

The Effect of Elastic Stresses and Crystallographic Slip on Island Growth in Thin Films

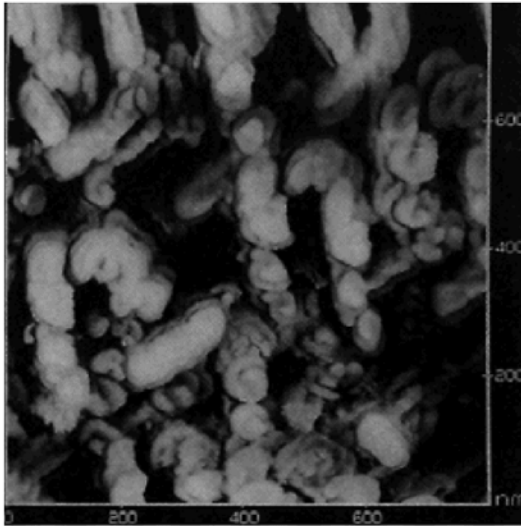
Michael Ortiz
Caltech

Third SIAM Conference
on
Mathematical Aspects of Materials Science
Philadelphia, PA, May 24, 2000

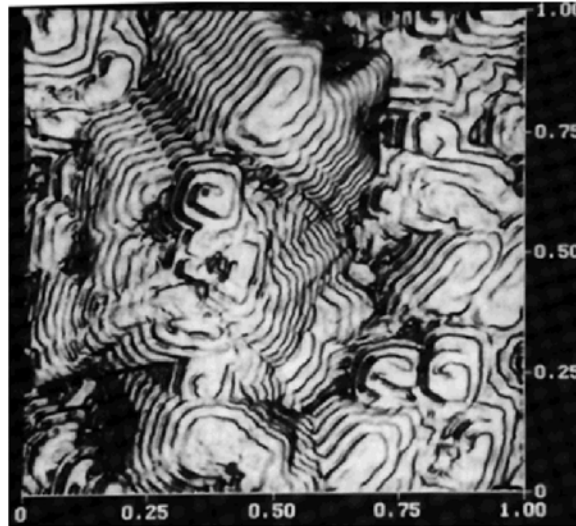


Michael
Ortiz

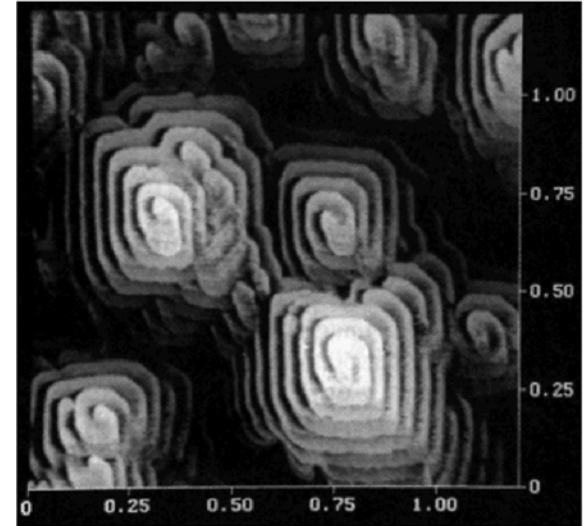
Sputtered YBCO Film on MgO substrate



(a) $h = 10\text{ nm}$



(b) $h = 160\text{ nm}$



(c) $h = 500\text{ nm}$

I. D. Raistrick and M. Hawley, in: S. L. Shindé and D. A. Rudman (eds.)
Interfaces in High T_c Superconducting Systems, Springer-Verlag, 1994.



Continuum film-growth model

M. Ortiz, E. A. Repetto and H. Si, *J. Mech. Phys. Solids*, **47** (1999) 697.

- Assumptions:

- $h_{,t}$ admits Taylor expansion in $\nabla h, \nabla \nabla h, \dots$
- Invariance under $\mathbf{x} \rightarrow -\mathbf{x}$.
- Decay rate no faster than L^{-4} .
- Onsager reciprocity relations.

- Rate equation for surface profile:

$$h_{,t} = F(\nabla h) - V(h/\delta) e^{-h/\delta} + C \nabla \cdot [(k^{-2} |\nabla h|^2 - 1) \nabla h] - D \nabla^4 h$$

$F(\nabla h) \rightarrow$ deposition flux	$-V(h/\delta) e^{-h/\delta} \rightarrow$ interfacial energy
$+C \nabla \cdot [(k^{-2} \nabla h ^2 - 1) \nabla h] \rightarrow$	evaporation/condensation
$-D \nabla^4 h \rightarrow$ capillarity	$k \rightarrow$ magic slope

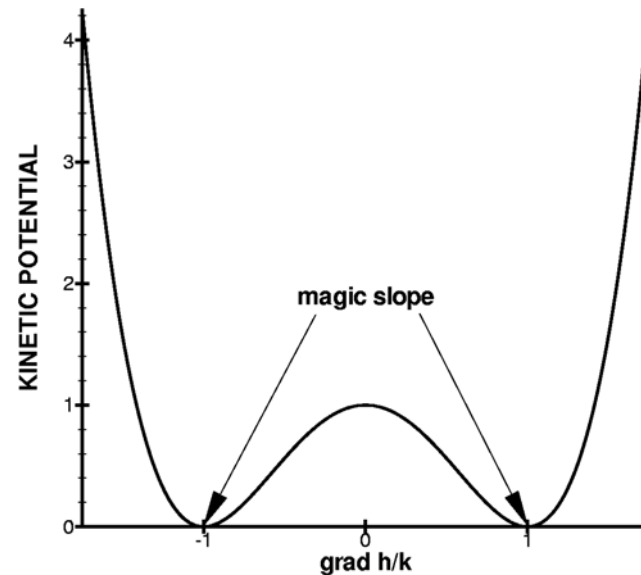
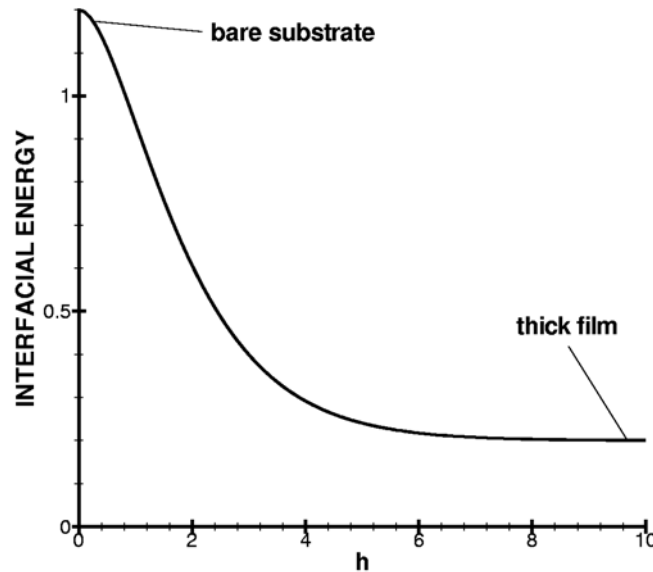


Continuum film-growth model

M. Ortiz, E. A. Repetto and H. Si, *J. Mech. Phys. Solids*, **47** (1999) 697.

- From Onsager reciprocity relations: $h_{,t} = -\delta\Phi[h]/\delta h$
- Kinetic potential:

$$\Phi[h] = \int_{\Omega} \left\{ -Fh - V(h + \delta)e^{-h/\delta} + \frac{C}{4k^2} (|\nabla h|^2 - k^2)^2 + \frac{D}{2} (\nabla^2 h)^2 \right\} d^2x$$



Stability of flat films - island nucleation

M. Ortiz, E. A. Repetto and H. Si, *J. Mech. Phys. Solids*, **47** (1999) 697.

- Linearization: $h_0 \rightarrow h_0 + u$,

$$u_{,t} = -Bu - C\nabla^2 u - D\nabla^4 u$$

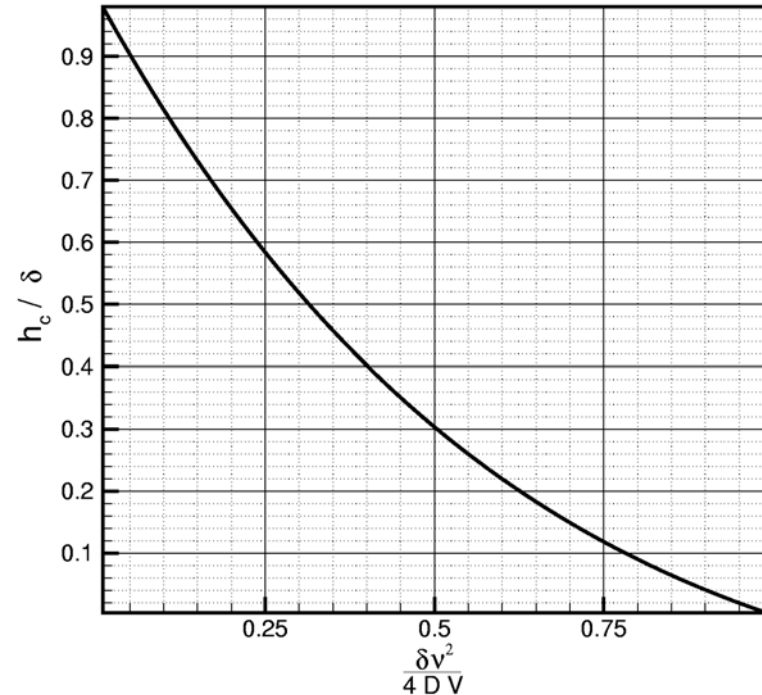
- Set: $u = Ae^{-\lambda t}e^{-i\mathbf{k}\cdot\mathbf{x}}$,

$$\lambda = Dk^4 - Ck^2 + C$$

- Critical wavelength:

$$k_c = \sqrt{C/2D}$$

- $h_c = 0 \Rightarrow$ Volmer-Weber.
- $h_c > 0 \Rightarrow$ Stranski-Krastanow.

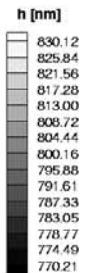
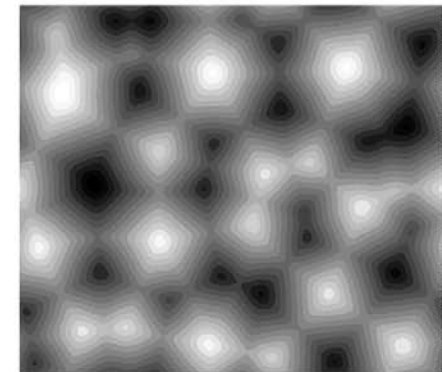
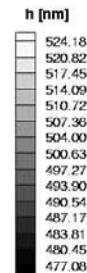
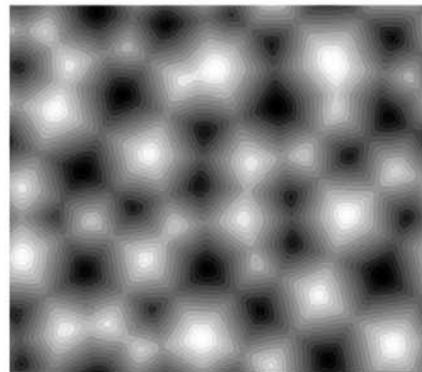
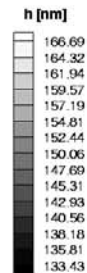
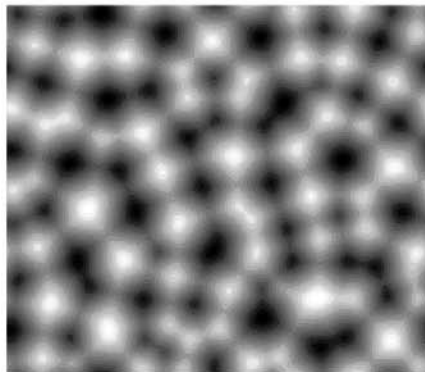
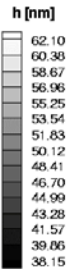
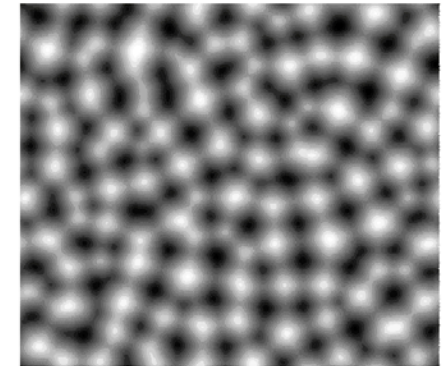
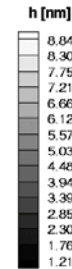
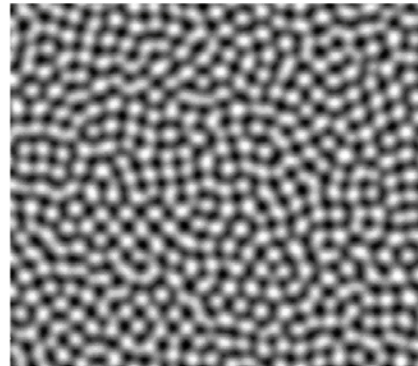


Critical thickness h_c .



Surface-profile evolution

M. Ortiz, E. A. Repetto and H. Si, *J. Mech. Phys. Solids*, **47** (1999) 697.



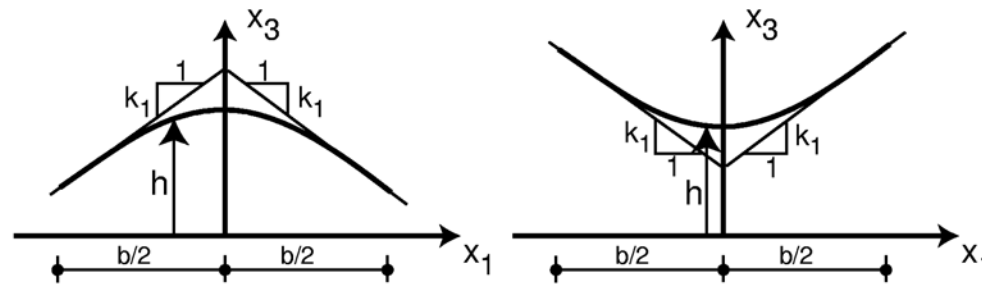
Level contours of surface height (nm).



Michael
Ortiz

Systems with small capillarity

M. Ortiz, E. A. Repetto and H. Si, *J. Mech. Phys. Solids*, **47** (1999) 697.

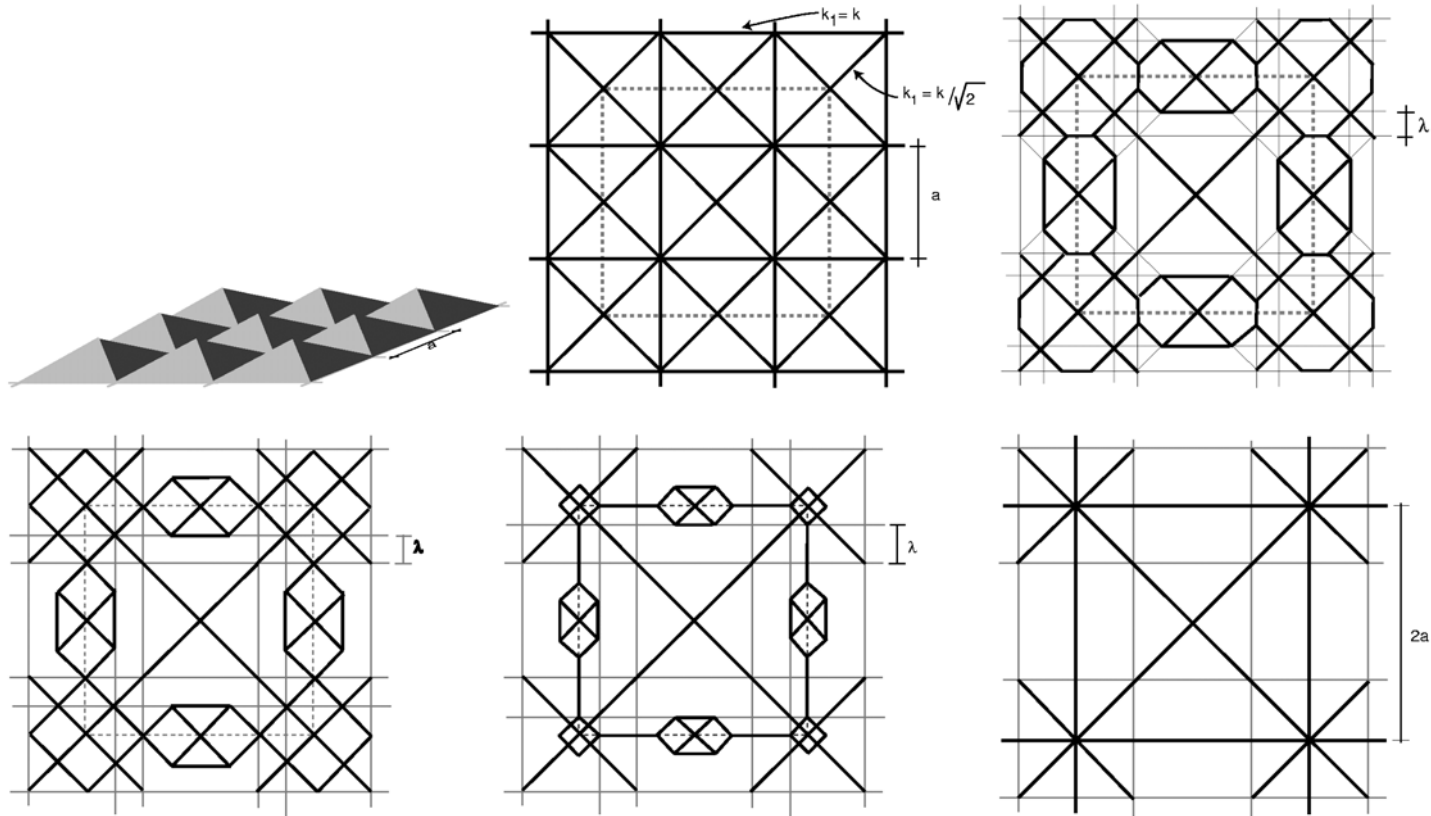


- $D \rightarrow 0$, sharp-interface approximation.
- Boundary layer width: $l = \sqrt{D/2C} \rightarrow 0$.
- Relaxation time: $\tau = D/2C^2 \rightarrow 0$.
- Limiting kinetic potential: $\Phi_0[h] = \int_{\mathcal{S}} \sqrt{2CD} [2k_1^3(s)/3k] ds$,
 $\mathcal{S} \equiv$ singular set of the profile.
- Limiting kinetics: $h_{,t} = -\delta\Phi_0[h]/\delta h$.



Coarsening construction

M. Ortiz, E. A. Repetto and H. Si, *J. Mech. Phys. Solids*, **47** (1999) 697.

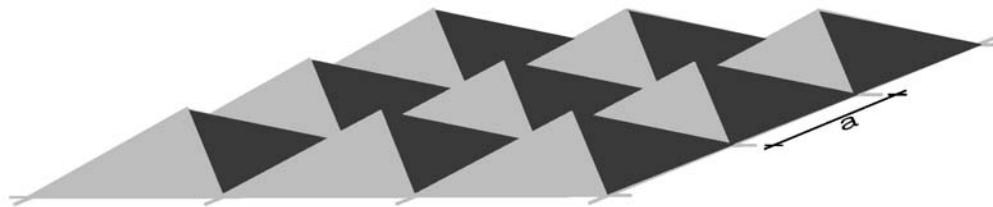


Evolution of singular set (ridges and grooves).



Coarsening construction

M. Ortiz, E. A. Repetto and H. Si, *J. Mech. Phys. Solids*, **47** (1999) 697.



- Effective kinetic equation:

$$h_{1,t} = \frac{80}{3} \frac{\sqrt{2CD} k^4}{12h_1^2 - 4ah_1k + 3a^2k^2}, \quad h_1 < ak$$

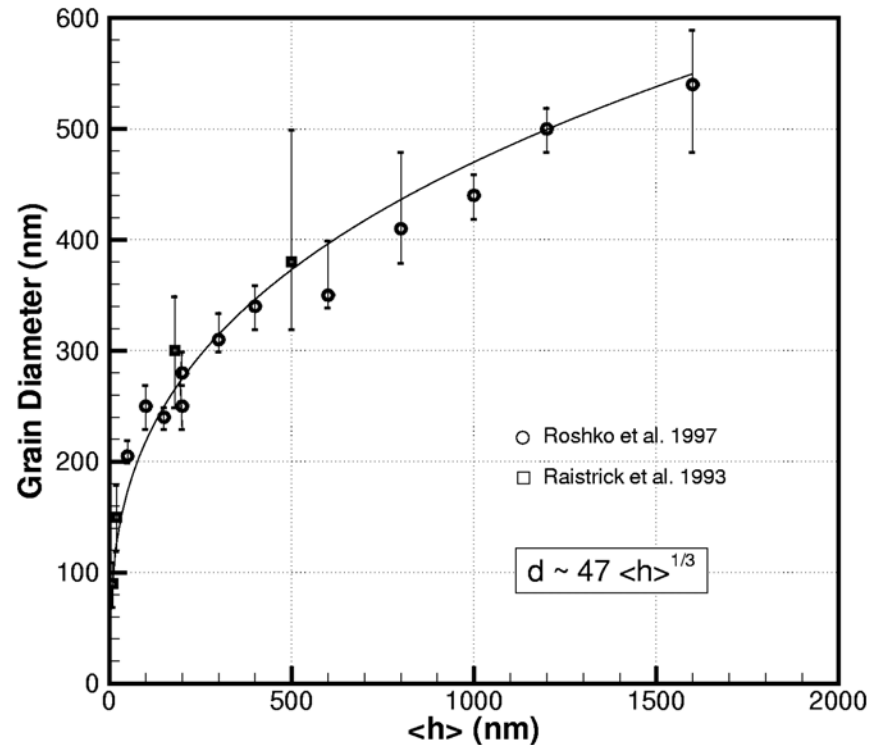
$$h_{1,t} = \frac{16}{3} \frac{\sqrt{2CD} k^4}{-20h_1^2 + 60ah_1k - 29a^2k^2}, \quad h_1 > ak$$

- Grain-size growth law:

$$d = \left(\frac{280}{59} \frac{\sqrt{2CD} k}{F} \langle h \rangle \right)^{1/3} \sim \langle h \rangle^{1/3}$$



Grain-size evolution



Grain diameter d vs. average film thickness $\langle h \rangle$. Theoretical fit to data of Raistrick and Hawley (1993) and Roshko *et al.* (1997).



Strained-film growth

- Rate equation for surface profile:

$$h_{,t} = F(\nabla h) + C \nabla \cdot [(k^{-2} |\nabla h|^2 - 1) \nabla h] - D \nabla^2 (\nabla^2 h - \gamma^{-1} U)$$

where $U(x_1, x_2)$ is the volume free-energy density at $x_3 = h(x_1, x_2)$.

- First-order perturbation formula:

$$\delta E = \int_{\Omega} U \delta h d\Omega \quad \Rightarrow \quad U = \frac{\delta E}{\delta h}$$

- Goals of the analysis:

- Derive asymptotic formulae for free energy E as a functional of h in the limit of small film thickness and shallow waviness.
- Analyze the effect of elastic energy on island size and morphology.



Strained-film growth

- Reference configuration: Film of uniform thickness $\langle h \rangle$, misfit strains ϵ_{ij}^* , misfit stresses σ_{ij}^* , traction-free surface: $\sigma_{3i}^* = 0$.
- Perturb state of film by:
 - Roughening film profile: $\langle h \rangle \rightarrow h(x_1, x_2)$.
 - Crystallographic slip \Rightarrow plastic strains ϵ_{ij}^p .
- Free energy:

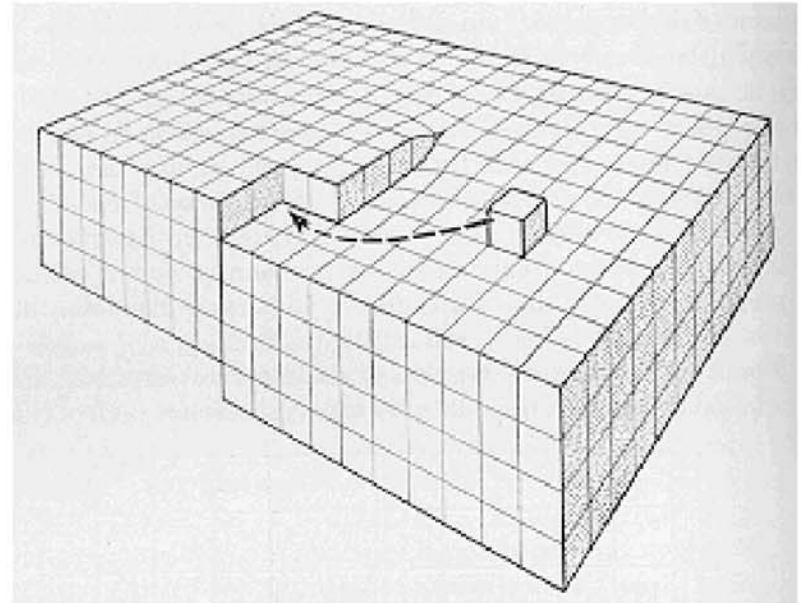
$$\begin{aligned} E = & \int_{\Omega} \int_0^{h(x_1, x_2)} \frac{1}{2} c_{ijkl} (u_{i,j} - \epsilon_{ij}^* - \epsilon_{ij}^p) (u_{k,l} - \epsilon_{kl}^* - \epsilon_{kl}^p) d\Omega dx_3 \\ & + \int_{\Omega} \int_0^{h(x_1, x_2)} W^p d\Omega dx_3 + \int_{\Omega} \int_{-\infty}^0 \frac{1}{2} c_{ijkl} u_{i,j} u_{k,l} d\Omega dx_3 \end{aligned}$$

$W^p \equiv$ stored energy of cold work.



Crystallographic slip - Continuum theory

- Plastic strains: $\epsilon_{\alpha 3}^p = \gamma_{\alpha}^p / 2$
- Density of screw dislocations:
 $\rho = (\gamma_{2,1}^p - \gamma_{1,2}^p) / b$
- Density of interfacial dislocations:
 $\alpha_{31} = -\beta_{32}^p, \quad \alpha_{32} = \beta_{31}^p \Rightarrow$
prismatic loops.
- c -axis wobble:
 $\theta^p = (1/2) \sqrt{(\gamma_1^p)^2 + \gamma_2^p{}^2}$
- Yield condition: $|\sigma_{\alpha 3}| = \tau_c$.
- Ideal plasticity: $\tau_c = \text{constant}$.



Slip planes (a and b) and Burgers vector (c) in YBCO.



Asymptotic analysis

- Assume:
 - Shallow waviness: $|\nabla h| < \varepsilon \ll 1$.
 - Small thickness: $\langle h \rangle / d < \varepsilon \ll 1$, $d \equiv$ in-plane dimension.
- Asymptotic form of the elastic energy as $\varepsilon \rightarrow 0$:

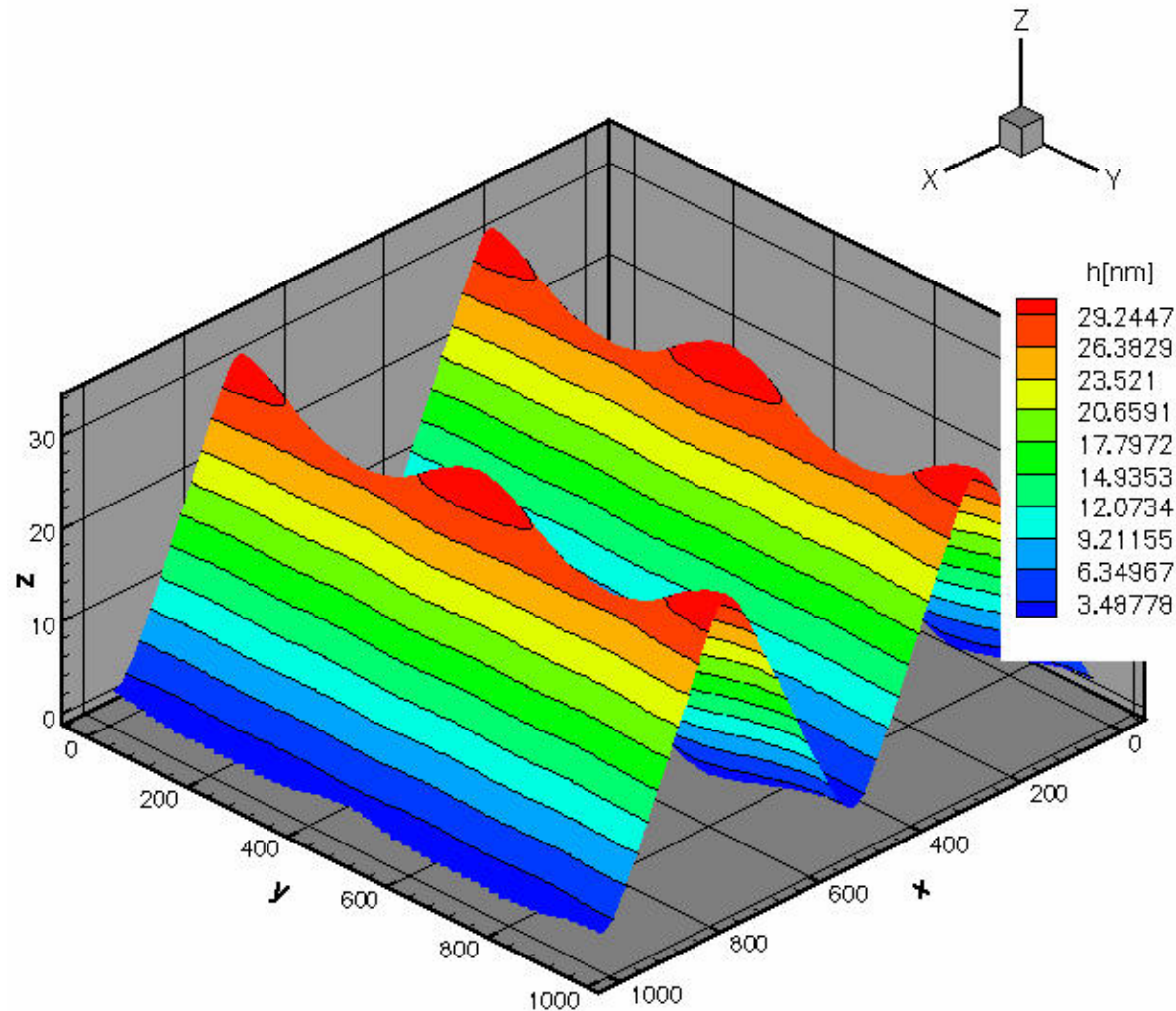
$$\Delta E \sim - \int_{\Omega} \int_{\Omega} \frac{1}{2} G_{ik}(\mathbf{x} - \mathbf{x}') t_i(\mathbf{x}) t_k(\mathbf{x}') d\Omega d\Omega'$$

where $G \equiv$ surface Green's function for substrate.

- Effective tractions: $t_i \sim -\sigma_{i\beta}^* h_{,\beta} - (h c_{i\beta kl} \epsilon_{kl}^p)_{,\beta}$.
 1. $-\sigma_{i\beta}^* h_{,\beta} \Rightarrow$ effect of waviness (Gao, 1991).
 2. $(h c_{i\beta kl} \epsilon_{kl}^p)_{,\beta} \Rightarrow$ effect of crystallographic slip.



Elastic film - Biaxial stress



Surface profile snapshots,
 $t = 0, 200, 300, 400, 500, 600$ s



Michael
Ortiz

Elastic film - Linear stability analysis

- Elastic film, $h = \langle h \rangle + u$, linearize:

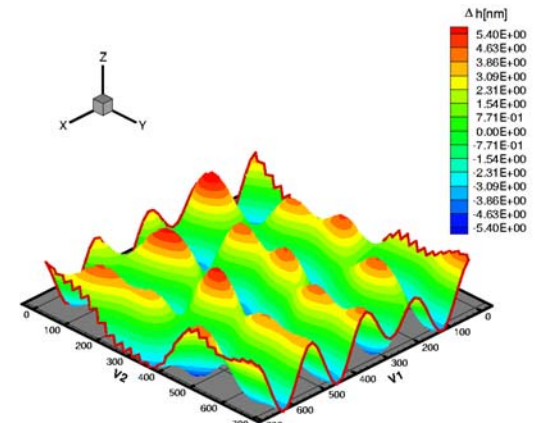
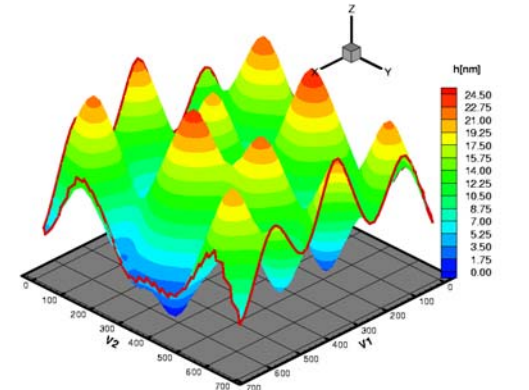
$$u_{,t} = -C\nabla^2 u - D\nabla^2(\nabla^2 u - \gamma^{-1}U)$$
- Set: $u = Ae^{\lambda t} e^{i\mathbf{k}\cdot\mathbf{x}}$
- Biaxial stress: $k_1 = k_2 = k$,

$$\lambda = -2Ck^2 + 4Dk^4 - 4\sqrt{2}Dk^3\gamma^{-1}\sigma^{*2}/E'_s$$
- Steady profile: $\lambda = 0$,

$$k \sim \sqrt{2}\sigma^{*2}/\gamma E'_s, \quad \text{for } \sigma^* \text{ large.}$$
- Uniaxial stress: $\sigma_{11}^* = \sigma^*$, $k_1 = k$, $k_2 = 0$,

$$\lambda = -Ck^2 + Dk^4 - 2Dk^3\gamma^{-1}\sigma^{*2}/E'_s$$
- Steady profile: $\lambda = 0$,

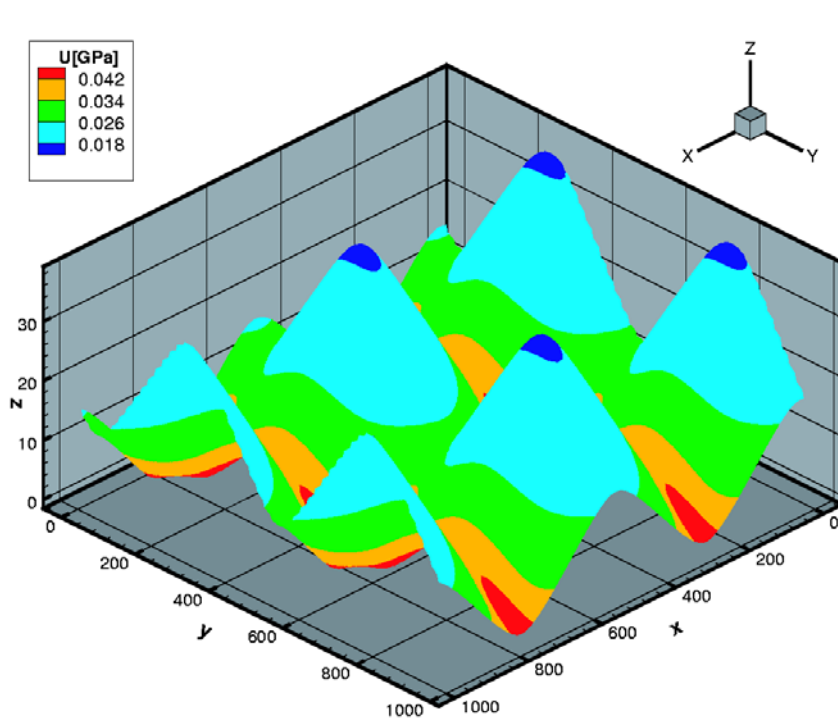
$$k \sim 2\sigma^{*2}/\gamma E'_s, \quad \text{for } \sigma^* \text{ large.}$$



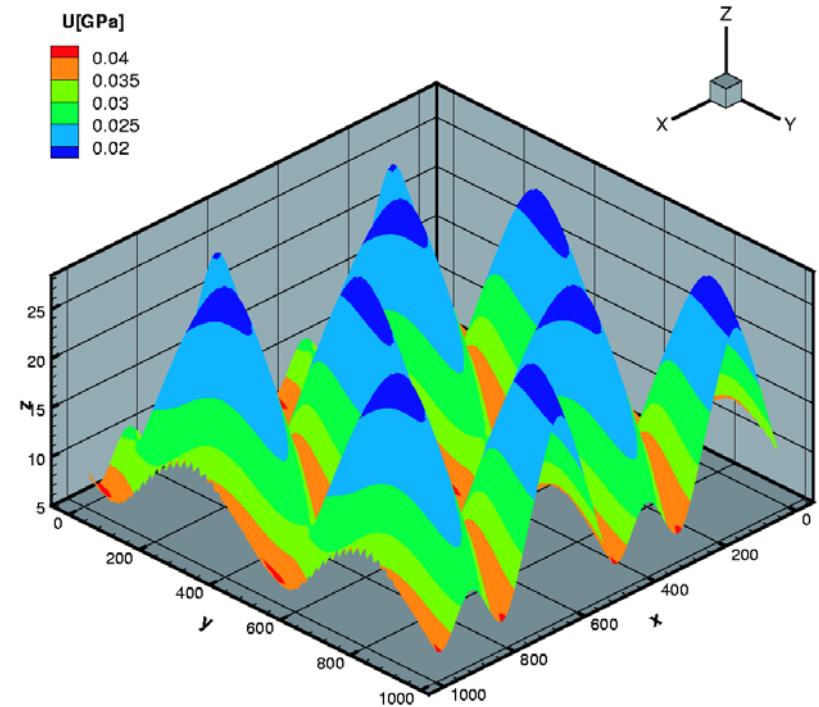
Biaxial and uniaxial stress
 Michael
 Ortiz



Elastic-plastic film - Biaxial stress



(a)



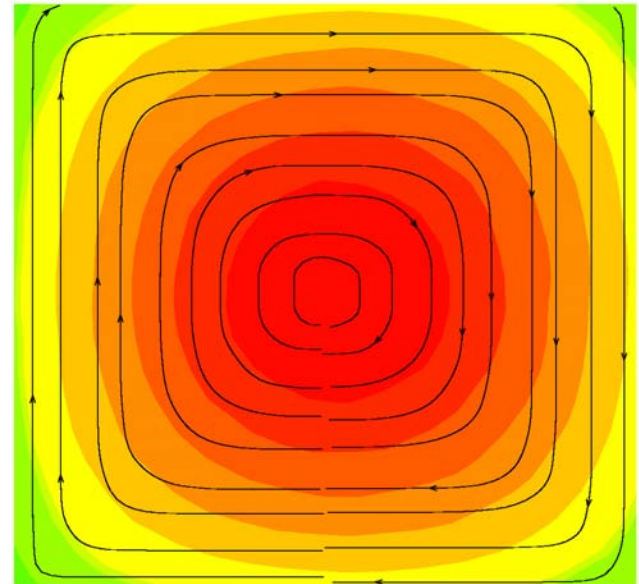
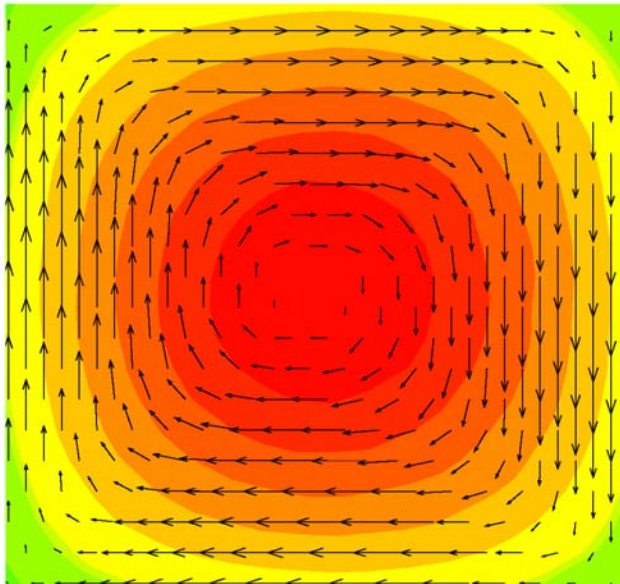
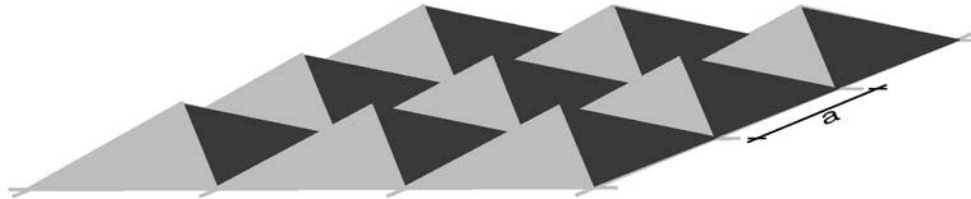
(b)

Surface profile and free energies for elastic-plastic film.

a) Low misfit strain; b) High misfit strain.



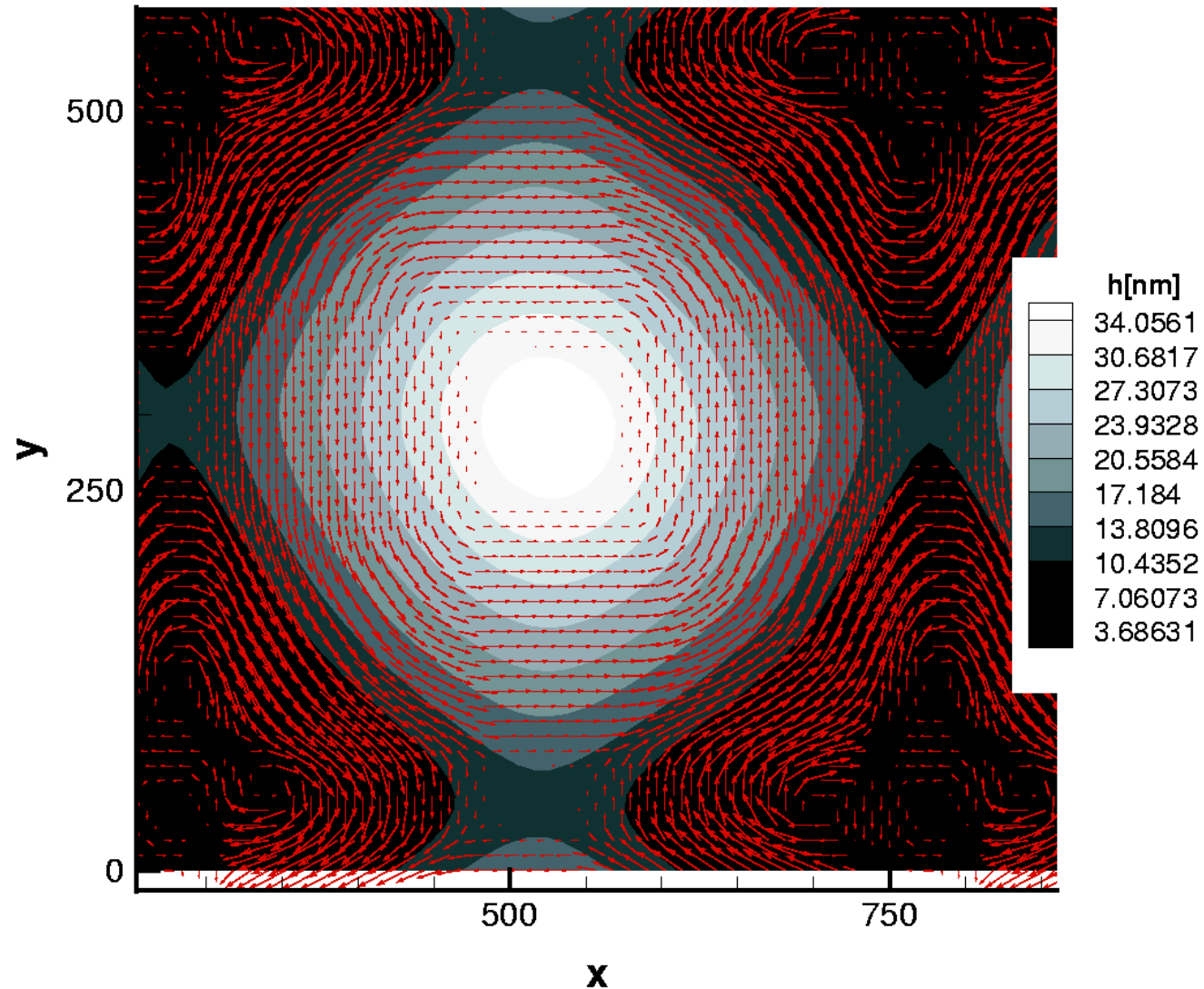
Interfacial prismatic dislocations



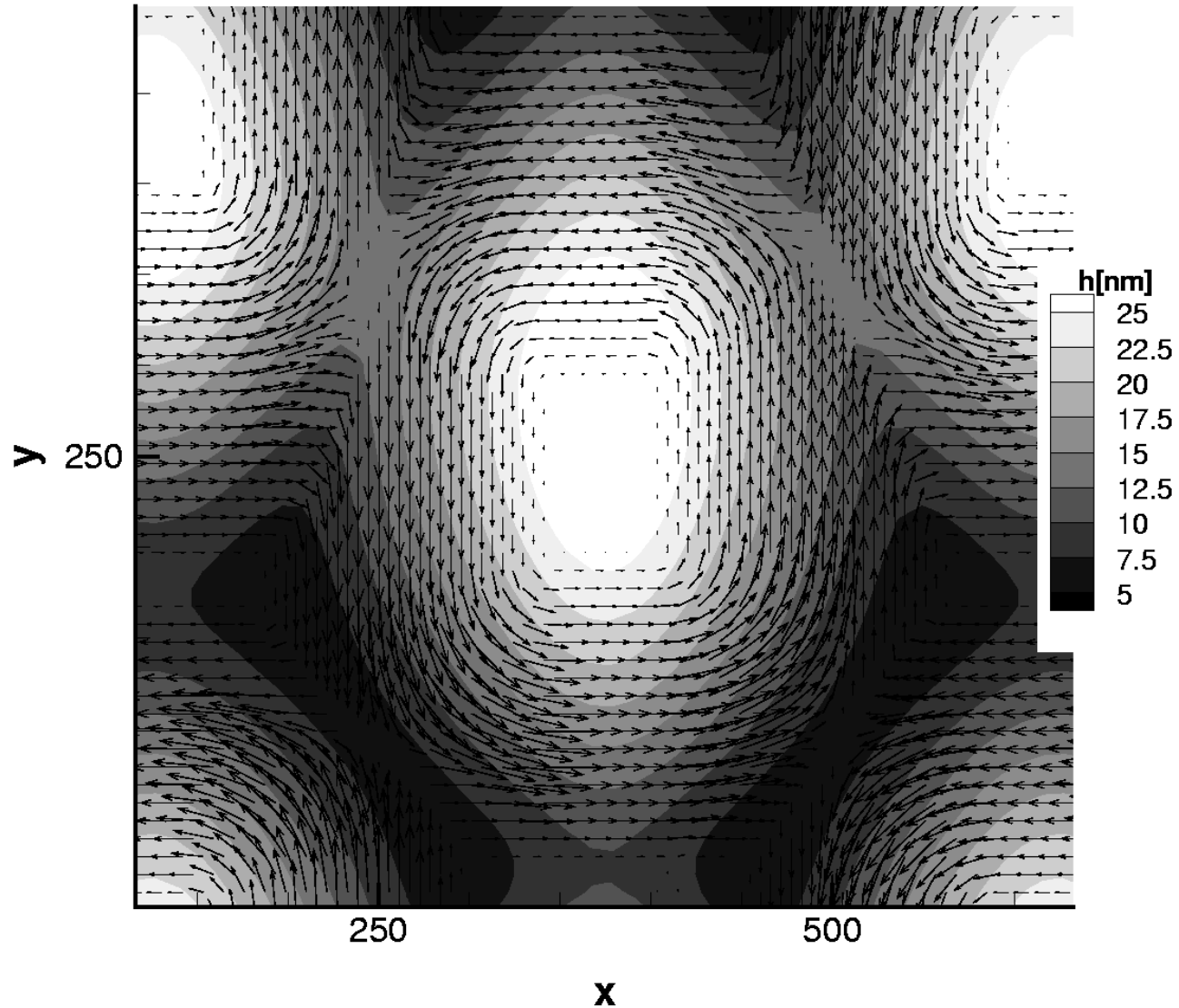
Interfacial dislocation density and prismatic dislocation loops.



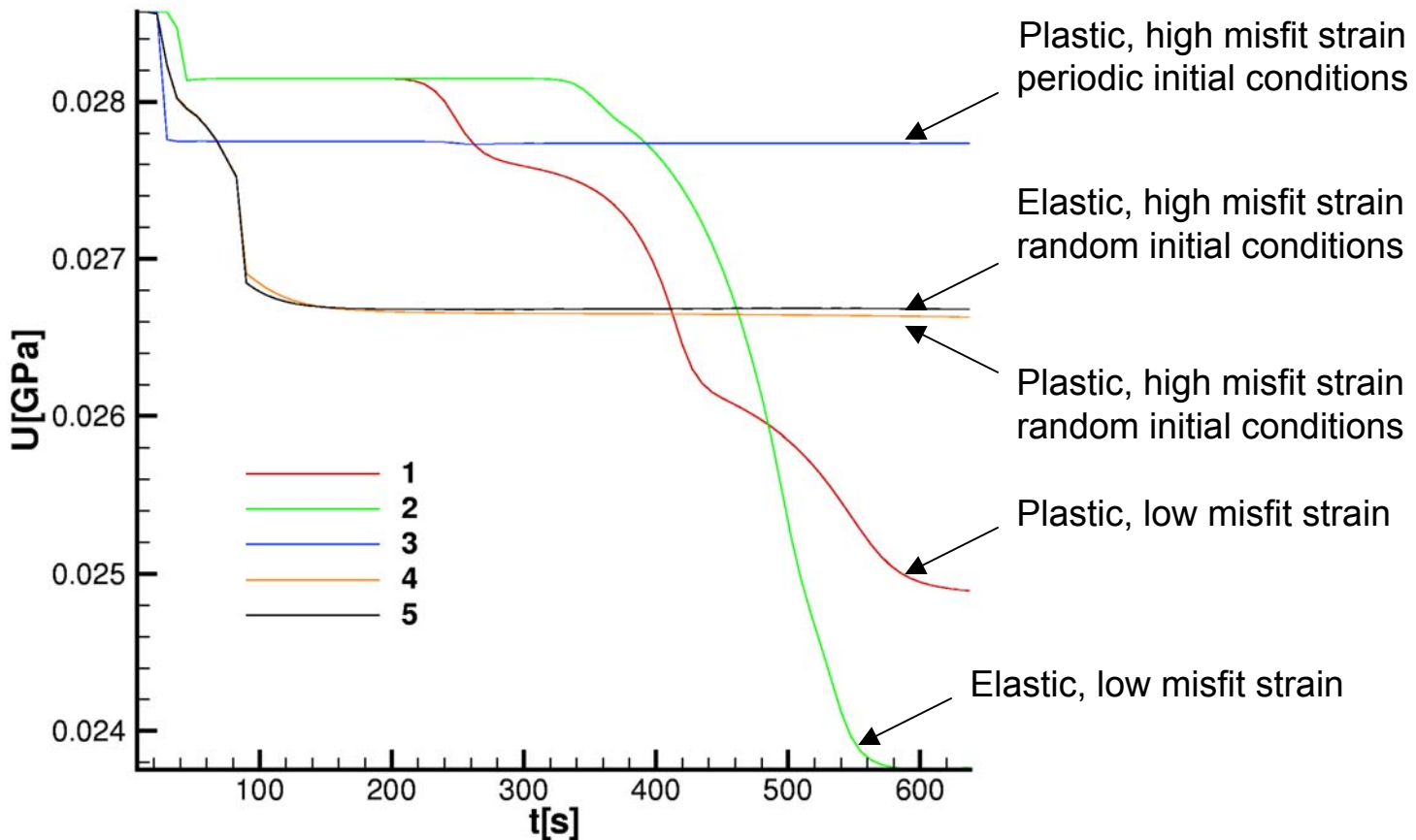
Interfacial prismatic dislocations



Interfacial prismatic dislocations



Strain-energy relaxation histories



Summary and conclusions

- Continuum model of YBCO film growth predicts:
 - Initial Volmer-Weber island growth.
 - ‘Magic slope’.
 - $t^{1/3}$ coarsening law.
- Asymptotic expansion leads to simple expression for elastic energy in the limit of small thickness, shallow profile.
- The effects of elastic strain are:
 - Islands become more ‘dome-like’.
 - Islands tend to elongate and to align into lattices.
 - Coarsening rate is slowed down.
 - A stationary island size becomes possible.

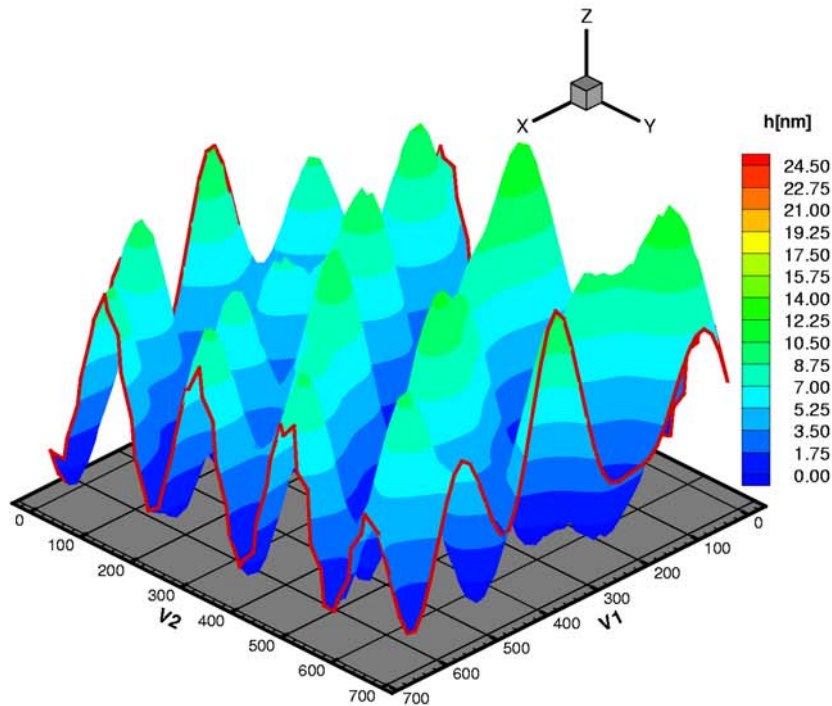


Summary and conclusions

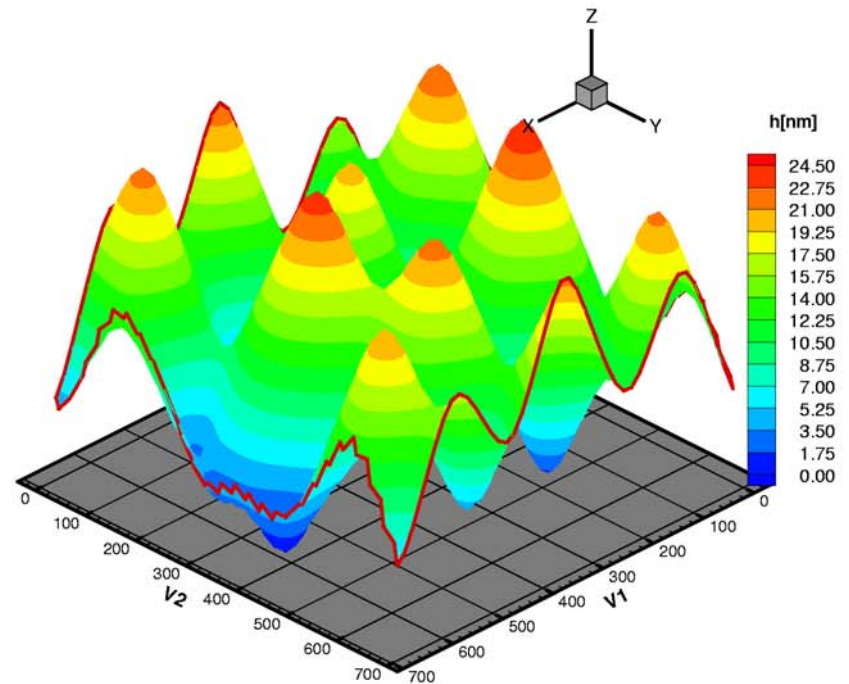
- Crystallographic slip may be taken into account in a ‘mean-field’ sense by recourse to single-crystal plasticity.
- The elastic field induced by a rough strained film is relaxed by screw dislocations with Burgers vector **normal** to the substrate.
- The effects of crystallographic slip are:
 - Mitigates the effects of elasticity.
 - Results in a distribution of interfacial **prismatic** loops.



Strained elastic film growth



(a) $t = 40$ s

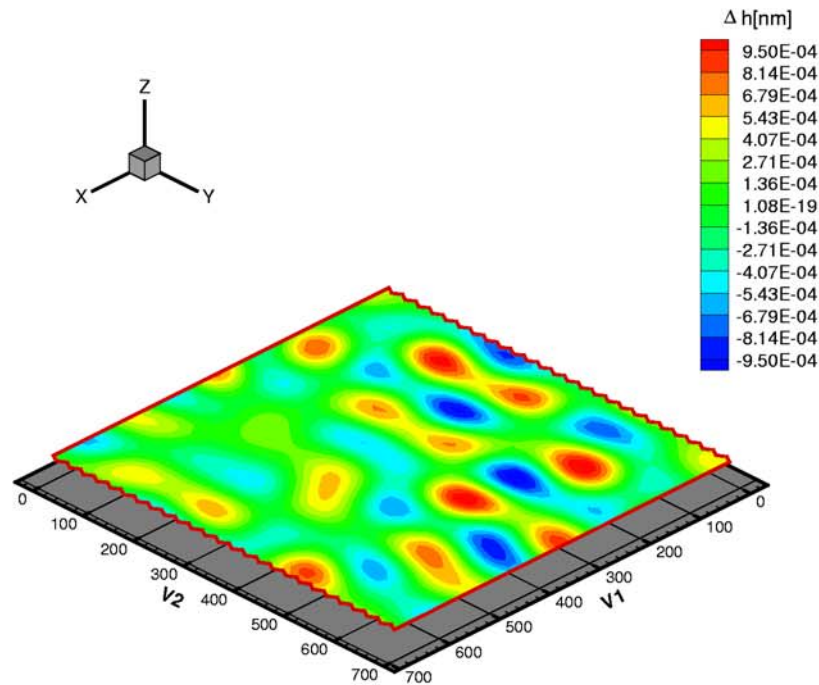


(b) $t = 132$ s

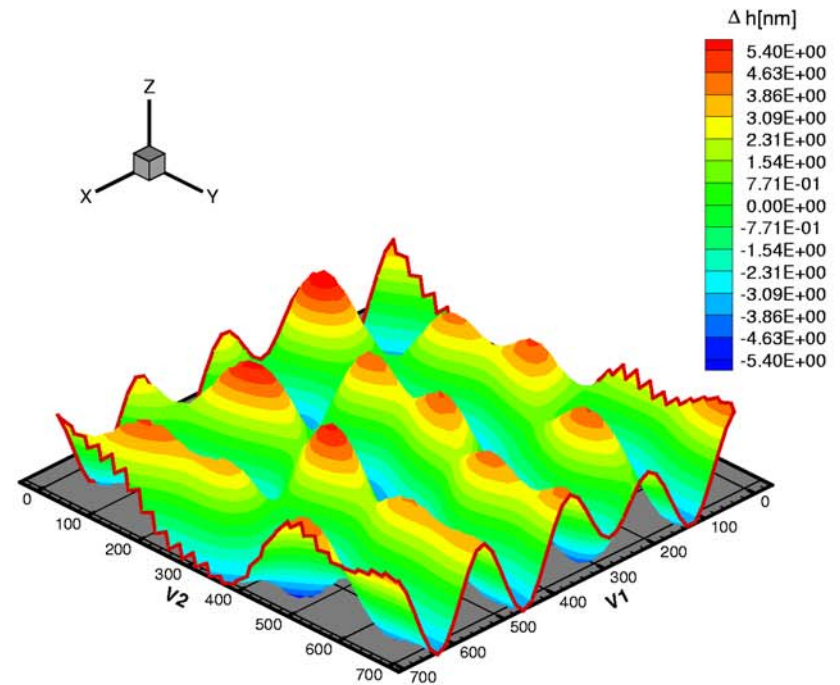
Growth of film with large **biaxial** misfit stresses, no crystallographic slip.



Strained elastic film growth



(c) $t = 12$ s

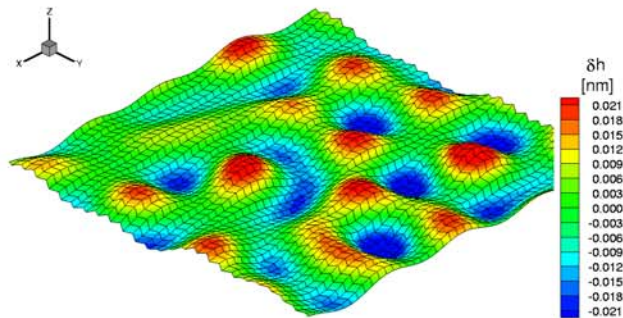


(d) $t = 42$ s

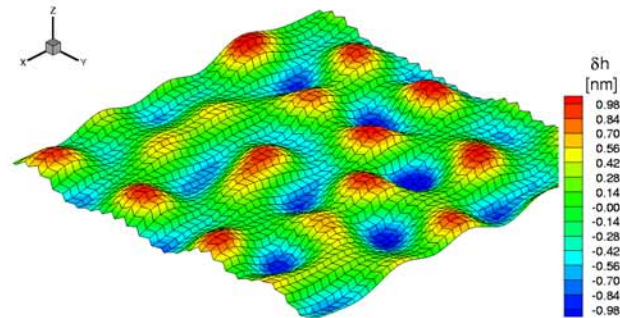
Growth of film with large **uniaxial** misfit stresses, no crystallographic slip.



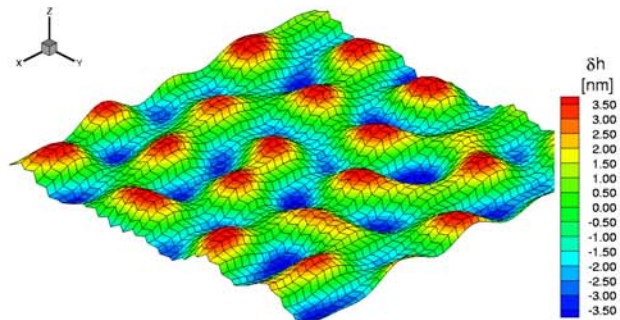
Comparison of growth models



(a)



(c)



(b)

Film profiles at 21.5 s. a) Diffusion only; b) Diffusion and elasticity; c) Diffusion, elasticity and crystallographic slip.

