

Prediction and Multiscale Modeling of Corrosion and Wear

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In collaboration with E.A. Carter

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Opening plenary lecture given at the
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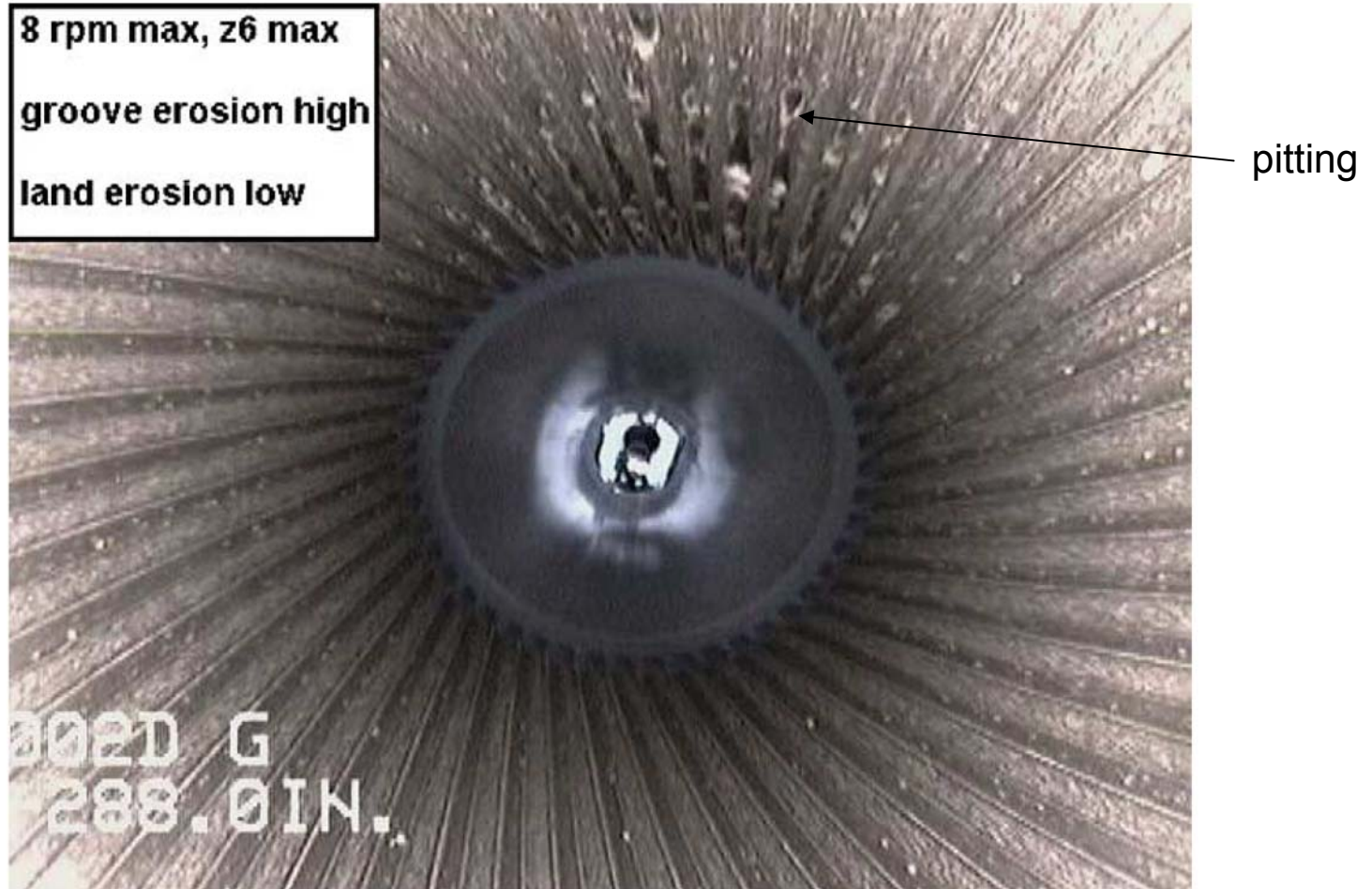


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Gun-bore erosion in artillery systems



Gun-bore erosion in artillery systems



Typical 360° magnifying borescope micrograph of LCCr/ 8 rpm/zone six charge-related second-quarter-life land and groove erosion near the bore origin (Sopoka, Rickarda and Dunn, *Wear* **258**:2005, 659–670)

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Gun-bore erosion in artillery systems



Land erosion



Groove erosion

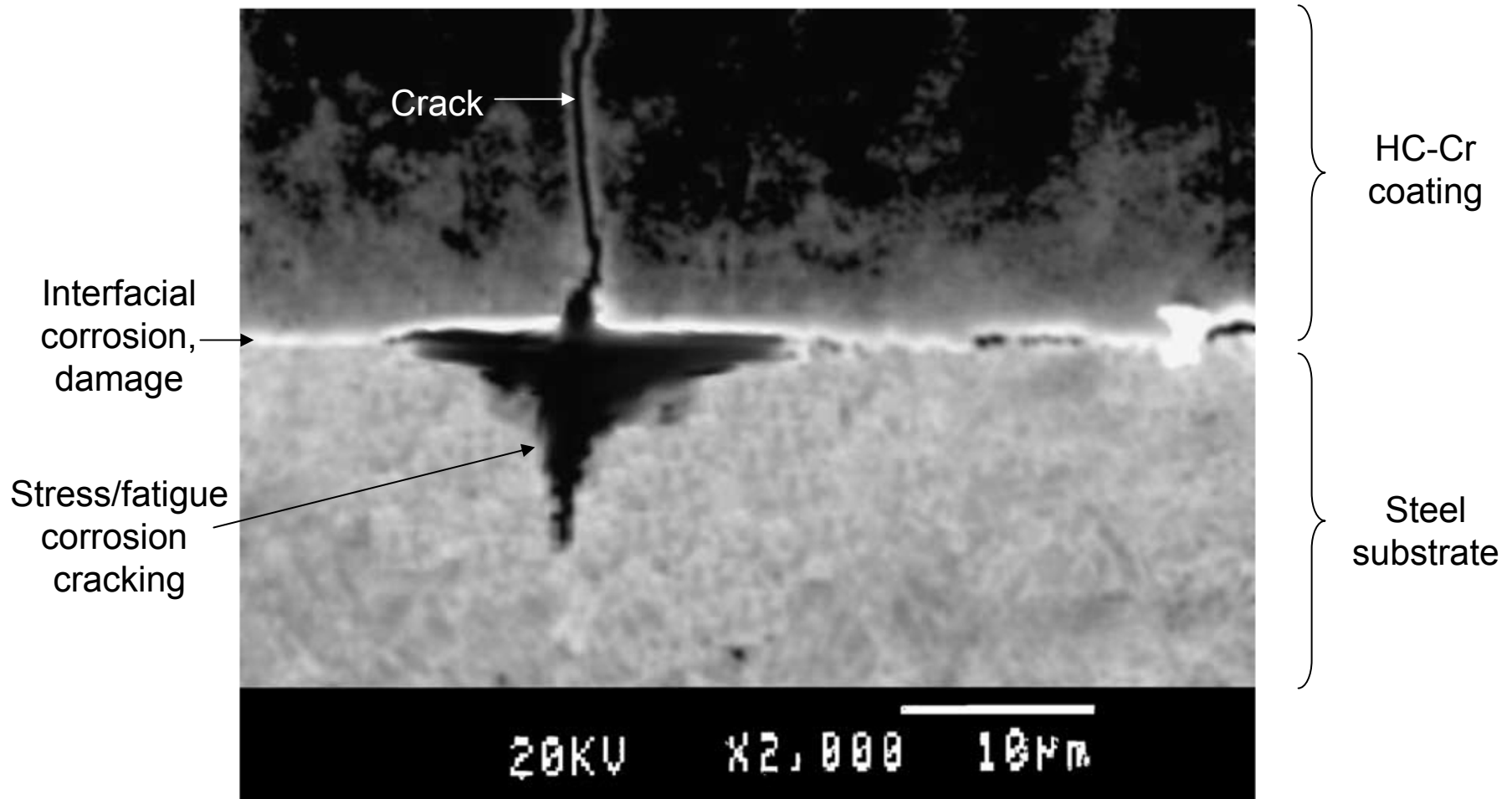
Typical magnifying borescope micrograph of HC-Cr/1 rph/zone six charge related midlife erosion at the 12:00 bore origin.

(Sopoka, Rickarda and Dunn, *Wear* **258**:2005, 659–670)

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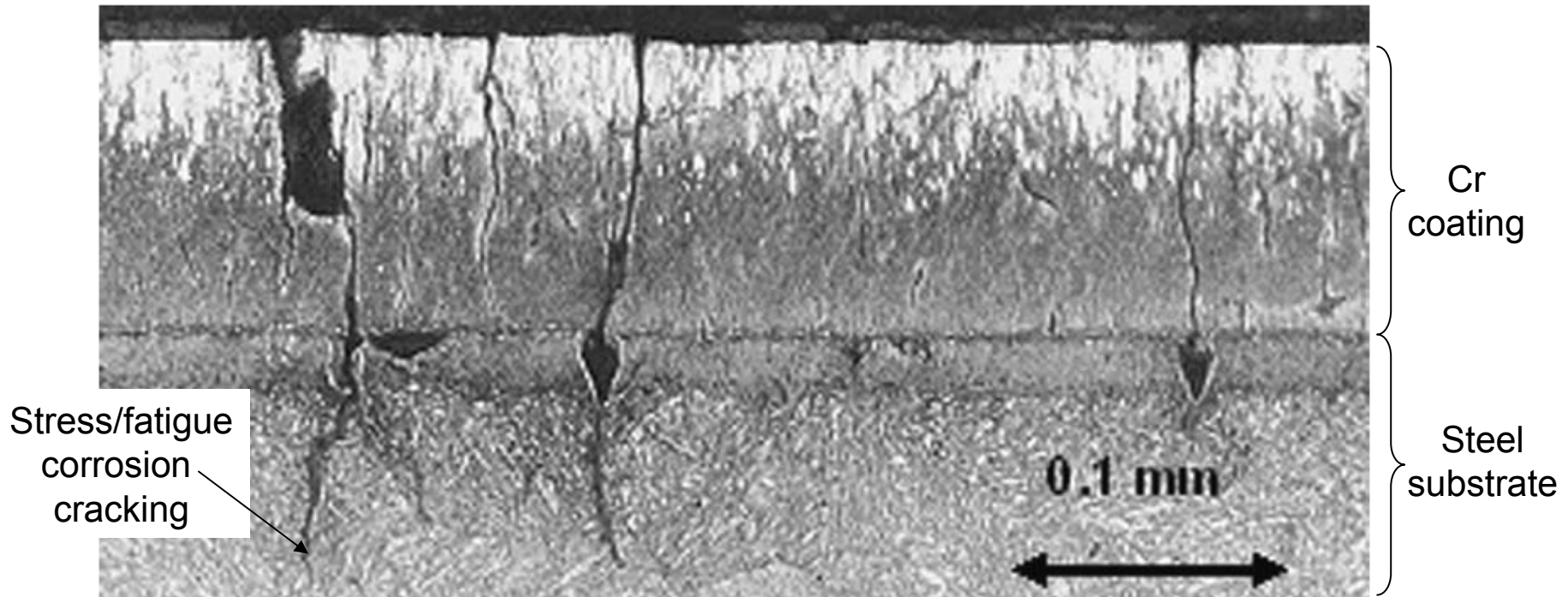
Gun-bore erosion in artillery systems



Typical SEM cross-sectional micrograph of HC-Cr/zone six charge related of land and groove substrate erosion through a micro-crack at the 12:00 bore origin (Sopoka, Rickarda and Dunn, *Wear* **258**:2005, 659–670)

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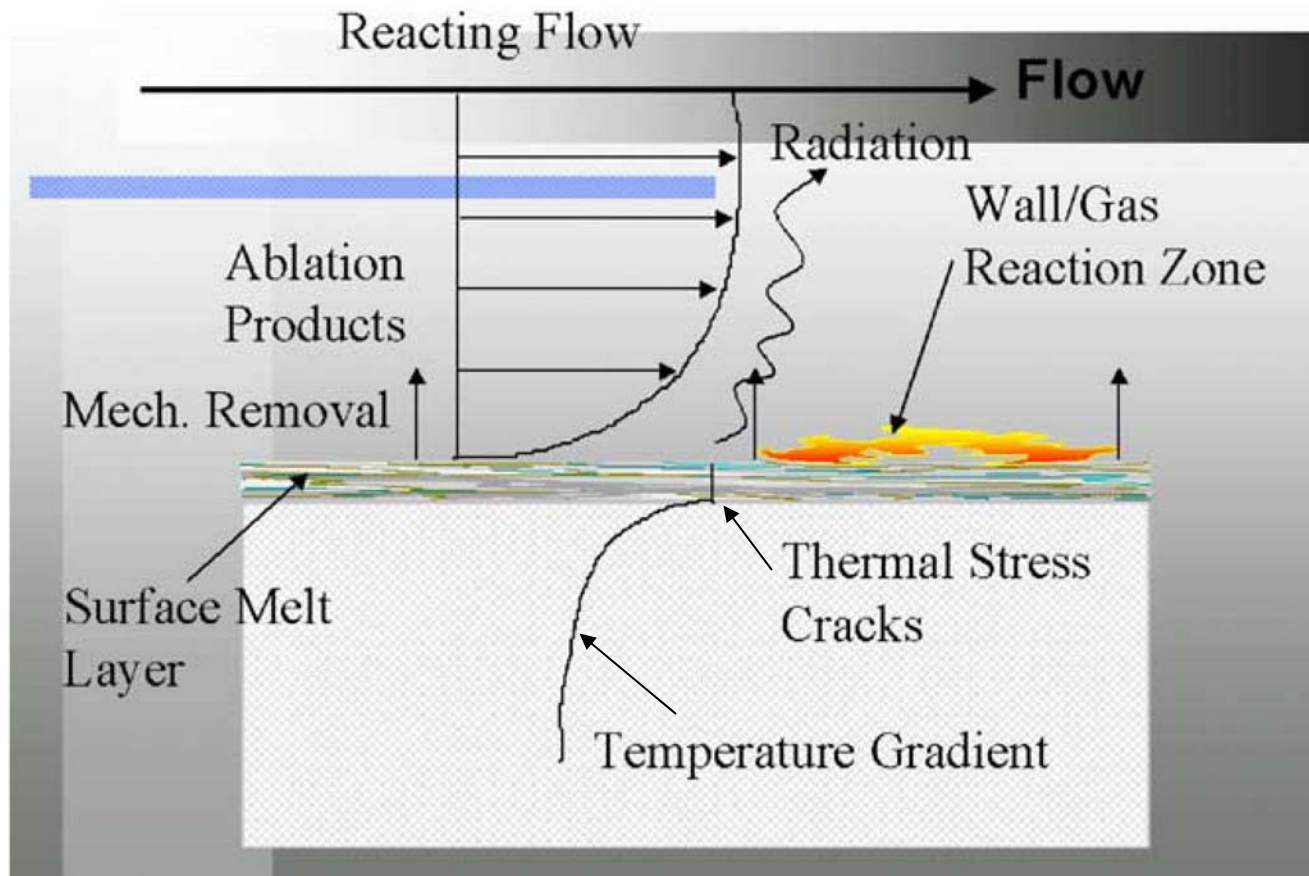
Gun-bore erosion in artillery systems



Metallographic section of the electroplated Cr-on-steel 120 mm tube following 118 cannon firings (Underwood, Vigilante, Mulligan and Todaro, *ASME Trans.* **128**:2006, 168–172)



Gun-bore erosion in artillery systems

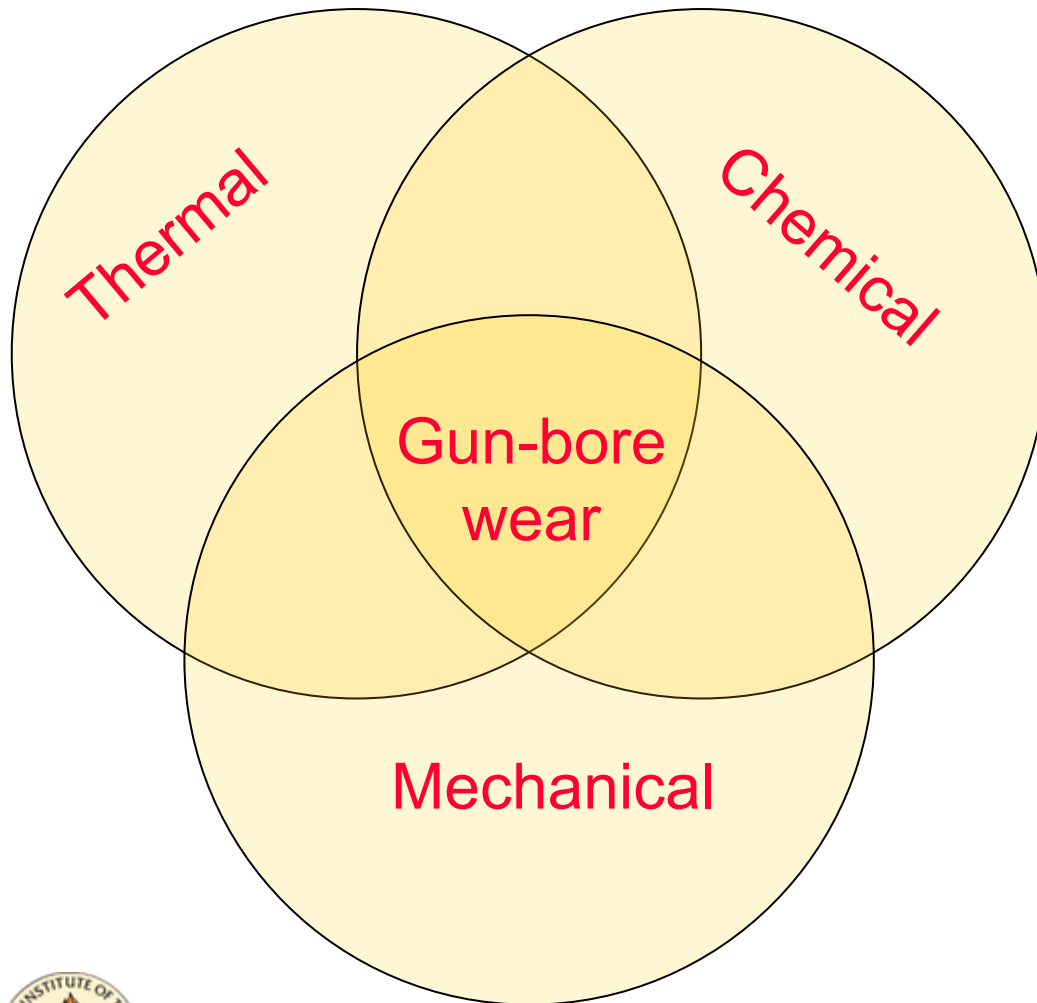


General schematic of the thermal-chemical-mechanical erosion mechanisms (Sopoka, Rickarda and Dunn, *Wear* **258**:2005, 659–670)

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Gun-bore erosion in artillery systems



- Gun-bore wear involves the simultaneous operation of three factors:
 - *Thermal: heating, thermal gradient, thermal stress cracks, radiation, surface melting.*
 - *Chemical: reacting flow, gas-wall reactions, corrosion.*
 - *Mechanical: cracking, ablation, spallation.*
- resulting in:
 - *Micro and macro-pitting.*
 - *Condemnation.*

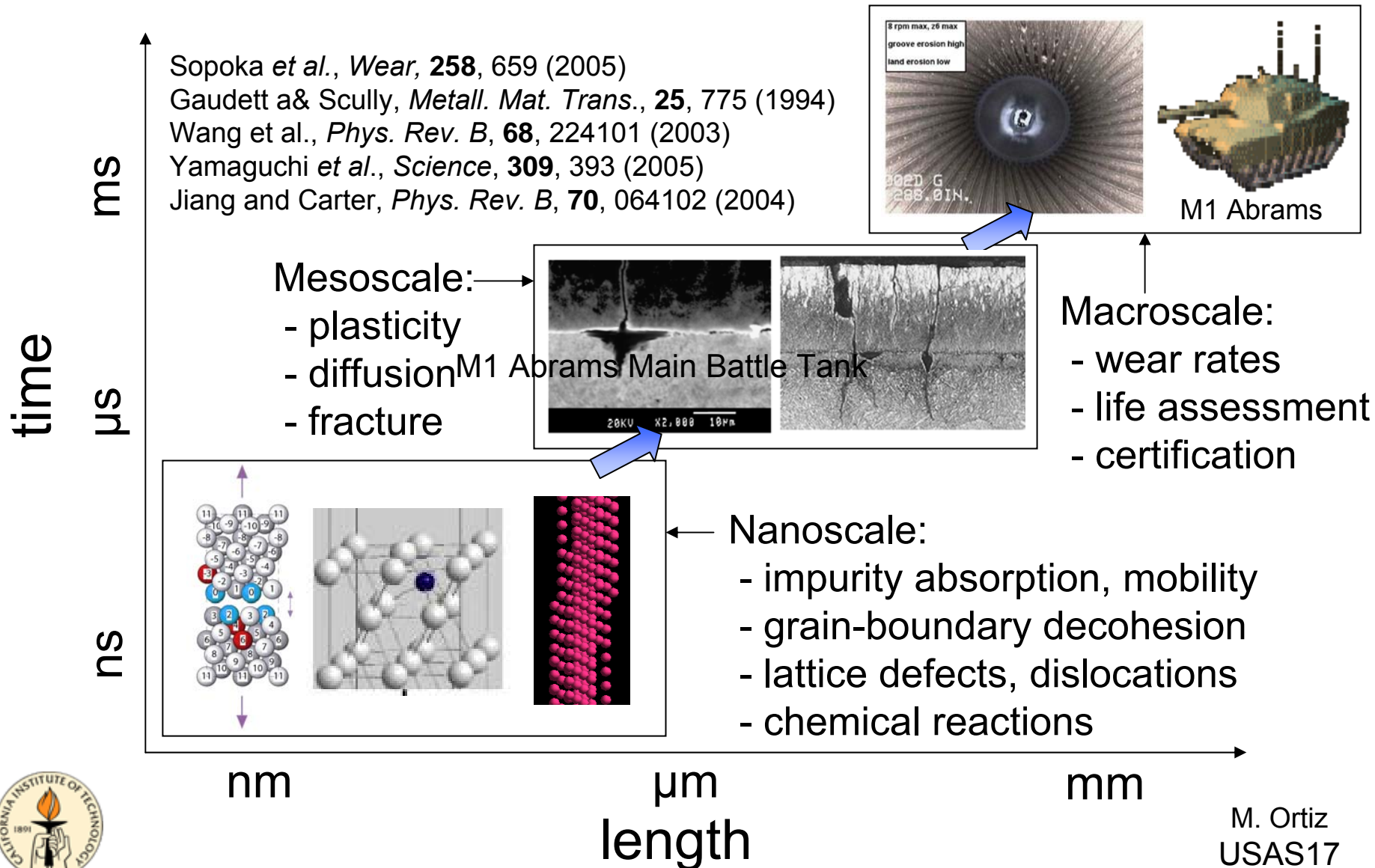


The larger picture: Model-based certification

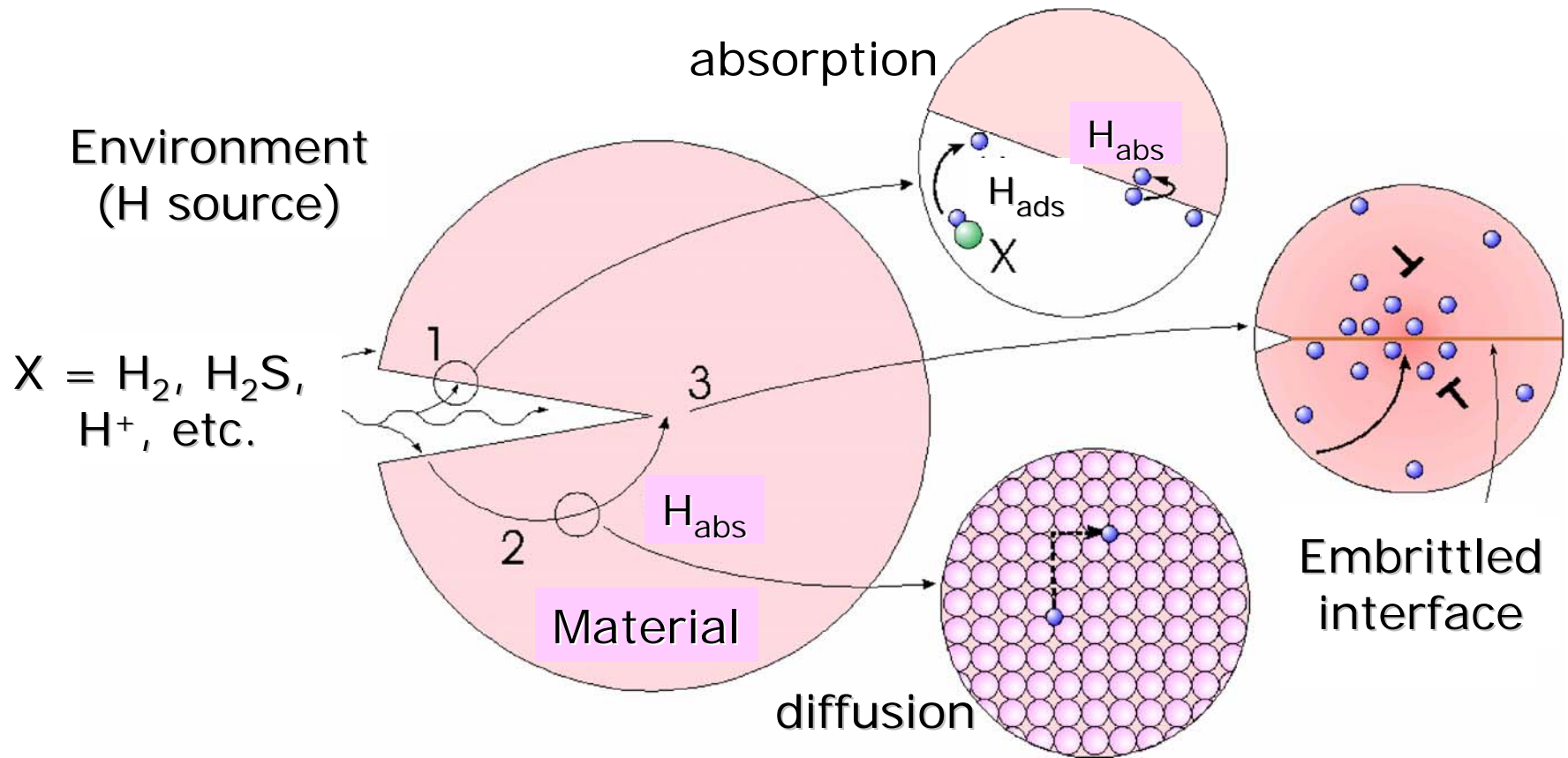
- Ultimate objective: **Certification** of complex systems by a rigorous quantification of design **margins** and performance **uncertainties**
- Performance of complex systems is difficult to quantify based on testing alone
- Model-based certification: Develop physics-based, high-fidelity models enabling rigorous quantification of performance uncertainties with a small number of tests
- System behavior often occurs on multiple length and time scales, requiring multiscale modeling
- Ultimate goal: Knob-free (first-principles) predictive simulation.



Wear – Multiscale modeling



Model problem – Hydrogen embrittlement



- Possible mechanisms for step 3:
 - *Hydrogen-enhanced decohesion (HED)*
 - *Hydrogen-enhanced localized plasticity (HELP)*
 - *Hydrogen-related phase changes (HRPC)*



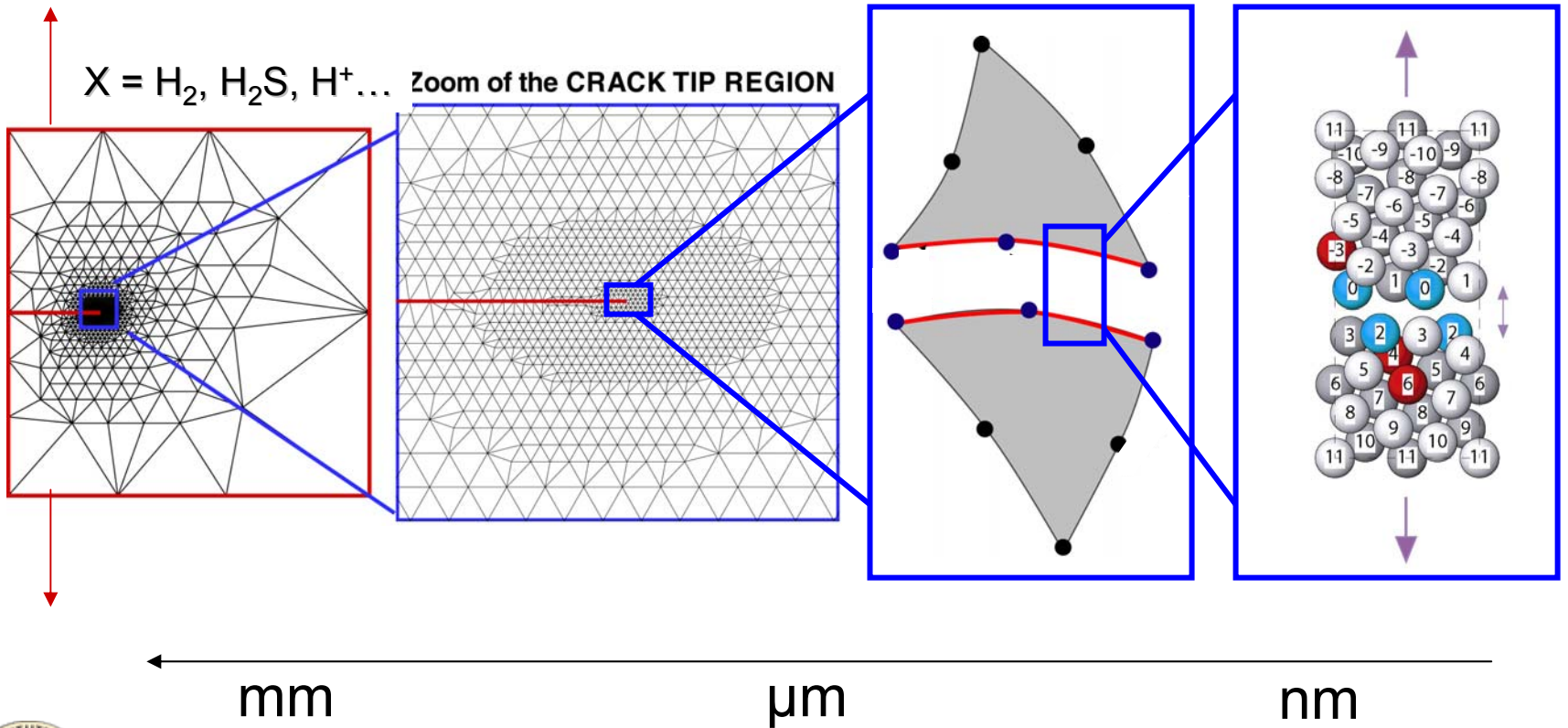
HE – Multiscale model

Continuum diffusion,
FE stress analysis

Continuum plasticity,
resolved plastic zone

Renormalized
cohesive law

First-principles
cohesive law

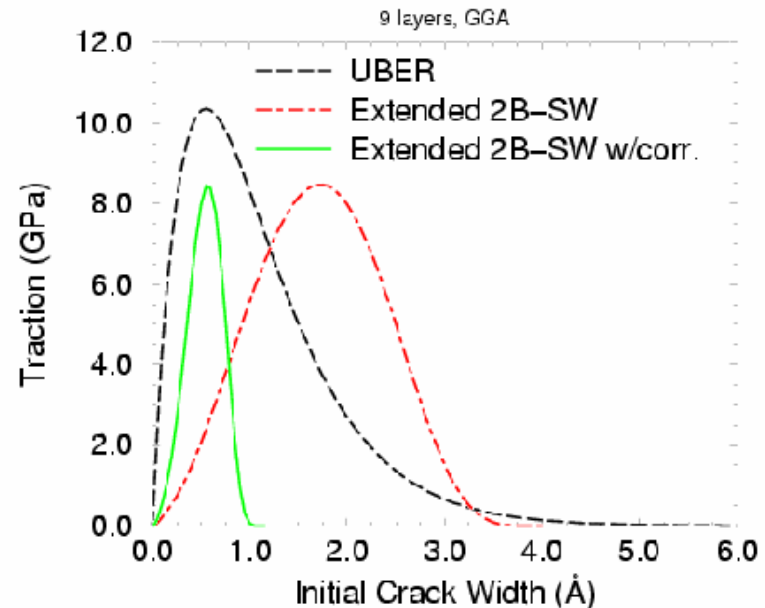
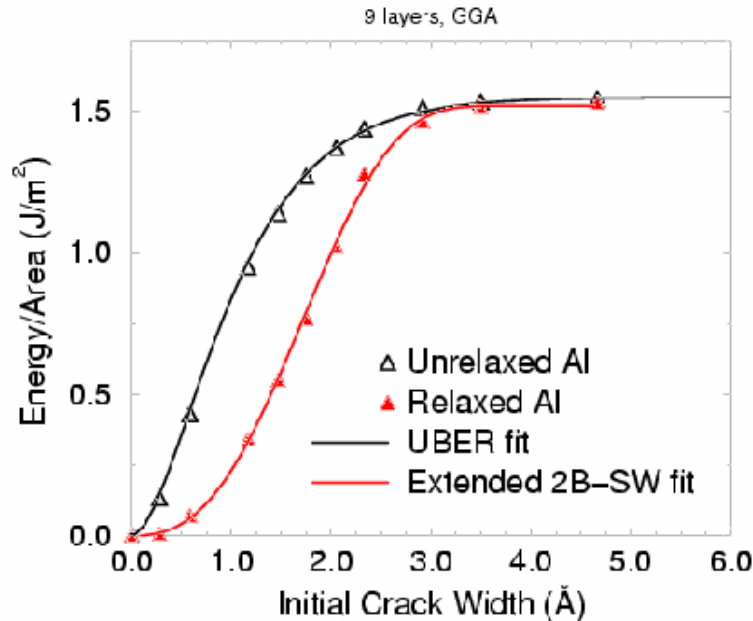


Cohesive laws – First principles

(111) fcc Al

$$t = \frac{\partial \phi}{\partial \delta}$$

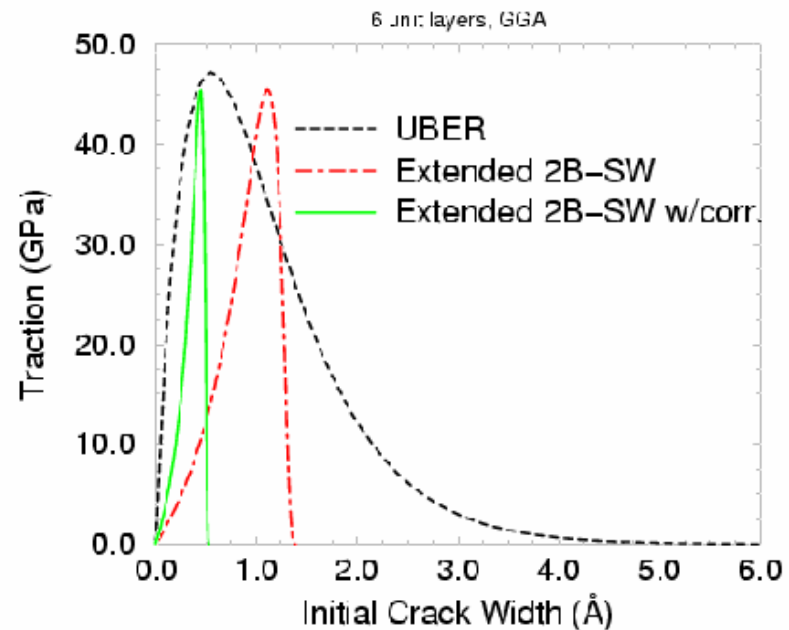
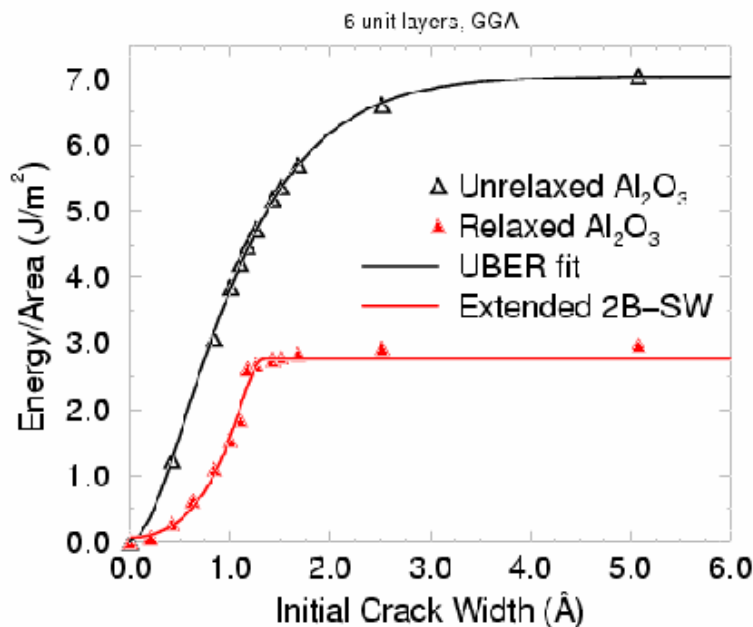
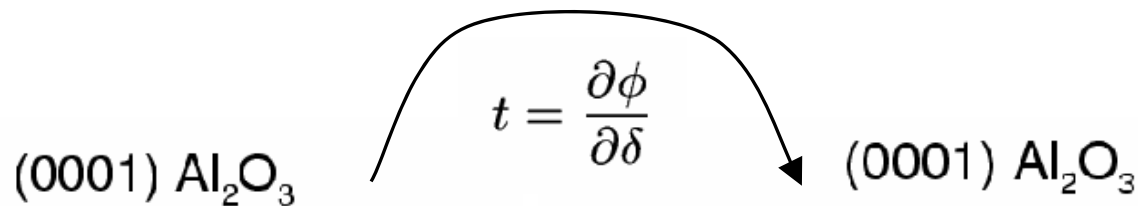
(111) fcc Al



Jarvis, Hayes and Carter, *Chem. Phys. Chem.*, **1** (2001) 55.



Cohesive laws – – First principles



Jarvis, Hayes and Carter, *Chem. Phys. Chem.*, **1** (2001) 55.

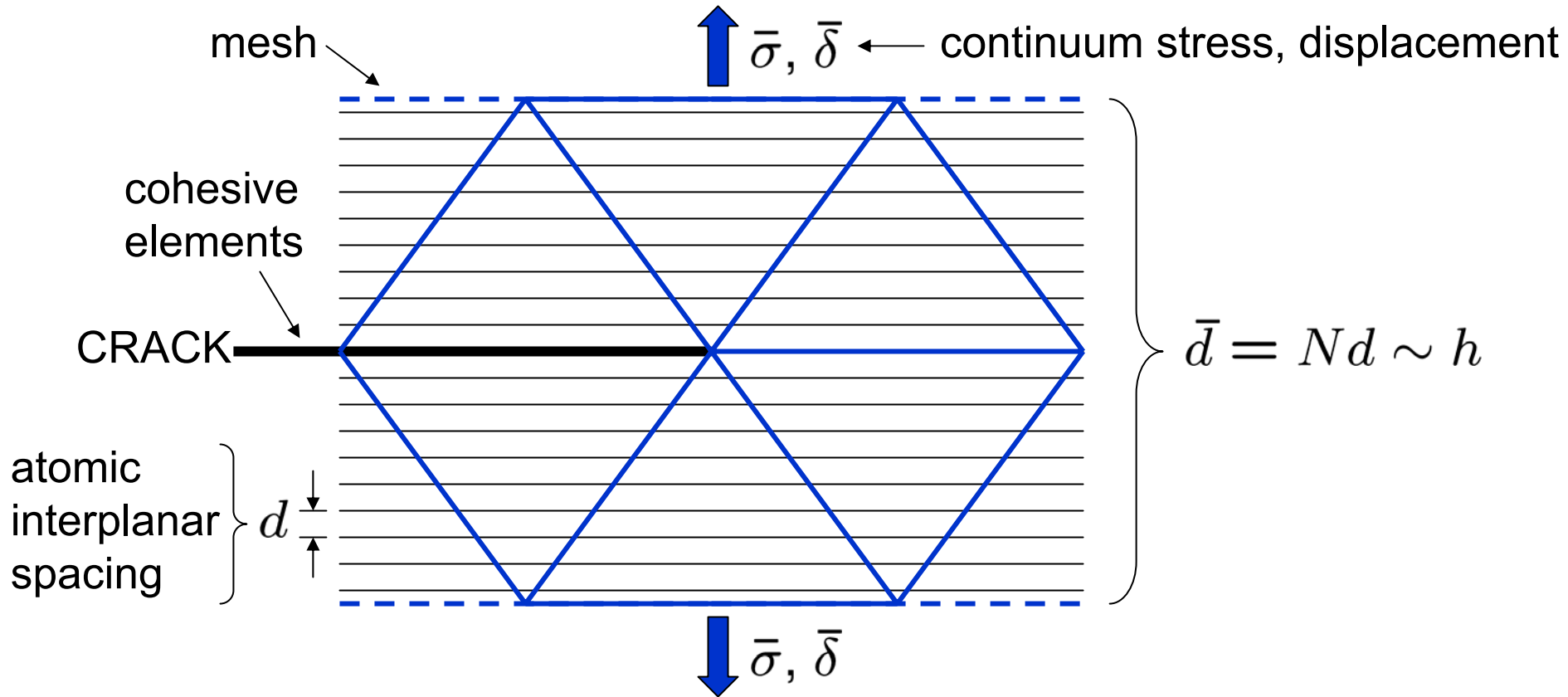


Cohesive laws – First principles

- Ab initio cohesive laws:
 - *Peak stress ~ theoretical strength*
 - *Critical opening displacement ~ atomic lattice spacing*
 - *Critical energy release rate ~ Relaxed surface energy*
 - *Cohesive length ~ atomic lattice spacing*
 - *Mesh resolution requirement ~ atomic lattice spacing*
- Continuum stresses limited by yield stress, mesh size
- Cannot embed first-principles cohesive laws directly in continuum calculations
- Must upscale (coarse-grain, renormalize) the first-principles cohesive law to continuum scale



Cohesive laws – Upscaling

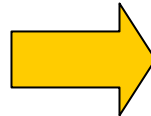
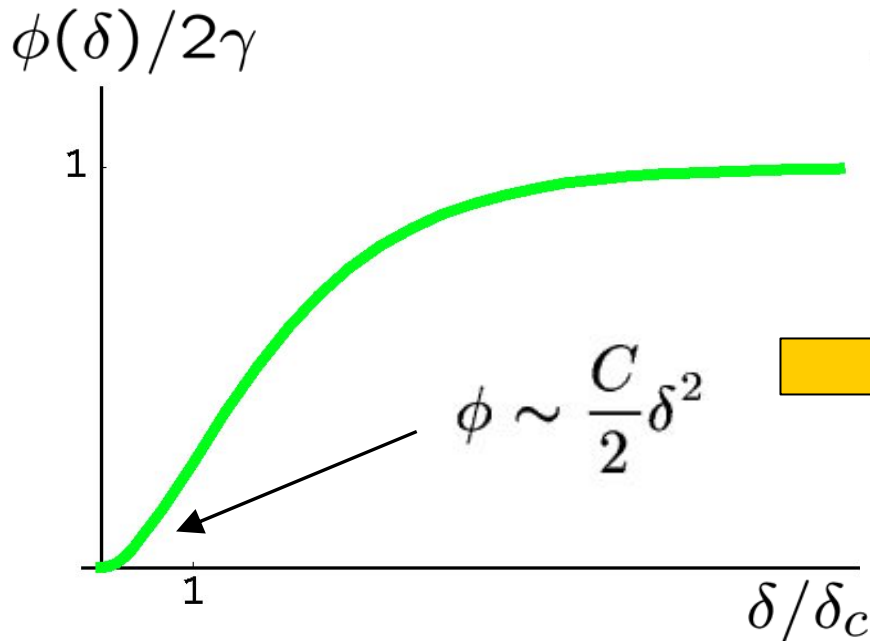


- Effective (upscaled) cohesive law:
 - *N interatomic planes, first-principles cohesive law*
 - *Rice-Beltz elastic correction*

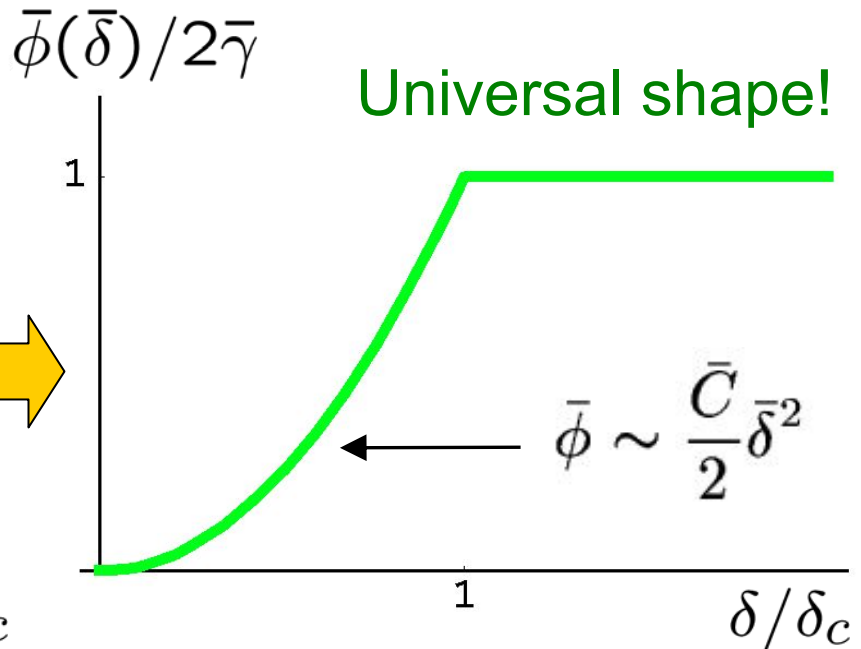


Cohesive law – Upscaling

Ab-initio cohesive law



Renormalized cohesive law



$$\bar{\sigma}_c = \sigma_c/\sqrt{N}, \quad \bar{\delta}_c = \delta_c\sqrt{N}, \quad \bar{C} = C/N$$

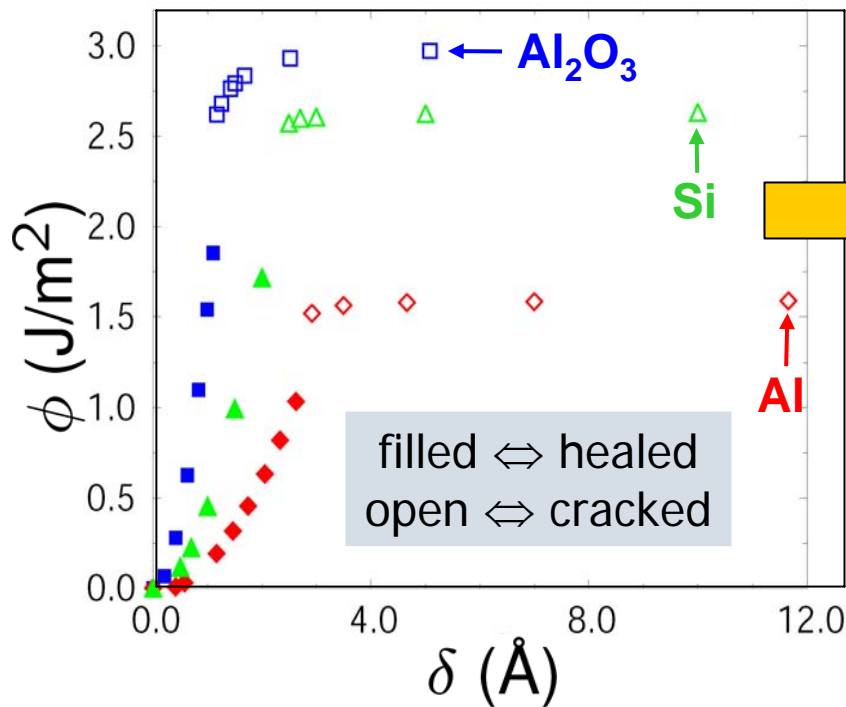


Nguyen and Ortiz, *J. Mech. Phys. Solids*, **50** (2002) 1727.
 Hayes, Ortiz and Carter, *Phys. Rev. B*, **69** (2004) 172104
 Braides, Lew and Ortiz, *Arch. Rational Mech. Anal.*, **180** (2006) 151.

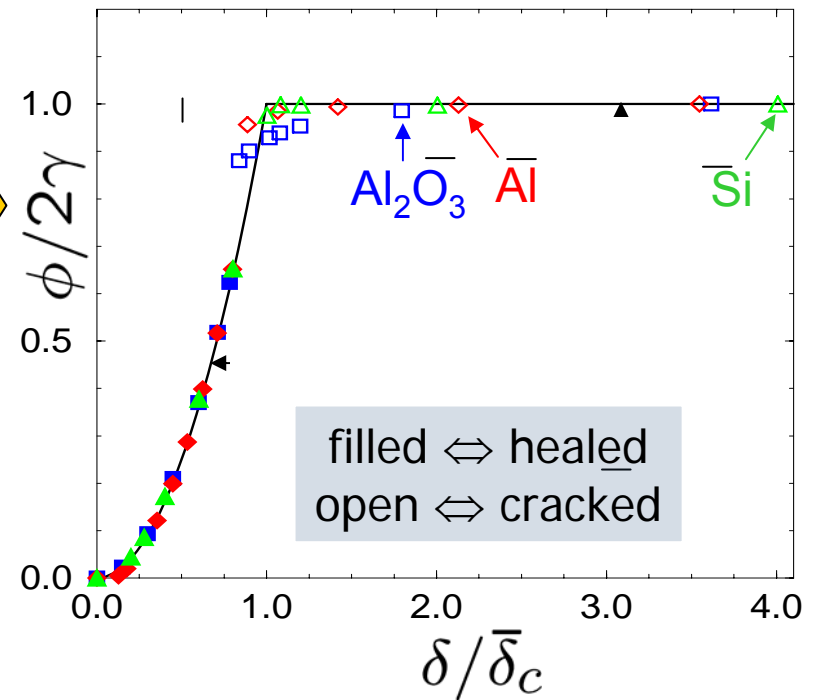
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Cohesive law – Upscaling

Ab-initio cohesive law



Renormalized cohesive law



Metal, semiconductor, and ionic ceramic all fall on same universal curve



Cohesive laws – Upscaling

- Continuum cohesive law attains asymptotically a *universal asymptotic form* independent of the form of the atomistic cohesive law
- The renormalized peak stress scales as: σ_c/\sqrt{N}
- The renormalized COD scales as: $\delta_c\sqrt{N}$
- Surface energy is preserved under renormalization
- The only information from the atomistic cohesive law that passes to the continuum is: i) Initial slope; ii) Surface energy
- The renormalized cohesive zone size is automatically resolved by mesh size

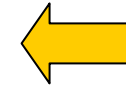


HE – Multiscale model

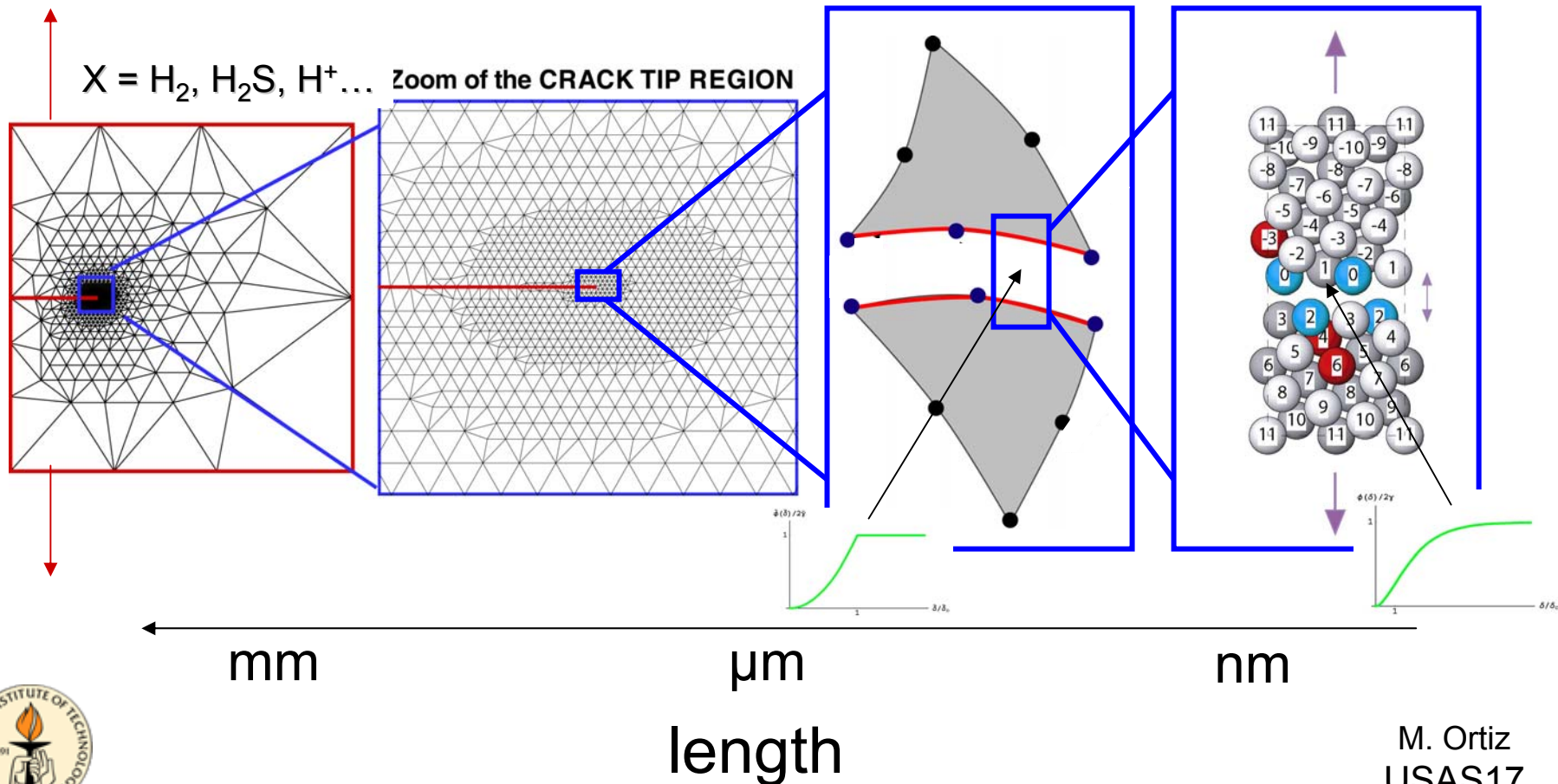
Continuum diffusion,
FE stress analysis

Continuum plasticity,
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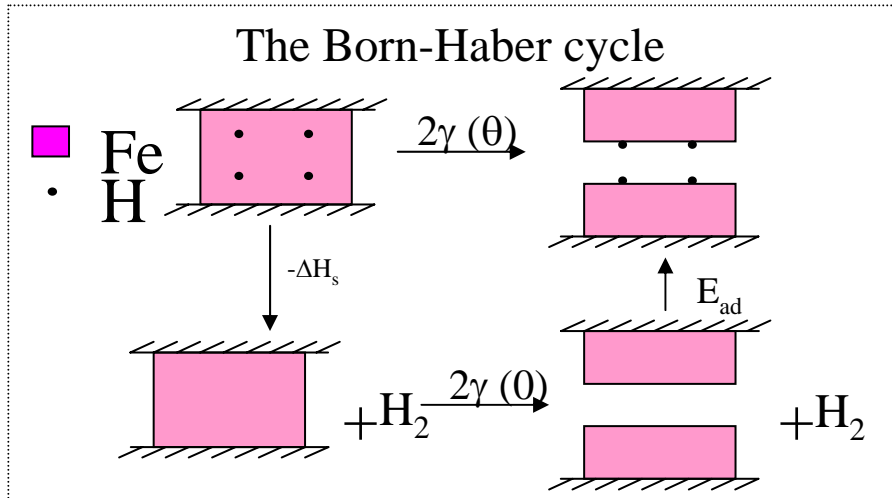
Renormalized
cohesive law



First-principles
cohesive law



Segregation-enhanced decohesion



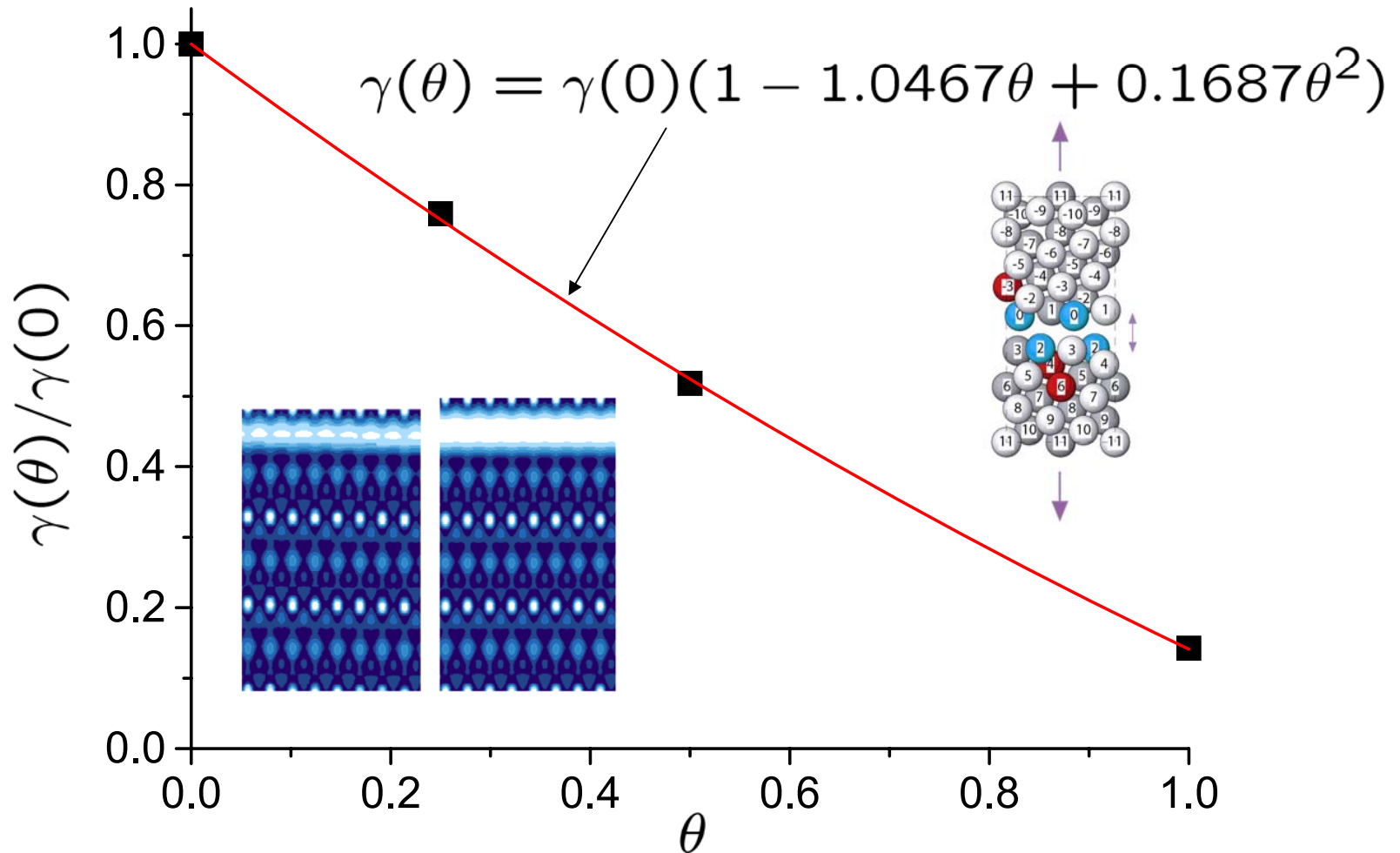
$$2\gamma(\theta) = -\Delta H_s + 2\gamma(0) + E_{ad}$$

(Jarvis, Hayes and Carter, *Chem. Phys. Chem.*, **1**, 55, 2001)

Θ_H (ML)	$-\Delta H_s$ (J/m ²)	$2\gamma(0)$ (J/m ²)	E_{ad} (J/m ²)	$2\gamma(\theta)$ (J/m ²)
0	0	4.856	0	4.856
0.25	-0.427	4.856	-0.748	3.681
0.50	-0.854	4.856	-1.516	2.486
1.00	-1.708	4.856	-2.550	0.598



Hydrogen-enhanced decohesion of Fe(110)

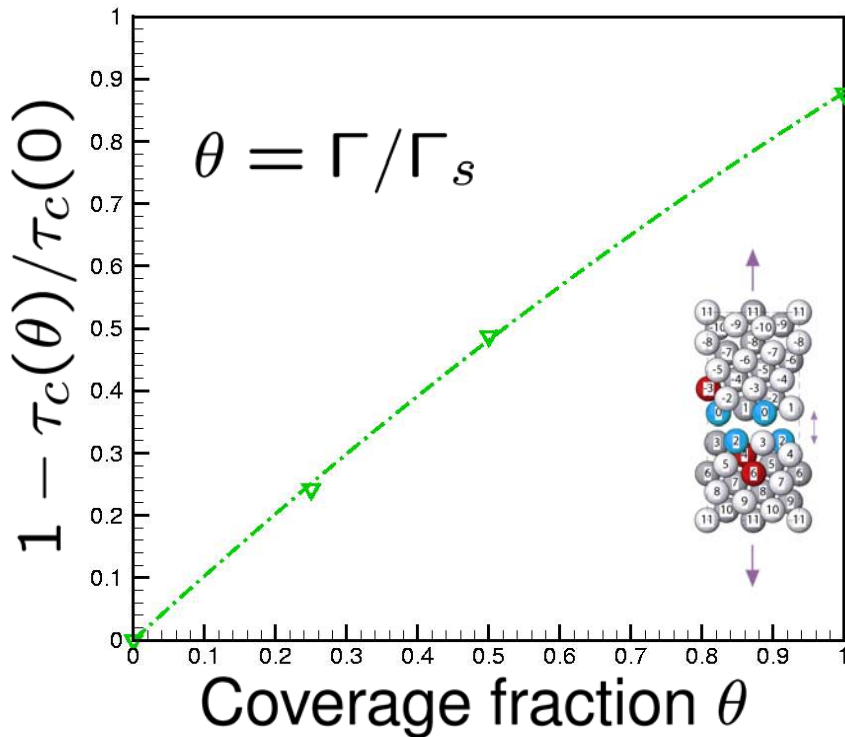


First-principles calculations of coverage dependence of surface energy in Fe(110) (Jarvis, Hayes and Carter, *Chem. Phys. Chem.*, **1**, 55, 2001)

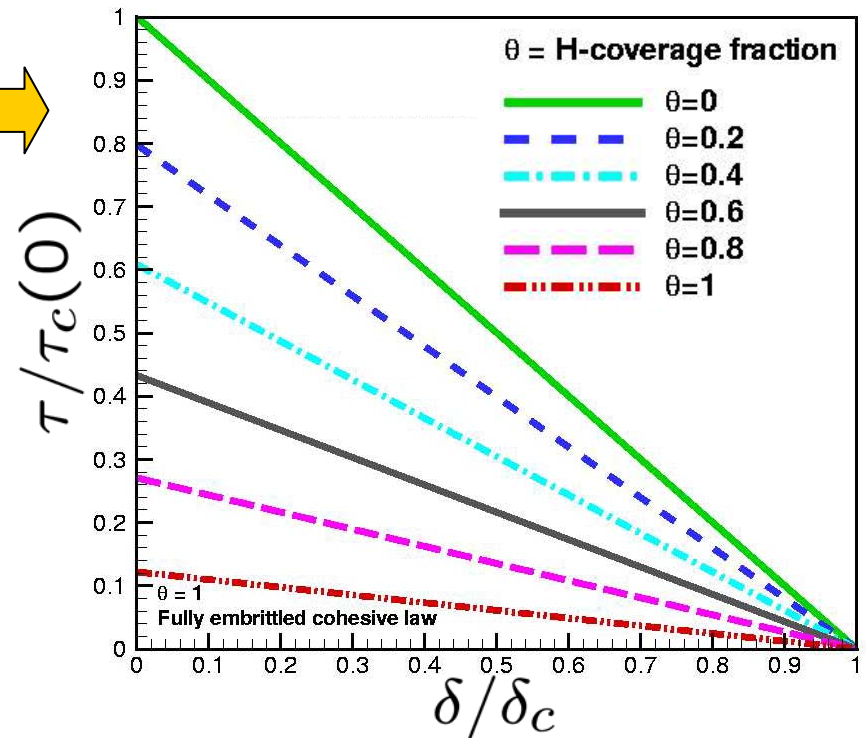
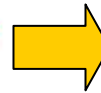
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Cohesive law – Effect of H coverage



Coverage vs. cohesive strength
(Jiang and Carter, Phys. Rev. B, **67** (2003) 214103; Surf. Sci., **547** (2003) 85)



Coverage vs. cohesive law
(Serebrinsky, Carter and Ortiz, *J. Mech. Phys. Solids*, **52** (2004) 2403)

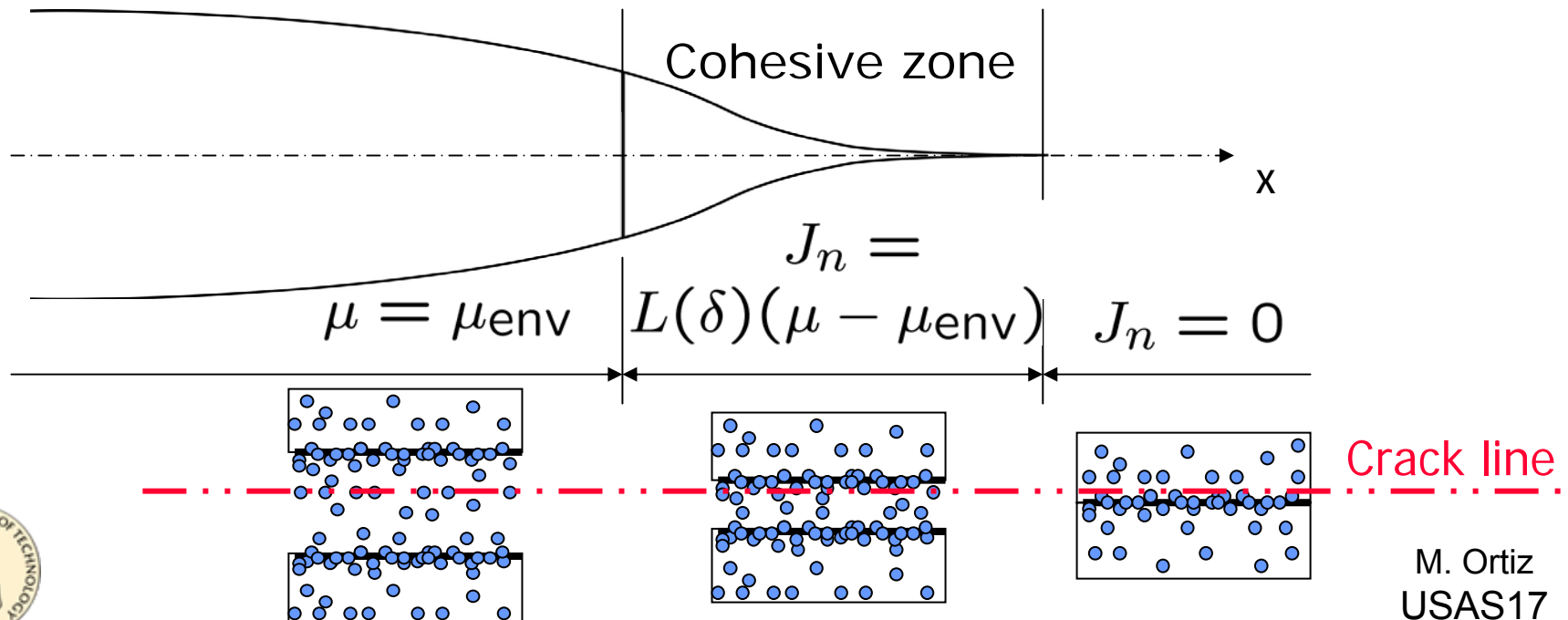
$$\tau(\delta, \theta) = \tau_c(\theta)(1 - \delta/\delta_c)$$

$$\tau_c(\theta) = \tau_c(0)(1 - 1.0467\theta + 0.1687\theta^2)$$

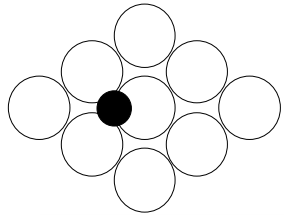


HE – Hydrogen diffusion

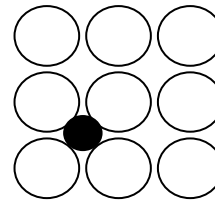
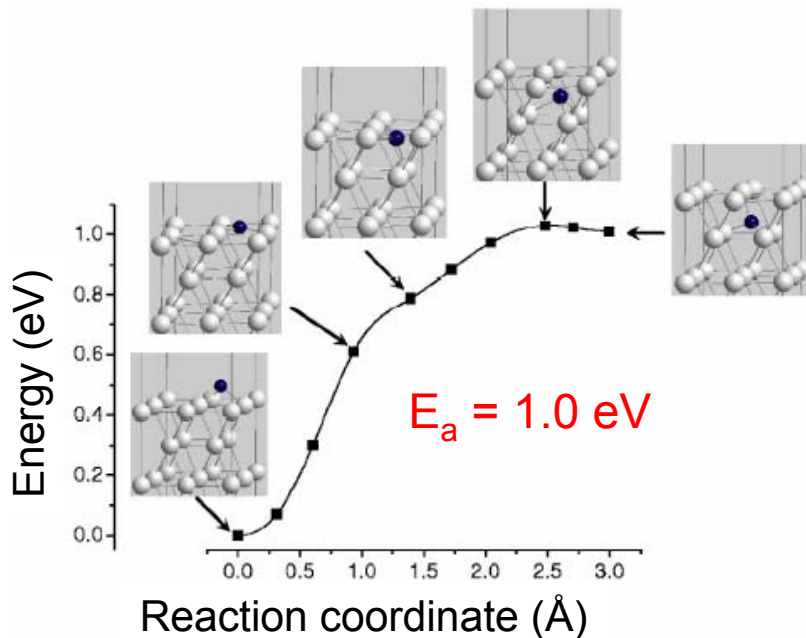
- Diffusion equation: $C_{,t} - \text{div}(MC \text{grad} \mu) = 0$
- Chemical potential: $\mu = \mu_0(T) + RT \log(C/C_0) - pV$
- Surface coverage: $\Gamma = \Gamma^s / [1 + C^{-1} \exp(\Delta g/RT)]$
(Langmuir-McLean)
- Boundary conditions:



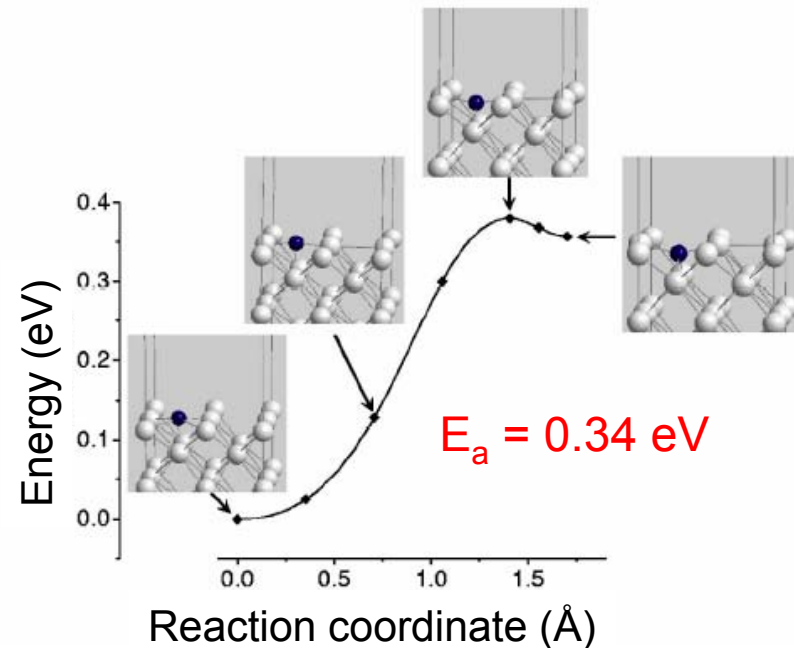
Hydrogen absorption into Fe



H/Fe(110)



H/Fe(100)



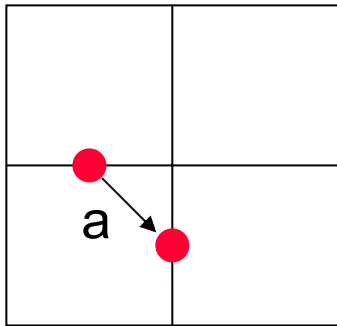
Hydrogen absorption paths and energies into Fe(100) and Fe(110)
(Jiang and Carter, Phys. Rev. B, **67**, 214103 (2003); Surf. Sci., **547**, 85 (2003);
Phys. Rev. B, **70**, 064102 (2004))



Hydrogen diffusion in strained Fe

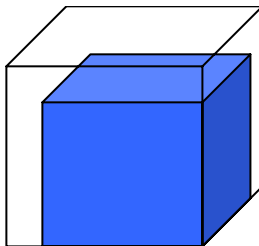
$$D(T) = D_0 \exp(-(\Delta E + \Delta ZPE)/k_B T)$$

Hops between T-sites::



Volumetric deformation:

$$F = \begin{bmatrix} 1 + \epsilon & 0 & 0 \\ 0 & 1 + \epsilon & 0 \\ 0 & 0 & 1 + \epsilon \end{bmatrix}$$

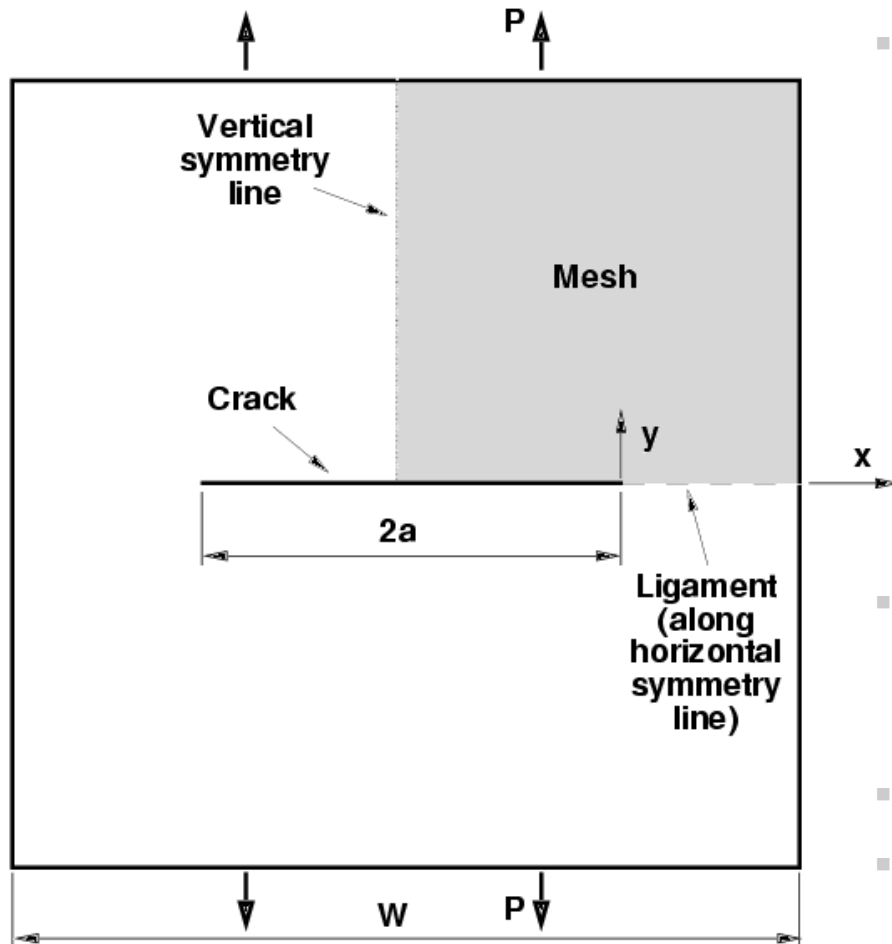


ϵ (%)	D_0 ($10^{-7} \text{ m}^2/\text{s}$)	ΔE (eV)	$\Delta E + \Delta ZPE$ (eV)
-2	1.872	0.095	0.044
-1	1.814	0.094	0.046
0	1.818	0.092	0.044
1	1.730	0.092	0.048
2	1.680	0.091	0.050

(Ramasubramaniam and Carter, in progress)

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HE - Case Study



- Material: AISI 4340 (Q&T) high-strength steel in seawater
 - $E = 210 \text{ GPa}$
 - $\nu = 0.3$
 - $\sigma_{y0} = 1000 - 1600 \text{ MPa}$
 - $N = 0.042 - 0.087$
 - $K_c = 45 - 150 \text{ MPa m}^{1/2}$
 - $\tau_c = 4000 - 6400 \text{ MPa}$
 - $V = 7.116 \times 10^{-6} \text{ m}^3 / \text{mol}$
- Impurity (hydrogen)
 - $D(T_{\text{amb}}) = 1.0 \times 10^{-10} \text{ m}^2/\text{s}$
 - $\Delta V = 2.0 \times 10^{-6} \text{ m}^3/\text{mol}$
- Load: Applied P (corresp. K)
- Environment
 - $T = 300\text{-}450 \text{ K}$
 - $C_{\text{eq},0} = 0.1\text{-}10 \text{ ppm wt} = 5.5 \times (10^{-6} - 10^{-4})$

Center crack panel geometry.

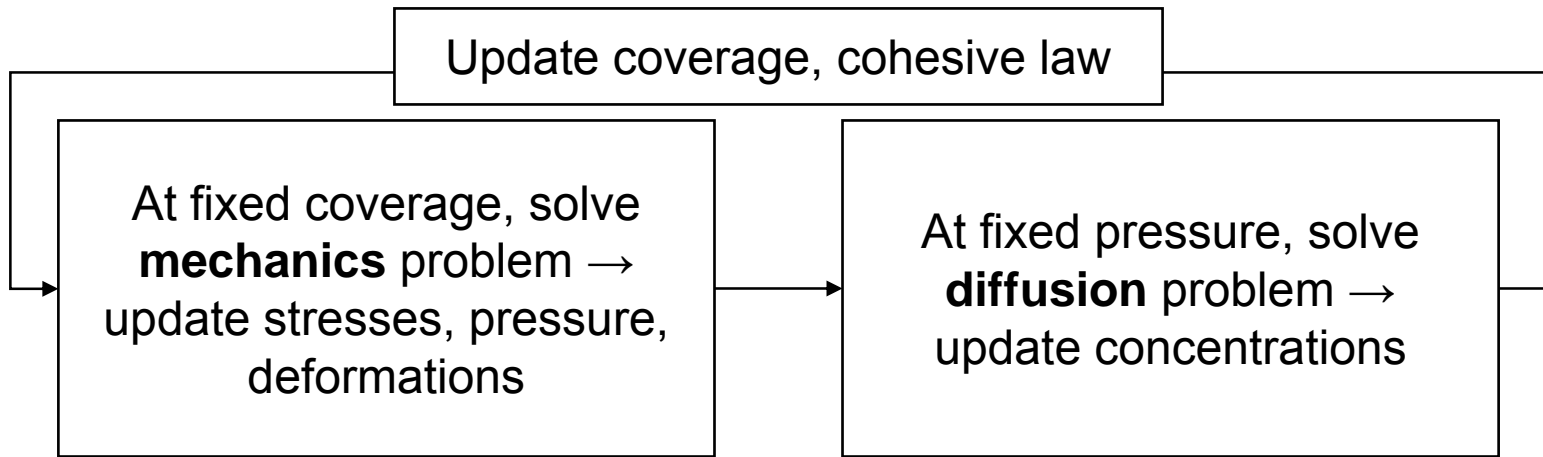
(Serebrinsky, Carter and Ortiz, *J. Mech. Phys. Solids*, **52** (2004) 2403)

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Finite-Element Analysis

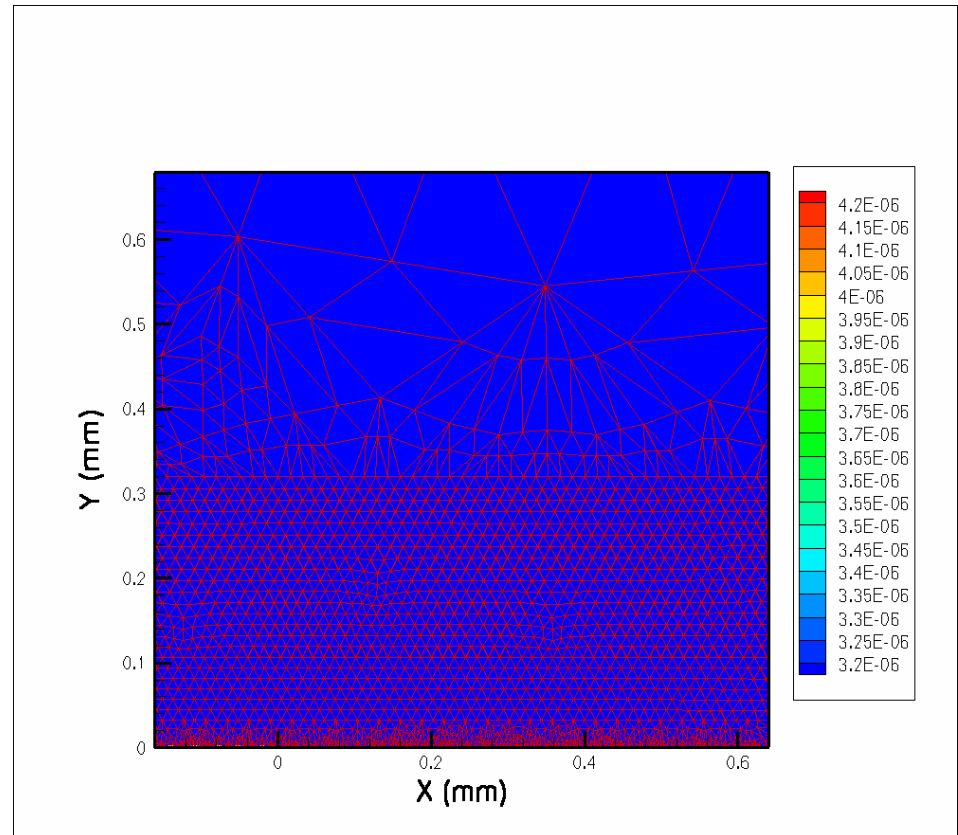
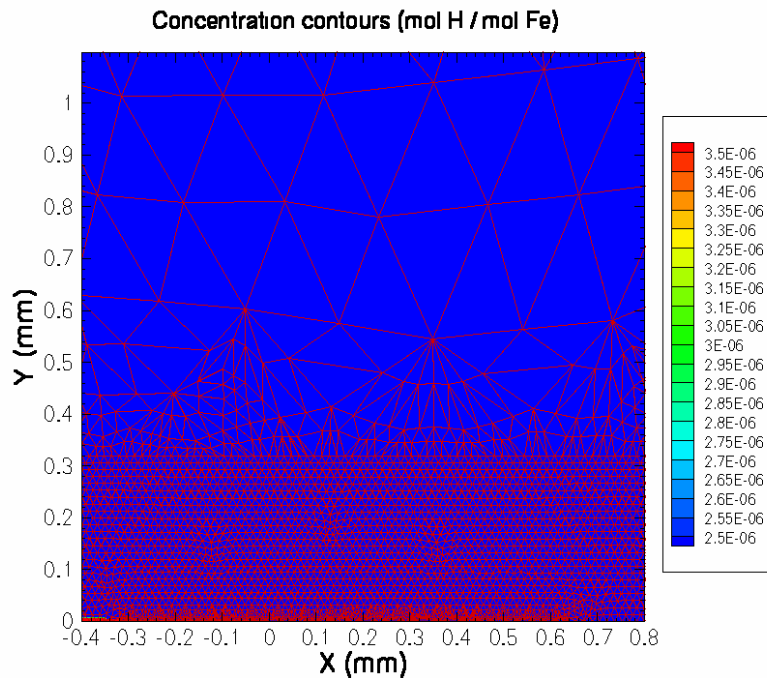
- Solution method: staggered procedure,



- BC Crack flanks:
 - Equilibrium impurity coverage on crack flanks: $C=C_{eq}(p)$
 - At the cohesive zone: $J_n=0$.
- BC at external boundaries: $C=0$.
- IC: $C=C_{eq}(p)$ on crack flanks; $C=0$ elsewhere.



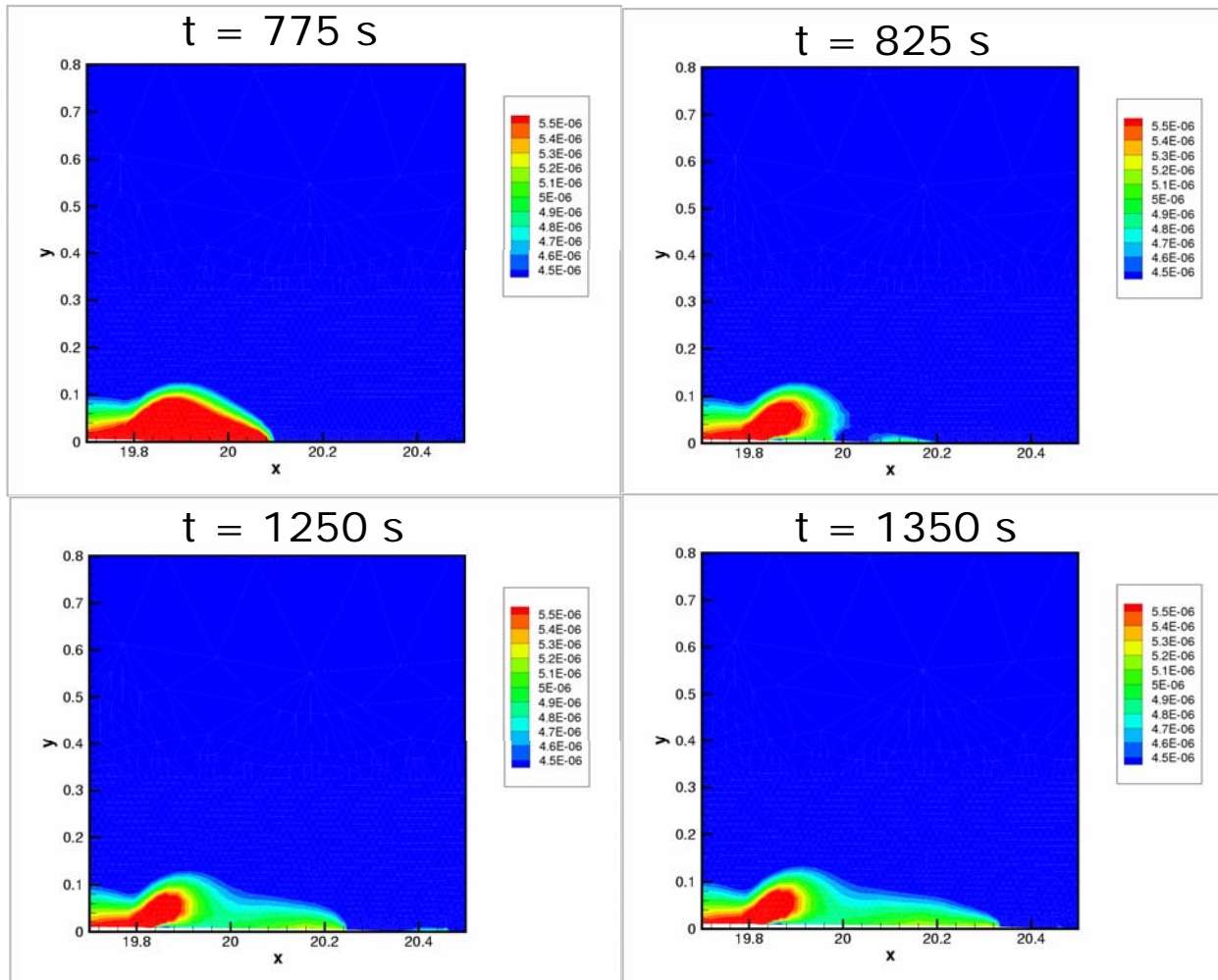
HE – Hydrogen concentration



(Serebrinsky, Carter and Ortiz, *J. Mech. Phys. Solids*, **52** (2004) 2403)

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HE – Hydrogen concentration

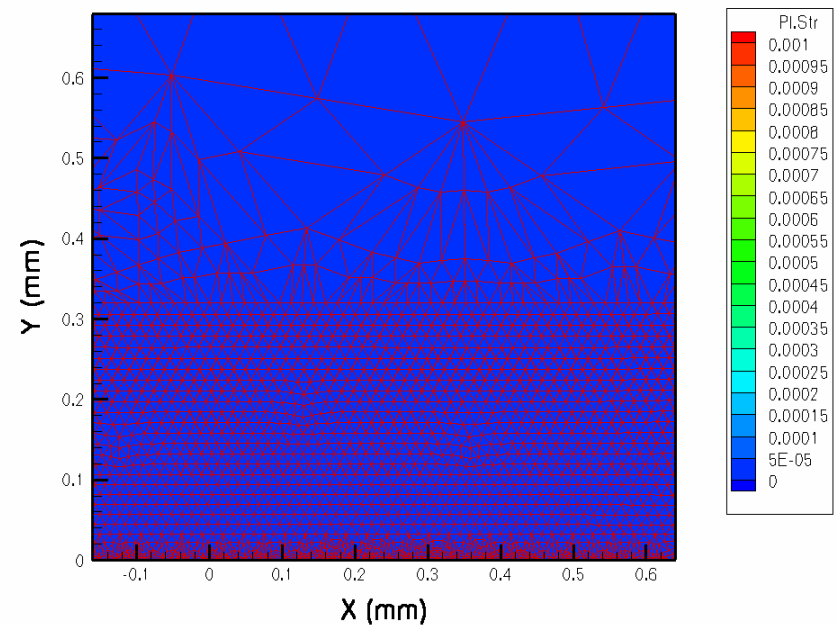
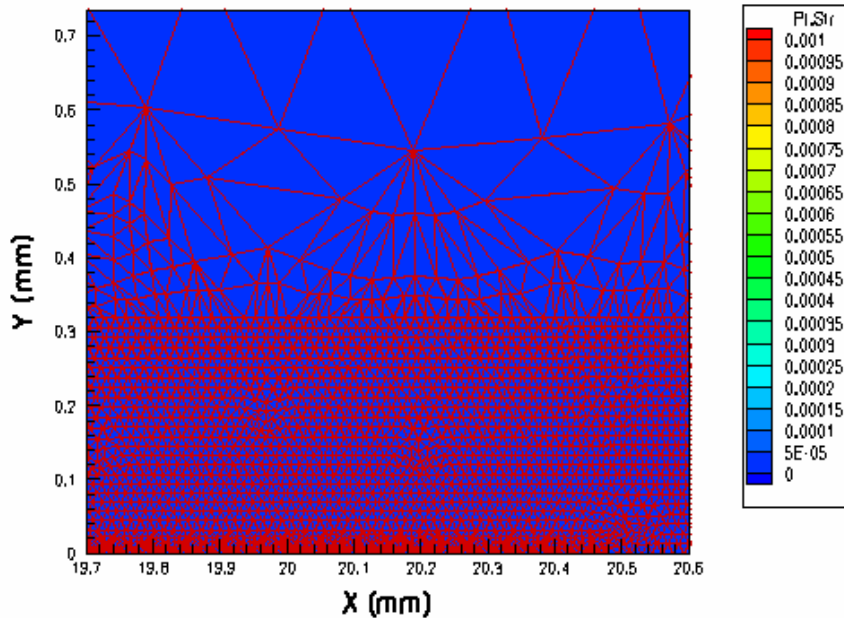


(Serebrinsky, Carter and Ortiz, *J. Mech. Phys. Solids*, **52** (2004) 2403)

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HE – Plastic strain

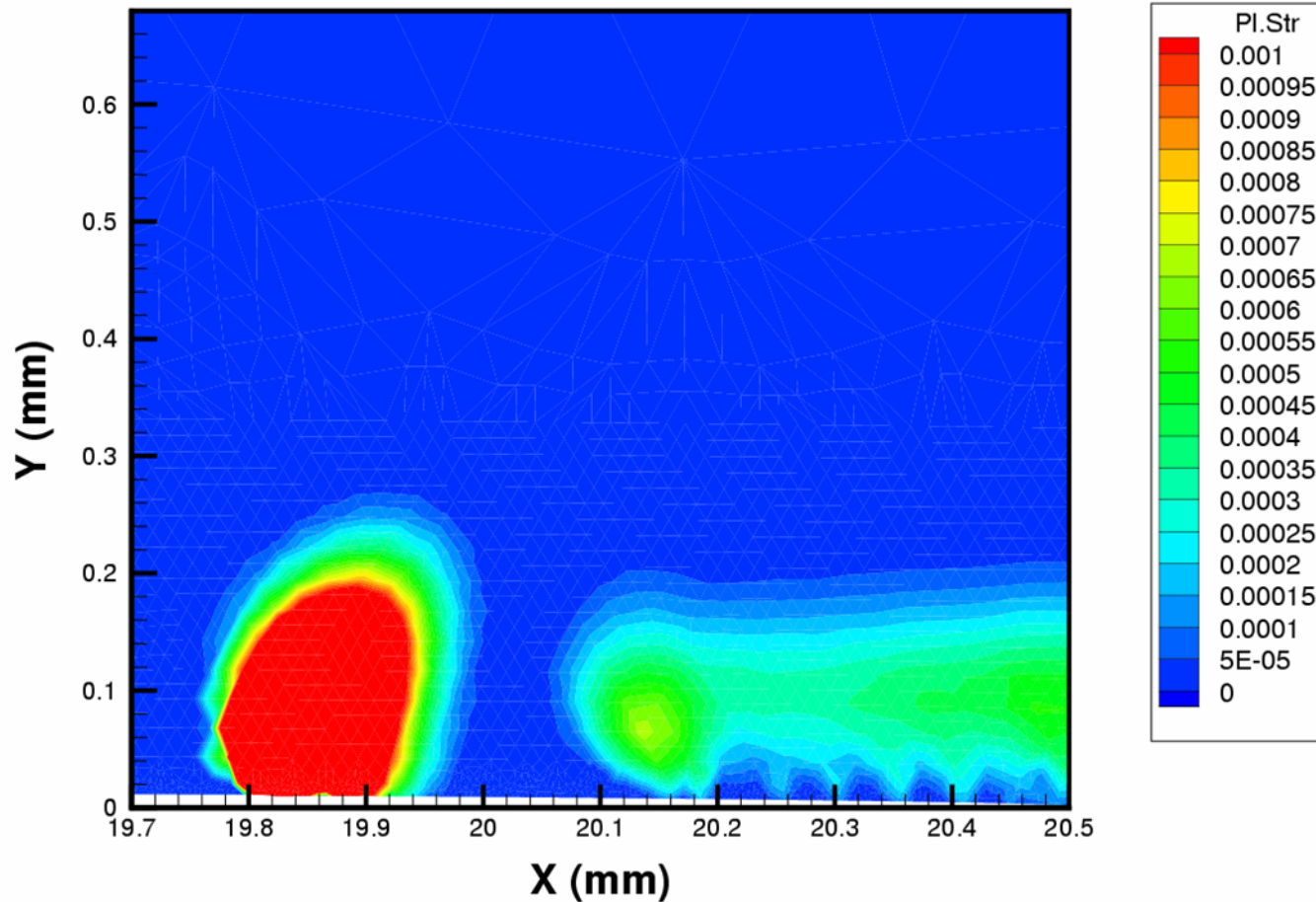
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(Serebrinsky, Carter and Ortiz, *J. Mech. Phys. Solids*, **52** (2004) 2403)

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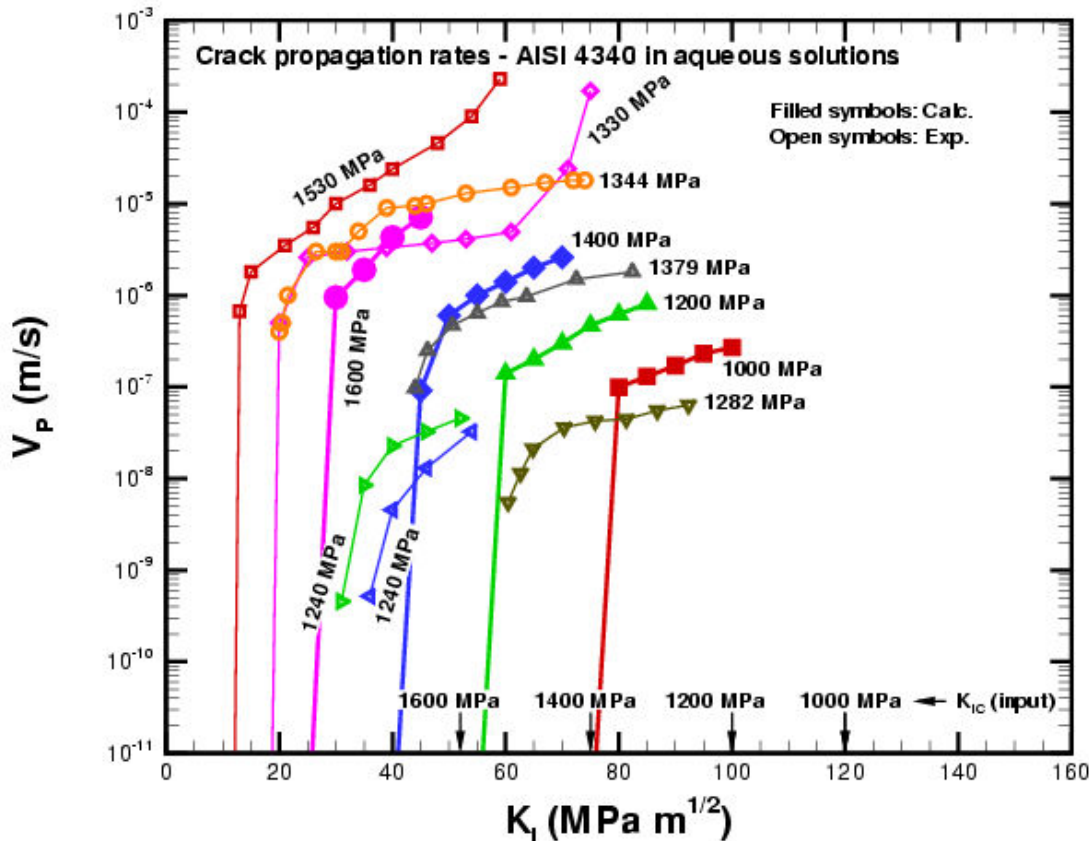
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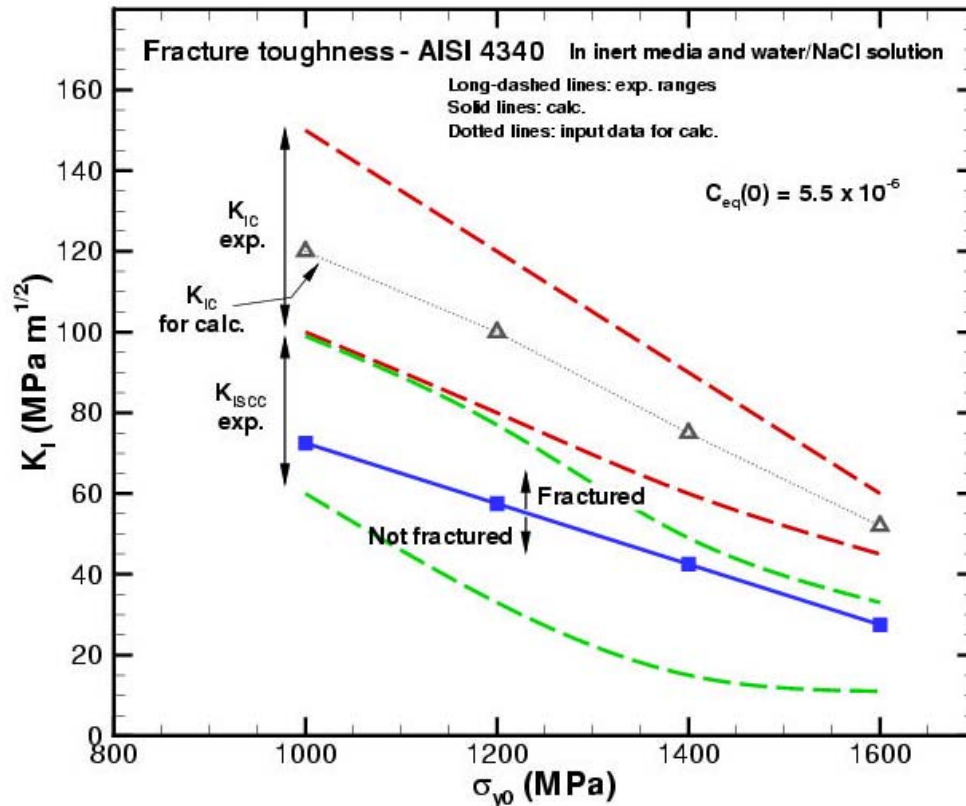
HE – Propagation velocity



- Calculated curves reproduce existence of threshold K_{ISCC} and plateau $V_{P,II}$.
- Trends agree with experiments, considering the large scatter.



HE - Threshold K_{ISCC} vs. σ_y

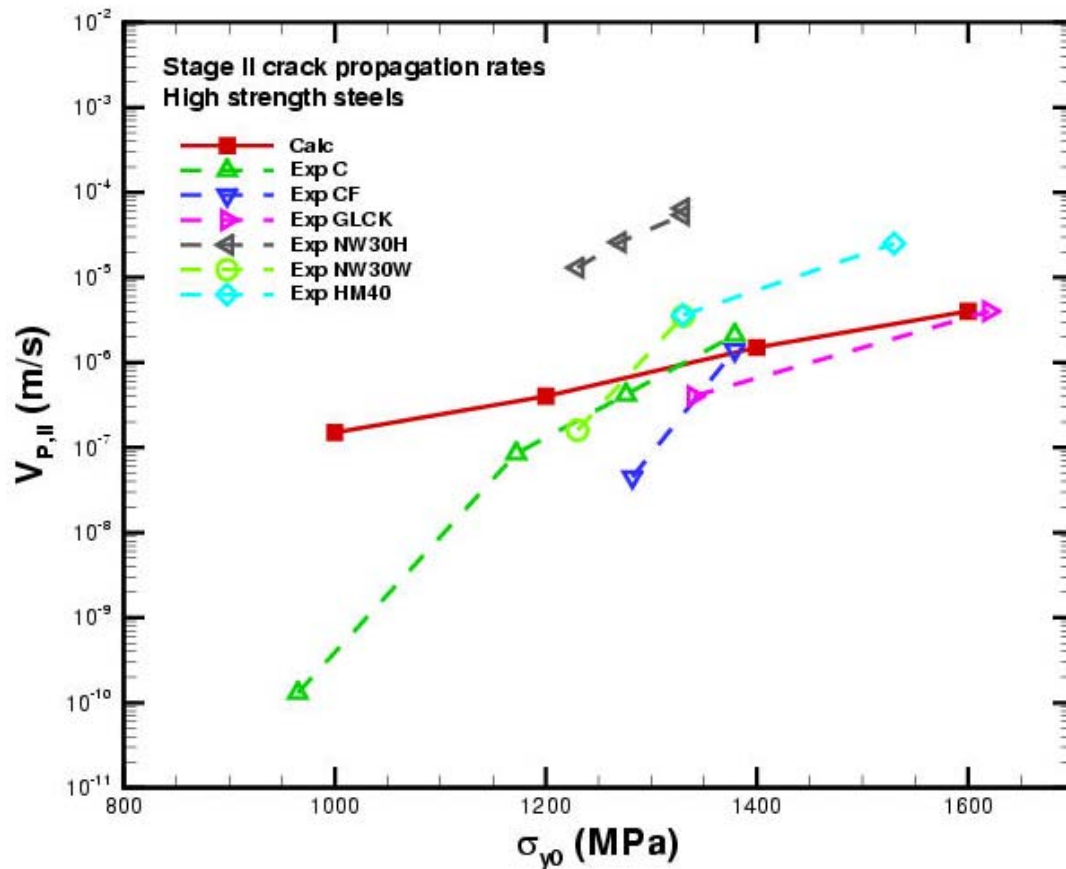


- Calculated curve reproduces experimental trend.
- For high σ_y calculations approach upper experimental bound.
- Crack morphology changes from transgranular at low σ_y to intergranular at high σ_y .
- At high σ_y , a stronger effect of H on grain boundaries (not accounted for) would improve agreement. Likewise for t_i vs. K_I .

(Serebrinsky, Carter and Ortiz,
J. Mech. Phys. Solids, **52** (2004) 2403)



HE - Plateau $V_{P,II}$ vs. σ_y

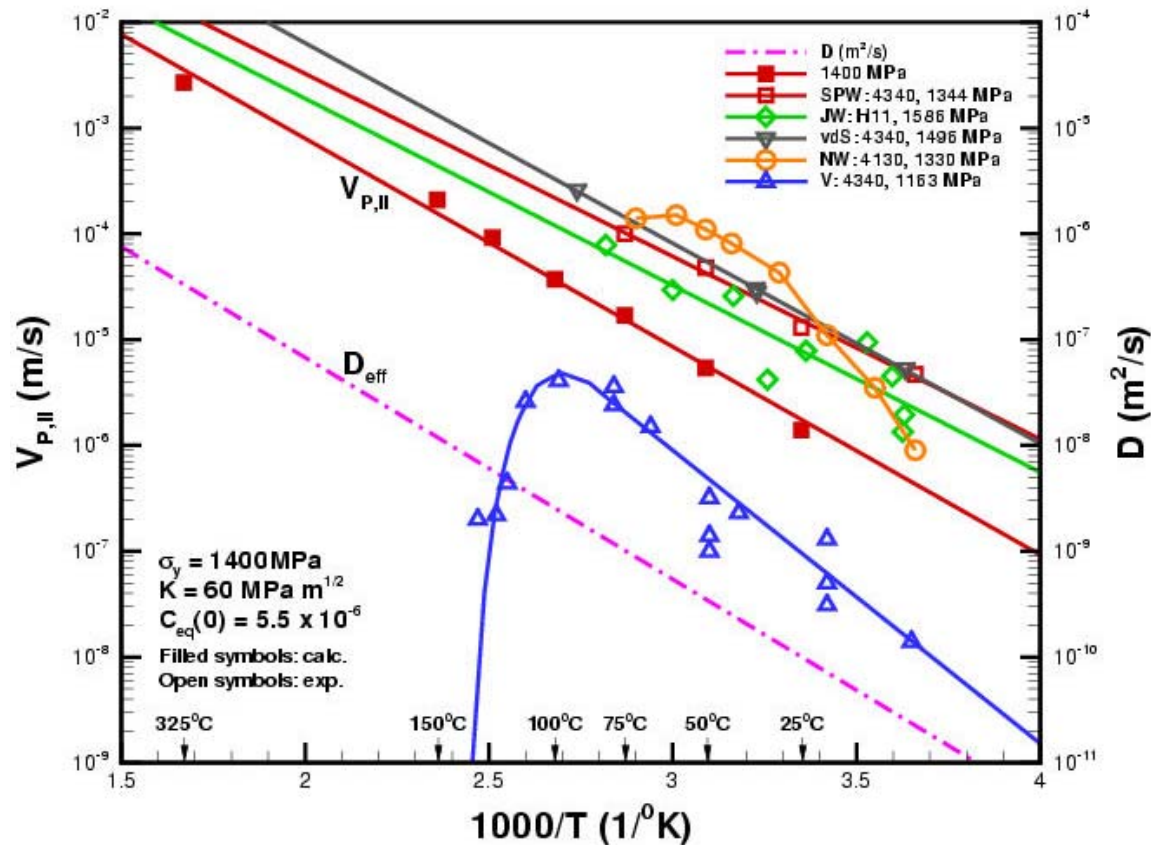


- Results for several high strength steels in various media included.
- Calculated curve reproduces experimental trend.
- For high σ_y , a stronger effect of H on grain boundaries (not accounted for) would improve agreement in slope.
- For low σ_y there is a paucity of data.

(Serebrinsky, Carter and Ortiz,
J. Mech. Phys. Solids, **52** (2004) 2403)



HE - $V_{P,II}$ vs. temperature



- Several high strength steels included.
- Calculated curve reproduces increasing (Arrhenius) part.
- Calculated activation energy for $V_{P,II}$, Q_V , is similar to that taken for D_{eff} , Q_D ⌚ 40kJ/mol.
- Fall in $V_{P,II}$ (generally observed) at high T not reproduced.



Concluding remarks

- Multiscale model (chem + mech) predicts well HE in structural steels at low temperatures ($< 100^{\circ}\text{C}$)
- Model does not predict well:
 - *High-temperature behavior*
 - *Aluminum alloys*
- Unknown unknowns! HELP? HRPC? Others?
- Model still empirical and incomplete at the mesoscale
- Unmodelled length scales:
 - *Interaction between dislocations and H:*
 - *Solution hardening*
 - *Pipe diffusion*
 - *Polycrystalline structure: Grains and grain boundaries*
- When is enough enough?
Experimental validation, uncertainty quantification!

