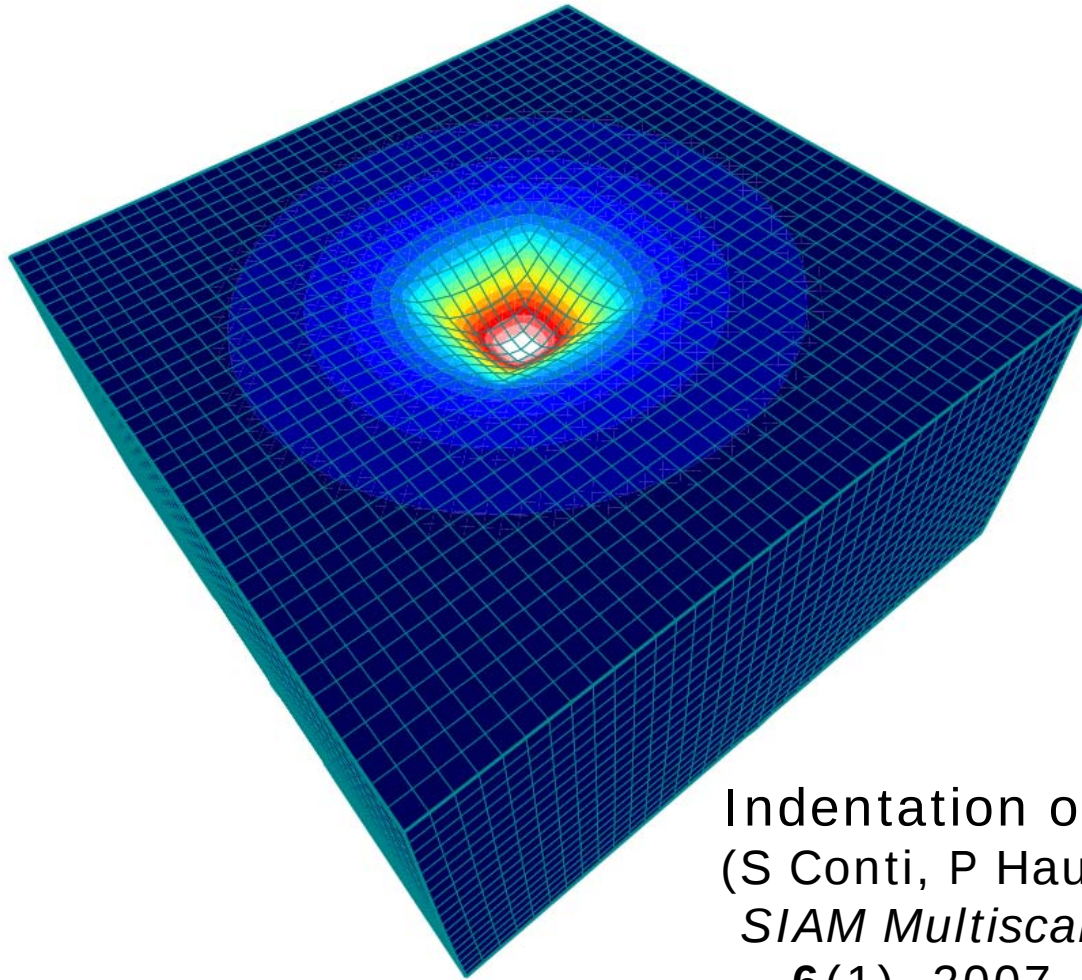
Crystal plasticity – Exact relaxation



Optimal microstructure construction in triple slip
(Conti and Ortiz, ARMA, 2004)



Relaxation – Fast multiscale models

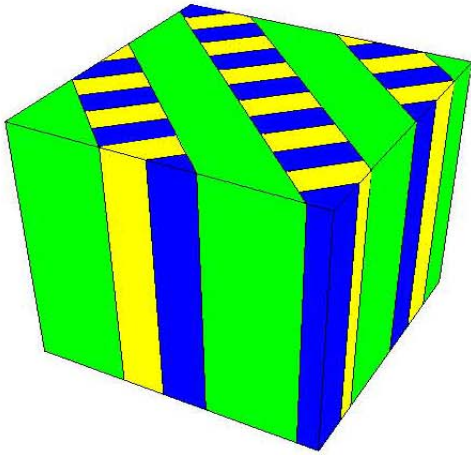


Indentation of [001] copper
(S Conti, P Hauret and M Ortiz,
SIAM Multiscale Model. Simul.
6(1), 2007, pp. 135–157)

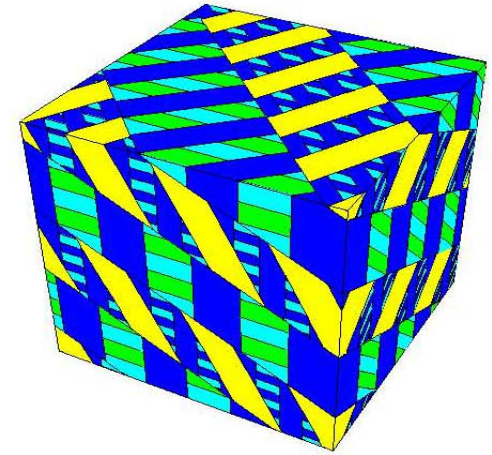
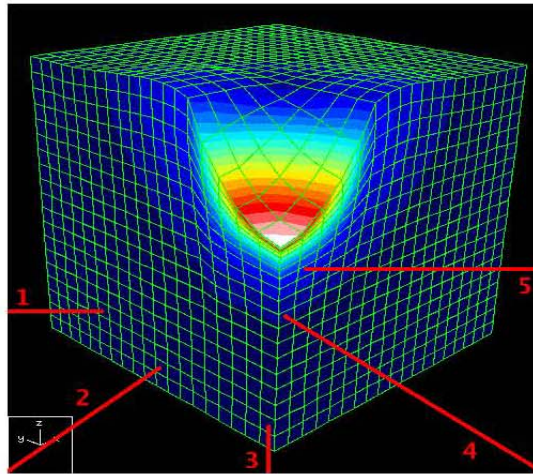


Relaxation – Fast multiscale models

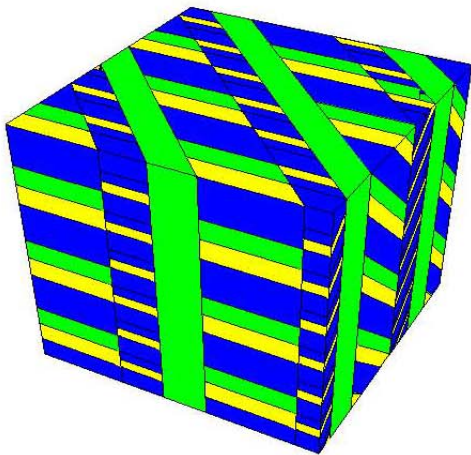
rank 2/2, $|\gamma|_\infty = 0.0025$



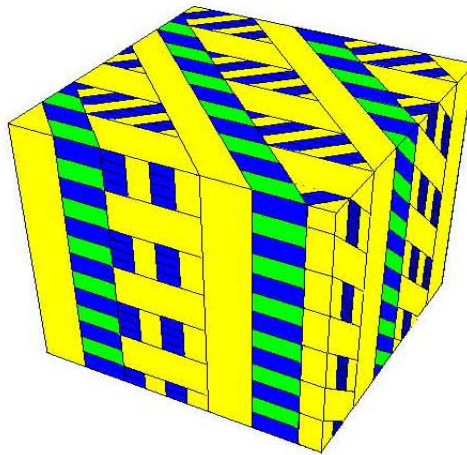
rank 4/14, $|\gamma|_\infty = 0.43$



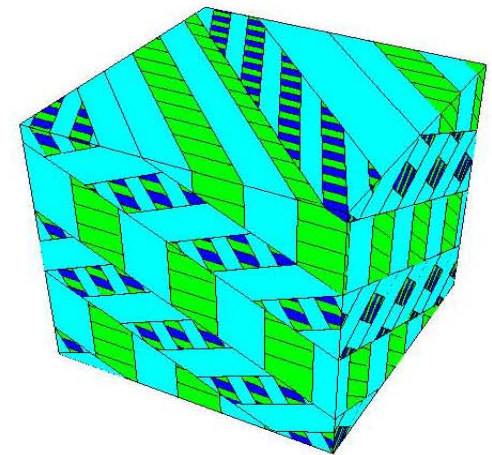
rank 4/12, $|\gamma|_\infty = 0.02$



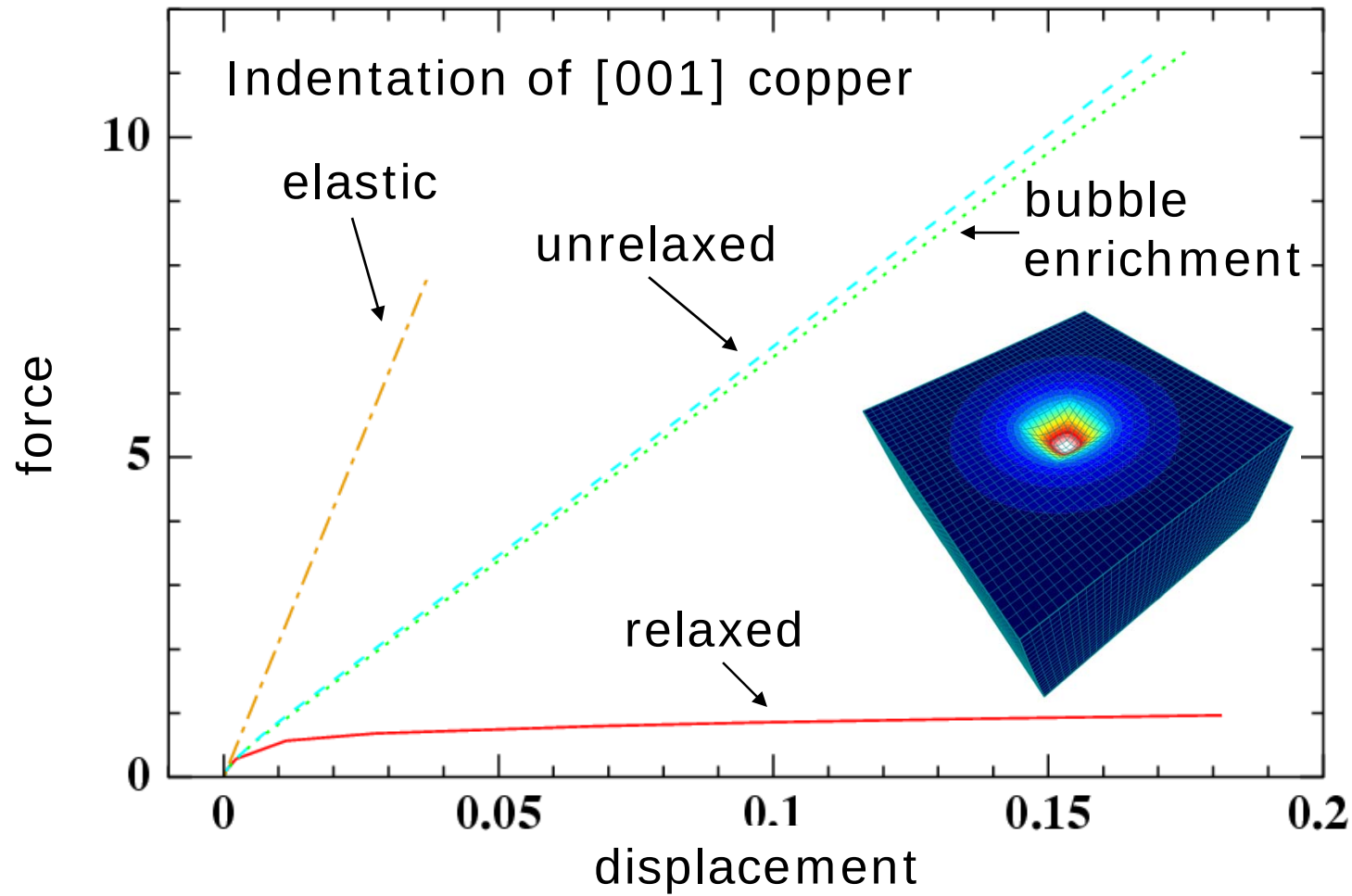
rank 4/6, $|\gamma|_\infty = 0.026$



rank 4/16, $|\gamma|_\infty = 0.21$



Relaxation – Fast multiscale models



(S Conti, P Hauret and M Ortiz, *SIAM Multiscale Model. Simul.* **6**(1), 2007, pp. 135–157)

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High-Explosives Detonation Initiation

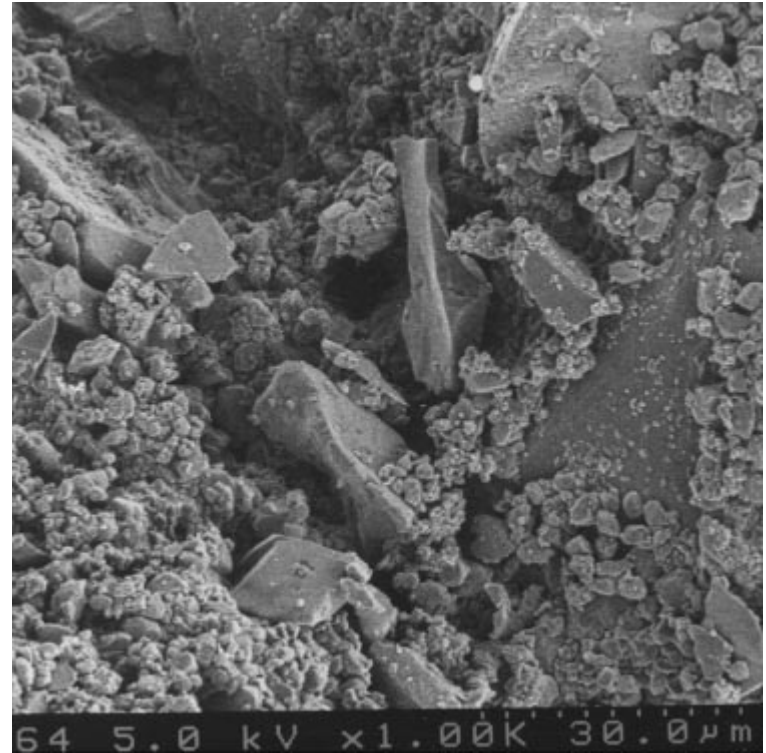


Detonation of
high-explosive
(RDX, PETN, HMX)



High-Explosives Detonation Initiation

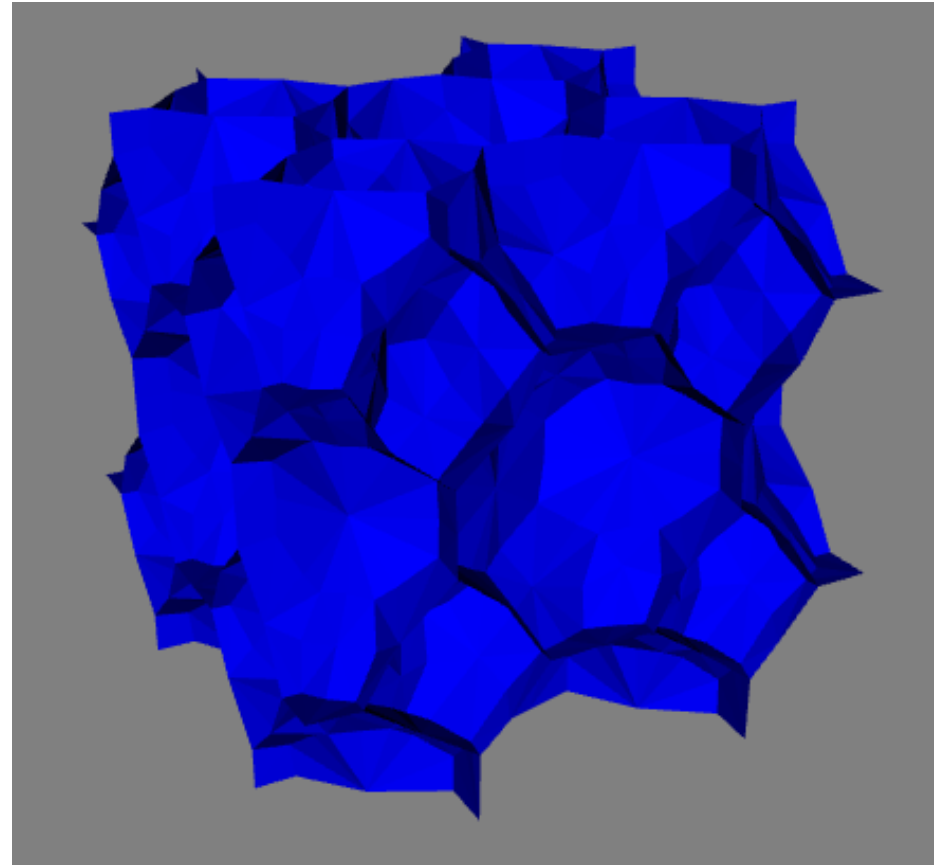
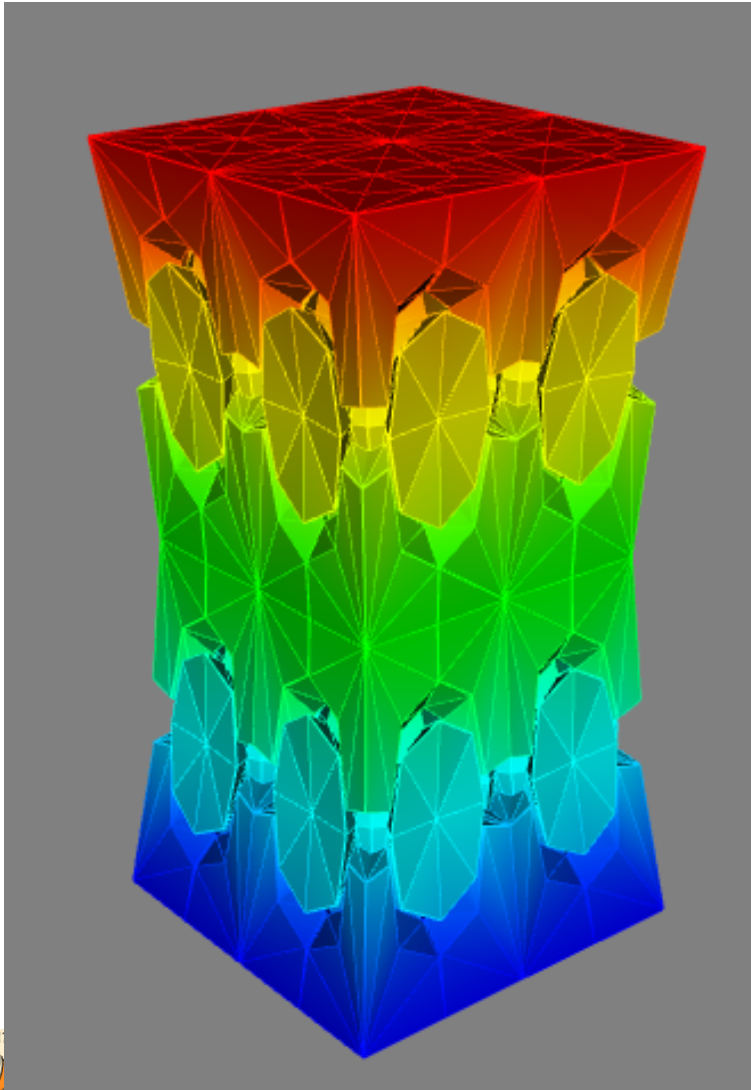
- In high explosives (HE) localized hot spots cause detonation initiation
- Some hot spots may arise as a result of localized plastic deformation
- Heterogeneity and defects act as stress risers and promote localization
- Need to predict deformation microstructures, extreme events! (not just average behavior)



Polycrystalline structure of high-explosive (LLNL S&TR June 1999)



High-Explosives Detonation Initiation



Polycrystal model and
grain boundaries



High-Explosives Detonation Initiation

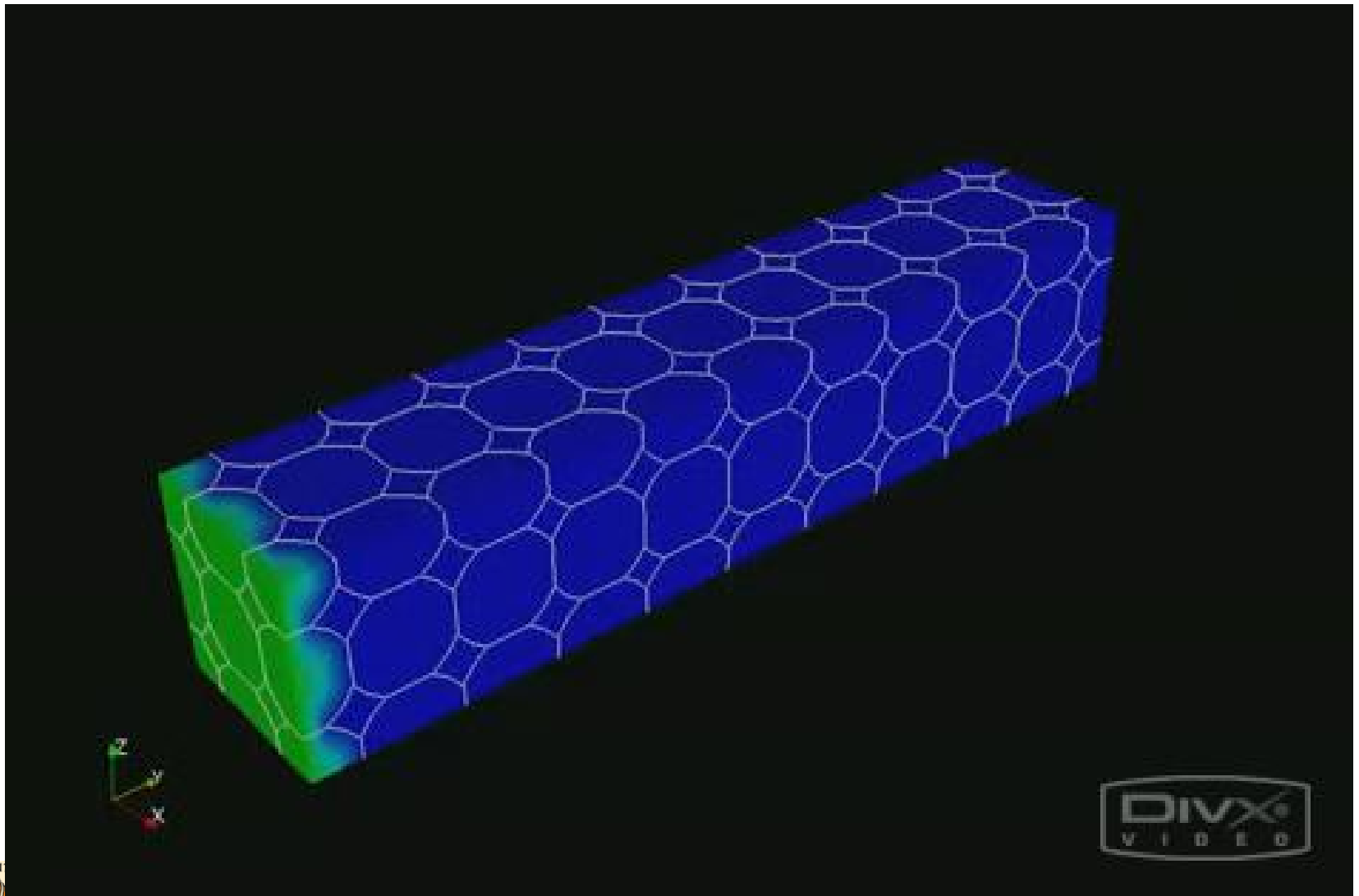


Plate impact simulation

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High-Explosives Detonation Initiation

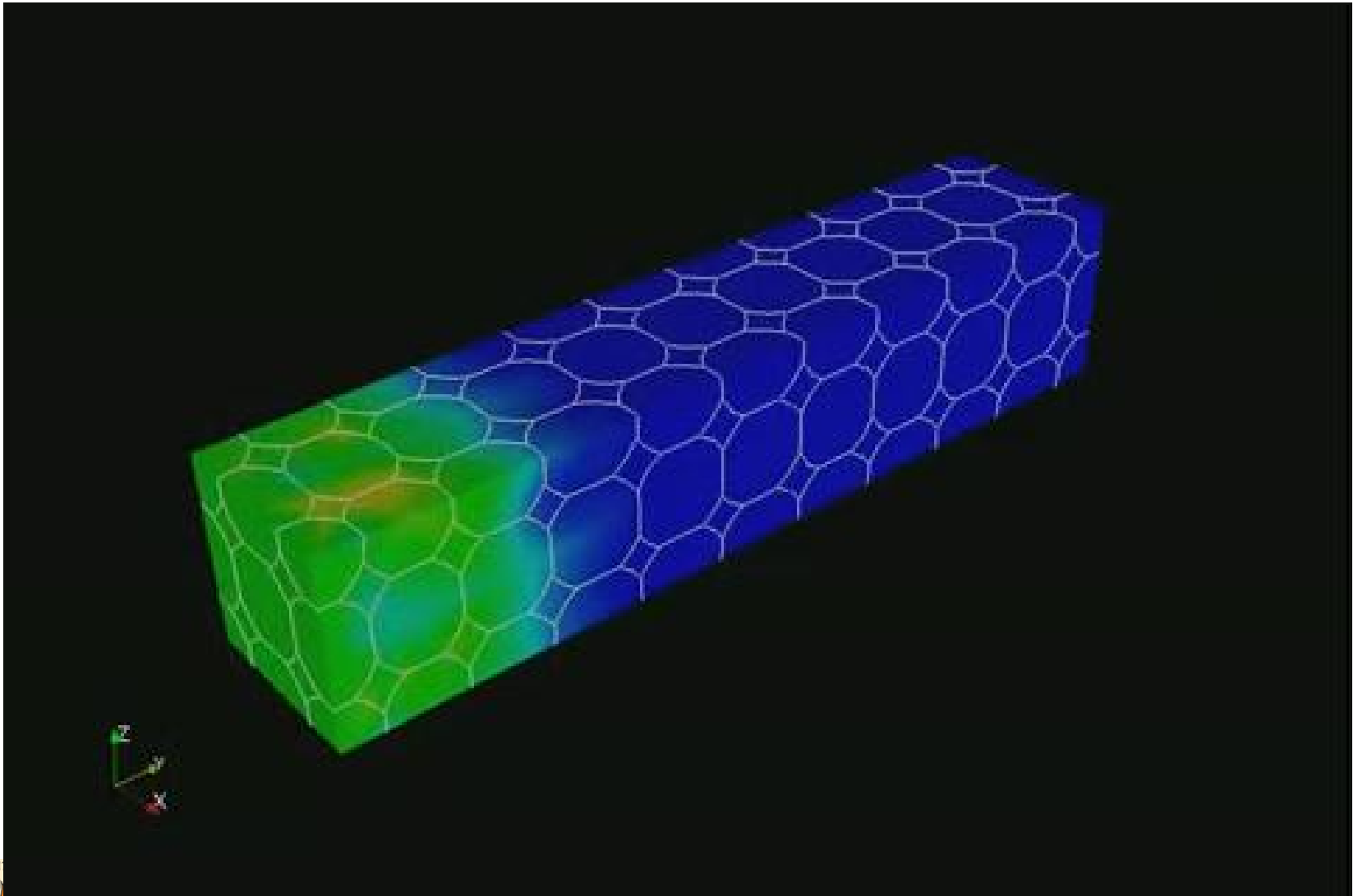


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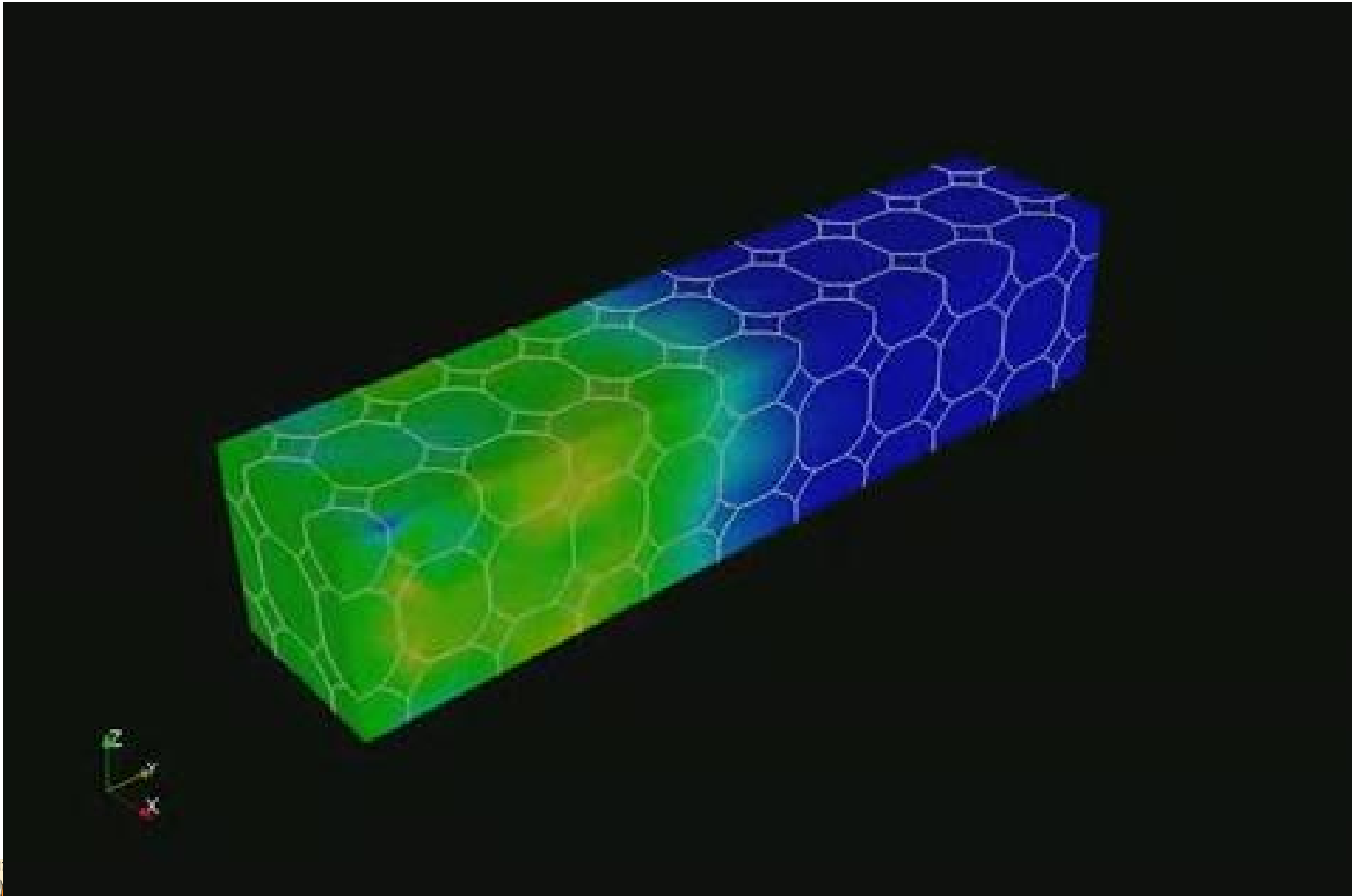


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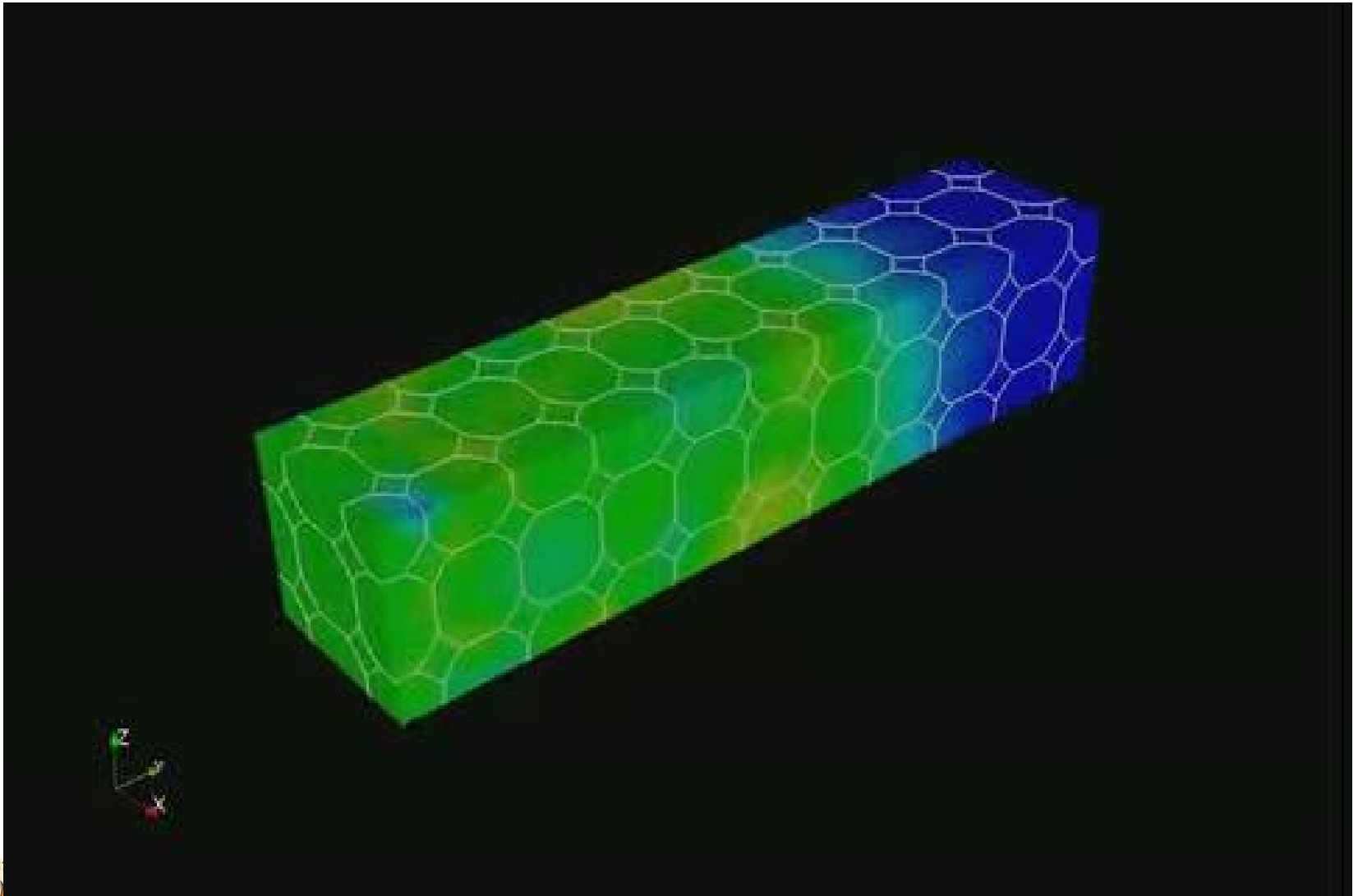


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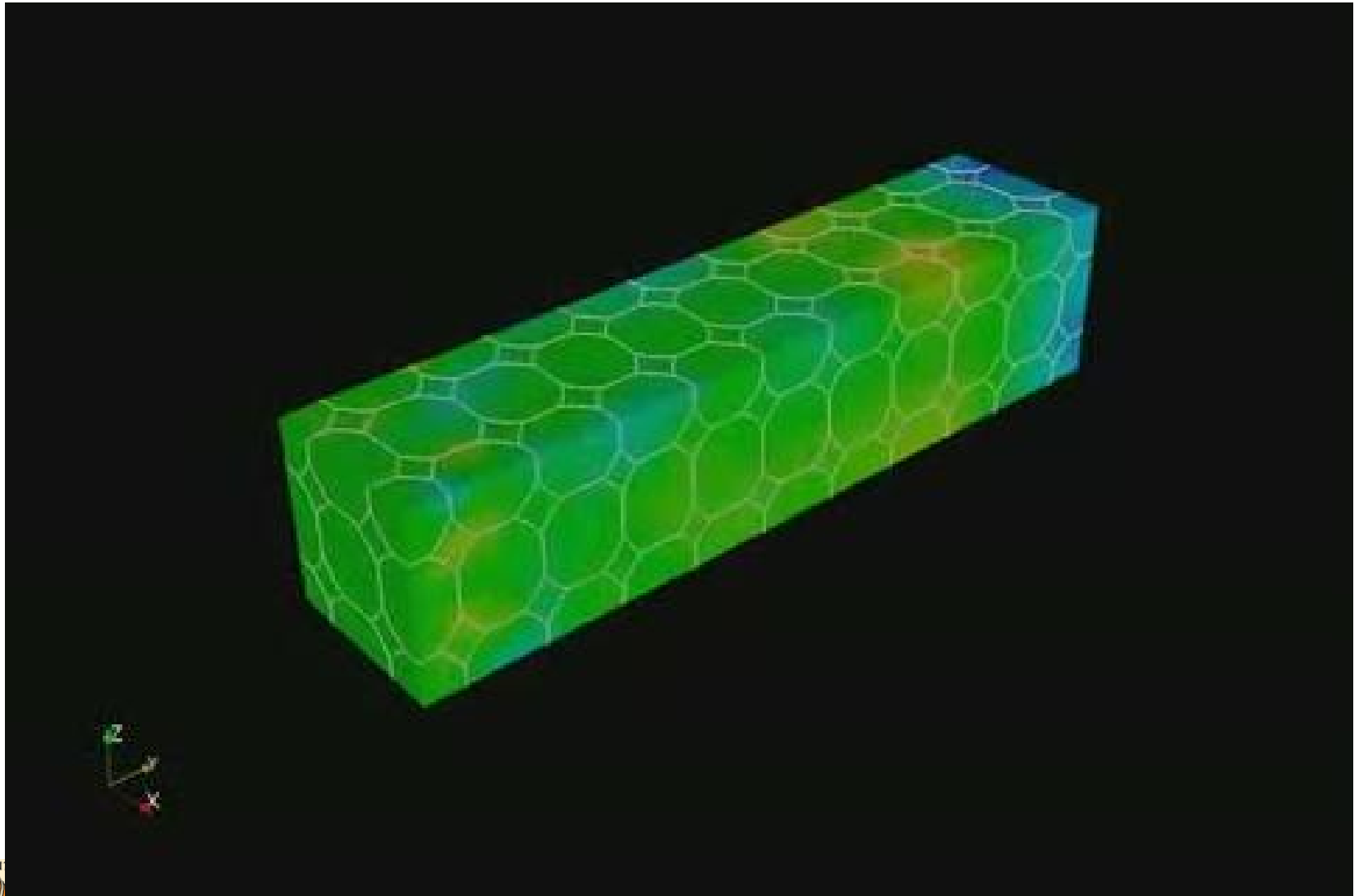


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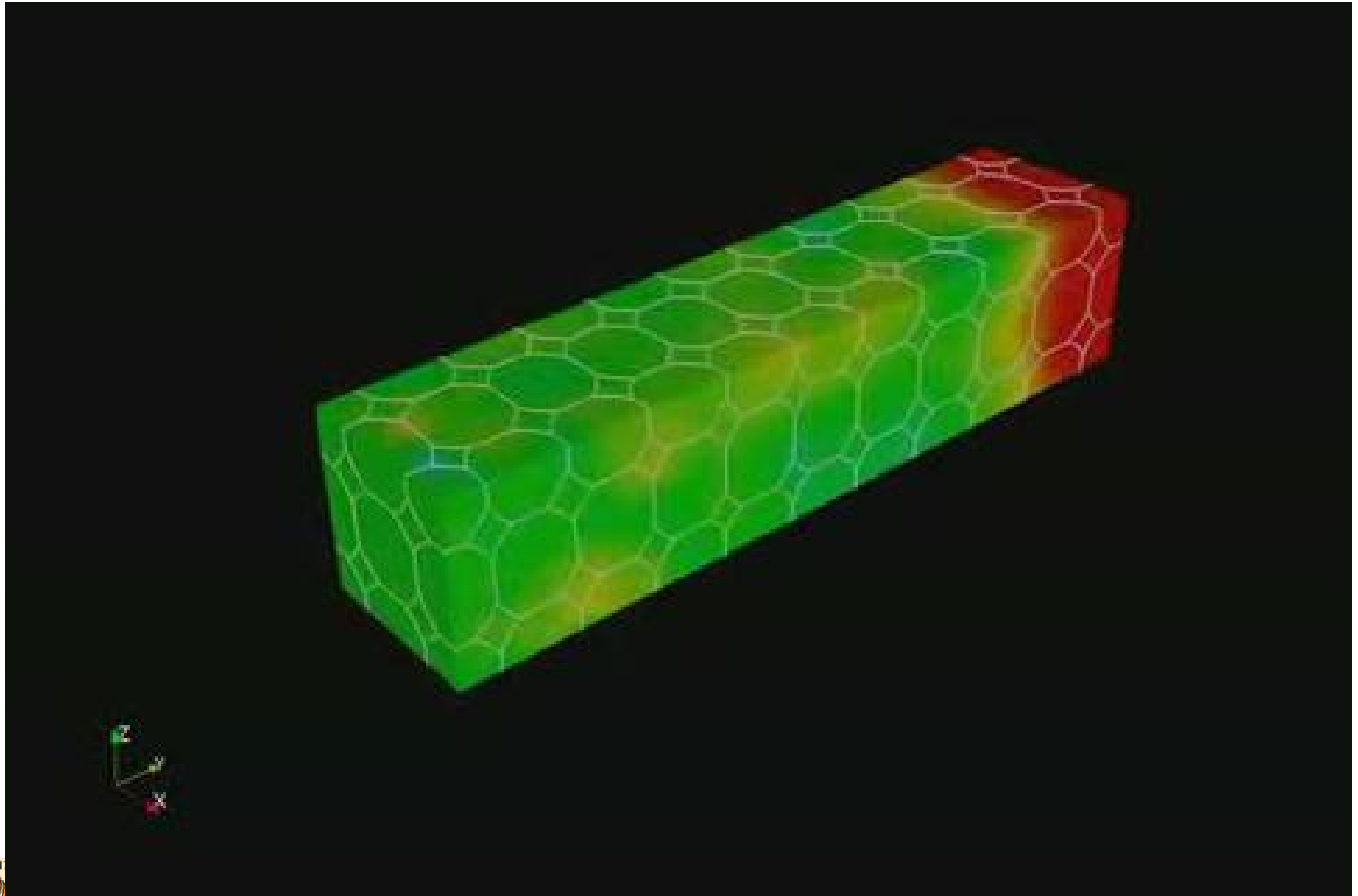


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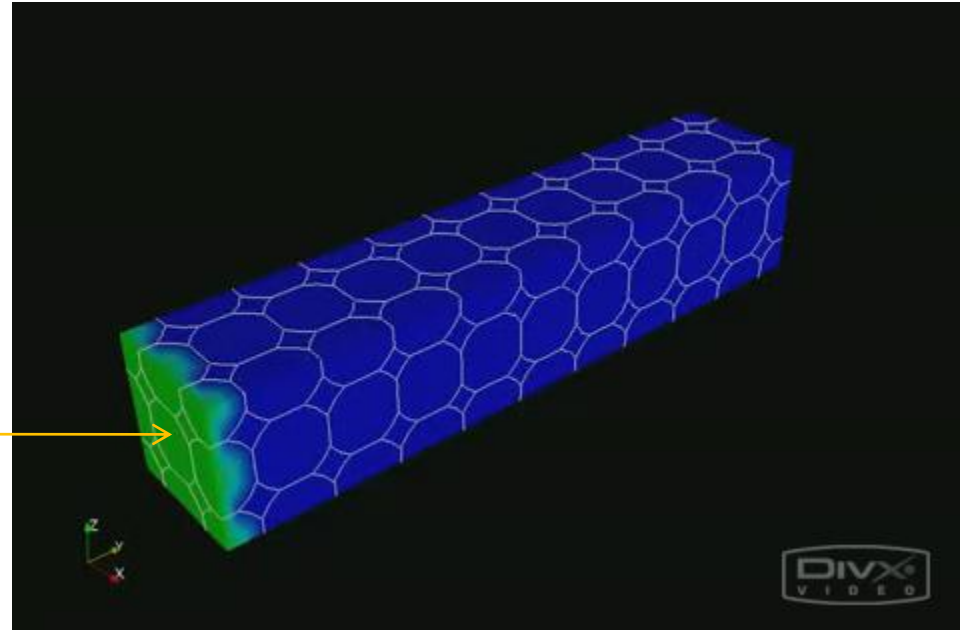
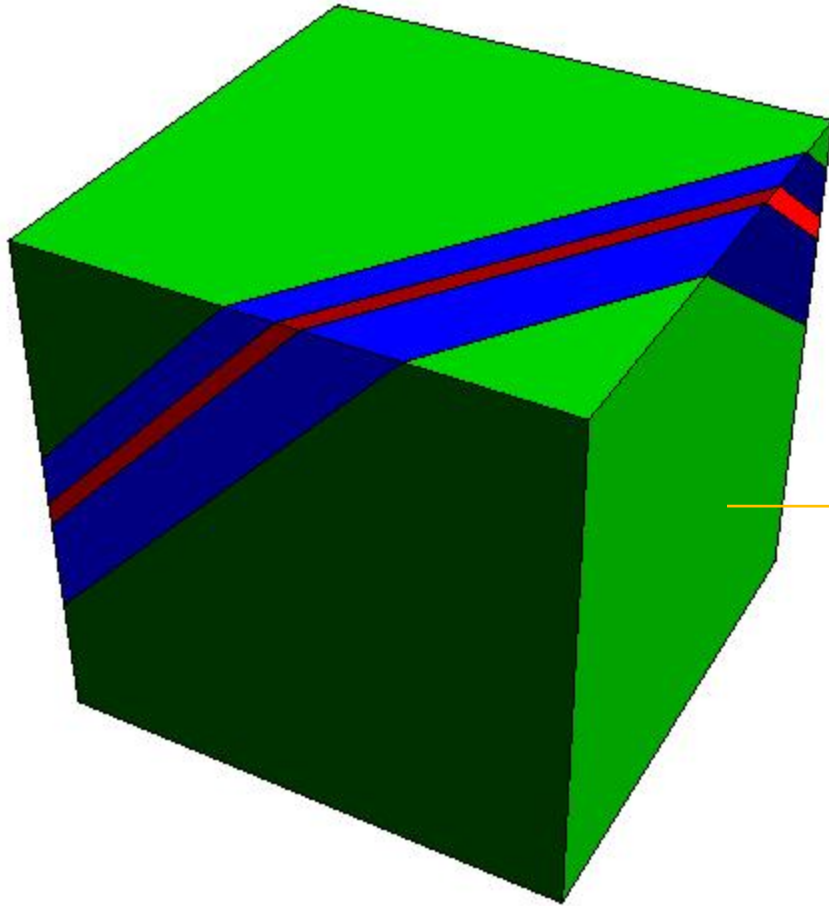


Plate impact simulation
microstructure reconstruction



High-Explosives Detonation Initiation

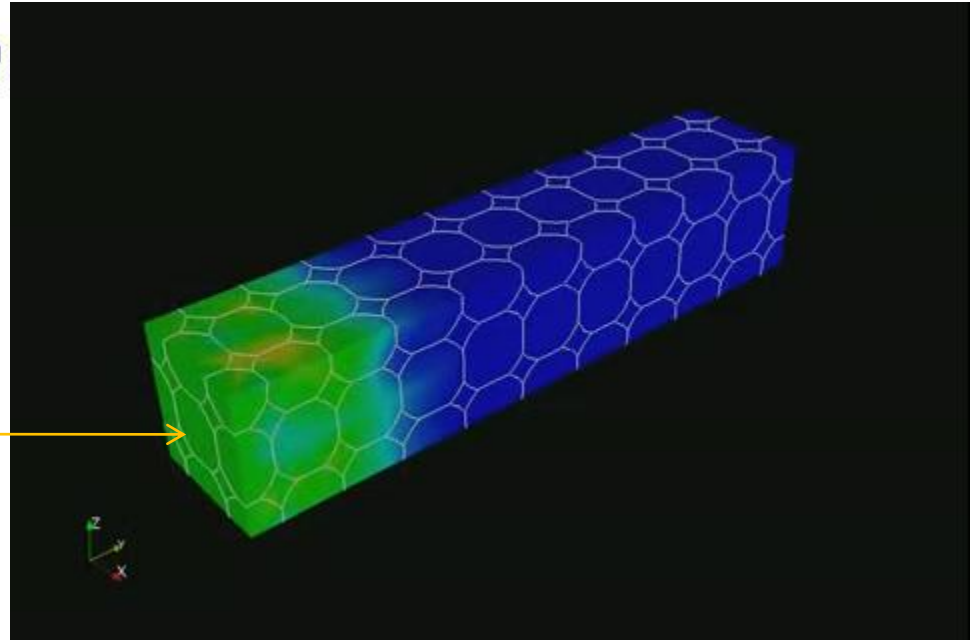
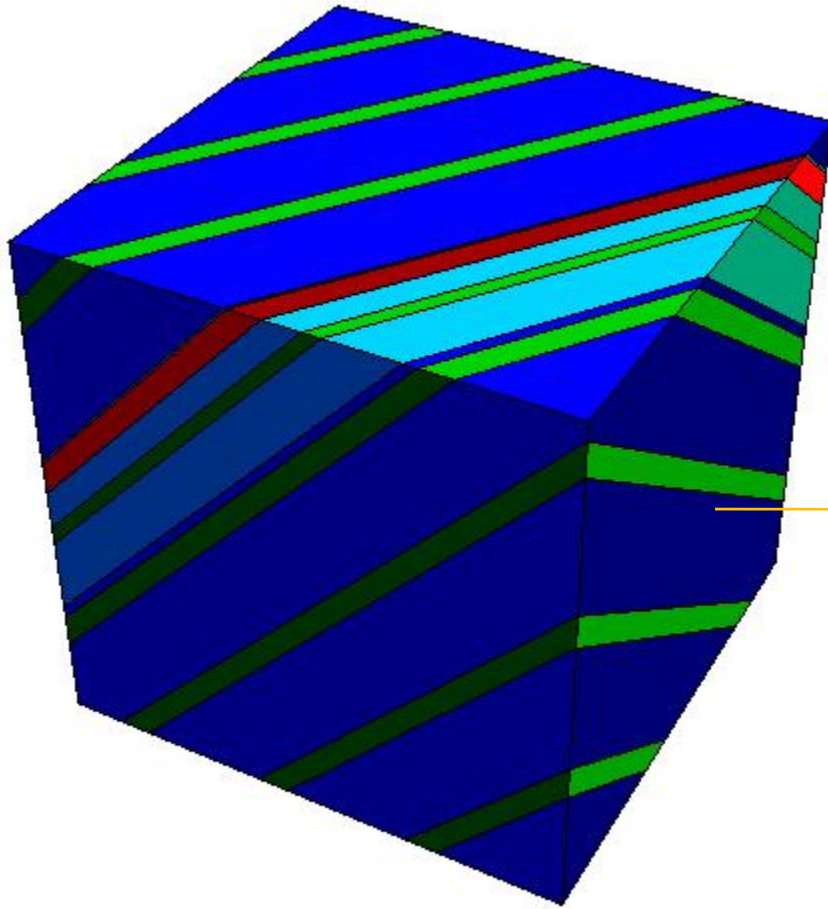


Plate impact simulation
microstructure reconstruction



High-Explosives Detonation Initiation

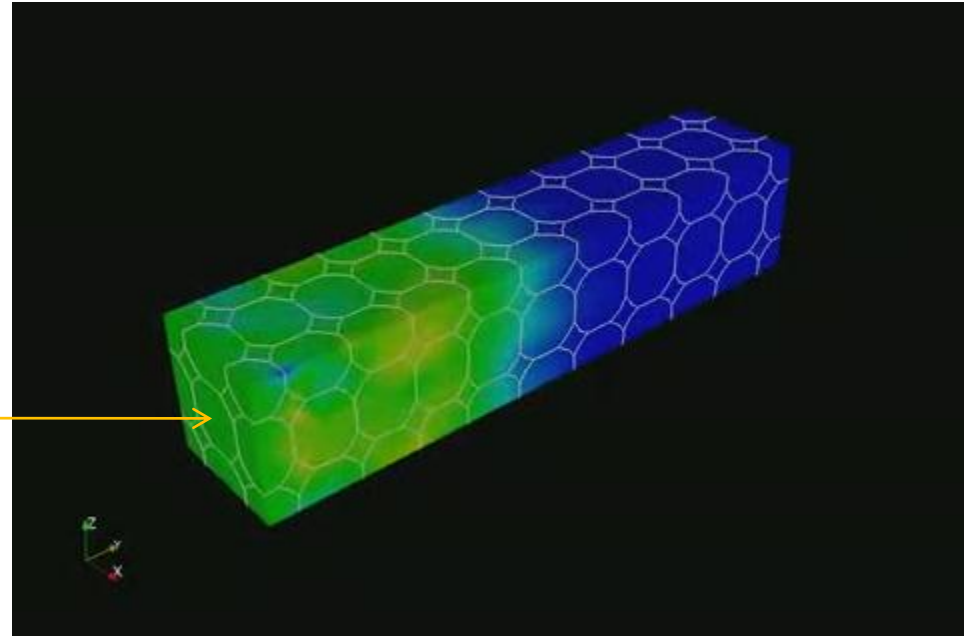
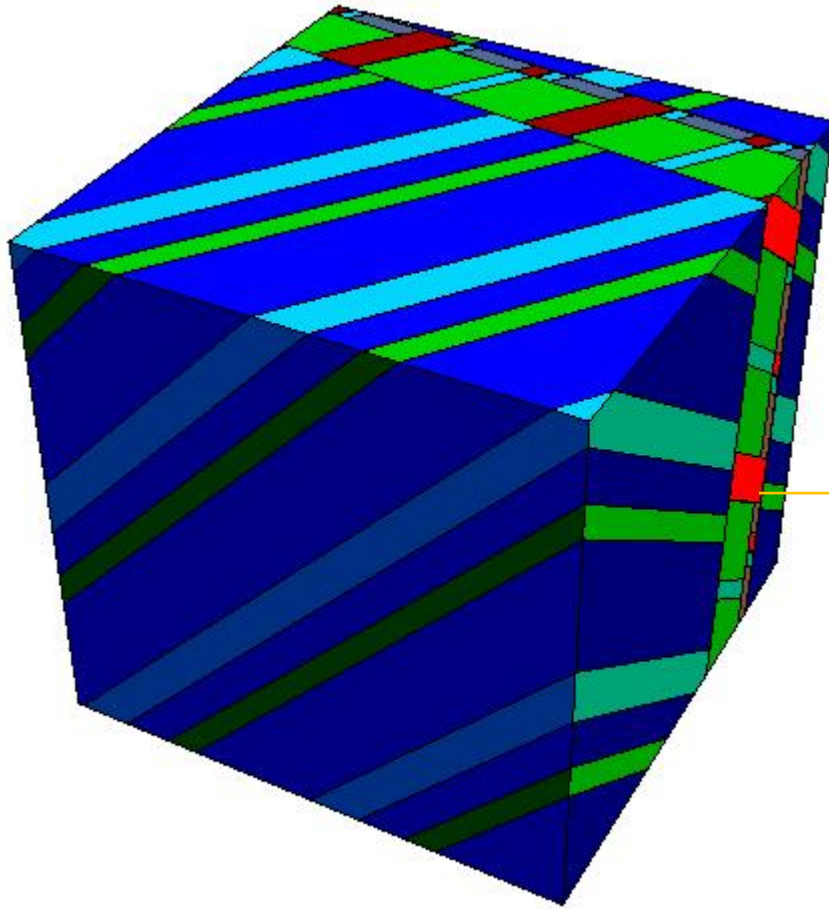


Plate impact simulation
microstructure reconstruction



High-Explosives Detonation Initiation

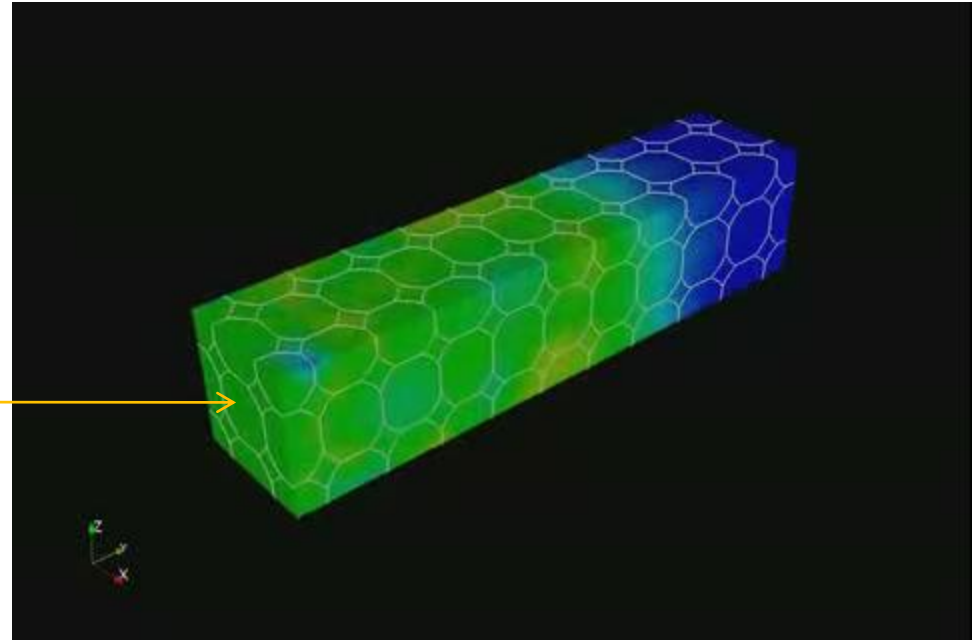
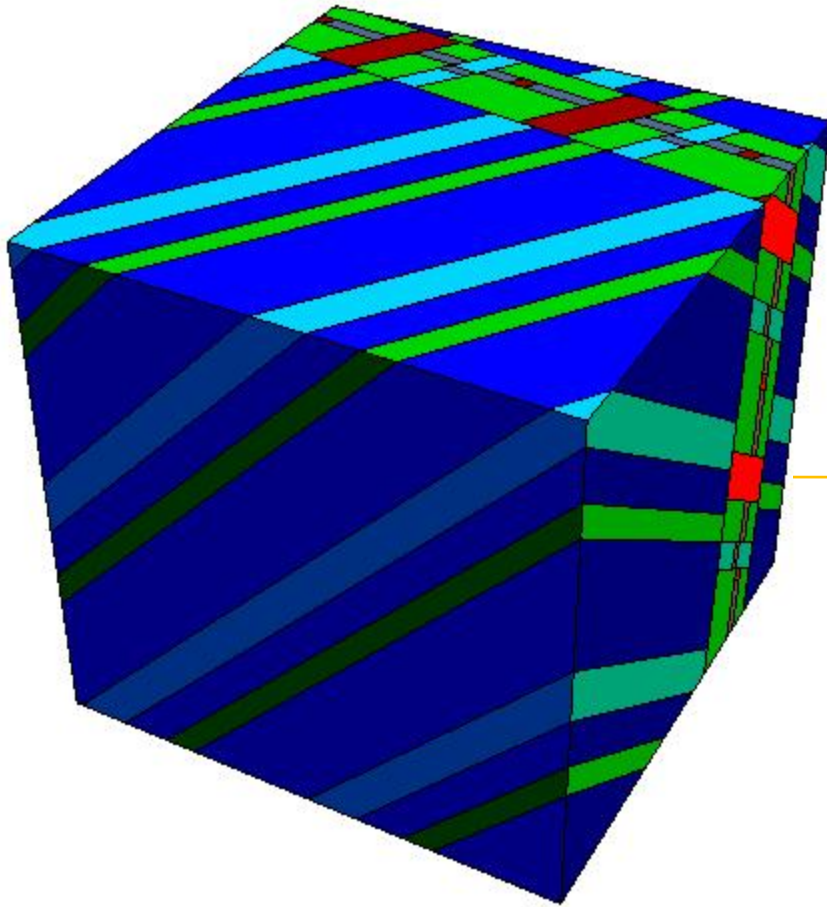


Plate impact simulation
microstructure reconstruction



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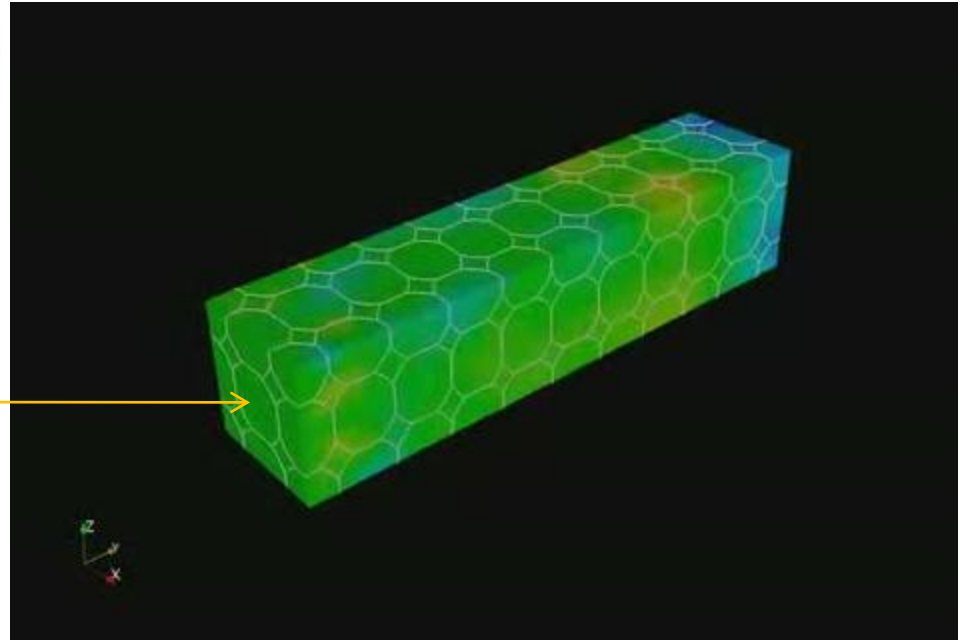
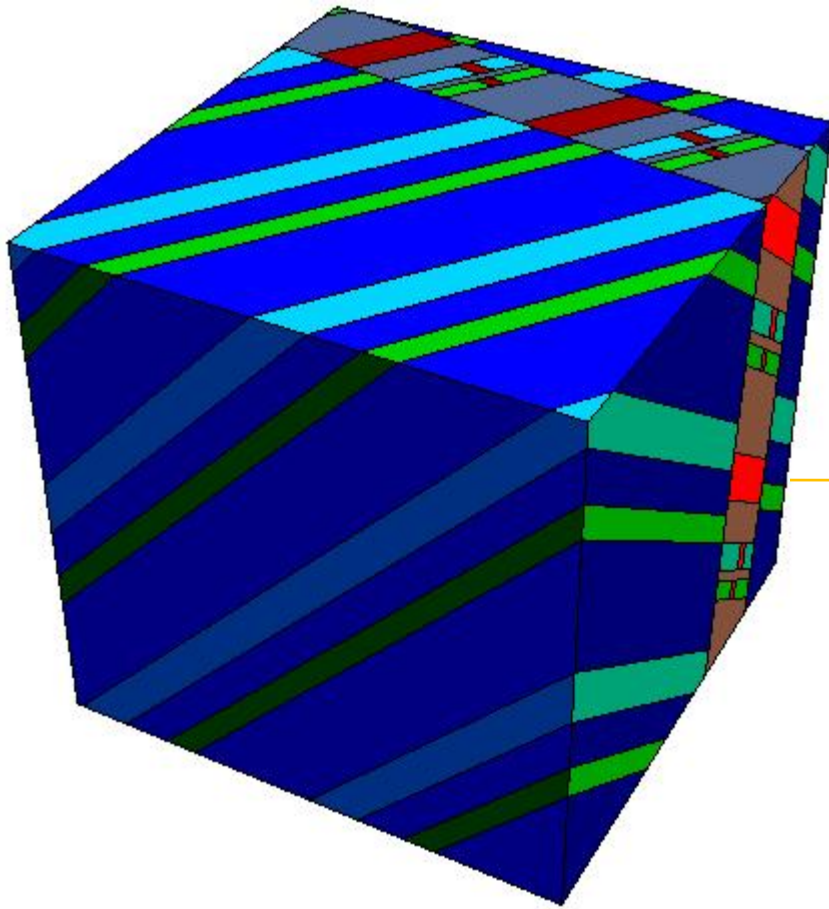


Plate impact simulation
microstructure reconstruction



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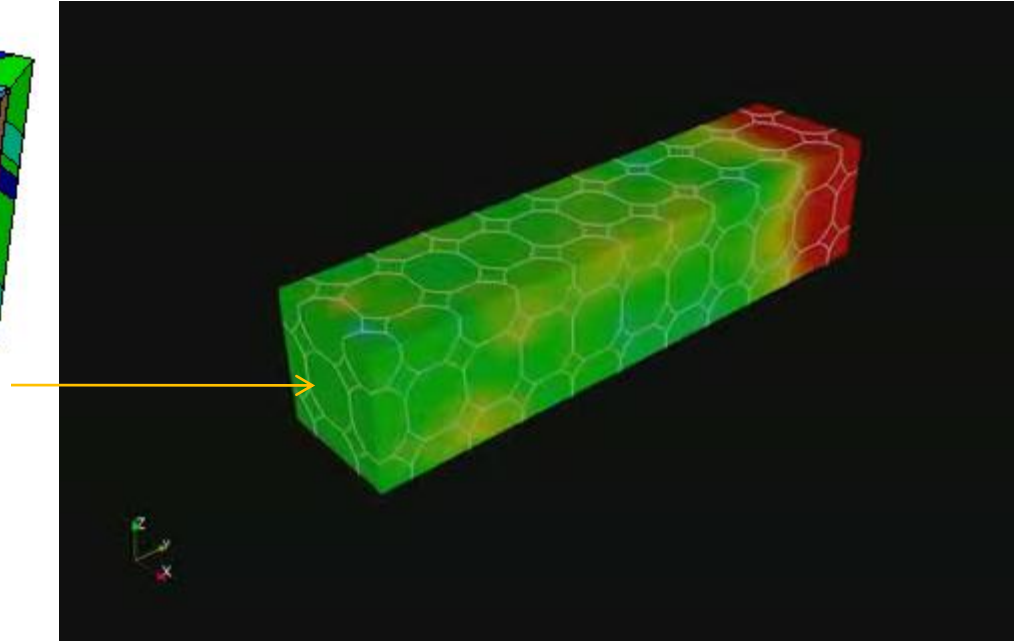
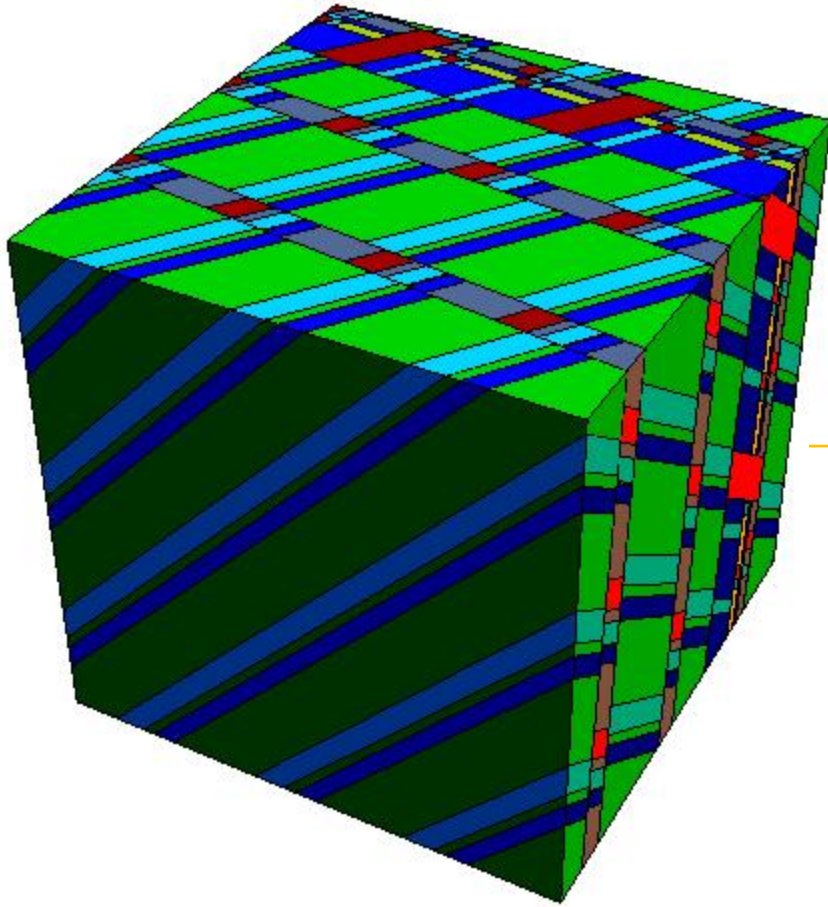


Plate impact simulation
microstructure reconstruction



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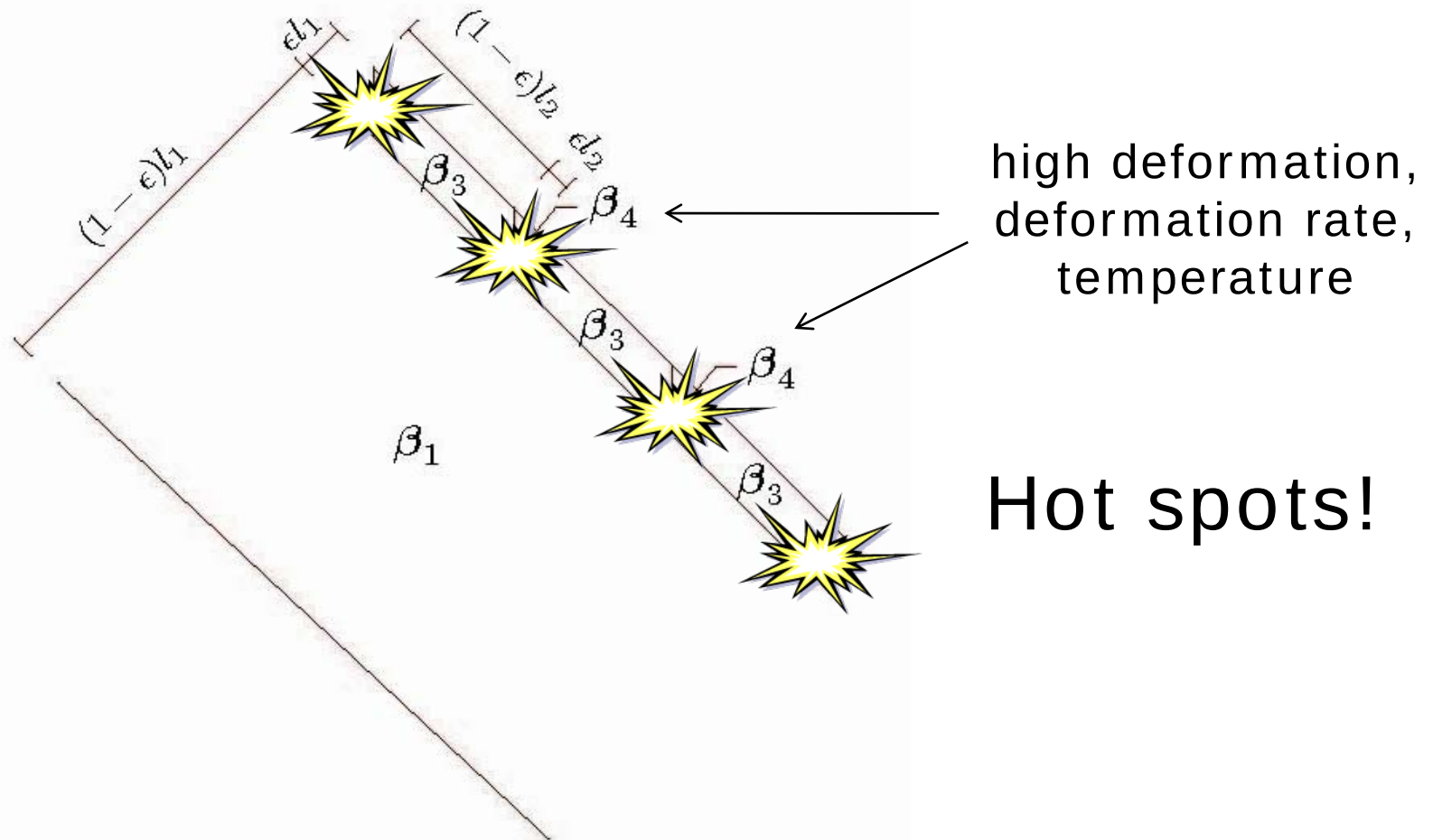
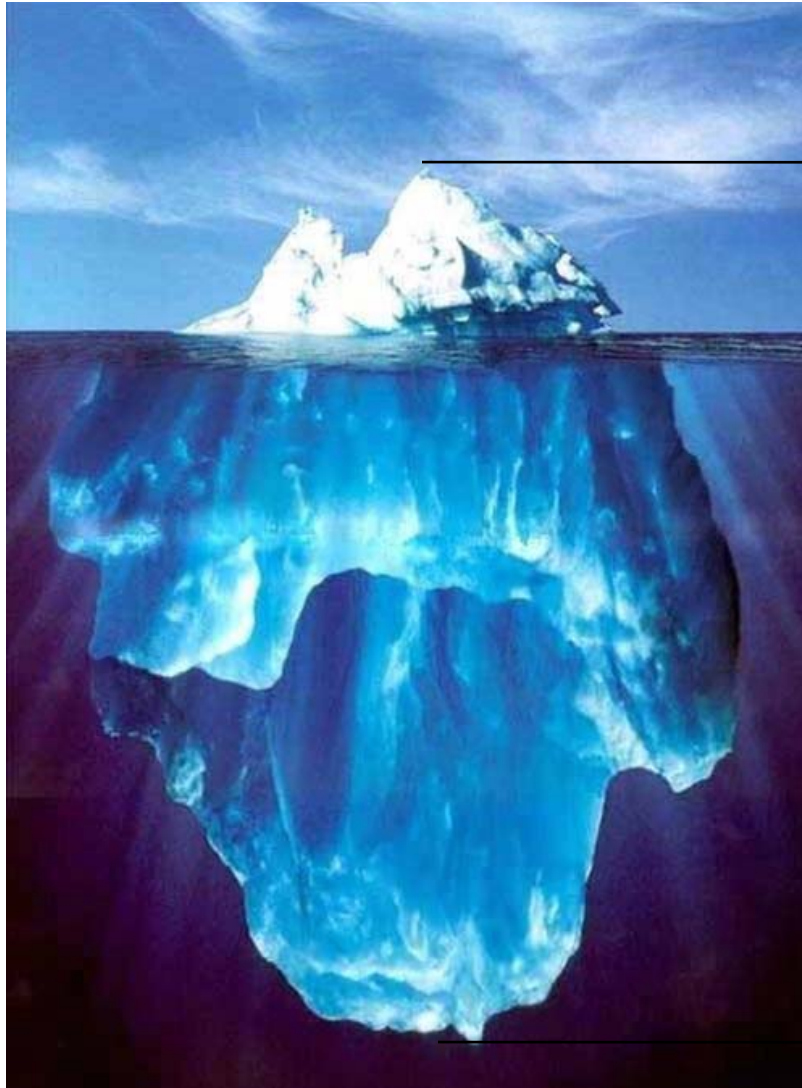


Plate impact simulation
hot spot analysis



Convex vs. nonconvex-plasticity



Convex
plasticity

Non-convex
plasticity

